

**NIELS BOHR INSTITUTET**  
Tandem Accelerator Laboratoriet

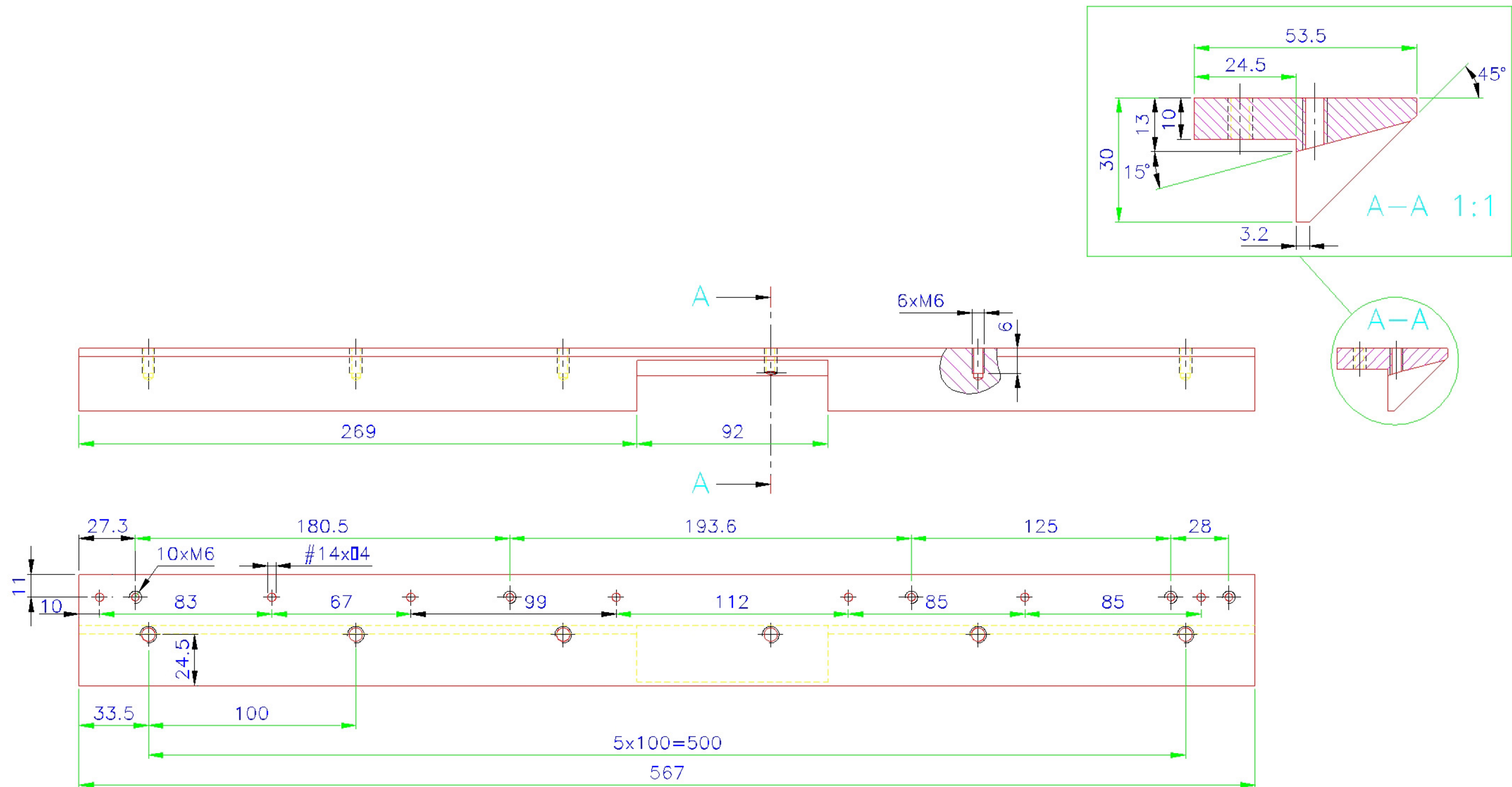
Matriale: Messing		Samlingstegn.nr.:			
Behandling:		Stykliste.nr.:			
Målforhold: 2:1	Hoved-gruppe:	Astro Fysik DFOSC			
	Under-gruppe			Konstr.	
				Tegnet	17.9.91E.K.O.
		Kontrol			
Rettelser:		Erstatter: 91078			
10.09.93 K.S.J.		DF-01-11			
		Erstattes af:			

Astro Fysik  
DFOSC  
Del af beslag for montering  
af kamera & kollimator









#Hul for konisk stift 4x20, DIN 1B. Bores først efter montering  
p optisk bank (Tegn.nr. 91090).

Ikke toleranceangivne m iflg. DS 2075 fin.

1.6/

Max. tilladelig overfladeruhed, hvor intet andet er angivet

**NIELS BOHR INSTITUTET**  
Tandem Accelerator Laboratoriet

Matriale: Aluminium		Samlingstegn. nr.:	
Behandling:		Stykliste nr.:	
Måforhold:	Hoved- gruppe	Astro Fysik	Konstr.
1:2	Under- gruppe	DFOSC	Tegnet 5.11.91E.K.O.
Rettelser:		Skinne	Kontrol
09.08.93 K.S.J.			Erstatter: 91091
			DF-01-01
			Erstattes af:

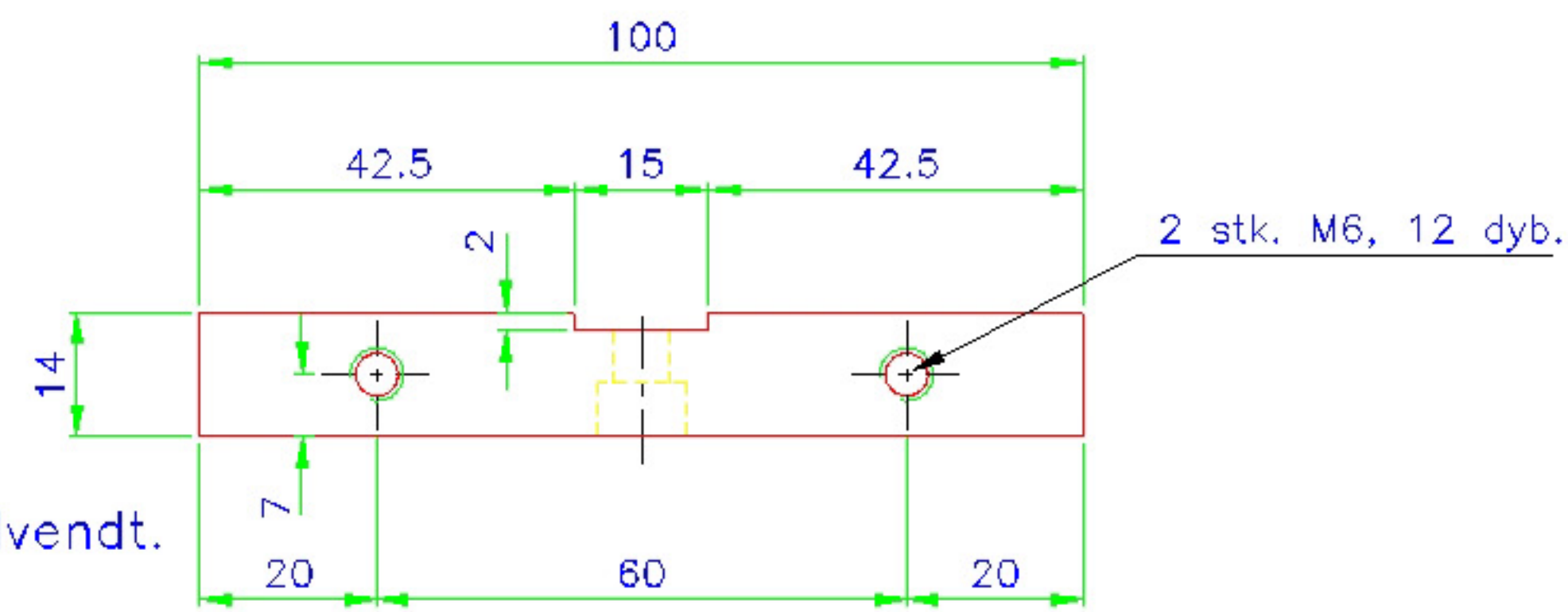


1:1

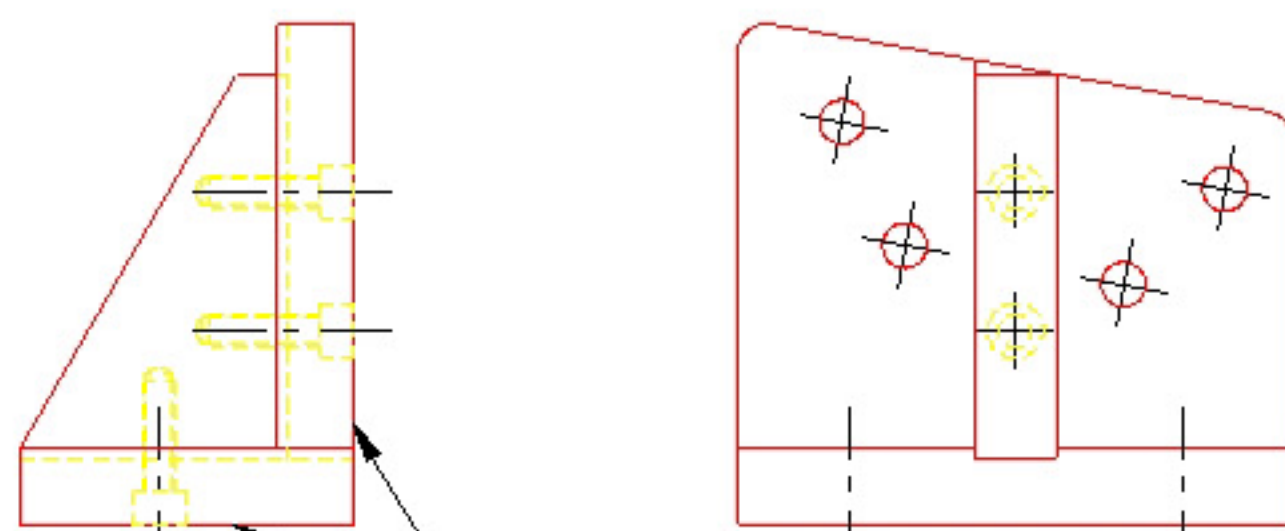
2 stk. heraf det ene spejlvendt.

Materiale: Letmetal.

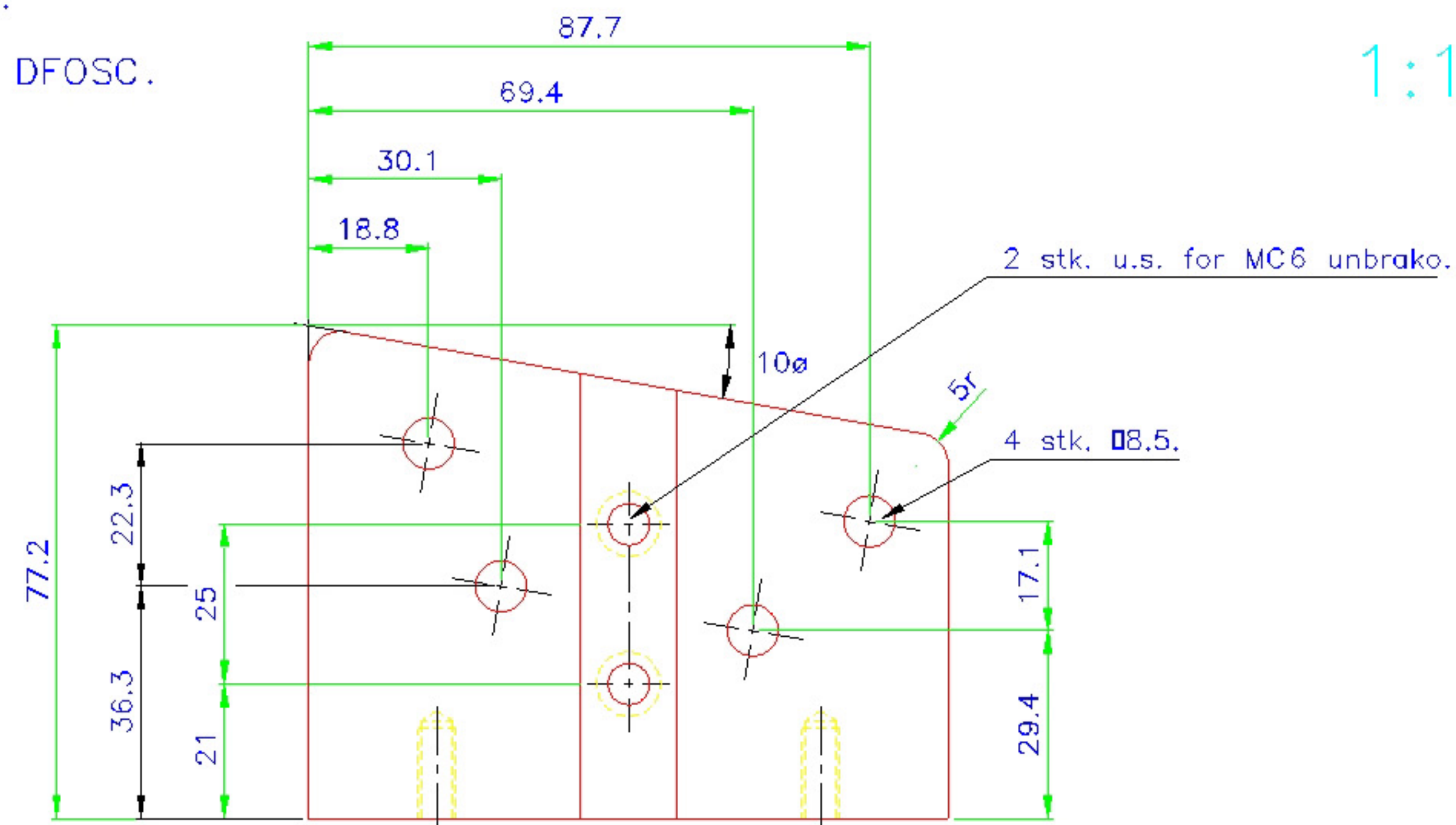
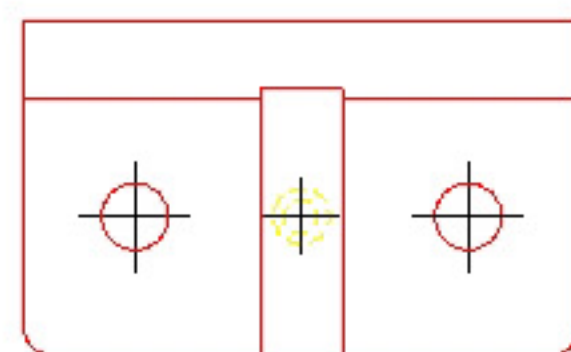
Opstander, fØdder, DFOSC.



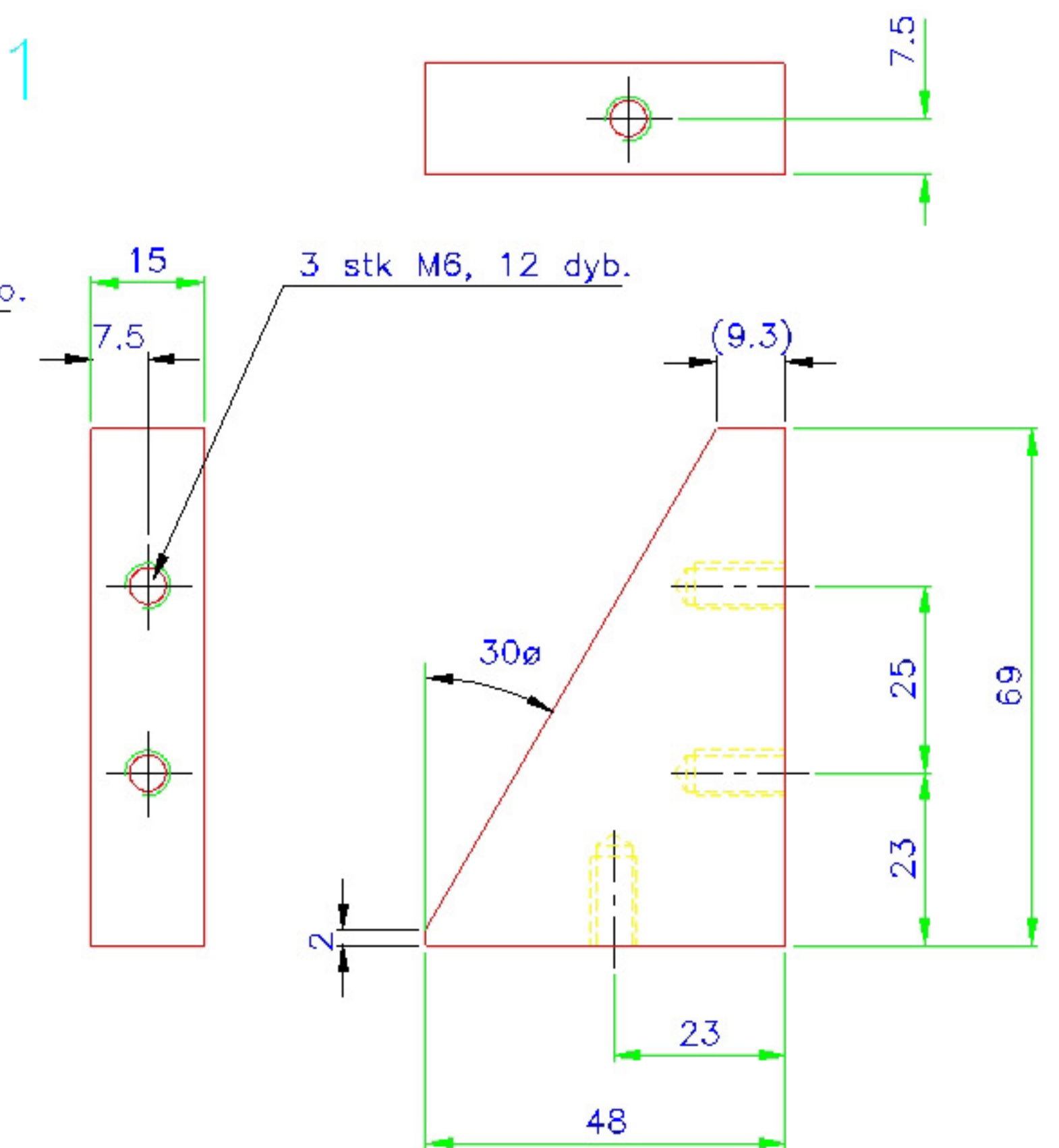
1.2



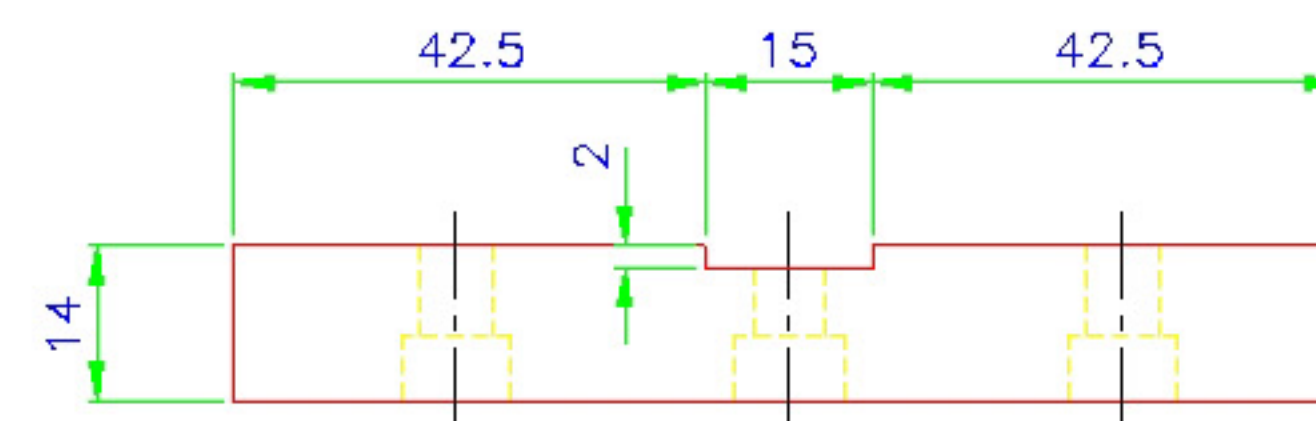
Disse to flader skal vØre bearbejdede til ret vinkel.



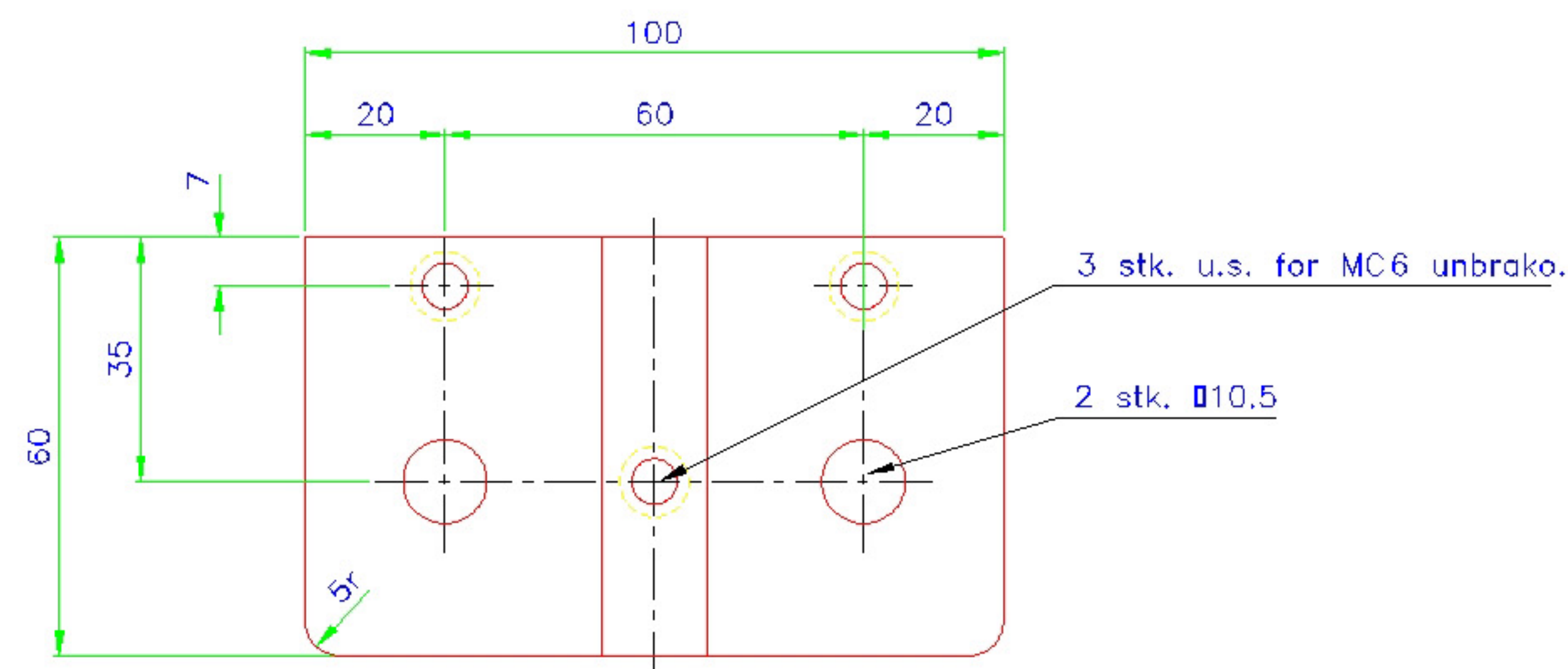
1:1



1:1



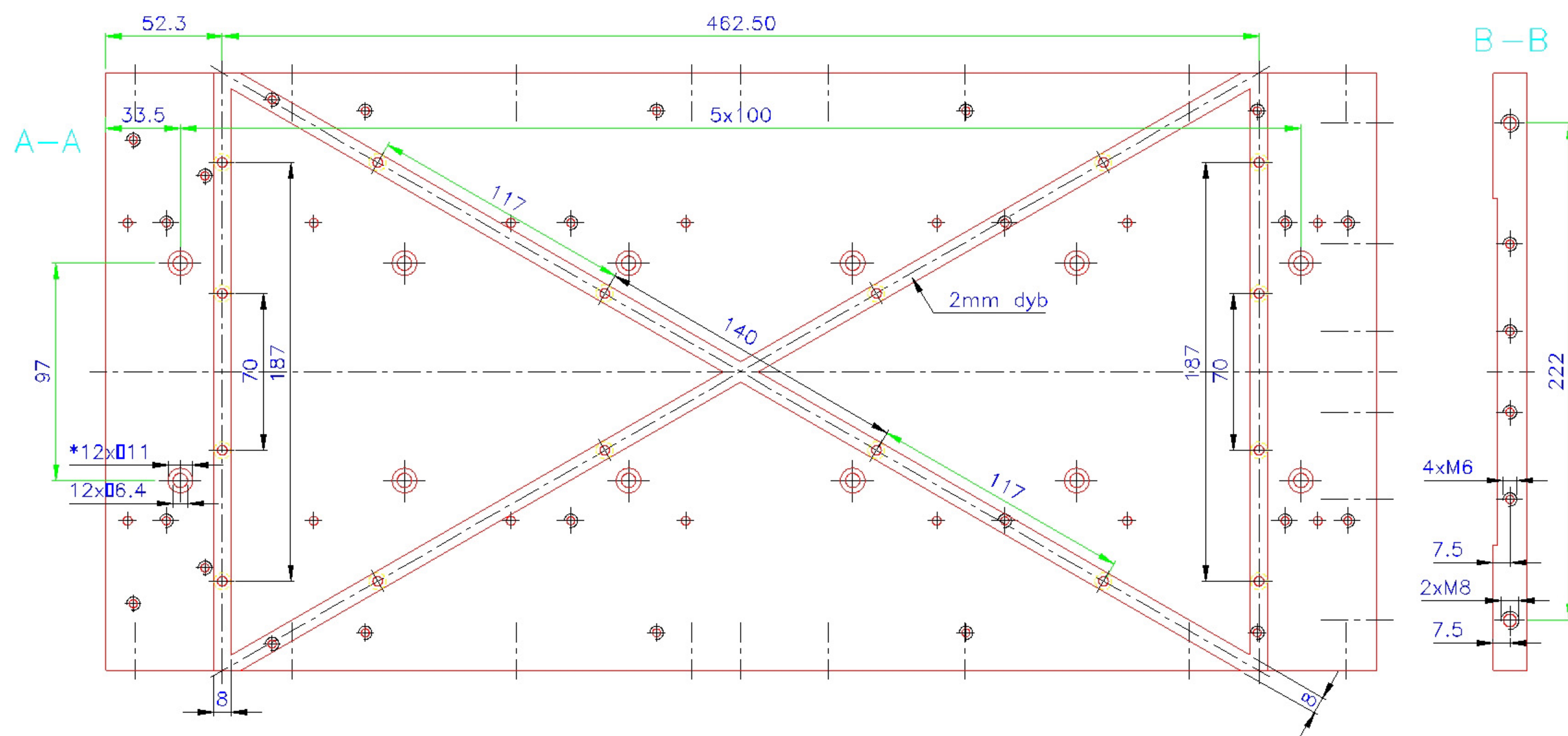
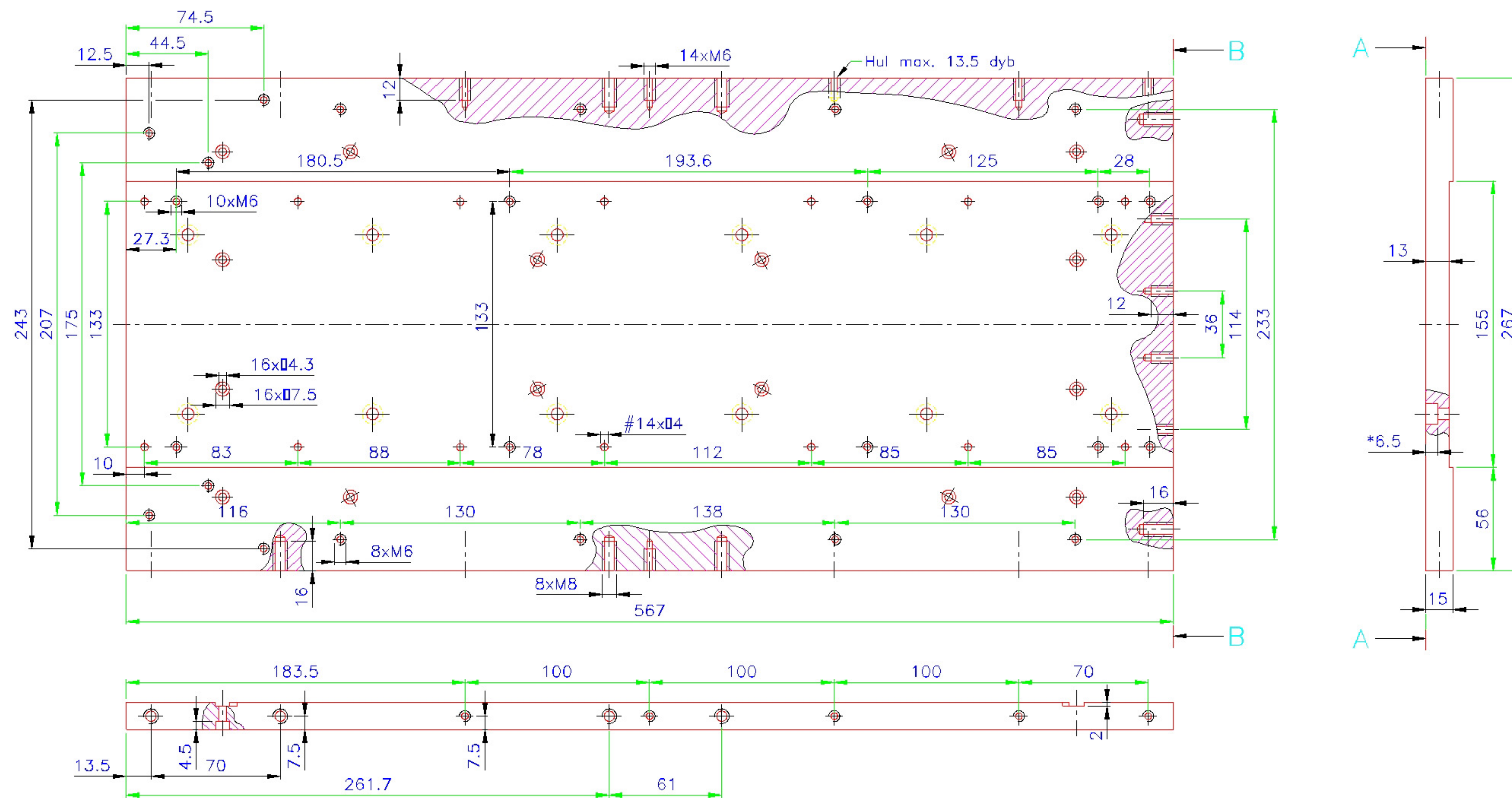
2 stk. Letmetal, trekantstiver, lave fØdder. DFOSC 10.2.92. Per.



2 stk. Letmetal, fodplade, fØdder, DFOSC 10.2.92. Per.

NIELS BOHR INSTITUTET Tandem Accelerator Laboratoriet			Overfladeruhed:	Kanter:
Matriale:			Samlingstegn. nr.:	
Behandling:			Stykliste nr.:	
Målforhold:	Hoved- gruppe	Astro Fysik DFOSC	Konstr.	
	Under- gruppe		Tegnet	2.6.92 E.K.O.
			Kontrol	
Rettelser:			Erstatter: 92035	
09.08.93 K.S.J.			DF-01-02	
			Erstattes af:	

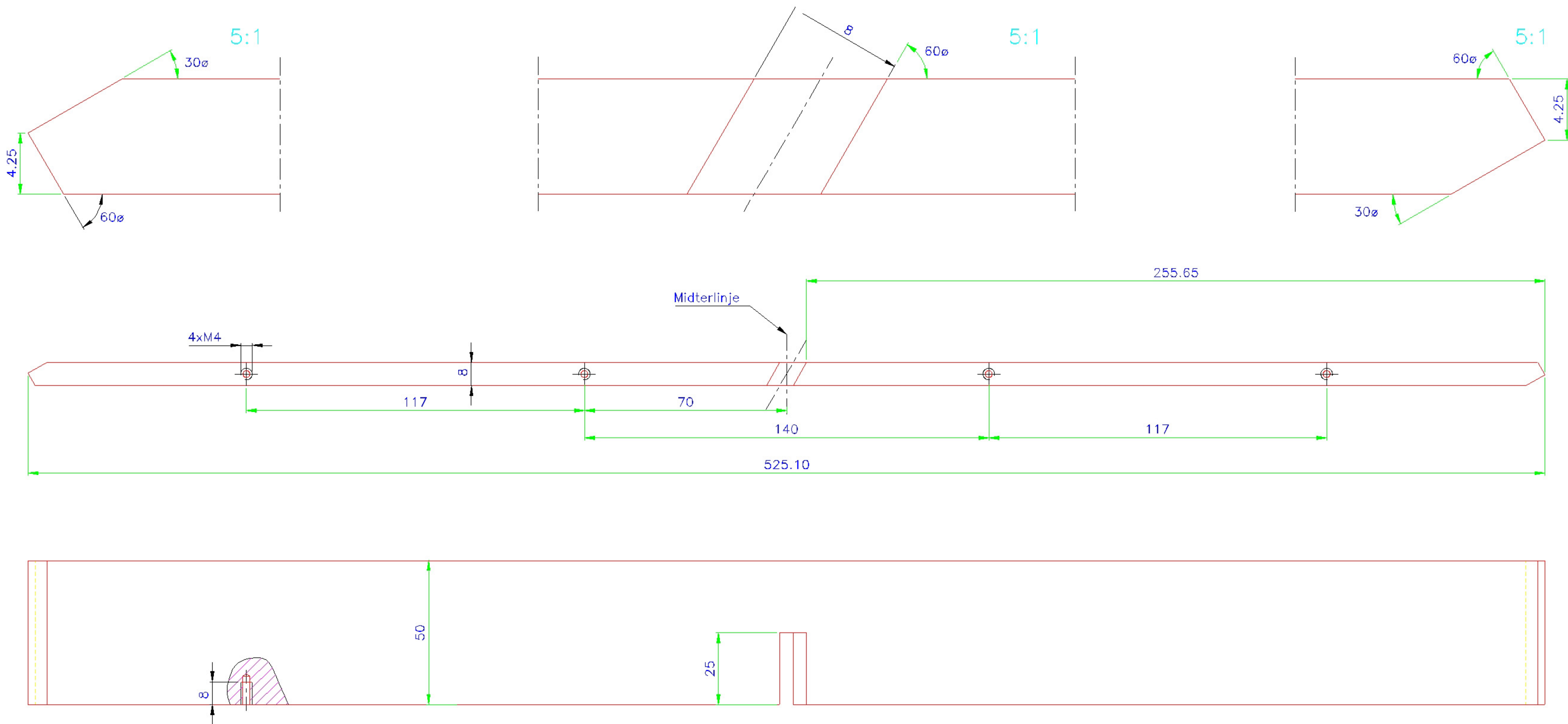




#Hul for konisk stift 4x20, DIN 1B. Bores først efter montering af skinne (Tegn.nr. 91091).  
Ikke toleranceangivne mØ iflg. DS 2075 fin.

<b>NIELS BOHR INSTITUTET</b> Tandem Accelerator Laboratoriet		Overfladeruهد: 6.3/	Kanter: Afgratning
Matriale: Aluminium 57S	Samlingstegn. nr.:		
Behandling:	Stykliste nr.:		
MØlforhold: Hoved-gruppe	Konstr.:		
1:2 Under-gruppe	Tegnet: 1.4.92 E.K.O.		
Rettelser:	Kontrol:		
09.08.93 K.S.J.	Erstatter: 92017		
	DF-01-03		
	Erstattes af:		





2 stk. hvoraf den ene er spejlvendt, Letmetal.

Skinne til kryds i optisk b nk. 13.5.91. Per.

<i>NIELS BOHR INSTITUTET</i> <i>Tandem Accelerator Laboratoriet</i>			Overfladeruهد: 6.3/	Kanter: Afgratning
Matriale: Aluminium 57S			Samlingstegn. nr.:	
Behandling:			Stykliste nr.:	
Målforhold:	Hoved-gruppe	Astro Fysik DFOSC	Konstr.	
1:1	Under-gruppe		Tegnet	20.5.92E.K.O
			Kontrol	
Rettelser:		Diagonal-skinne for optisk-bank	Erstatter: 92030	
09.08.93 K.S.J.			DF-01-04	
			Erstattes af:	



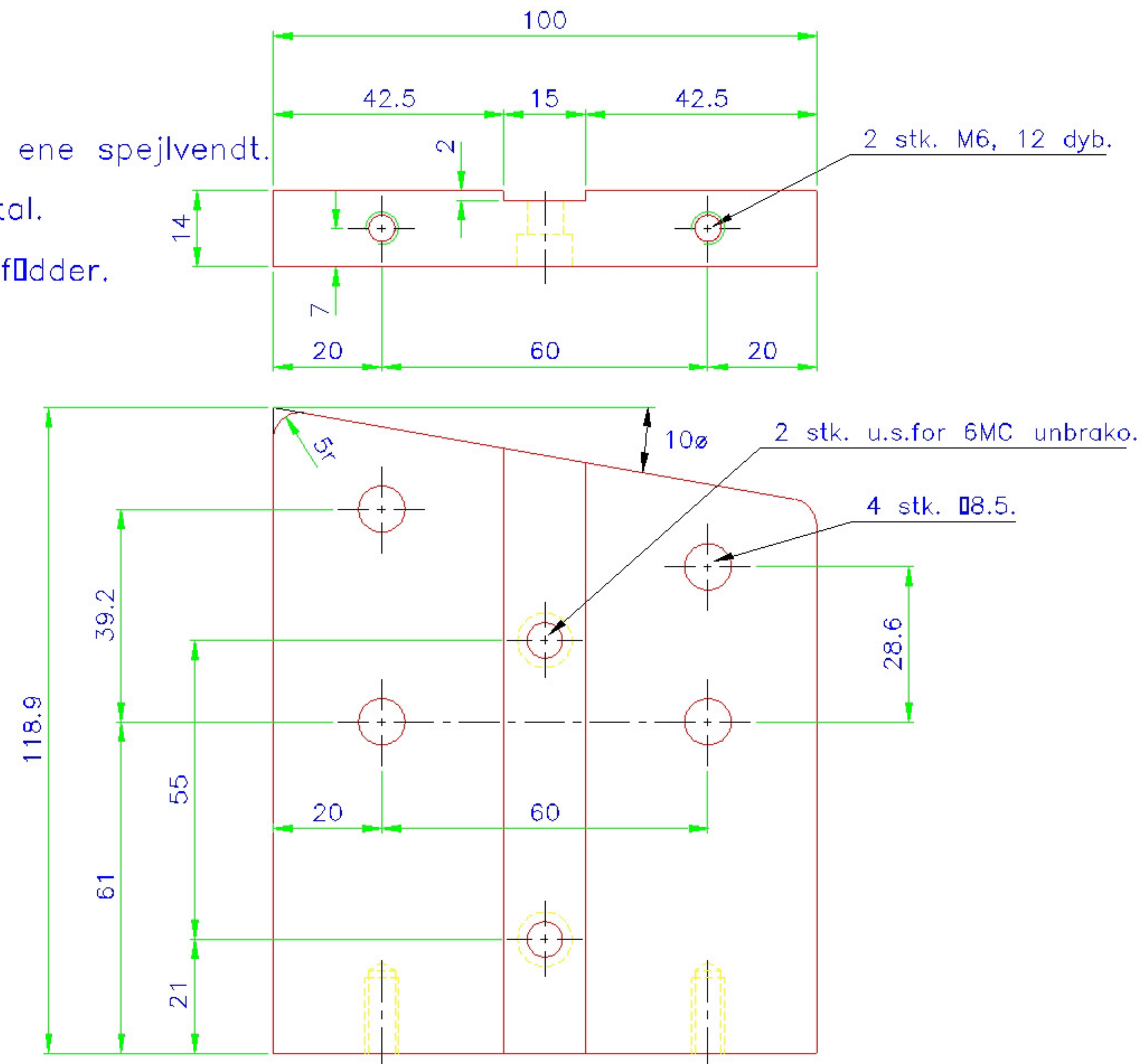
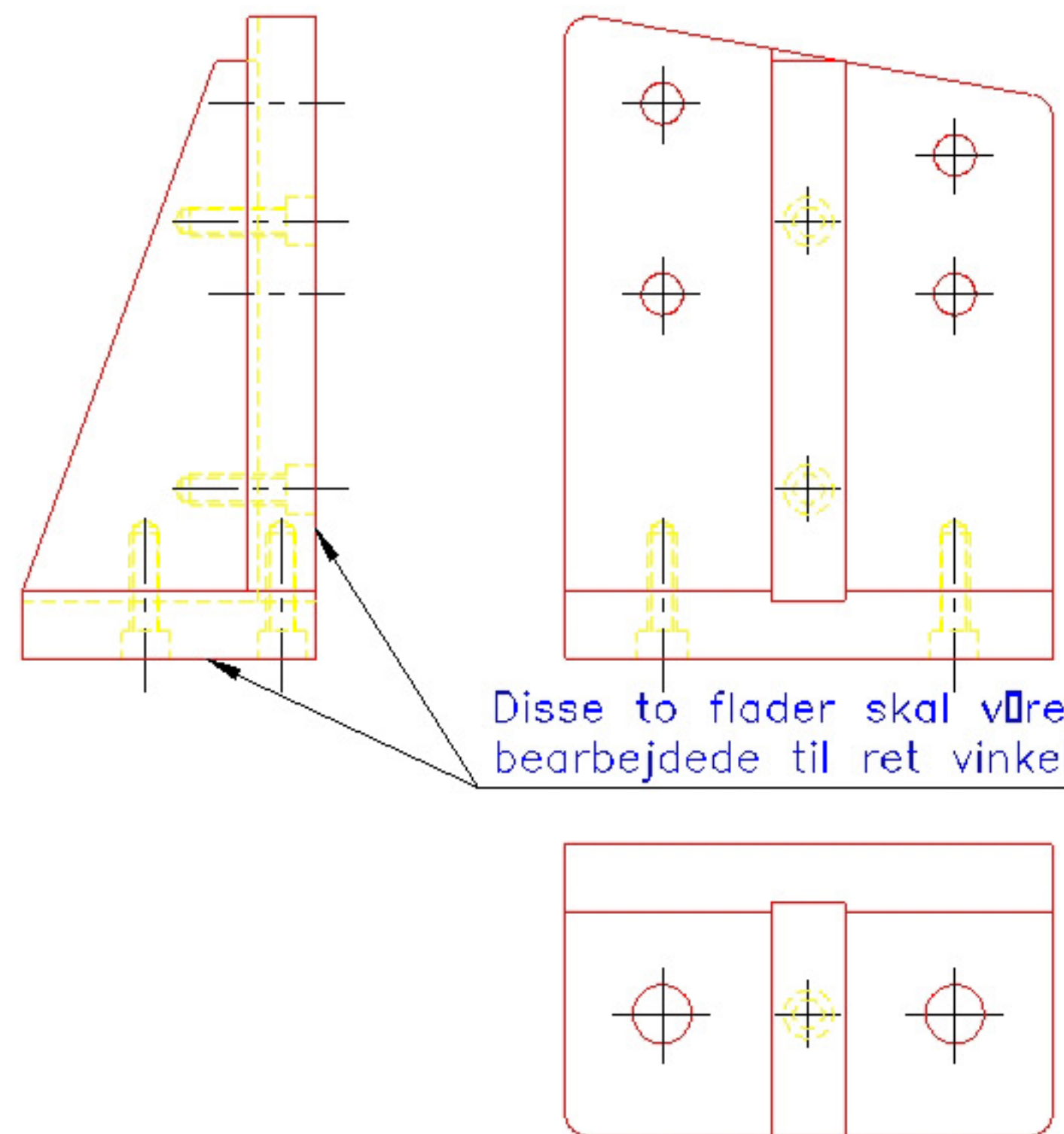
1:1

2 stk. heraf det ene spejlvendt.

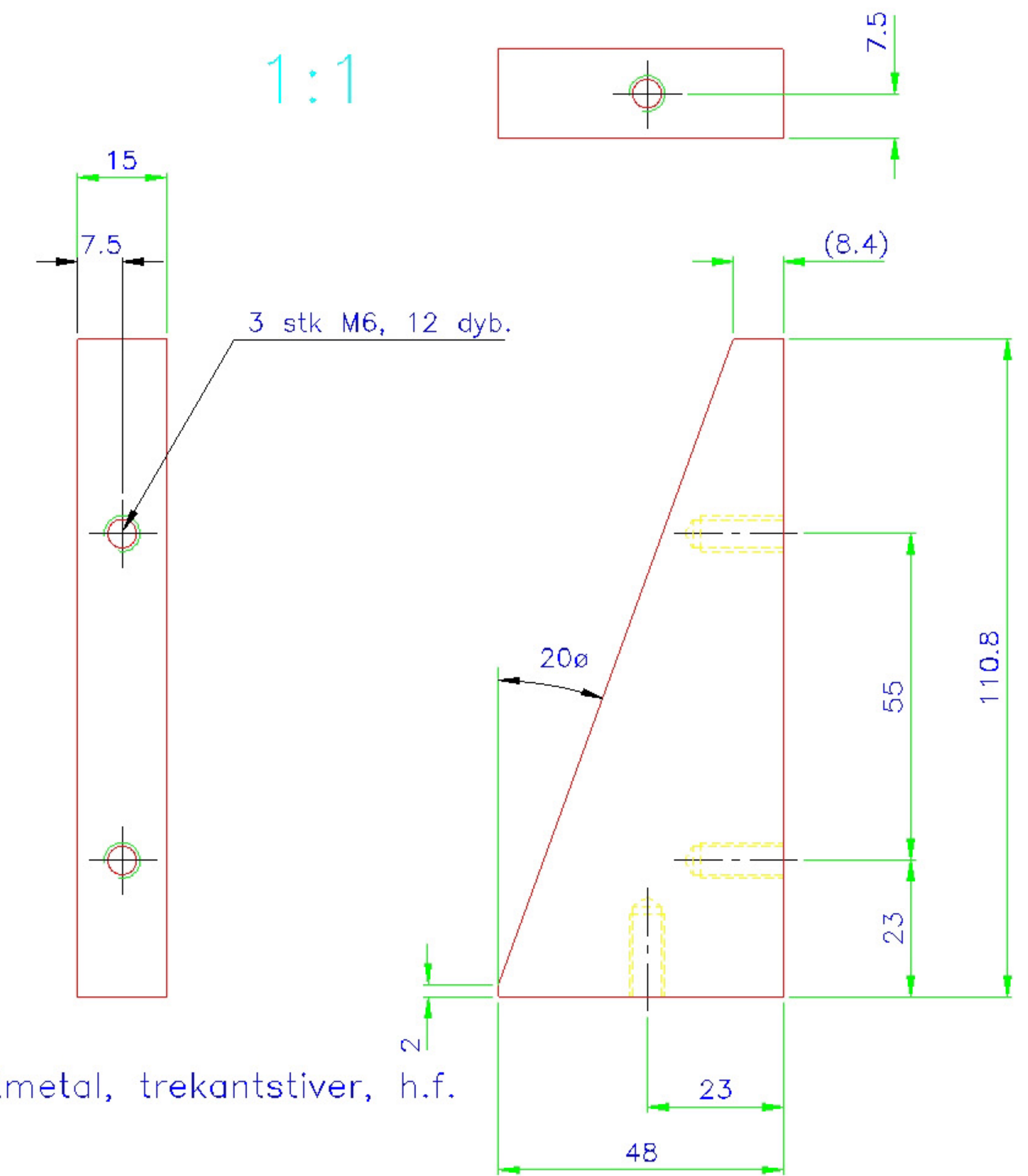
Materiale: Letmetal.

Opstander, højefødder.

1:2

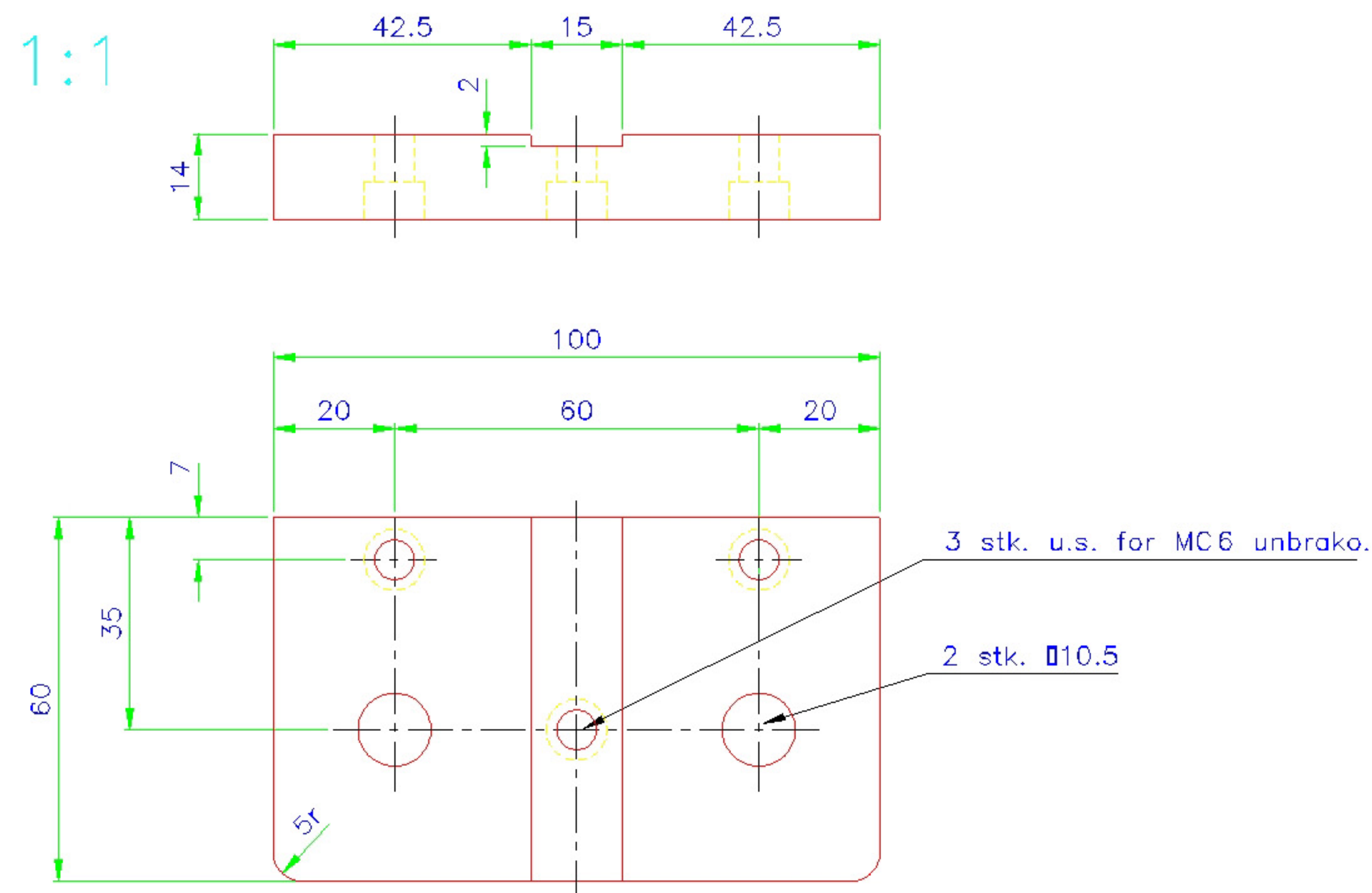


1:1



2 stk. Letmetal, trekantstiver, h.f.

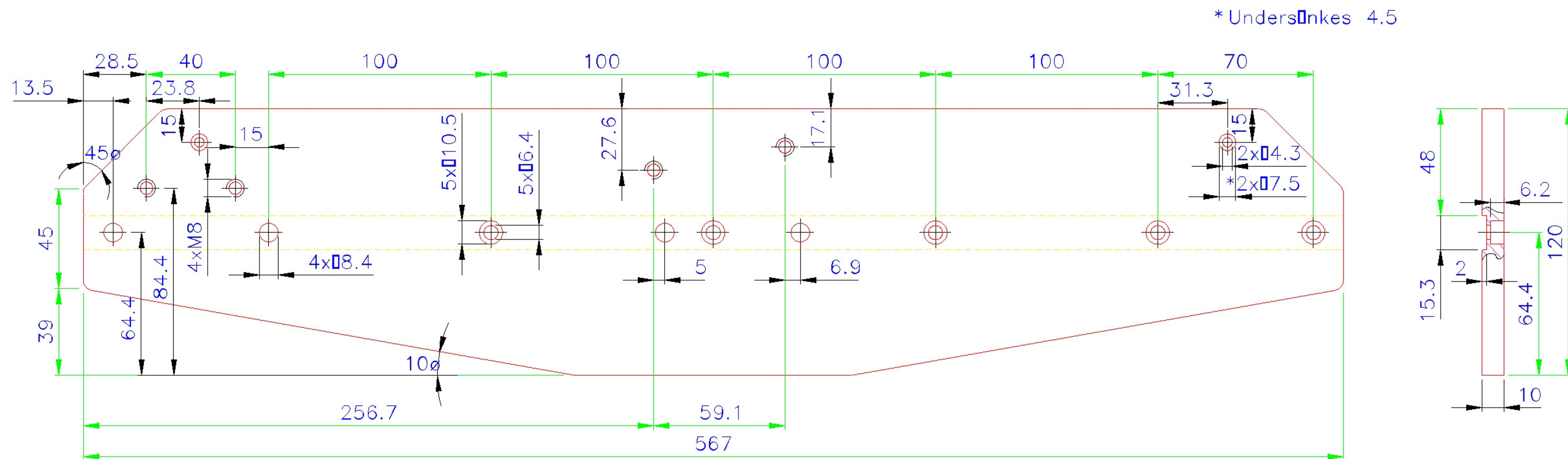
1:1



2 stk. Letmetal, fodplade, fødder, DFOSC 10.2.92. Per.

NIELS BOHR INSTITUTET Tandem Accelerator Laboratoriet			Overfladeruhed:	Kanter:
Matriale:			Samlingstegn. nr.:	
Behandling:			Stykliste nr.:	
Målforhold:	Hoved- gruppe	Astro Fysik DFOSC  Stor fod	Konstr.	2.6.92 E.K.O.
	Under- gruppe		Tegnet	
Rettelser:			Kontrol	Erstatter: 92034  DF-01-05  Erstattes af:
09.08.93 K.S.J.				

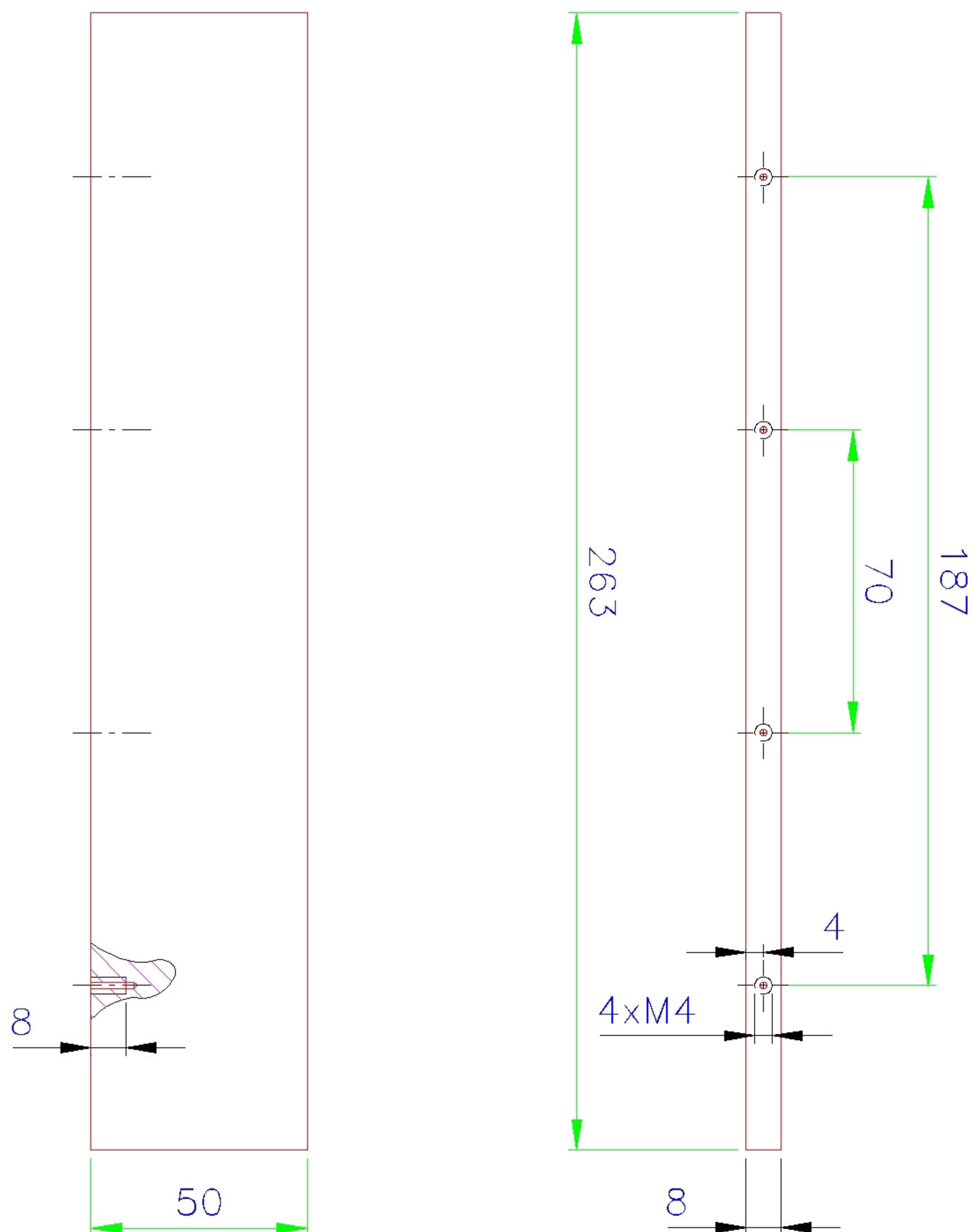




2 Stk.; En som tegning og en spejlvendt.  
Ikke toleranceangivne mØ iflg. DS 2075 fin.

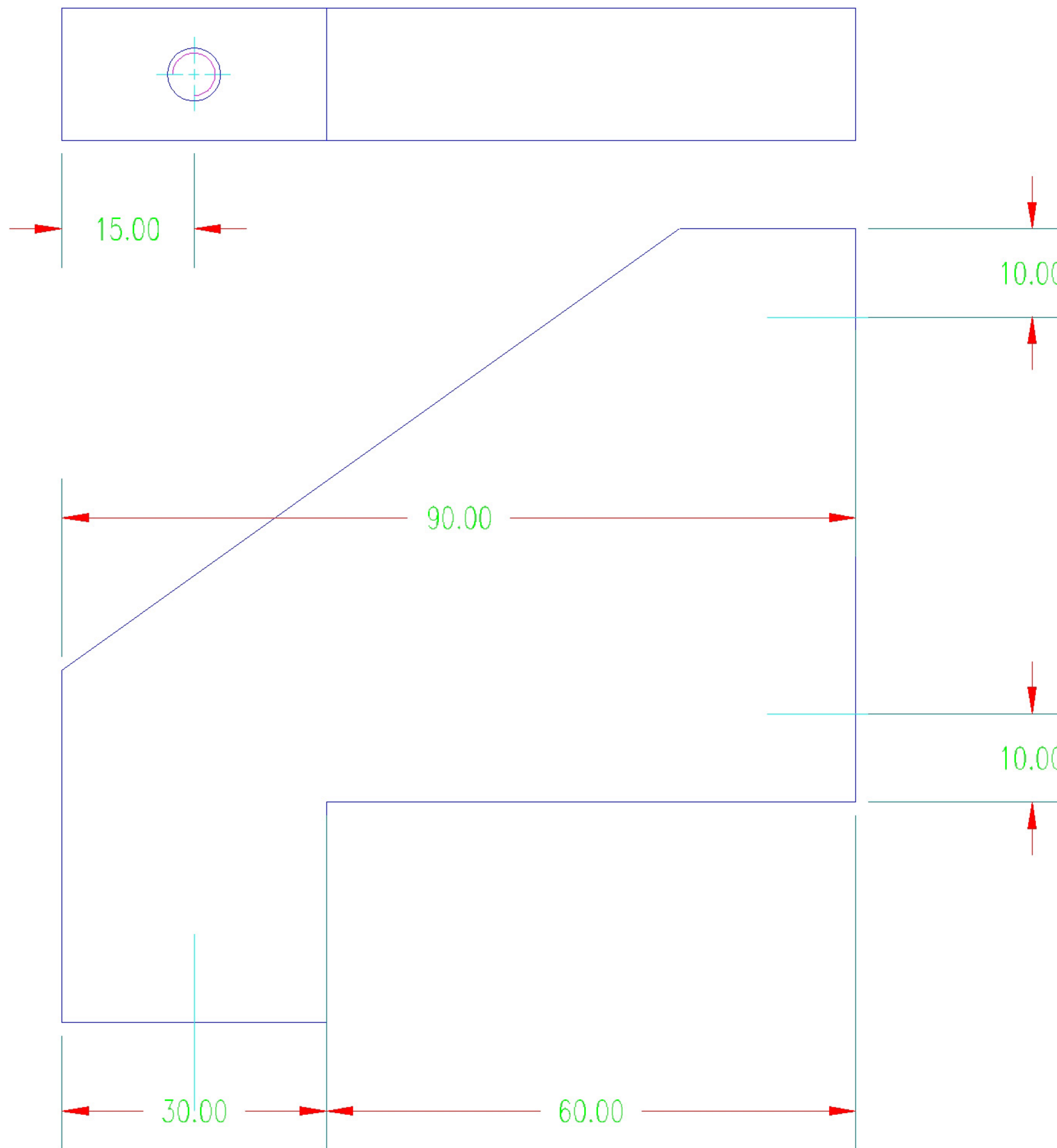
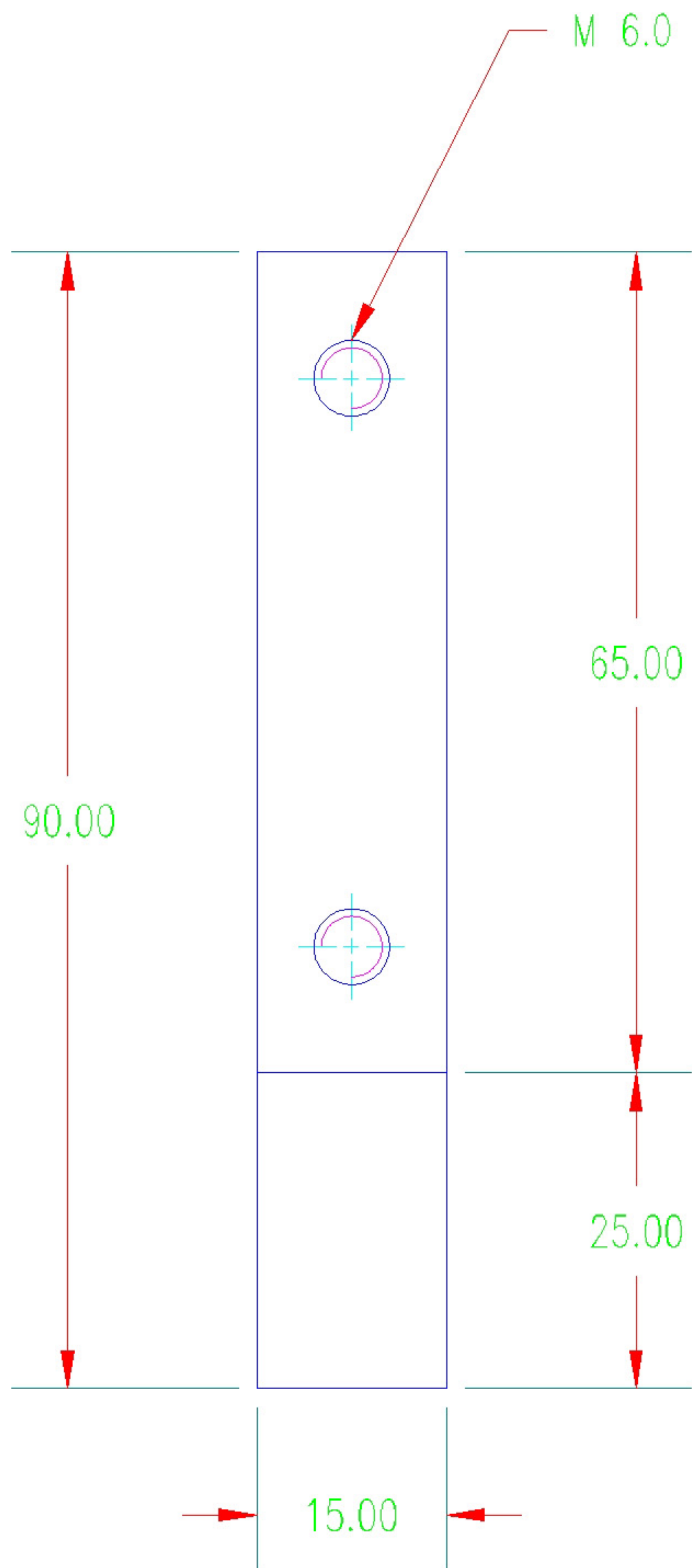
NIELS BOHR INSTITUTET Tandem Accelerator Laboratoriet		Overfladeruhed: 6.3	Kanter: Afgratning
Matriale: Aluminium 57S		Samlingstegn. nr.:	
Behandling:		Stykliste nr.:	
MØlforhold:	Hoved- gruppe	Astro Fysik	
1:2	Under- gruppe	DFOSC	
Rettelser:		Konstr.	
30.07.93 K.S.J.		Tegnet 7.4.92 E.K.O.	
		Kontrol	
		Erstatter: 92029	
		DF-01-06	
		Erstattes af:	

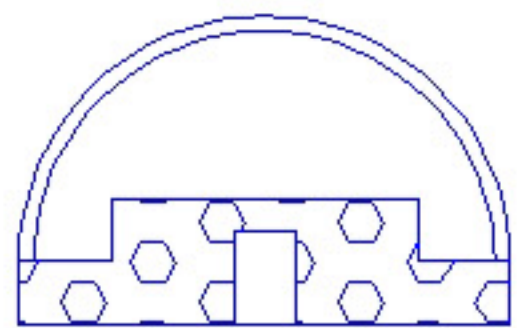
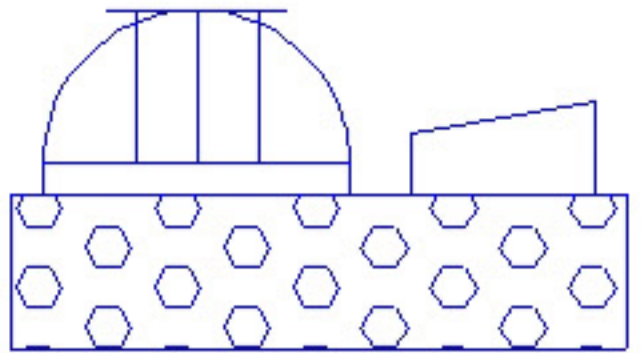




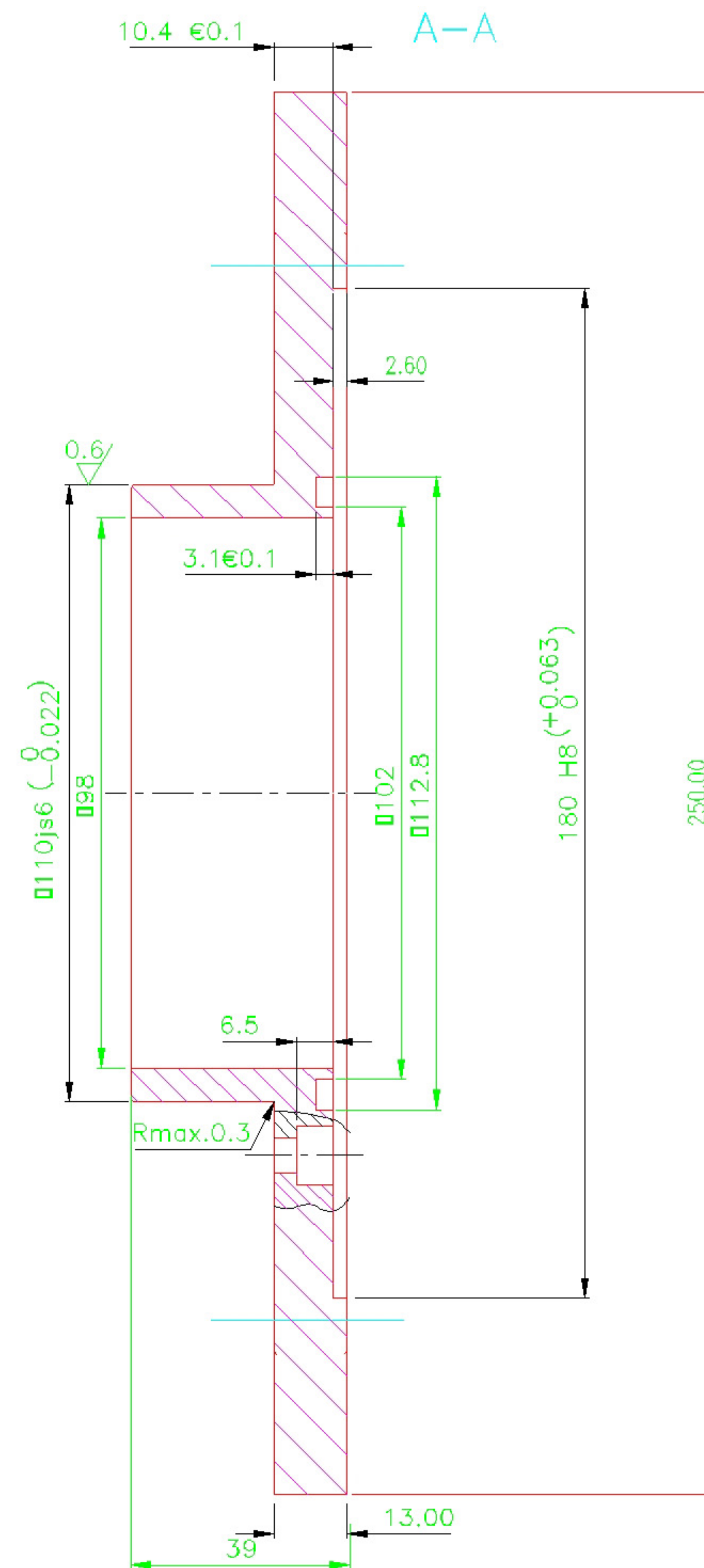
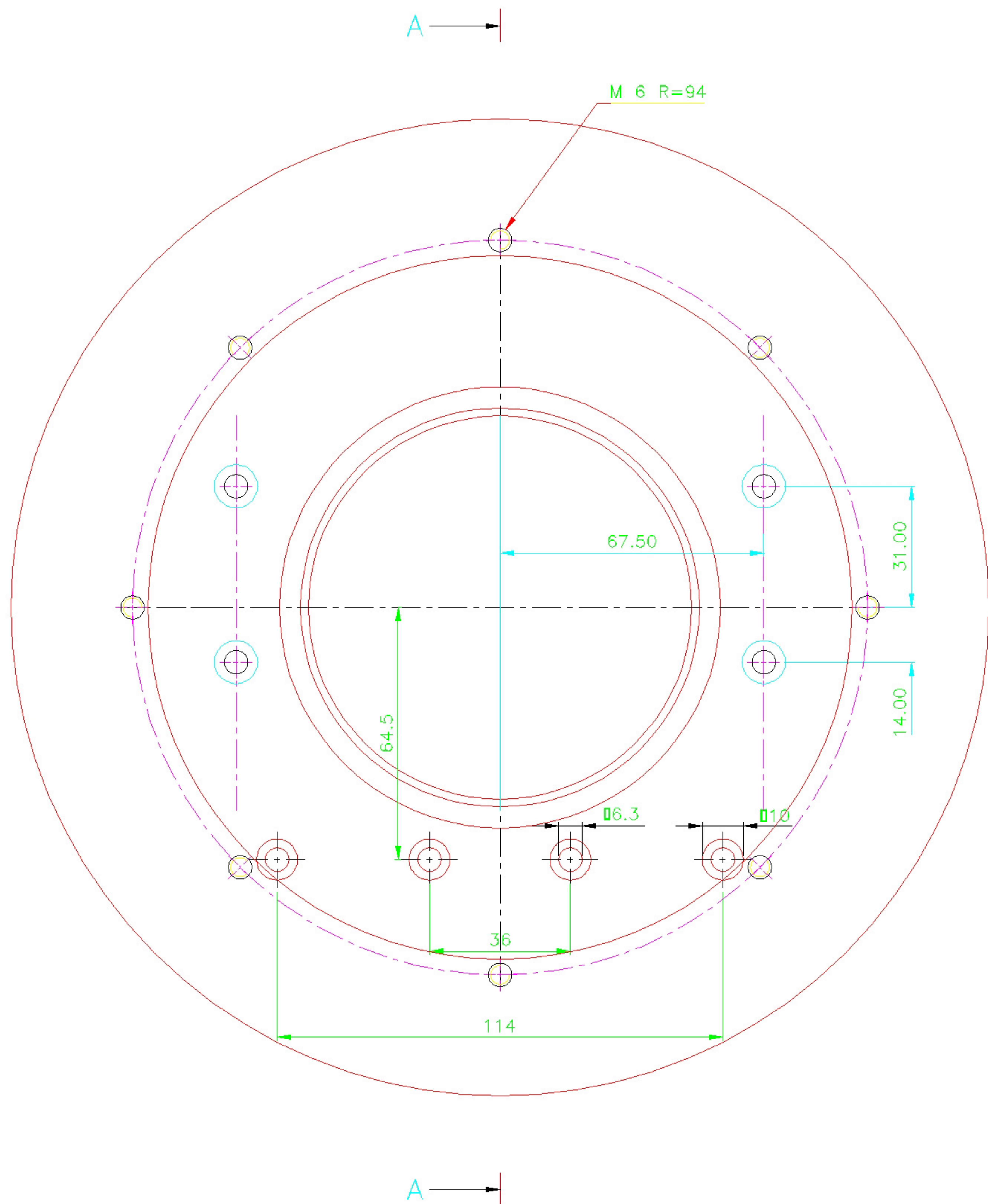
<i>NIELS BOHR INSTITUTET</i> <i>Tandem Accelerator Laboratoriet</i>			Overfladeruhed: 6.3/ 		Kanter: Afgratning	
Matriale:				Samlingstegn.nr.:		
Behandling:				Stykliste.nr.:		
Målforhold: 1:2	Hoved-gruppe:	Astro Fysik DFOSC			Konstr.	
	Under-gruppe:				Tegnet	21.5.92E.K.O.
					Kontrol	
Rettelser:		Tvør-skinne for optisk-bank			Erstatter: 92025	
13.08.93 K.S.J.					DF-01-07	
					Erstattes af:	





		COPENHAGEN UNIVERSITY OBSERVATORY			
DFOSC		DATE DRAWN.		K.S.J.	
SUPPORTANGLE		DF-01-08		1:1	

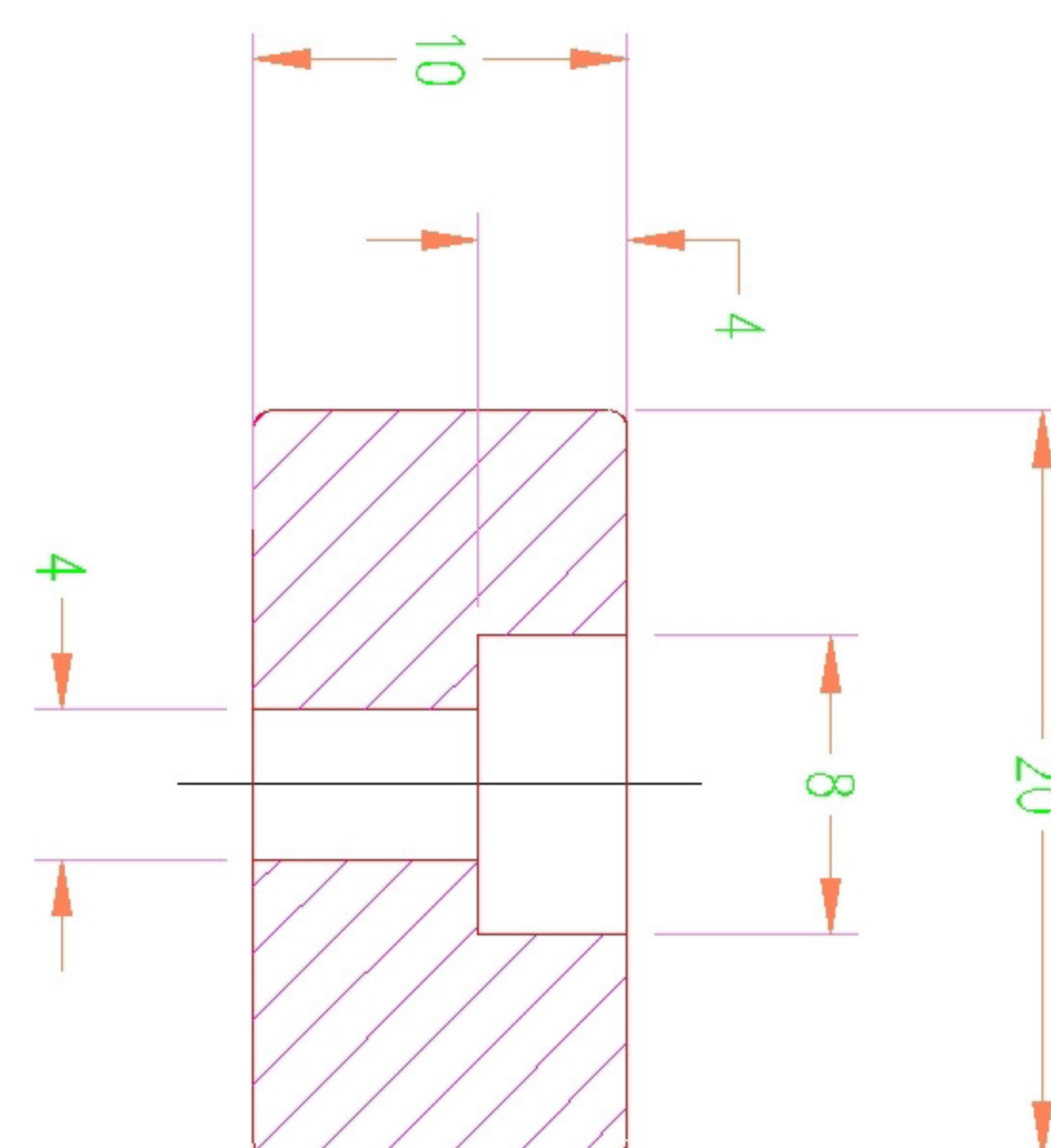
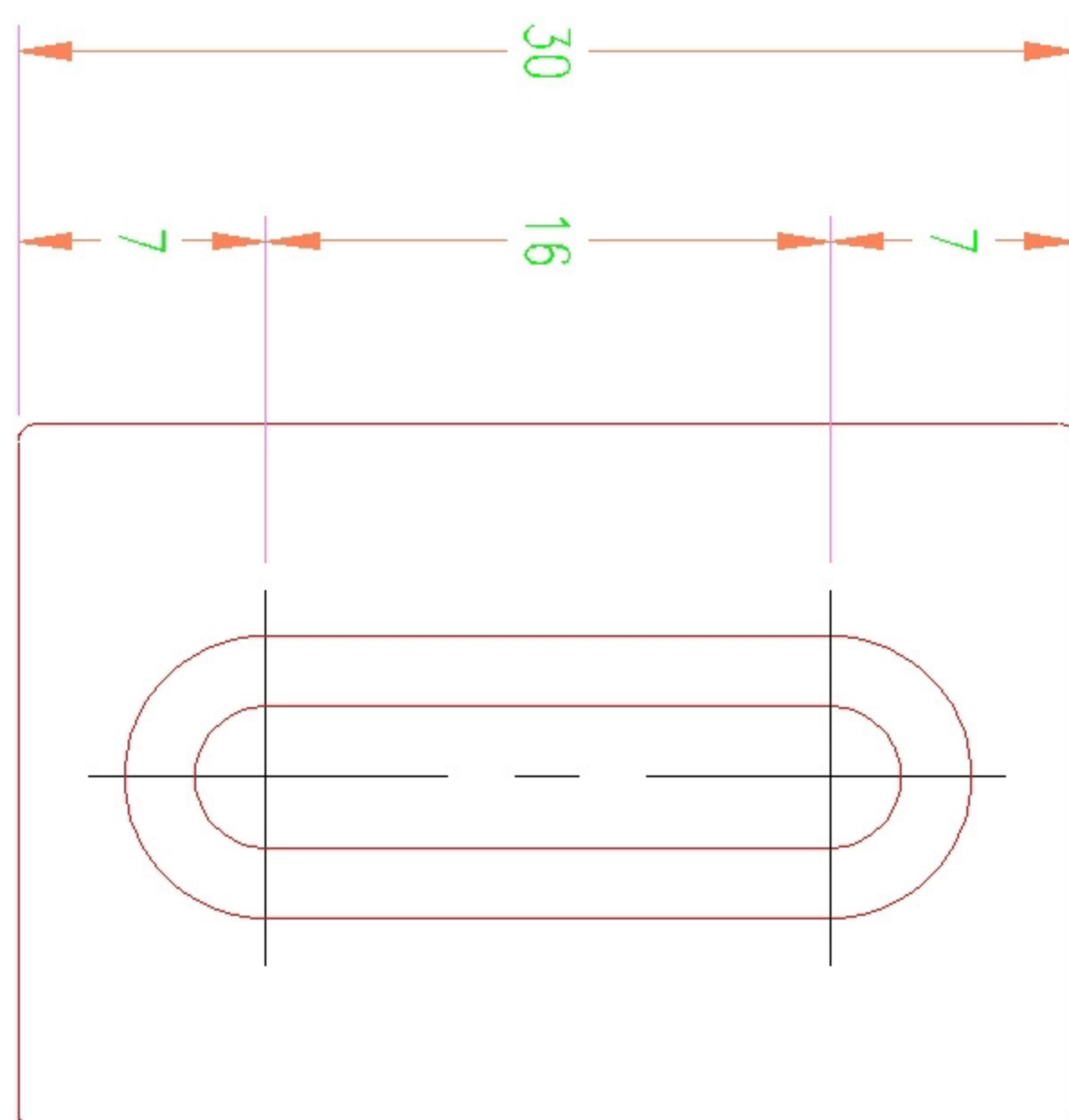




Ikke toleranceangivne m $\varnothing$  iflg. DS 2075 middel.

<b>NIELS BOHR INSTITUTET</b> <i>Tandem Accelerator Laboratoriet</i>		Overfladeruhed: 6,3 ▽	Kanter: Afgratning
Matriale: Aluminium		Samlingstegn. nr.:	
Behandling:		Stykliste nr.:	
MØforhold:	Hoved-gruppe	Astro Fysik DFOSC	
1:1	Under-gruppe		
Rettelser:		Erstatter: 92006C	
21.2.92		Endeflange	
15.6.92 K.S.J.			
24.07.92 K.S.J.		DF-01-09	
		Erstattes af:	



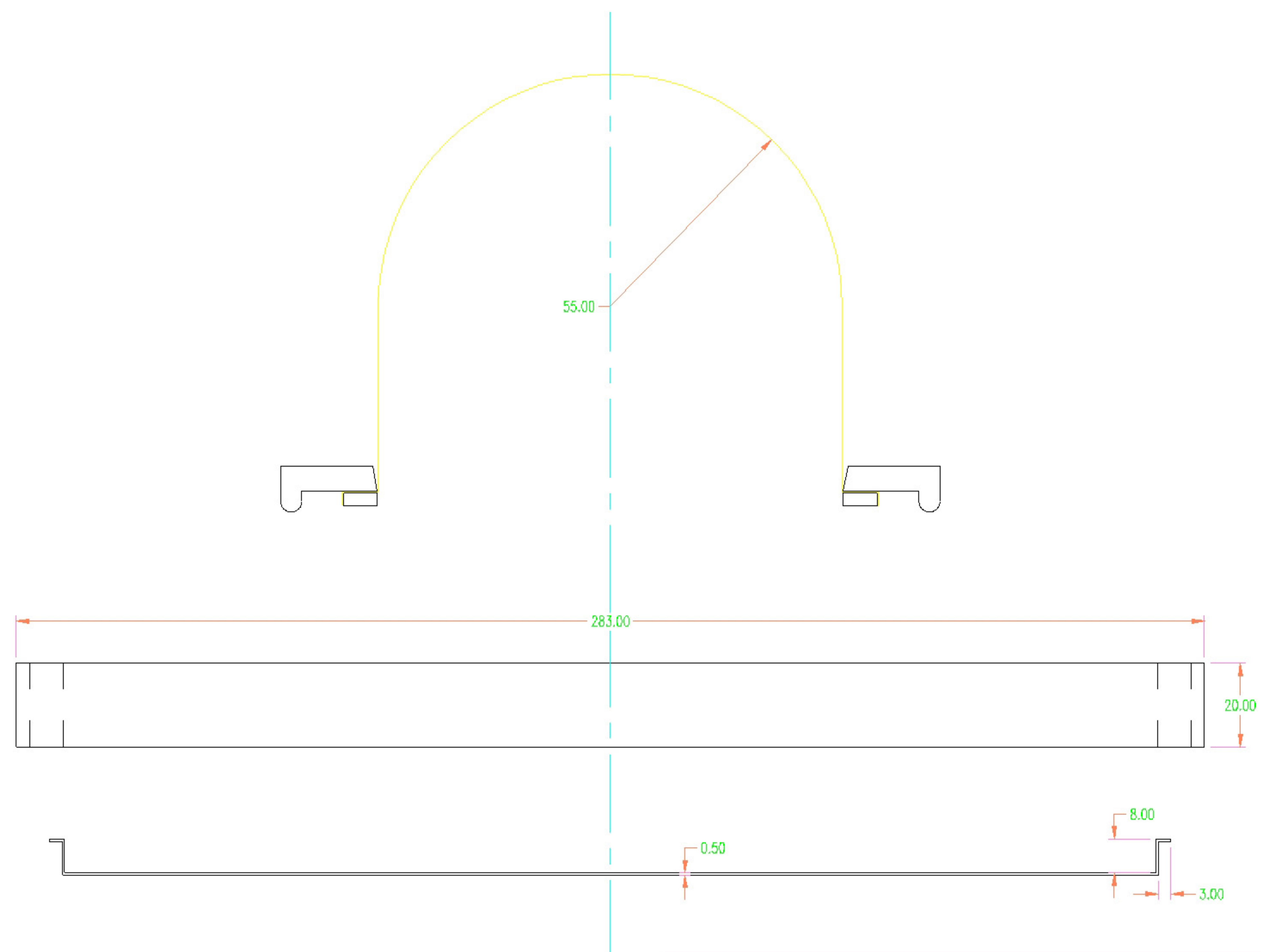


Alle udvendige kanter afrundes.

2 stk. rustfrit stål, stopklods. DFOSC. 13.2.92. Per.

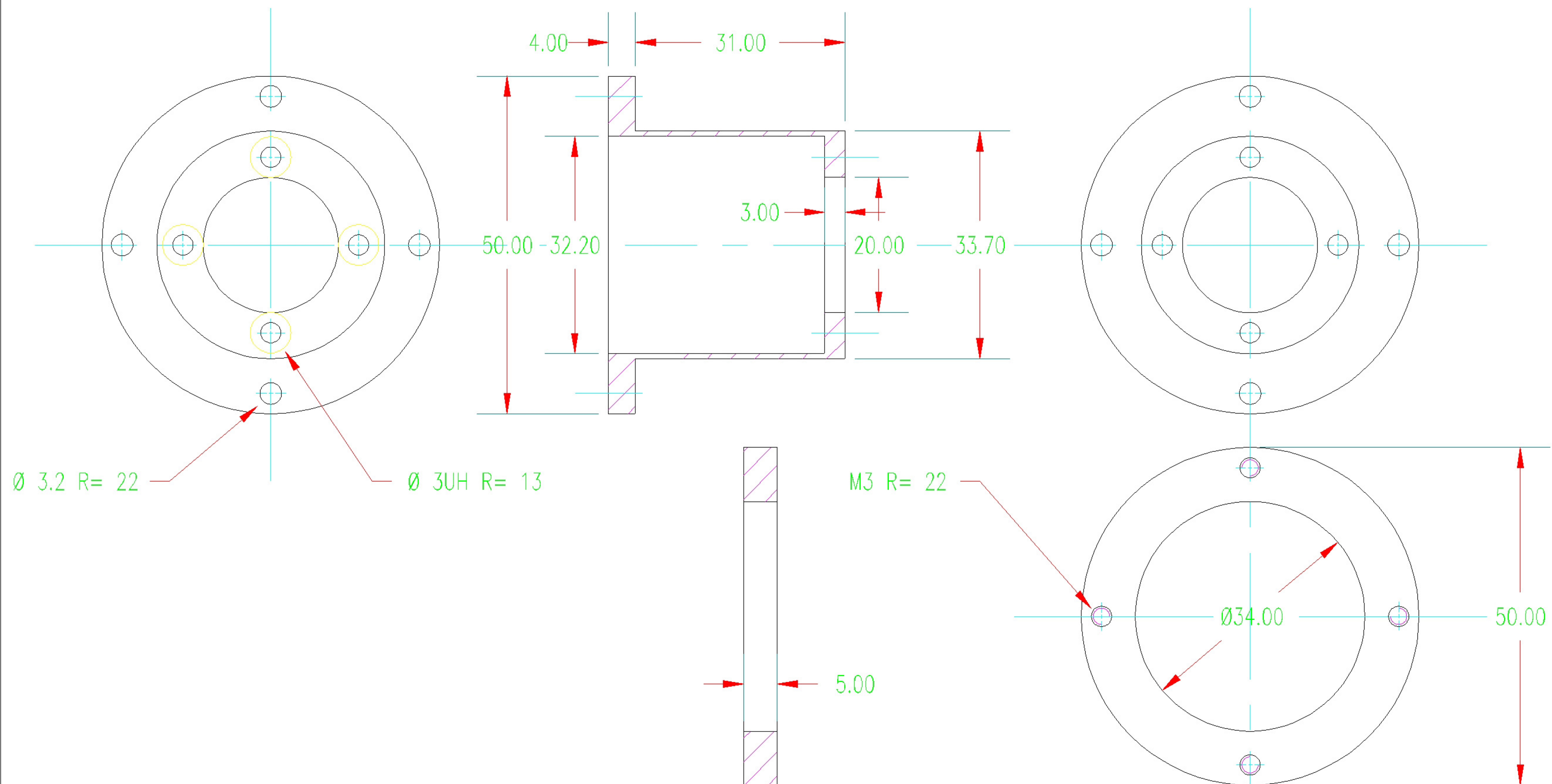
<i>NIELS BOHR INSTITUTET</i> <i>Tandem Accelerator Laboratoriet</i>			Overfladeruhed:		Kanter:			
Matriale: Rustfri stål				Samlingstegn.nr.:				
Behandling:				Stykliste.nr.:				
Målforhold: 2:1		Hoved-gruppe:		Astro Fysik			Konstr.	
		Under-gruppe		DFOSC		Tegnet	18.6.92	
						Kontrol		
Rettelser:		Stopklods for kollimator & kamera		Erstatter: 92043				
10.09.93 K.S.J.				DF-01-10				
				Erstattes af:				



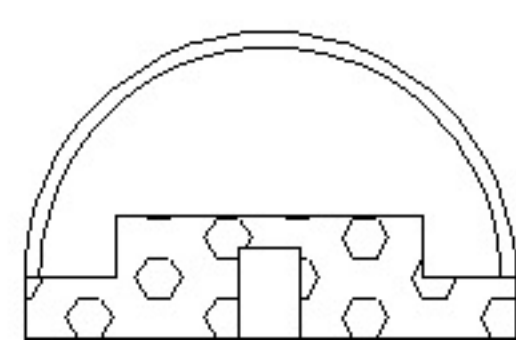


NO. OF PCS.:	MATERIAL:	TOLERANCE:	FIT TO :	MODIFIED:	DATE :	ACAD DWG. NO.:	DISC. NO.:
4	STNL STEEL		DF-01-00			DF-01-13	
BUCKLE FOR CAMERA & COLLIMATOR				CONTR.:		PROJECT : D-FOSC	
				DATE :	10.09.93		
				DRAWN :	K.S.J.	DWG. NO.:	DF-01-13
				SCALE :	1:1		
COPENHAGEN UNIVERSITY OBSERVATORY							
BRØRFELDEVEJ, DK 4340 TOLLØSE				TELF. 53 48 81 95 FAX. 53 48 87 55			





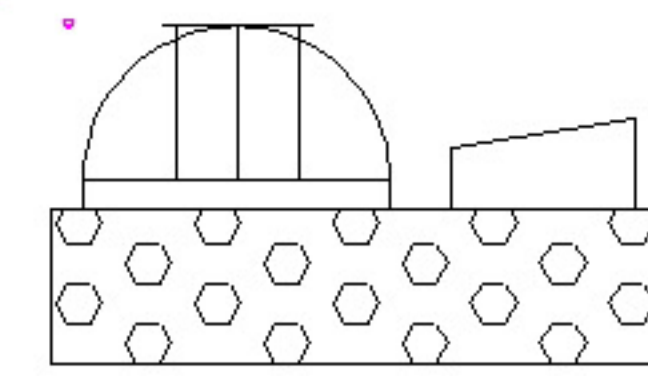
NO. OF PCS.:	MATERIAL:	TOLERANCE:	FIT TO:	MODIFIED	DATE:	ACAD DWG. NO.:	DISC. NO.:
3	ALU.					D-GR-10	
EL. PRELOAD FLANGE FOR MOTOR				CONTR.:		PROJECT: D-FOSC DWG. NO.: DF-02-20	
				DATE:	01.10.92		
				DRAWN:	K.S.J.		
				SCALE:	1:1		



COPENHAGEN UNIVERSITY OBSERVATORY

BRØRFELDEVEJ, DK 4340 TOLLØSE

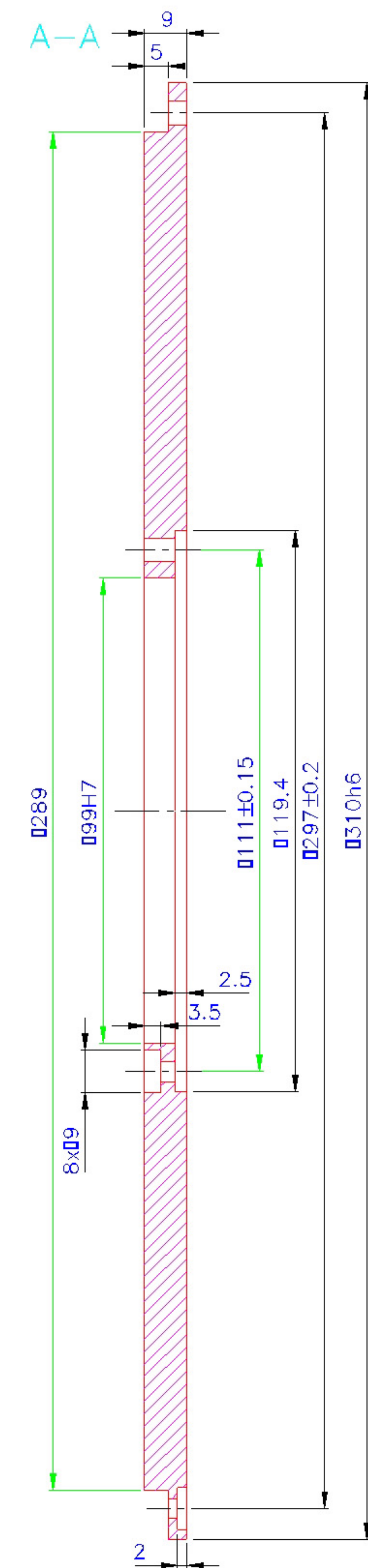
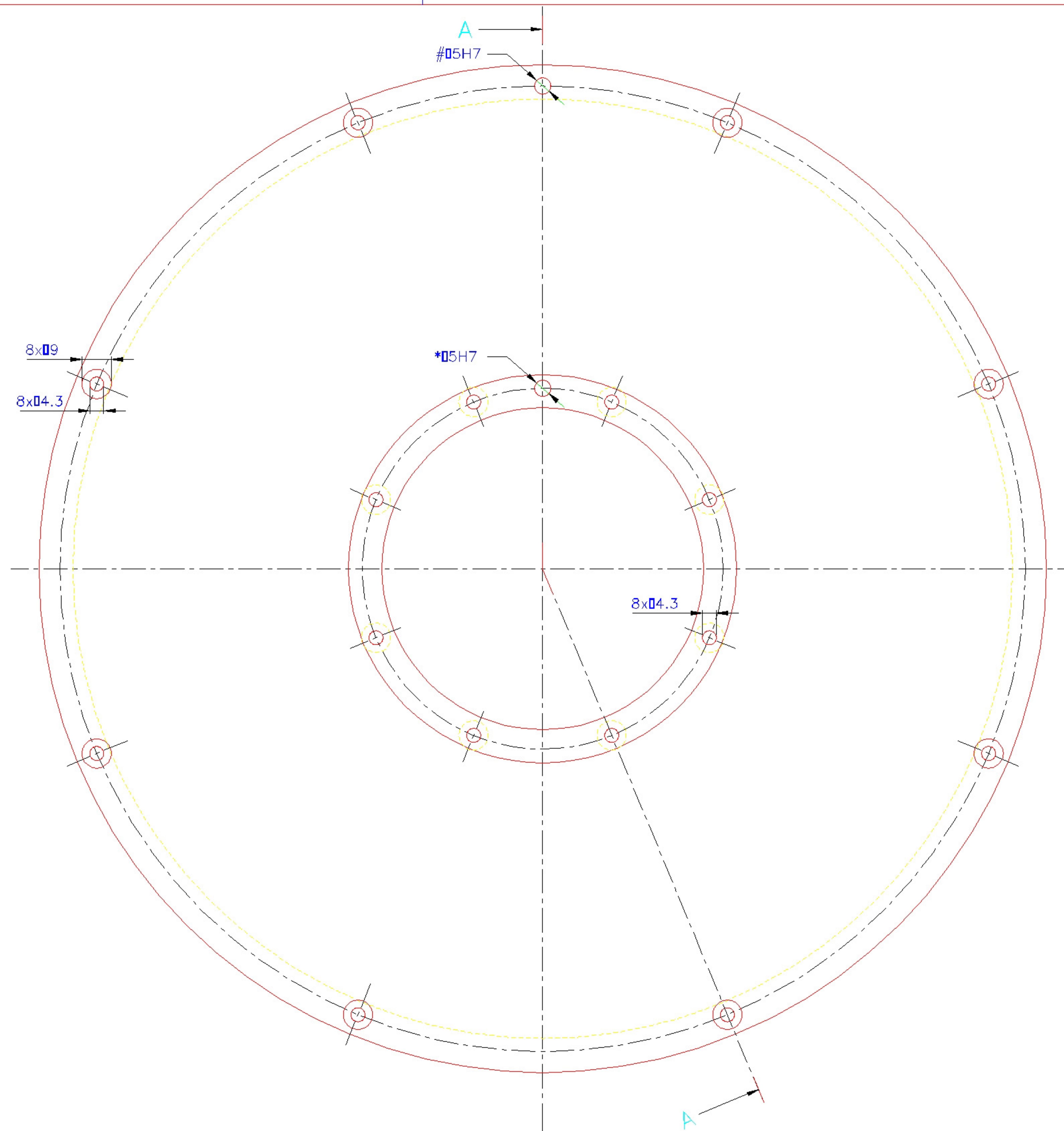
TELF. 53 48 81 95  
FAX. 53 48 87 55











#Bores og tilpasses sammen med tandkrans & stift.  
\*Bores og tilpasses sammen med centerflange.

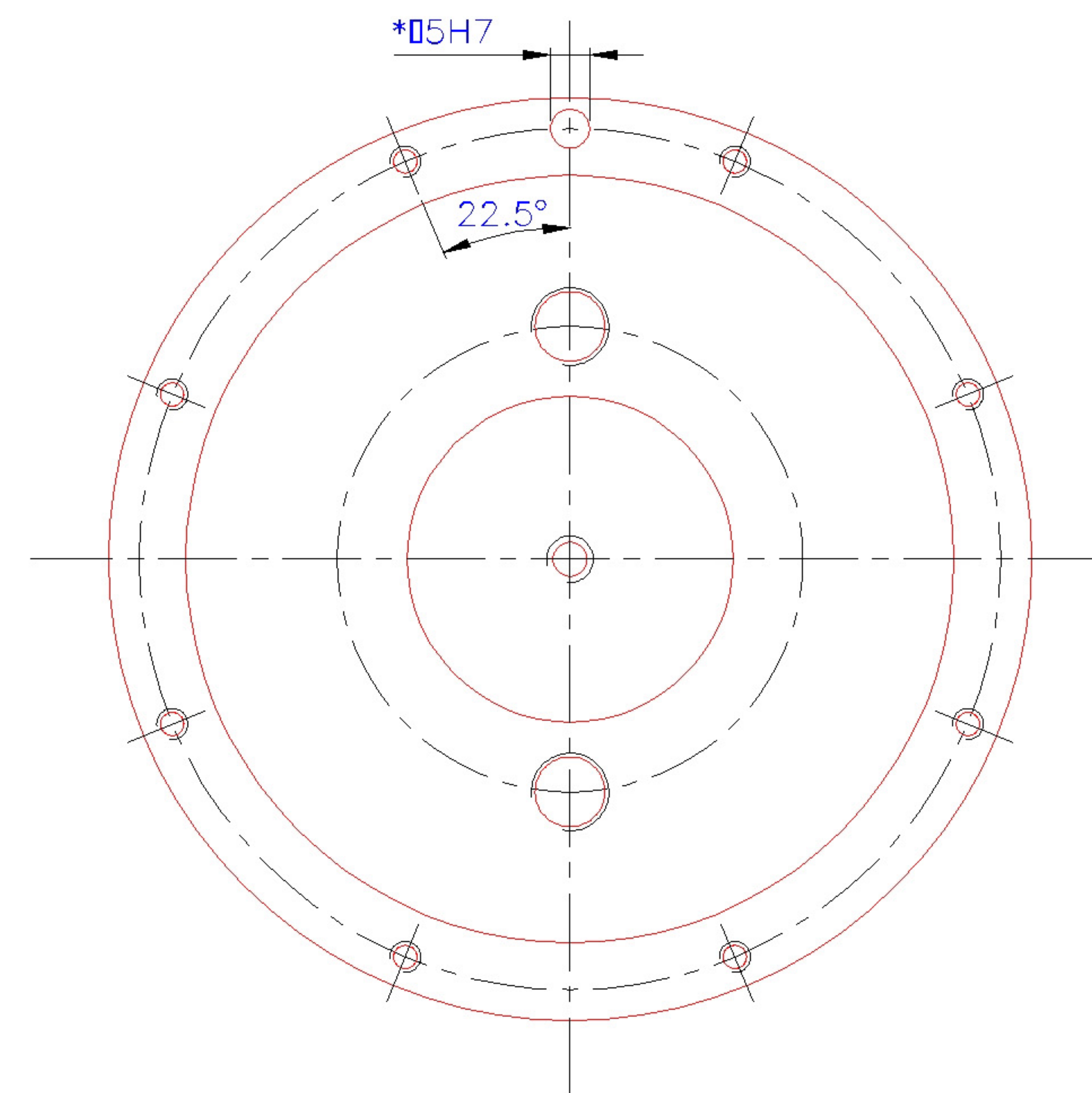
4/ Max. tilladelig overfladeruhed, hvor intet andet er angivet  
Ikke toleranceangivet mH iflg. DS 2075 fin.

**NIELS BOHR INSTITUTET**  
Tandem Accelerator Laboratoriet

Matriale: Aluminium		Samlingstegn. nr.:	
Behandling:		Stykliste nr.:	
Målforskel:		Konstr.	
1:1		Tegnet	7.8.91 E.K.O.
Rettelser:		Kontrol	
17.08.93 K.S.J.		Erstatter:	91060
		DF-02-01	
		Erstattes af:	

DFOSC  
Hjul  
(Inden udfræsning)



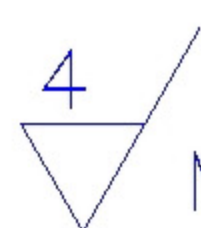
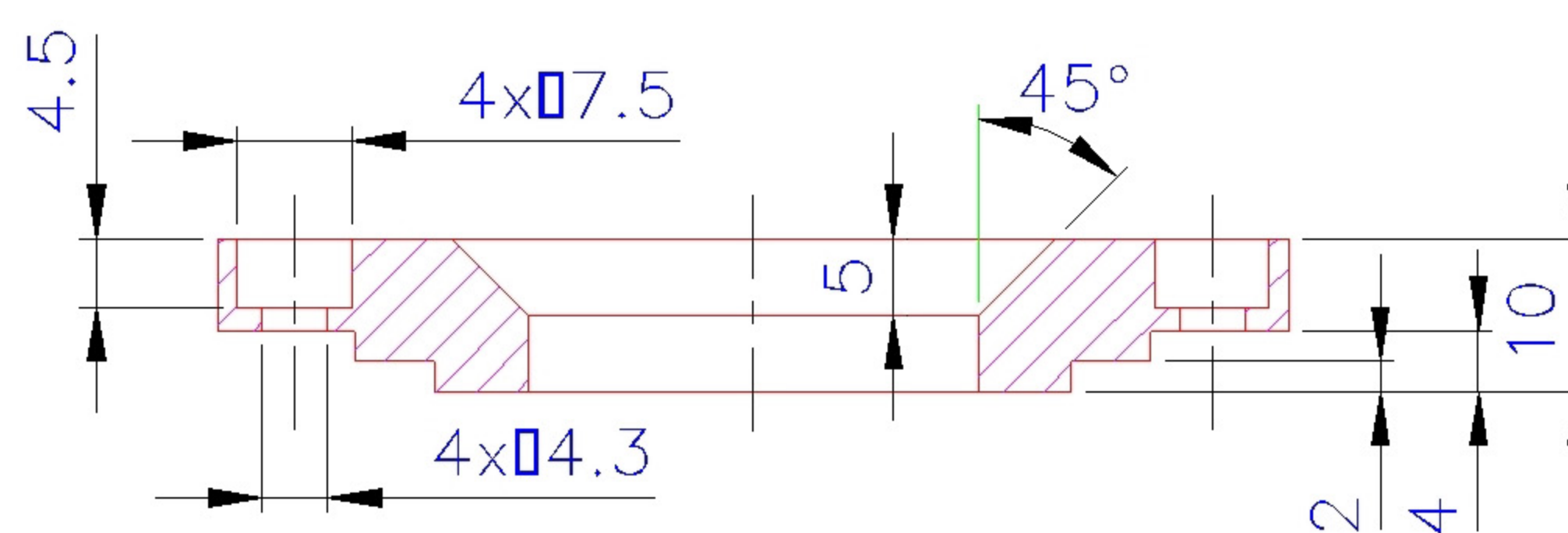
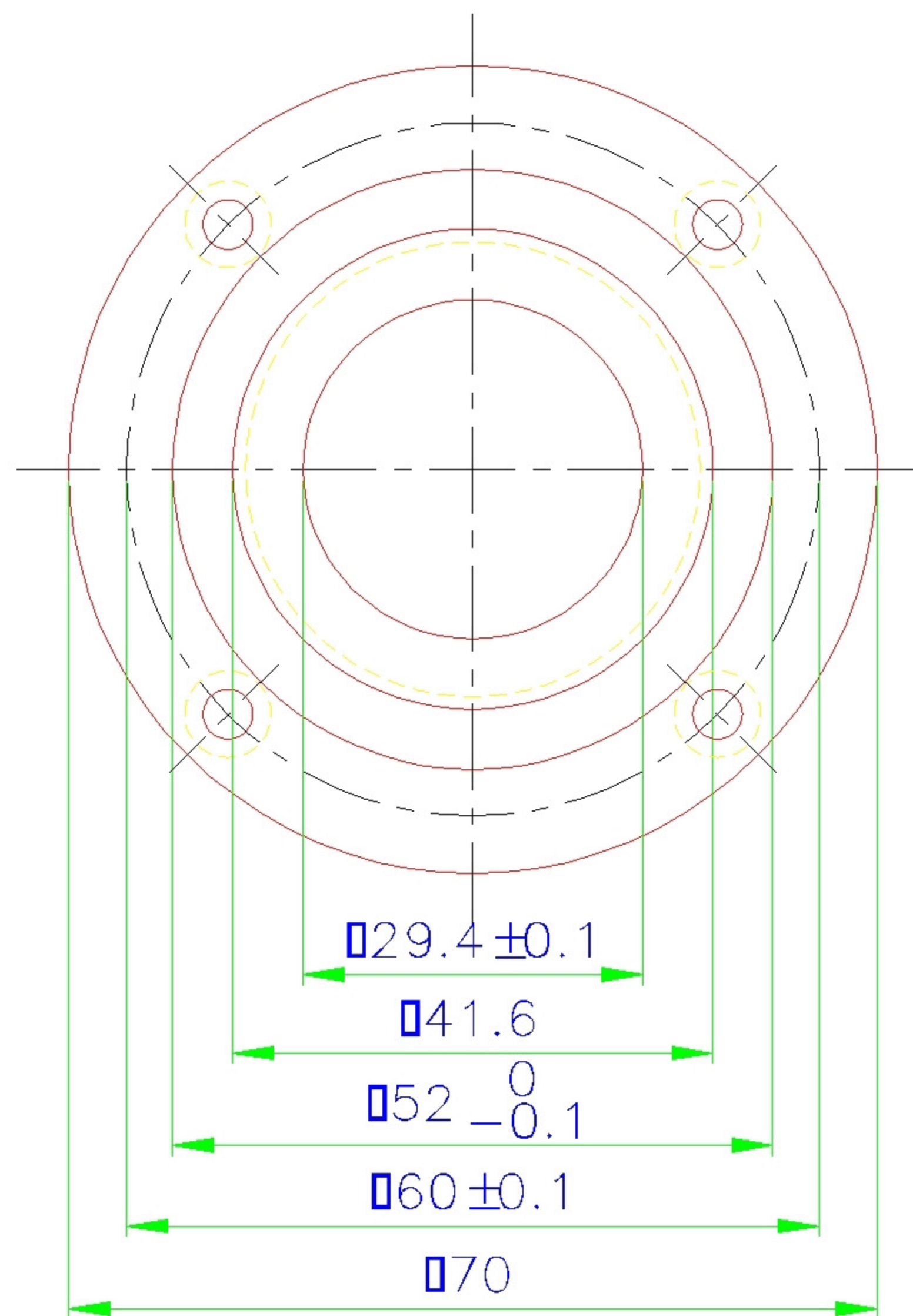


4  
▽ Max. tilladelig overfladeruhed, hvor intet andet er angivet

*NIELS BOHR INSTITUTET*  
*Tandem Accelerator Laboratoriet*

Matriale:	Aluminium	Samlingstegn. nr.:	
Behandling:		Stykliste nr.:	
Målforhold:	Hovedgruppe	Konstr.	
1:1	Undergruppe	Tegnet	21.3.91E.K.O.
		Kontrol	
Rettelser:		Erstatter:	91024
17.08.93 K.S.J.			DF-02-02
		Erstattes af:	



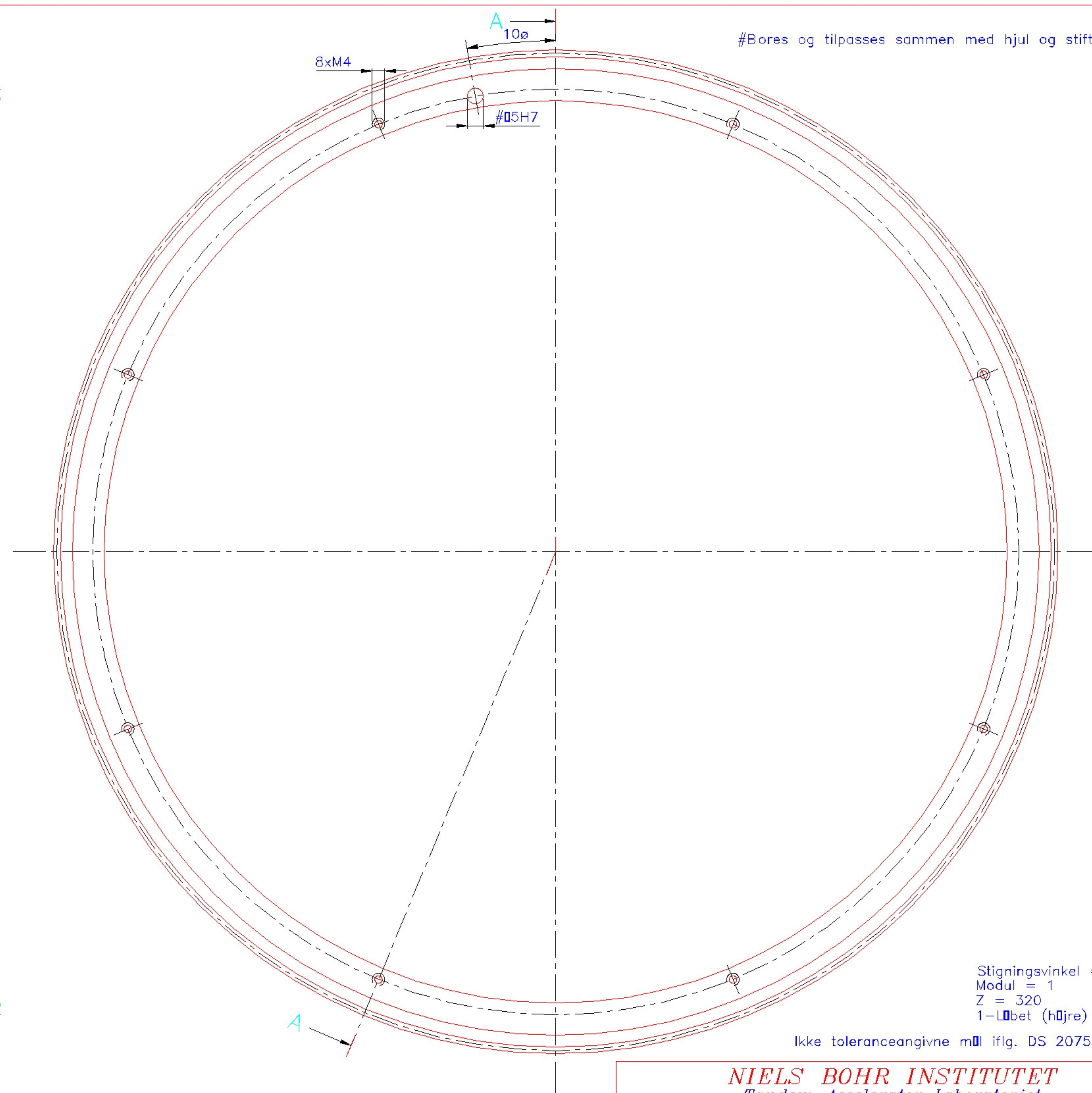
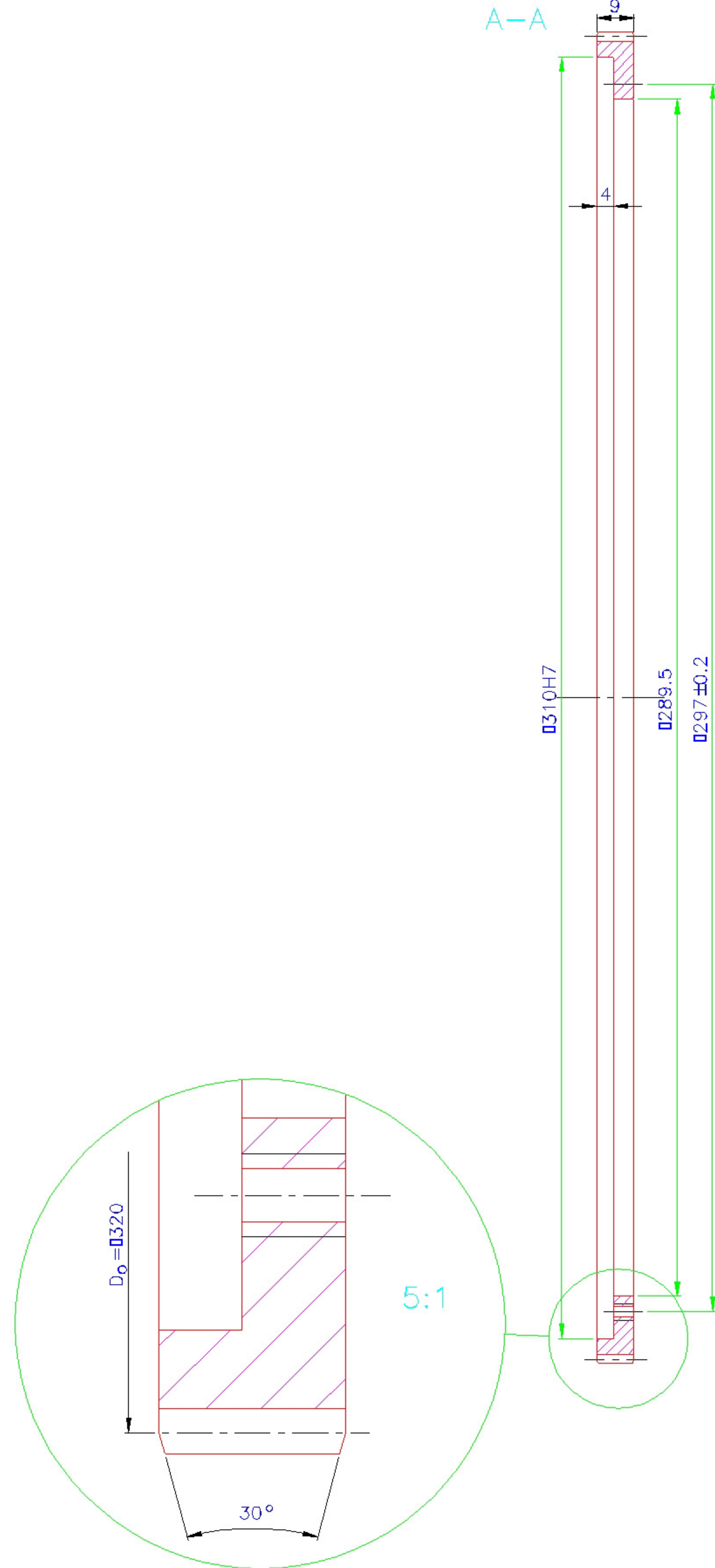


Max. tilladelig overfladeruhed, hvor intet andet er angivet  
Ikke toleranceangivet m $\ddot{u}$  iflg. DS 2075 middel.

## *NIELS BOHR INSTITUTET* *Tandem Accelerator Laboratoriet*

Matriale: Aluminium		Samlingstegn.nr.:	
Behandling:		Stykliste.nr.:	
Målforhold: 1:1	Hoved-gruppe:	Astro Fysik DFOSC	
	Under-gruppe:		
			Konstr.
		Tegnet	22.3.91E.K.O.
		Kontrol	
Rettelser:		Erstatter: 91025	
17.08.93 K.S.J.		DFD-02-03	
		Erstattes af:	



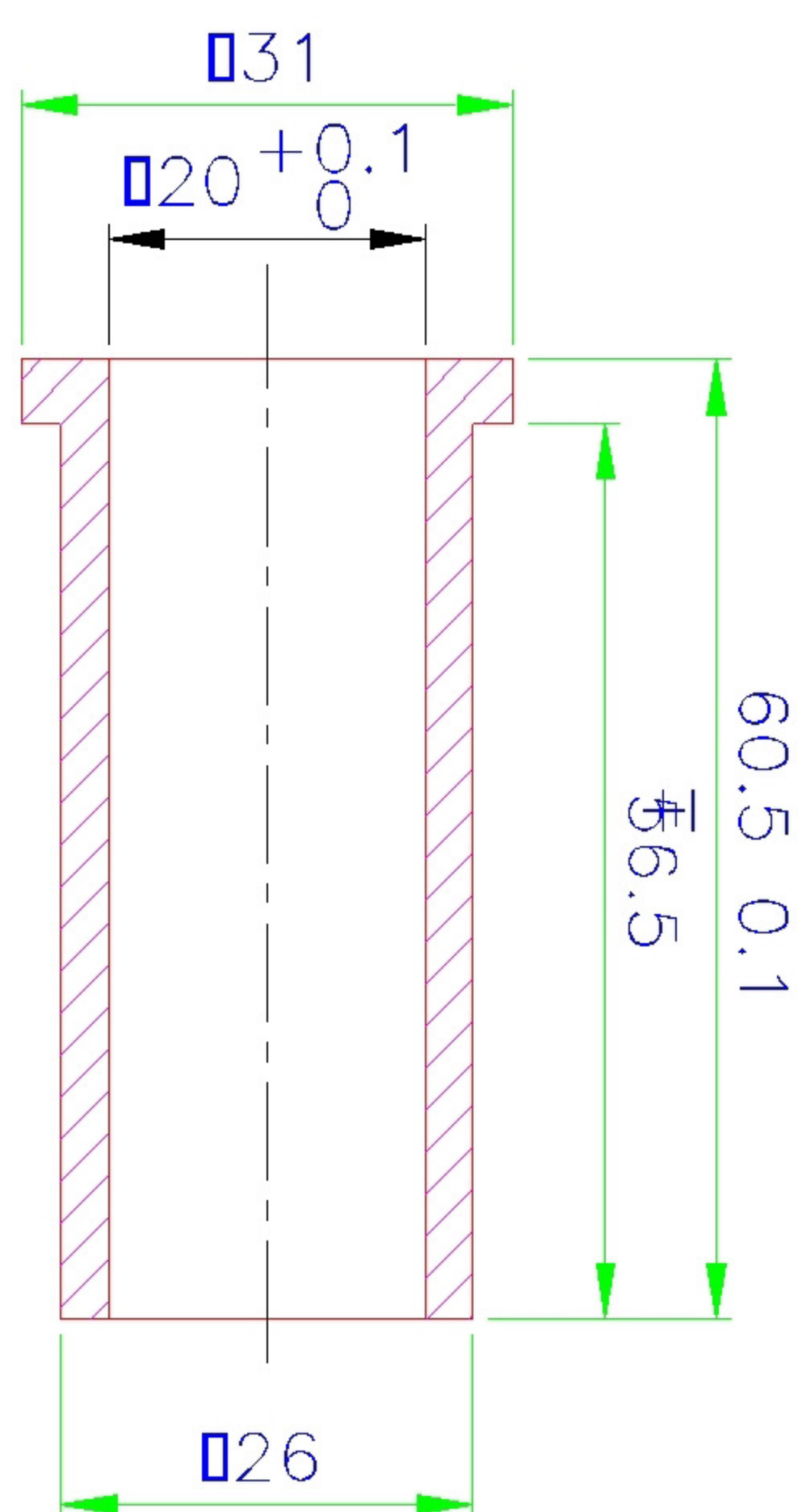
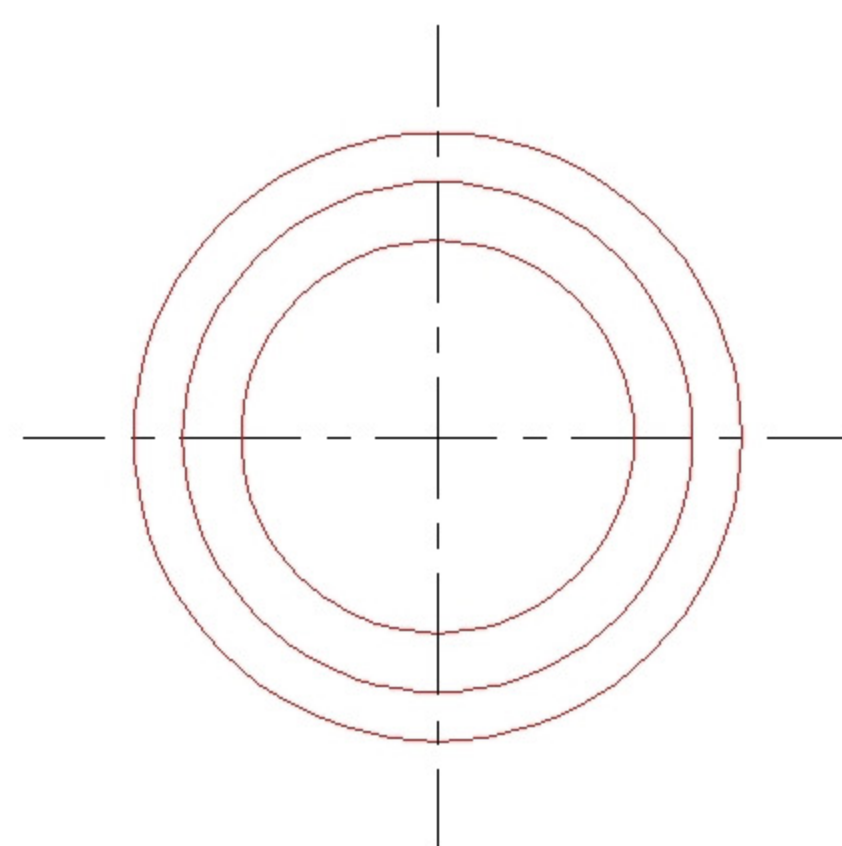


NIELS BOHR INSTITUTET Tandem Accelerator Laboratoriet			
Matriale: Rødgods		Samlingstegn. nr.:	
Behandling:		Stykliste nr.:	
Målforhold: 1:1	Hoved- gruppe	Astro Fysik	
	Under- gruppe	DFOSC	
Rettelser: 20.8.91		Konstr.	
17.08.93. K.S.J.		Tegnet 2.4.91 E.K.O.	
		Kontrol	
		Erstatter: 91027	
		DF-02-04	
		Erstattes af:	

Astro Fysik  
DFOSC

Tandkrans for Spalte-,  
Filter- og Grismehjul

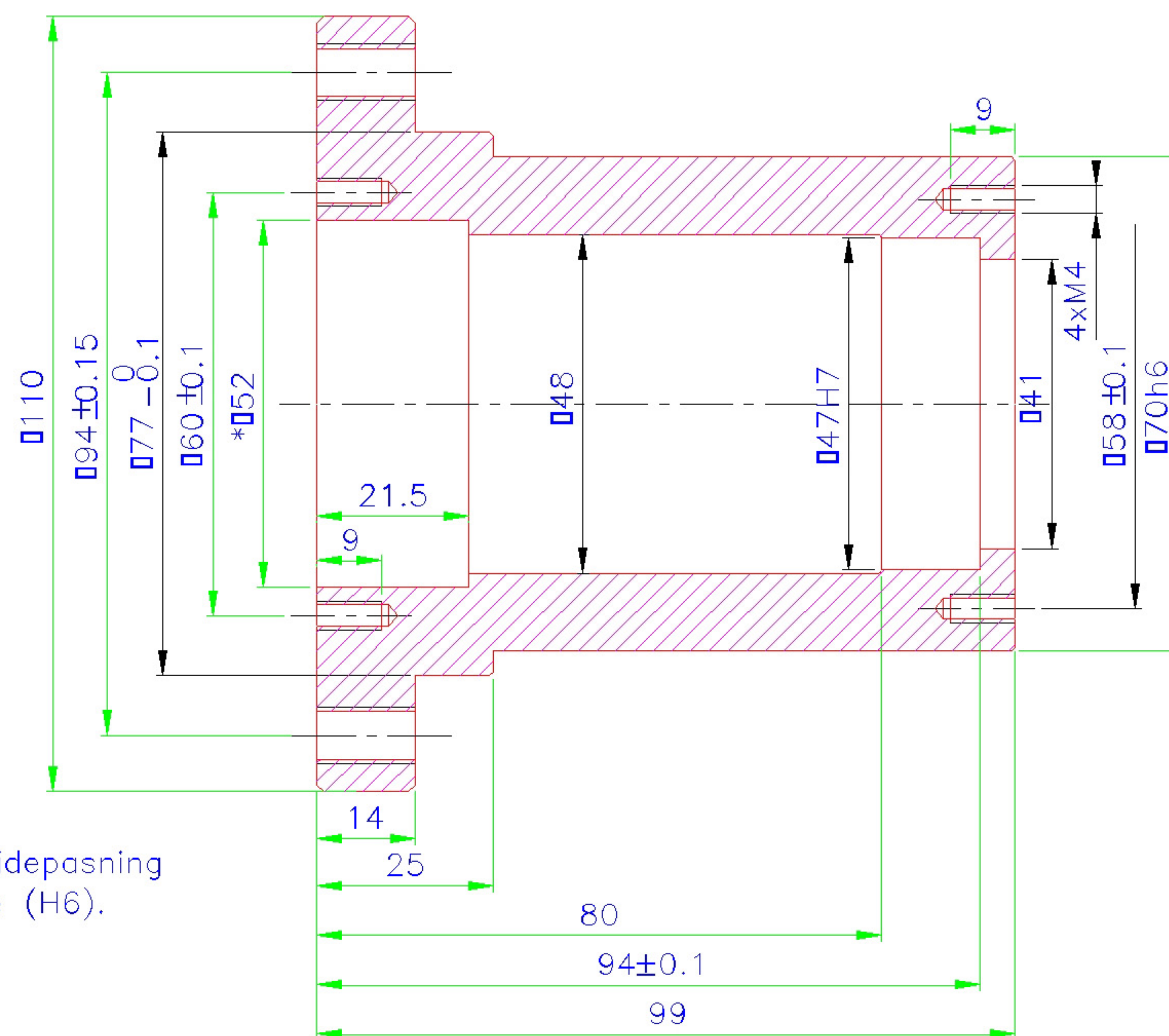




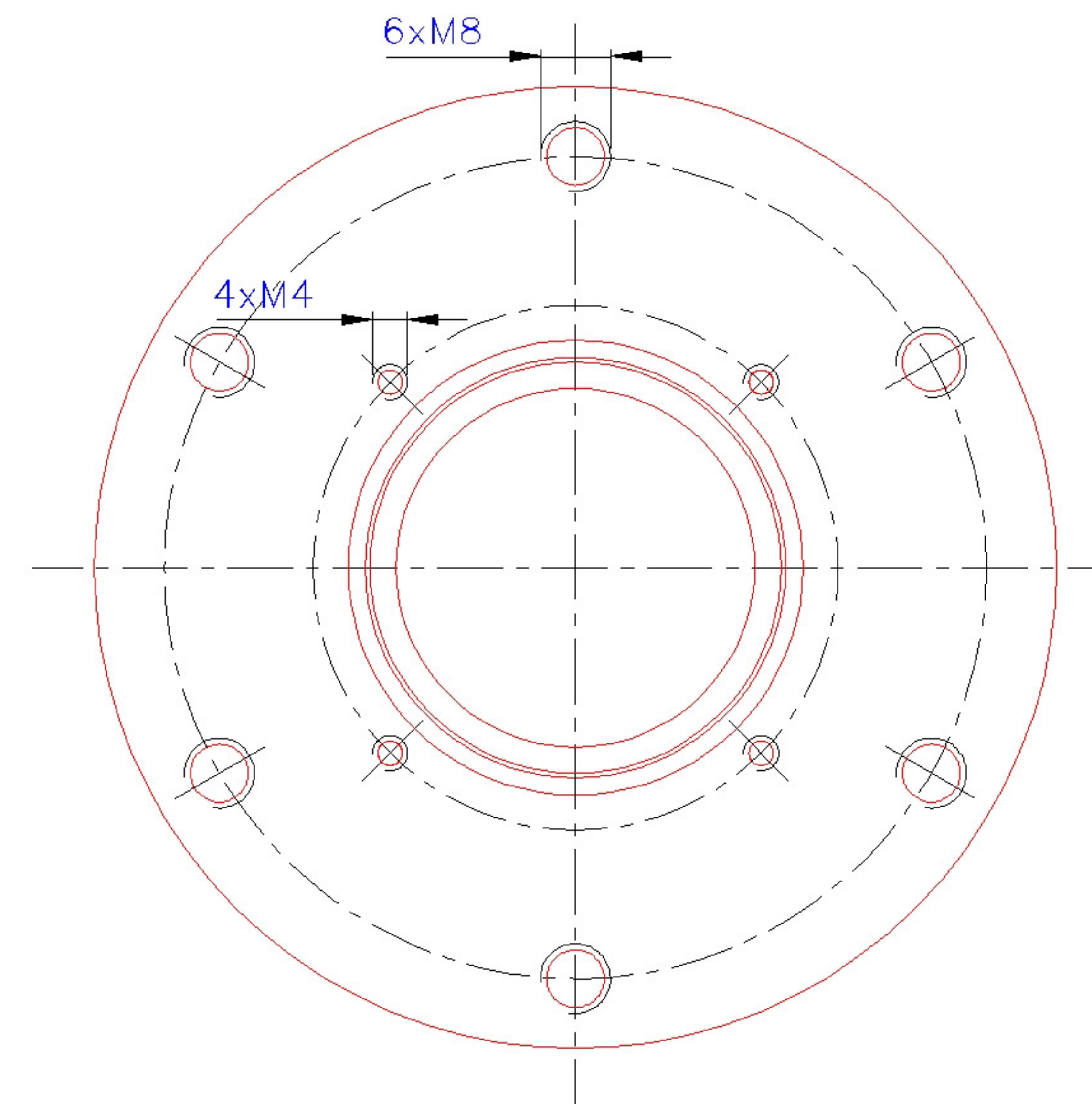
**NIELS BOHR INSTITUTET**  
Tandem Accelerator Laboratoriet

Matriale: Aluminium			Samlingstegn.nr.:	
Behandling:			Stykliste.nr.:	
Målforhold: 1:1	Hovedgruppe:	Astro Fysik	Konstr.	
	Undergruppe	DFOSC	Tegnet	15.3.91E.K.O.
				Kontrol
Rettelser:		Afstandsbeskrivelse	Erstatter: 91021	
17.0.93 K.S.J.			DF-01-05	
			Erstattes af:	





\*Slørfri glidepasning med leje (H6).



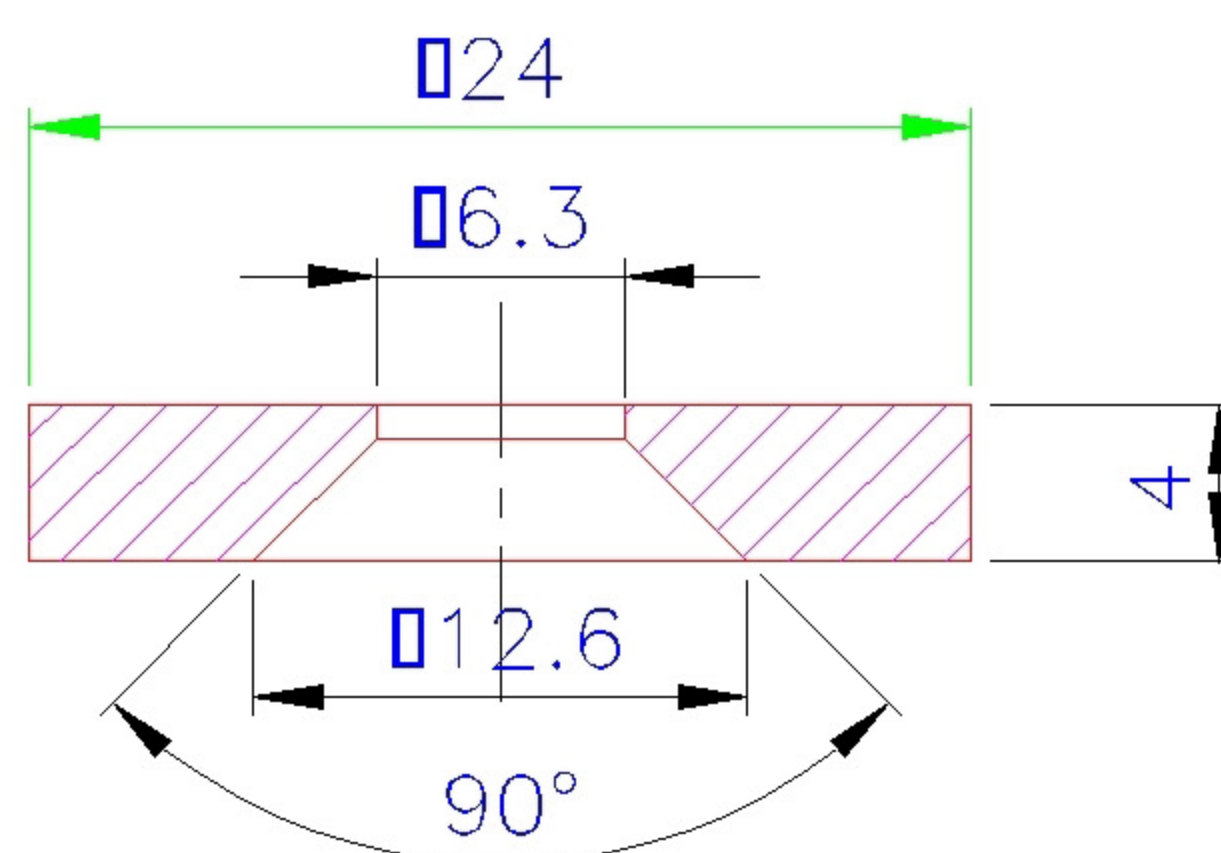
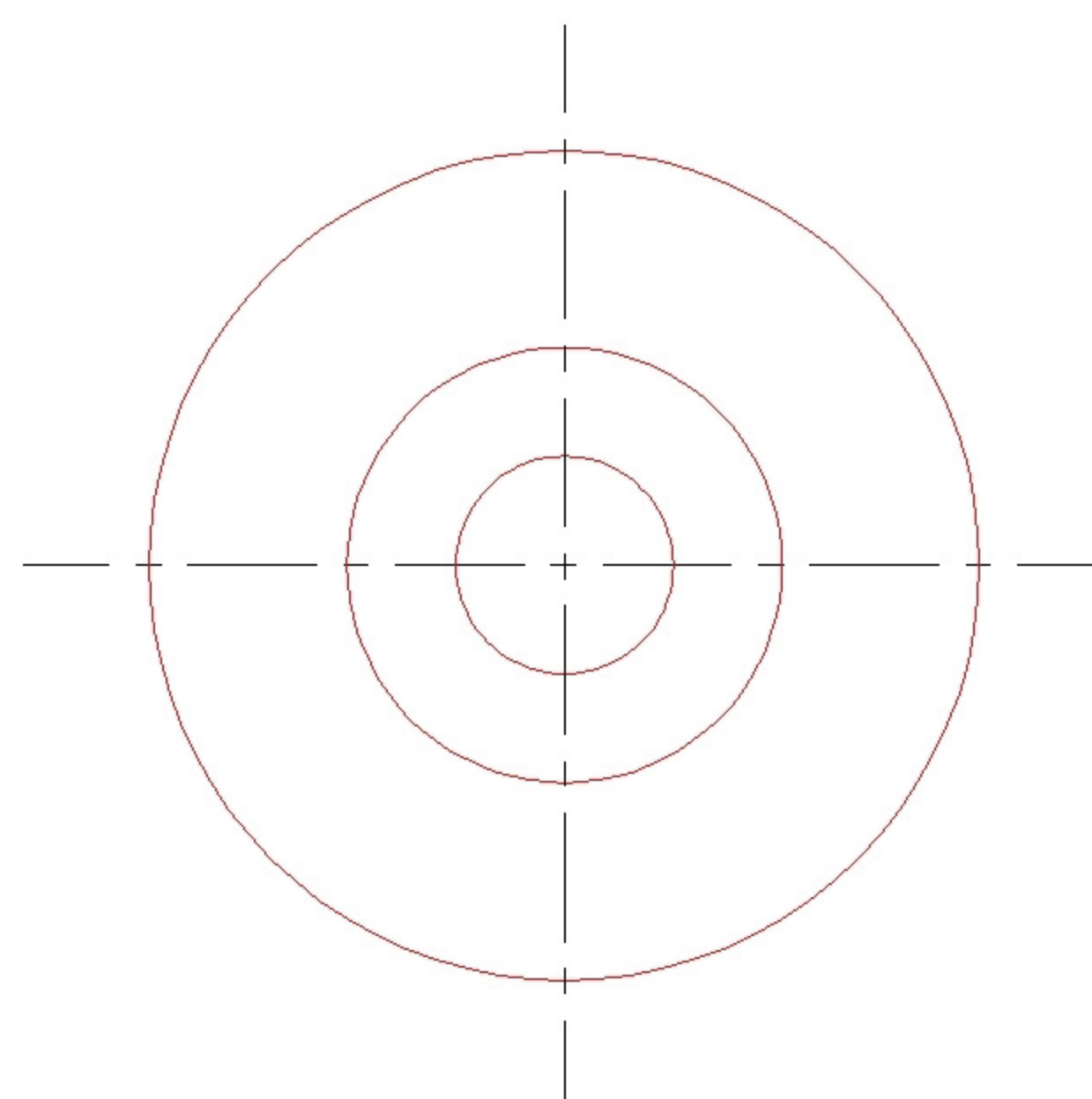
4/√ Max. tilladelig overfladeruhed, hvor intet andet er angivet.  
Ikke toleranceangivne mål iflg. DS 2075 middel.

## NIELS BOHR INSTITUTET

### Tandem Accelerator Laboratoriet

Matriale: Aluminium		Samlingstegn. nr.:	
Behandling:		Stykliste nr.:	
Målforhold:	Hoved-gruppe	Konstr.	
1:1	Under-gruppe	Tegnet	14.3.91E.K.O.
		Kontrol	
Rettelser:		Erstatter: 91020	
3.4.91		DF-02-06	
26.6.91			
17.08.93 K.S.J.		Erstattes af:	



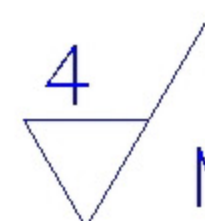
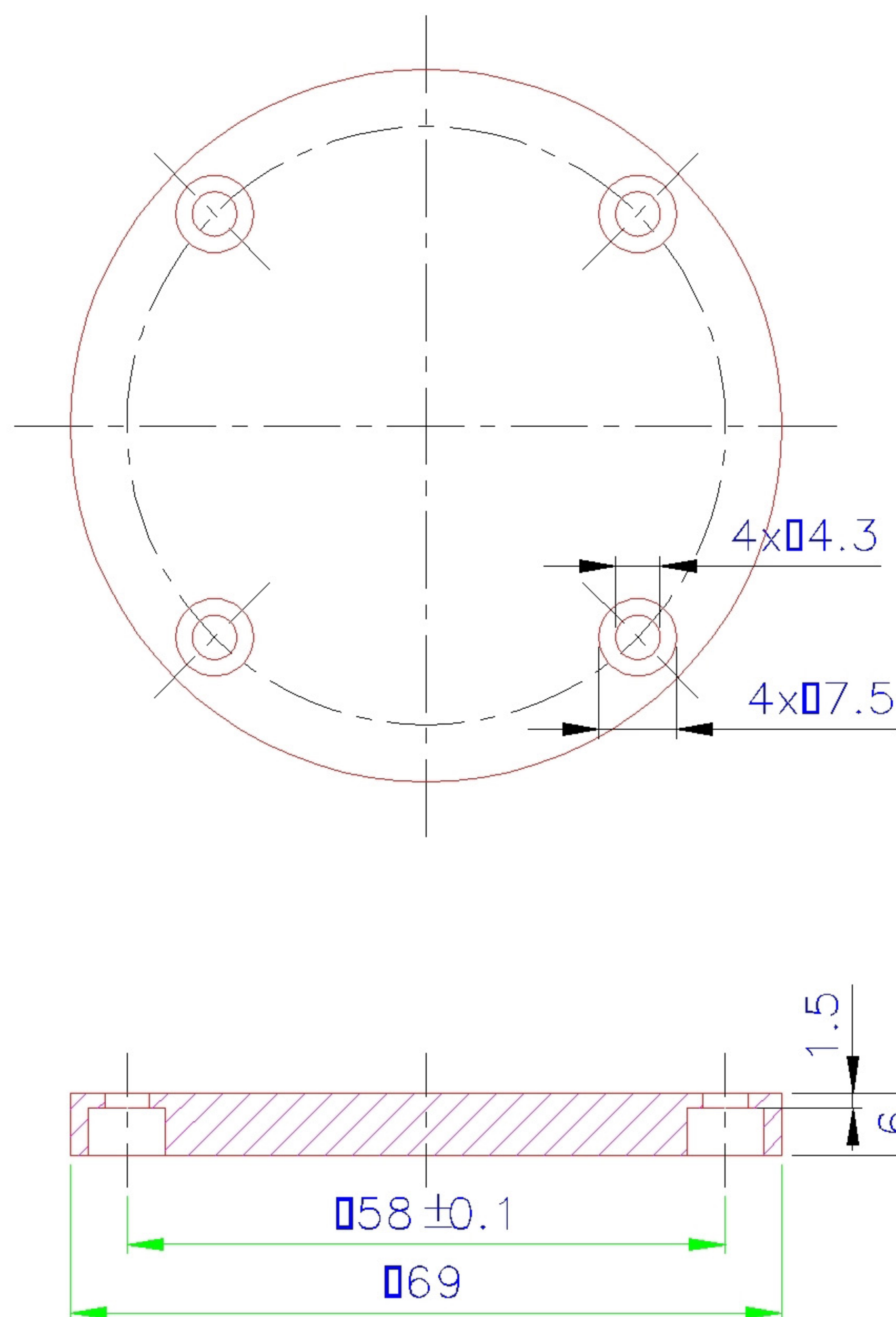


Ikke toleranceangivet m $\varnothing$  iflg. DS 2075 middel.

# ***NIELS BOHR INSTITUTET*** *Tandem Accelerator Laboratoriet*

Matriale: Aluminium		Samlingstegn.nr.:	
Behandling:		Stykliste.nr.:	
Møiforhold: 2:1	Hoved- gruppe:	Astro Fysik	
	Under- gruppe	DFOSC	
			Konstr.
		Tegnet	19.3.91E.K.O.
		Kontrol	
Rettelser:		Erstatter: 91023	
17.08.93 K.S.J-		DF-02-07	
		Erstattes af:	





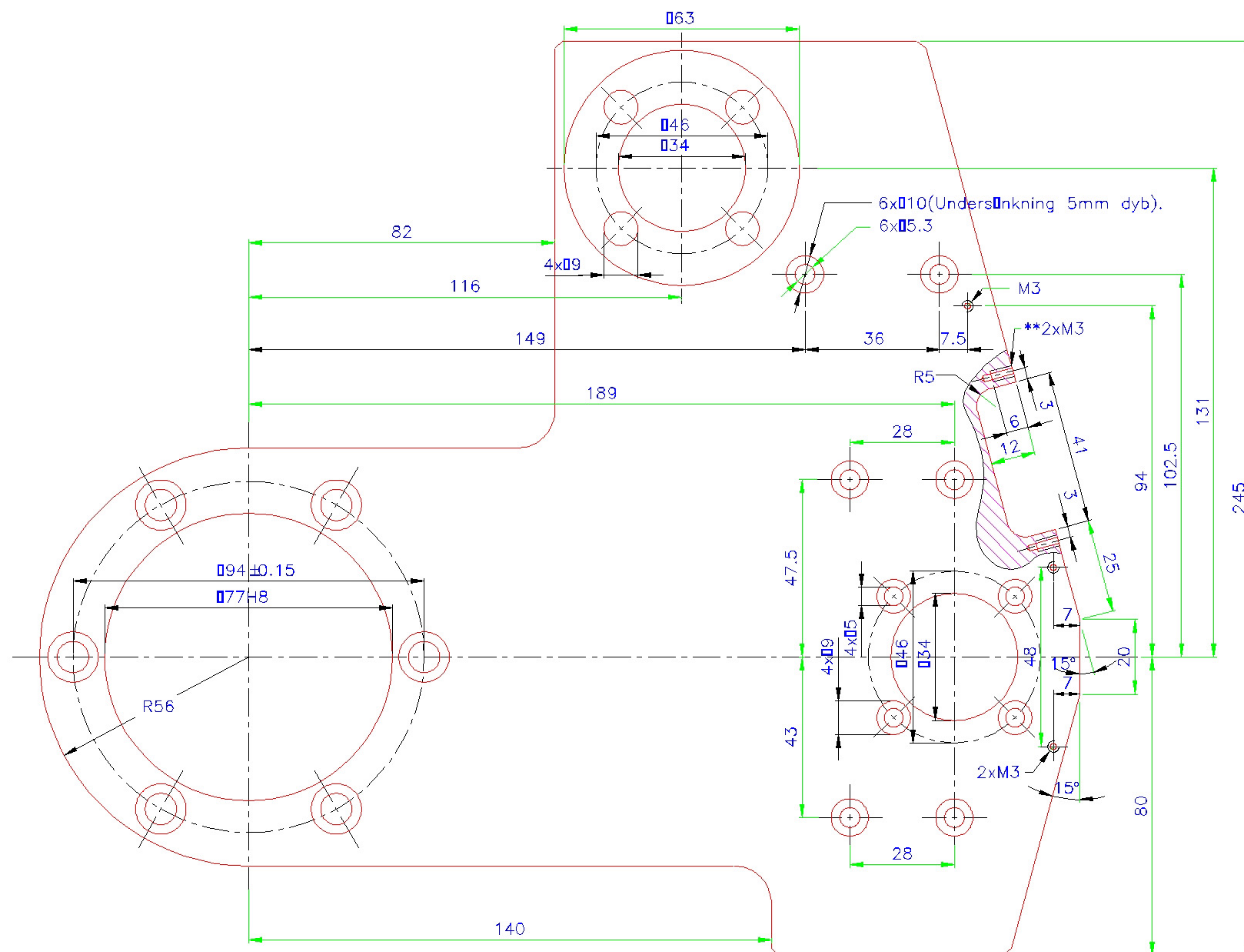
Max. tilladelig overfladeruhed, hvor intet andet er angivet  
Ikke toleranceangivet mØ iflg. DS 2075 middel.


## NIELS BOHR INSTITUTET

### Tandem Accelerator Laboratoriet

Matriale: Aluminium		Samlingstegn.nr.:	
Behandling:		Stykliste.nr.:	
Målforhold: 1:1	Hoved- gruppe:	Astro Fysik	Konstr.
	Under- gruppe	DFOSC	Tegnet 18.3.91E.K.O.
			Kontrol
Rettelser:		Endedøksel	Erstatter: 91022
17.08.93 K.S.J.			DF-02-08
			Erstattes af:

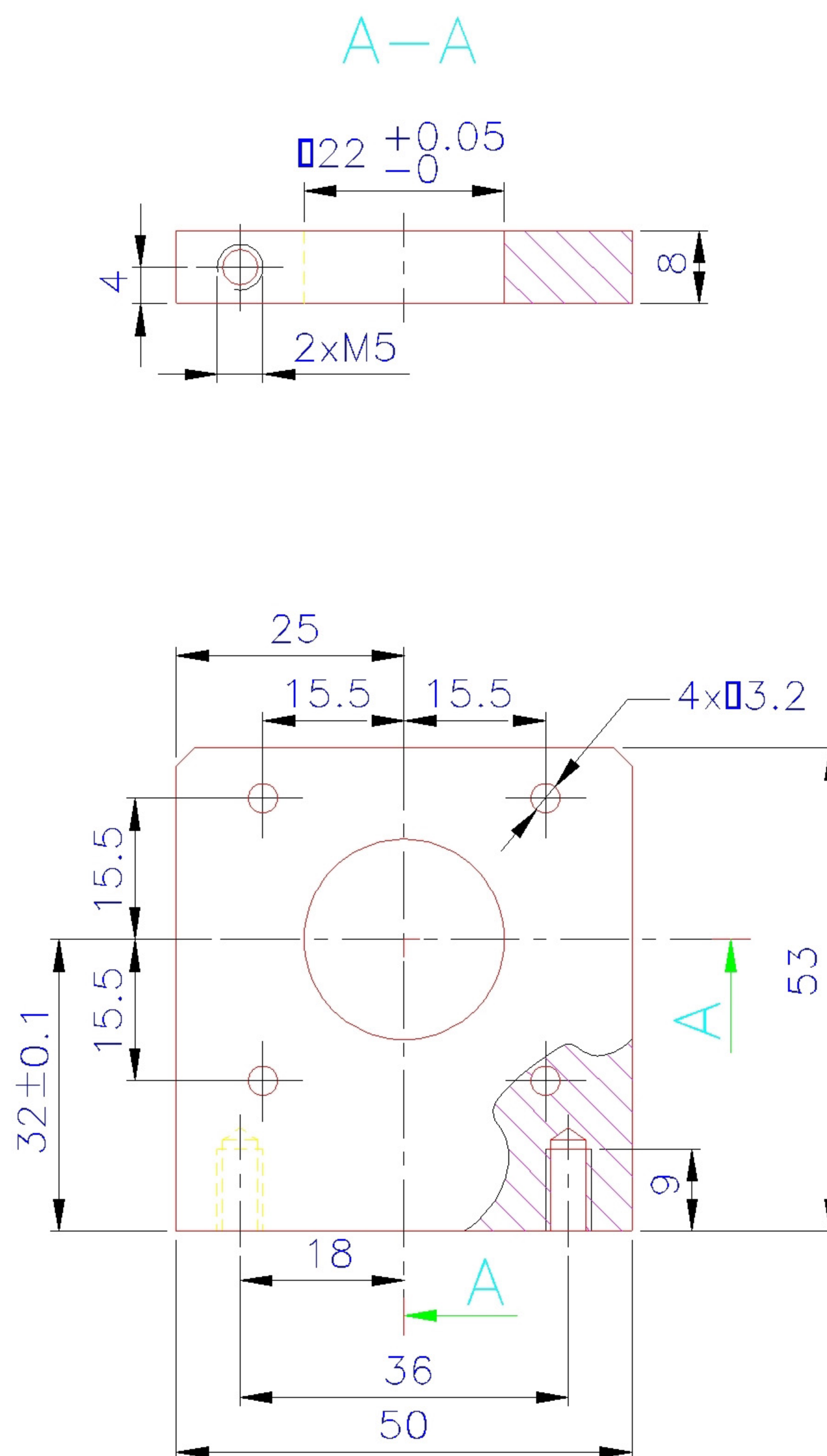




 0.2 = Fladen skal ligge mellem to parallelle planer, som har en indbyrdes afstand 0.2. Kan dette ikke opnås på anden vis, skal en tykkerer plade frøsnes ned på begge sider.

<h1 style="text-align: center;">NIELS BOHR INSTITUTET</h1> <h2 style="text-align: center;">Tandem Accelerator Laboratoriet</h2>			
Matriale: Aluminium		Samlingstegn. nr.:	
Behandling:		Stykliste nr.:	
Målførhold:	Hoved-gruppe	Konstr.	
1:1	Under-gruppe	Tegnet 10.4.91E.K.O.	
		Kontrol	
Rettelser:		Erstatter: 91029	
18.08.93 K.S.J.		DF-02-09	
		Erstattes af:	





Ikke toleranceangivet m $\varnothing$  iflg. DS 2075 middel.

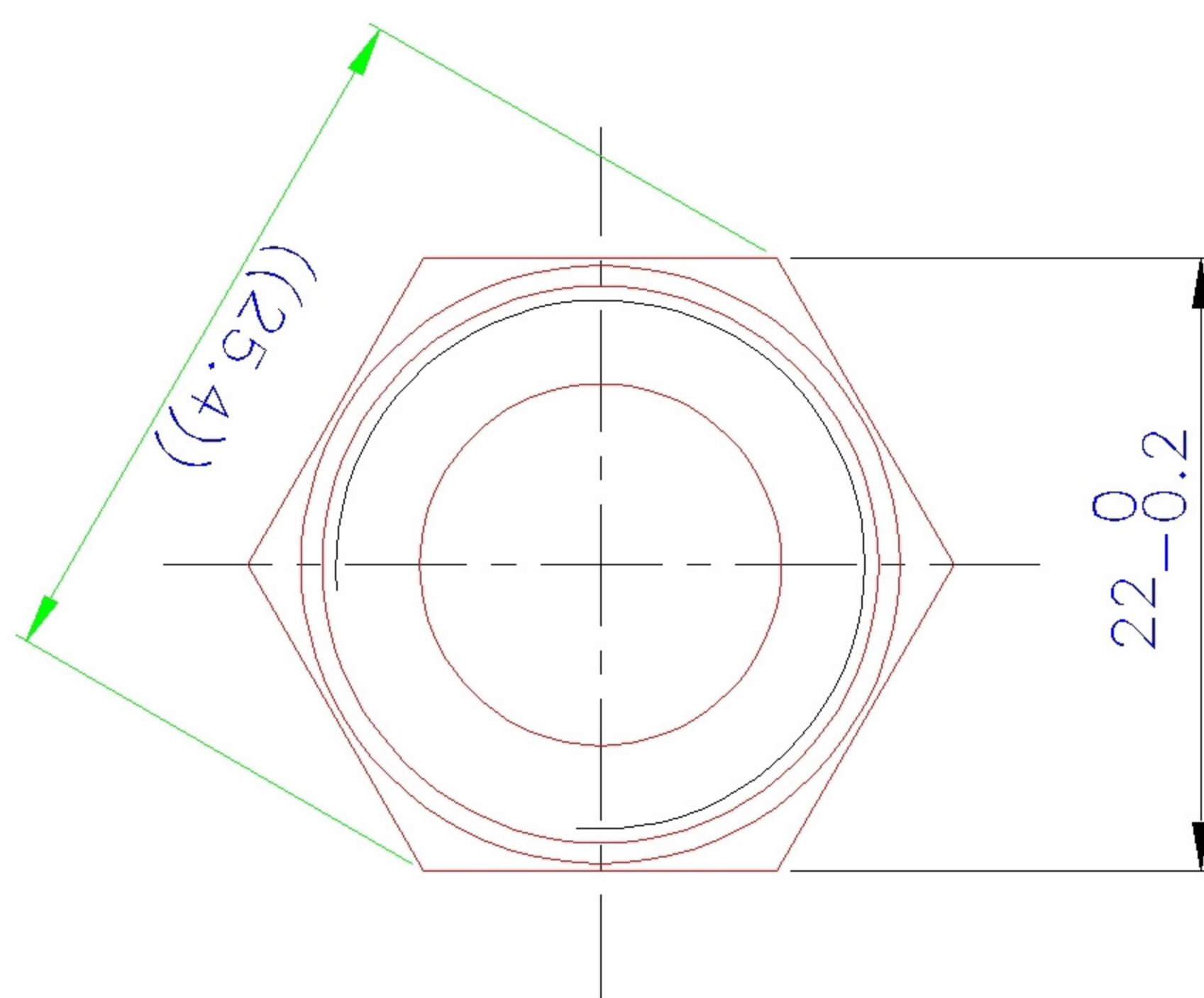
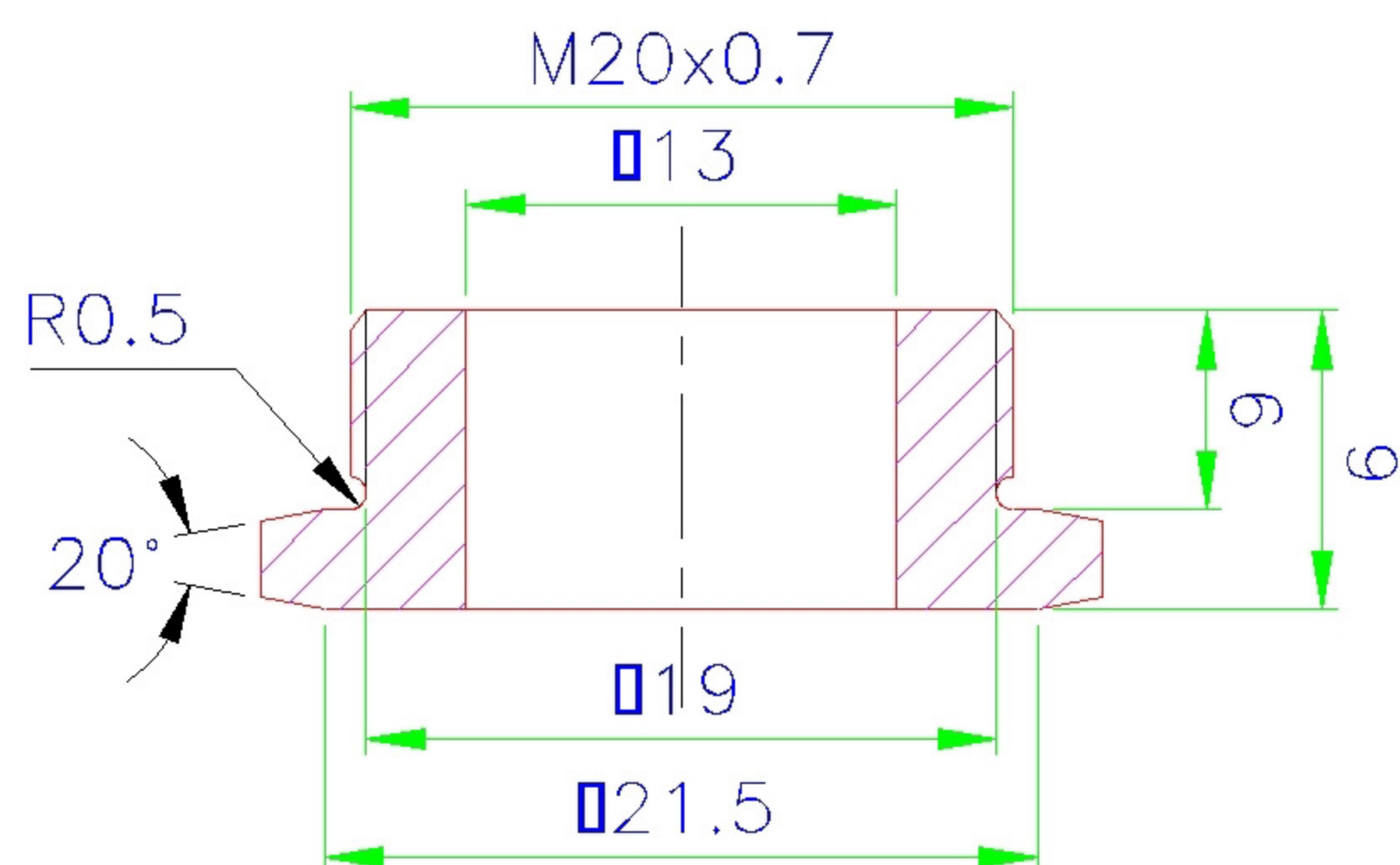
## NIELS BOHR INSTITUTET

### Tandem Accelerator Laboratoriet

Matriale: Aluminium		Samlingstegn.nr.:	
Behandling:		Stykliste.nr.:	
Målforhold: 1:1	Hoved-gruppe:	Astro Fysik	
	Under-gruppe	DFOSC	
		Beslag for montering af stepmotor	
Rettelser:		Konstr.	
18.08.93 K.S.J.		Tegnet	12.4.91E.K.O.
		Kontrol	
		Erstatter:	91030
		DF-02-10	
		Erstattes af:	

Beslag for montering  
af stepmotor





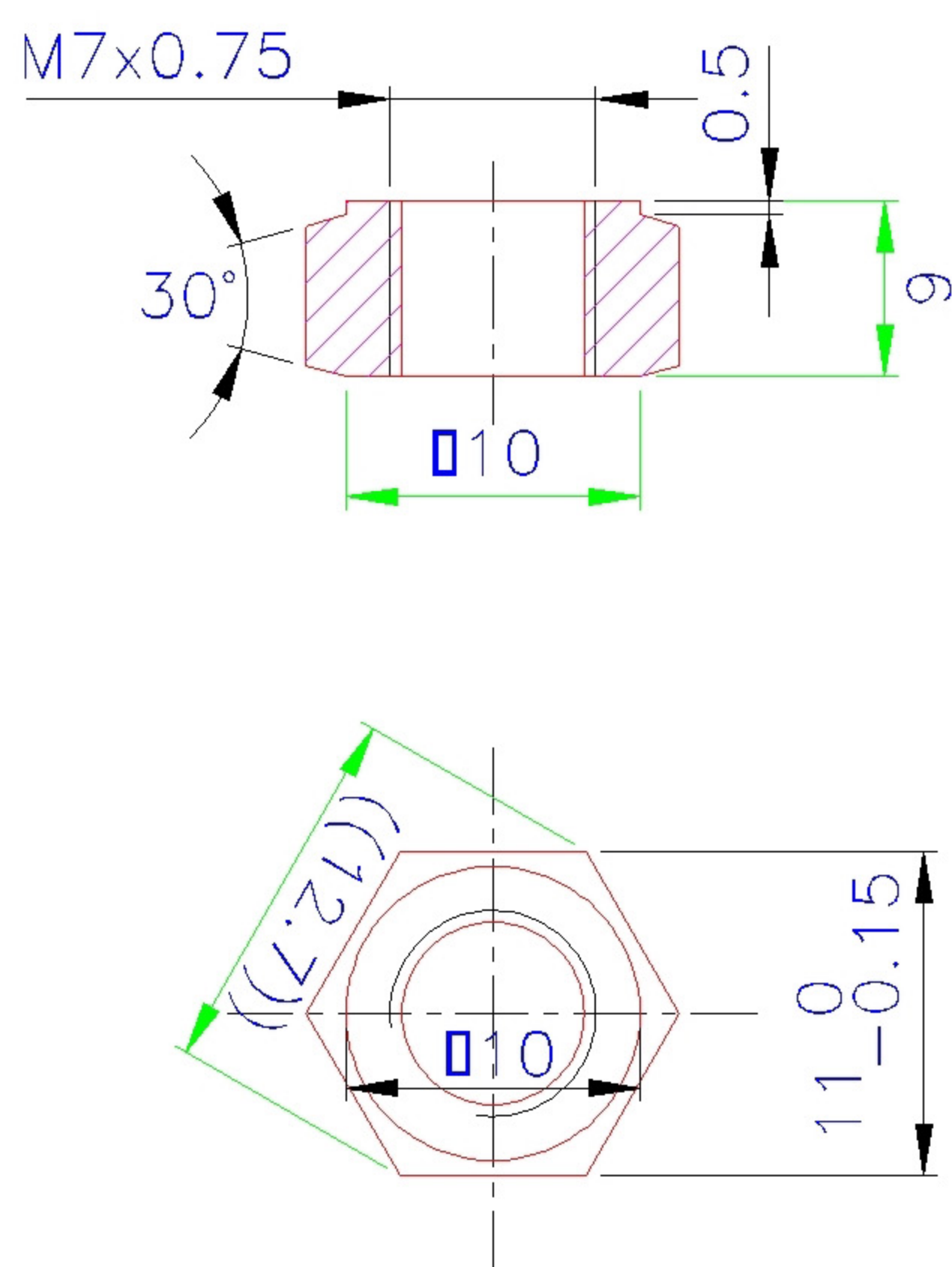
Ikke toleranceangivne m♂ iflg. DS 2075 middel.

## NIELS BOHR INSTITUTET

### Tandem Accelerator Laboratoriet

Matriale: Messing		Samlingstegn.nr.:	
Behandling:		Stykliste.nr.:	
Målforhold: 2:1	Hoved- gruppe:	Astro Fysik	
	Under- gruppe:	DFOSC	
			Konstr.
		Tegnet	22.4.91E.K.O.
		Kontrol	
Rettelser:		Erstatter: 91043	
26.6.91		DF-02-11	
18.08.93 K.S.J.			
		Erstattes af:	





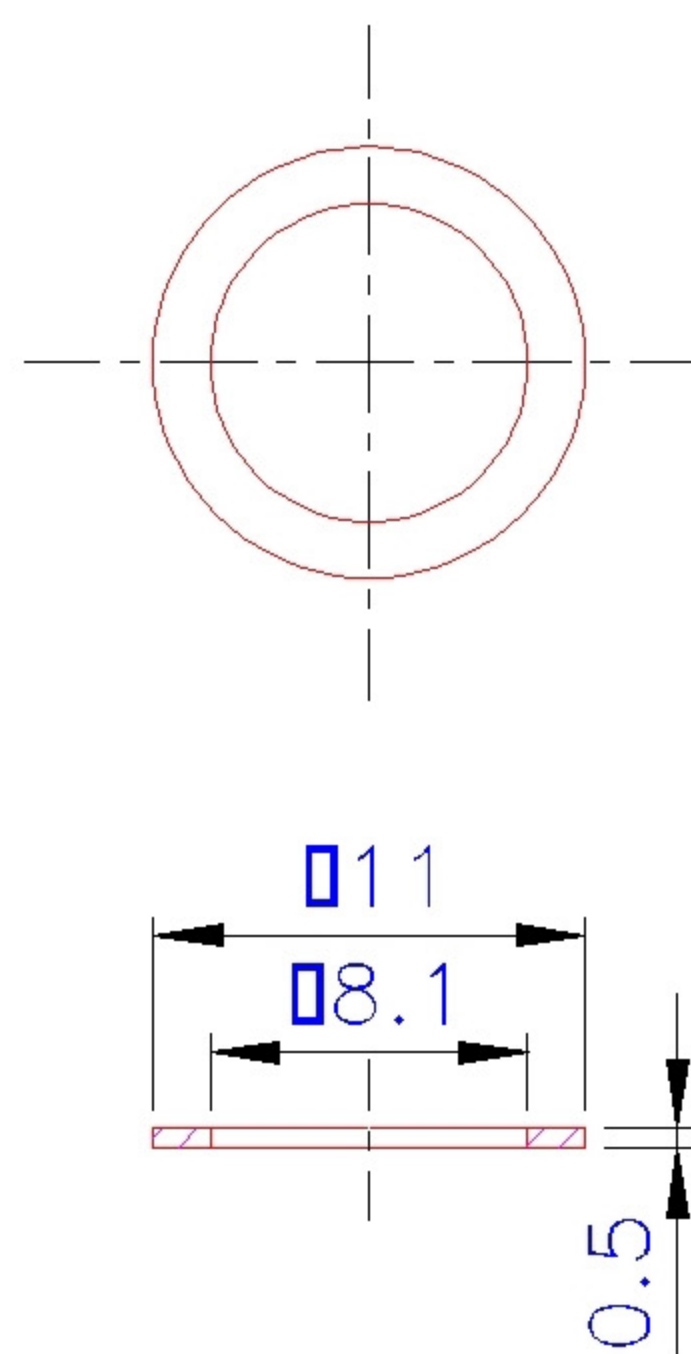
Ikke toleranceangivne m $\varnothing$  iflg. DS 2075 middel.

# *NIELS BOHR INSTITUTET* *Tandem Accelerator Laboratoriet*

Matriale: Messing		Samlingstegn.nr.:	
Behandling:		Stykliste.nr.:	
Målforhold: 2:1	Hoved- gruppe:	Astro Fysik	
	Under- gruppe	DFOSC	
Rettelser:		Konstr.	
18.08.93 K.S.J.		Tegnet 22.4.91E.K.O.	
		Kontrol	
		Erstatter: 91044	
		DF-02-12	
		Erstattes af:	

Astro Fysik  
DFOSC  
Lille m $\varnothing$ trik til  
snekkelejer

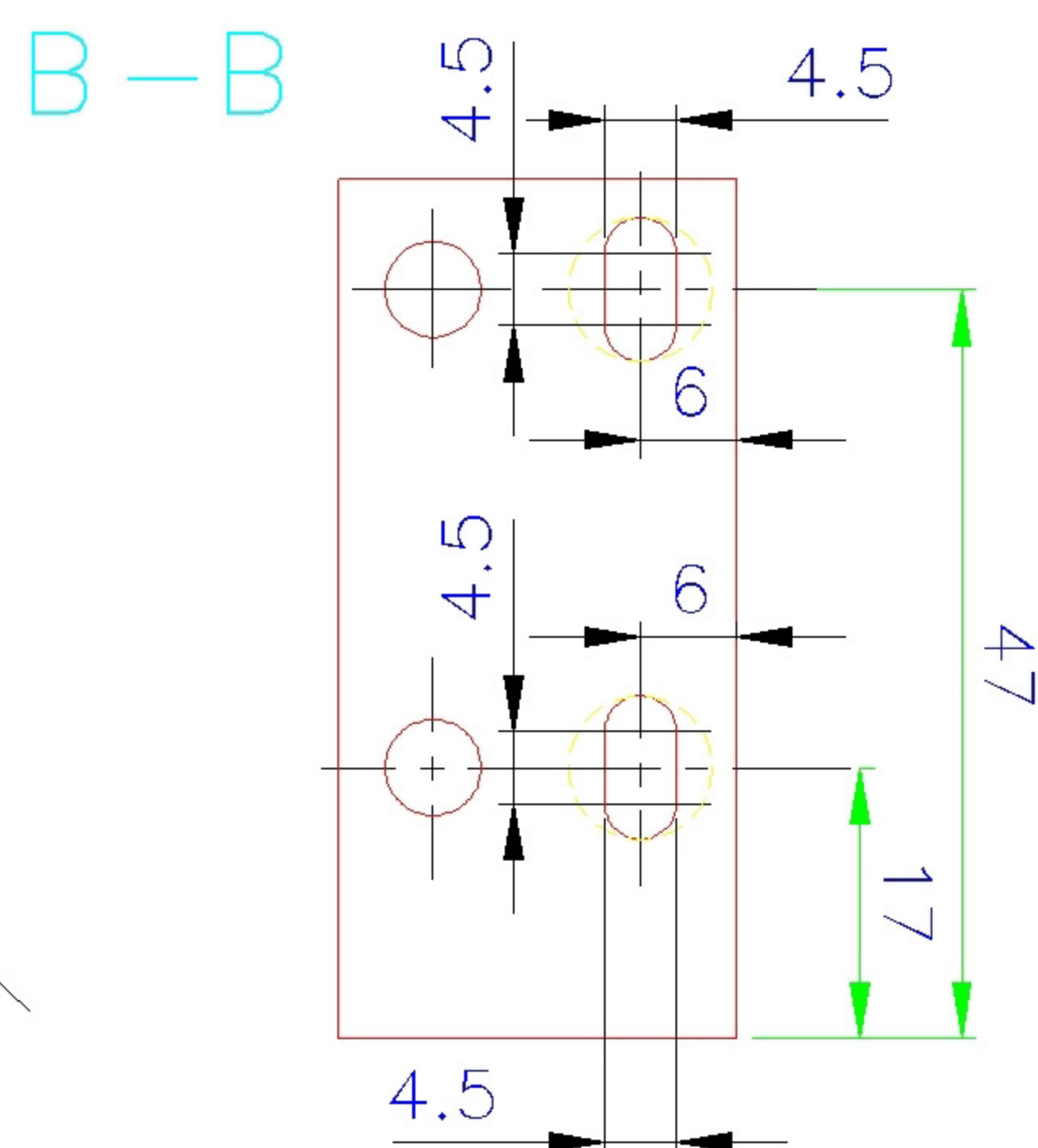
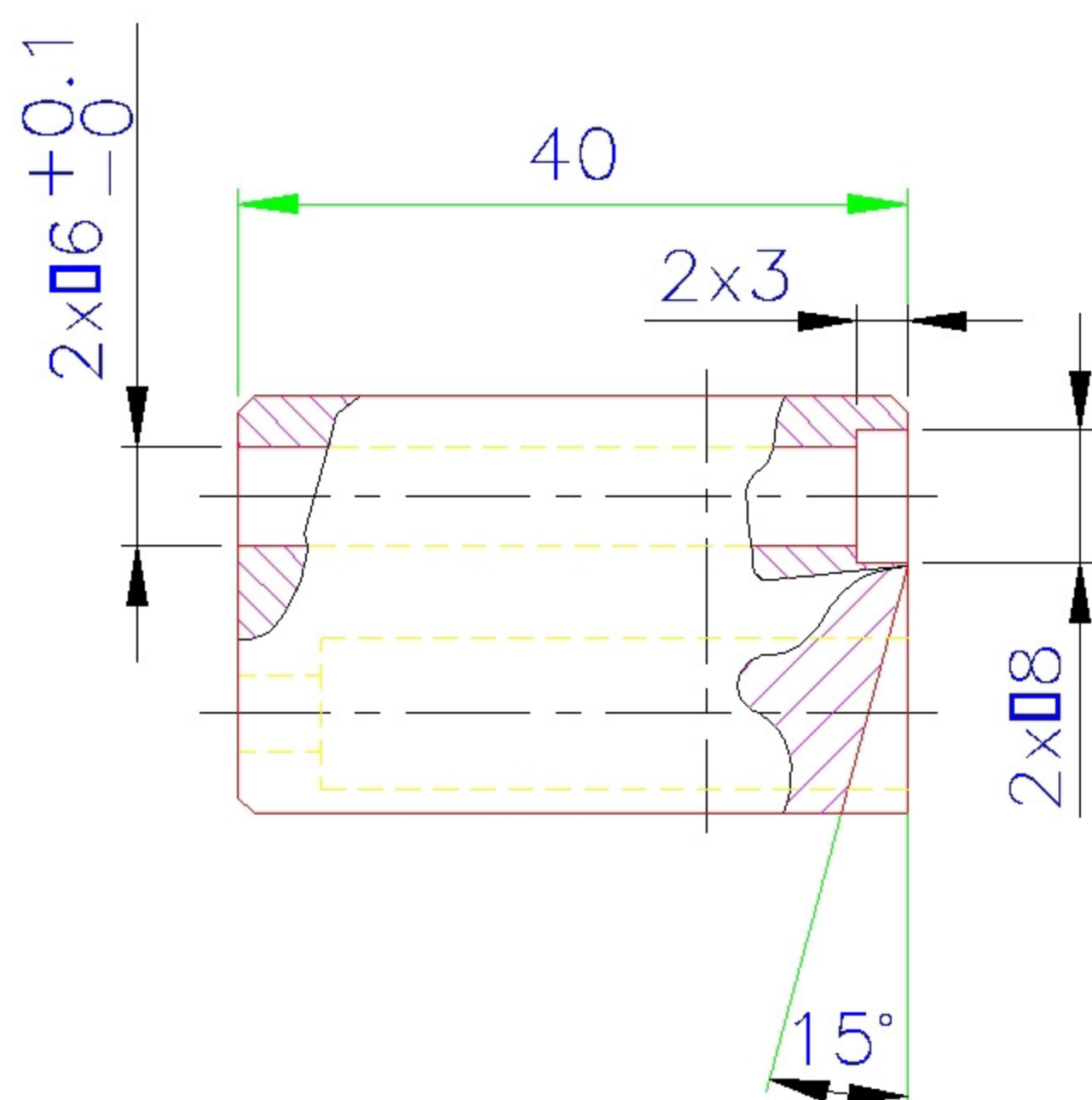
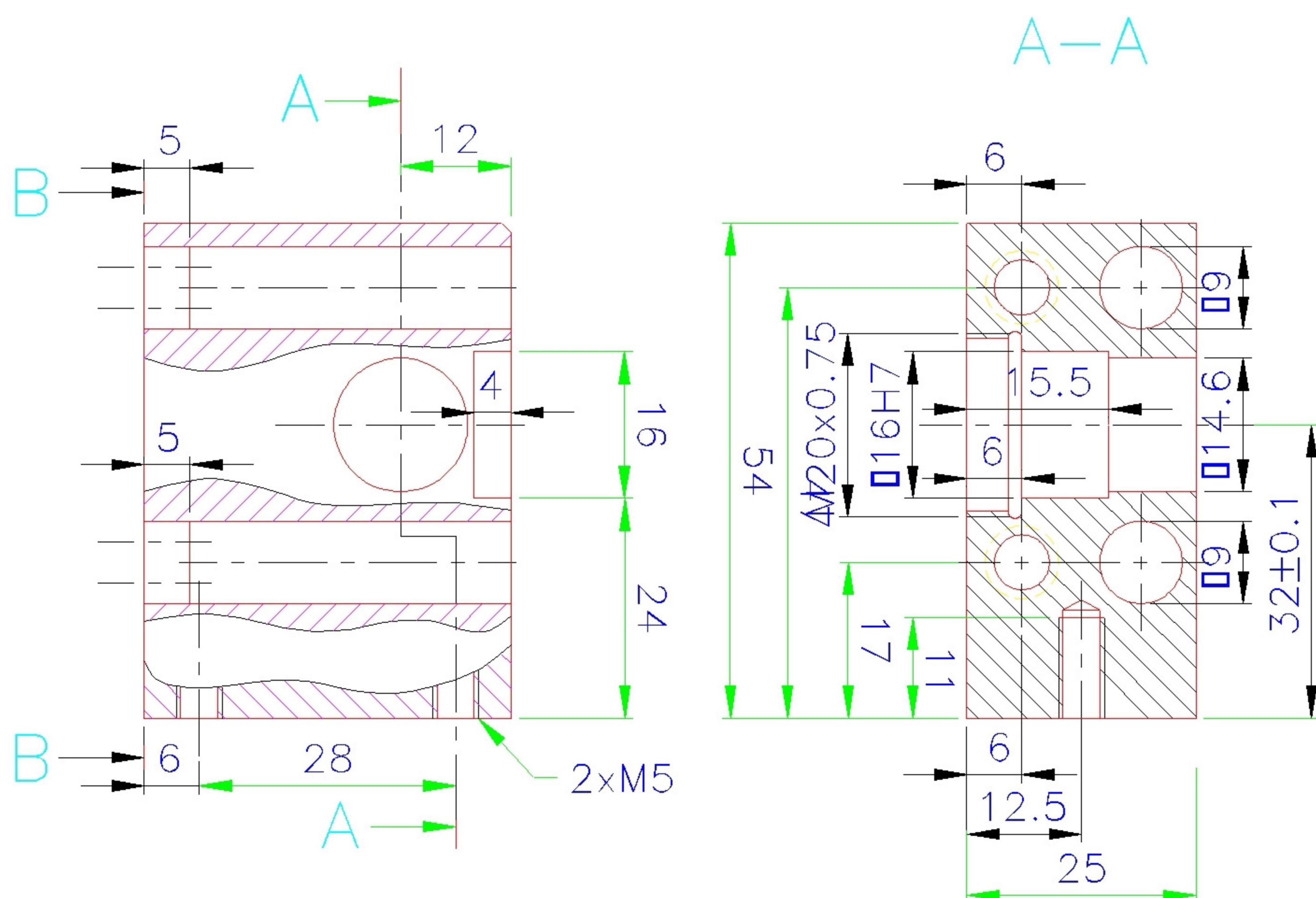




***NIELS BOHR INSTITUTET***  
***Tandem Accelerator Laboratoriet***

Matriale: Aluminium eller Rustfri st.			Samlingstegn.nr.:	
Behandling:			Stykliste.nr.:	
Målforhold: 2:1	Hovedgruppe:	Astro Fysik	Konstr.	
	Undergruppe	DFOSC	Tegnet	15.01.91E.K.O.
				Kontrol
Rettelser:		Afstandsskive for dobbelt-lejer på snekke	Erstatter: 91012	
18.08.93 K.S.J.			DF-02-13	
			Erstattes af:	



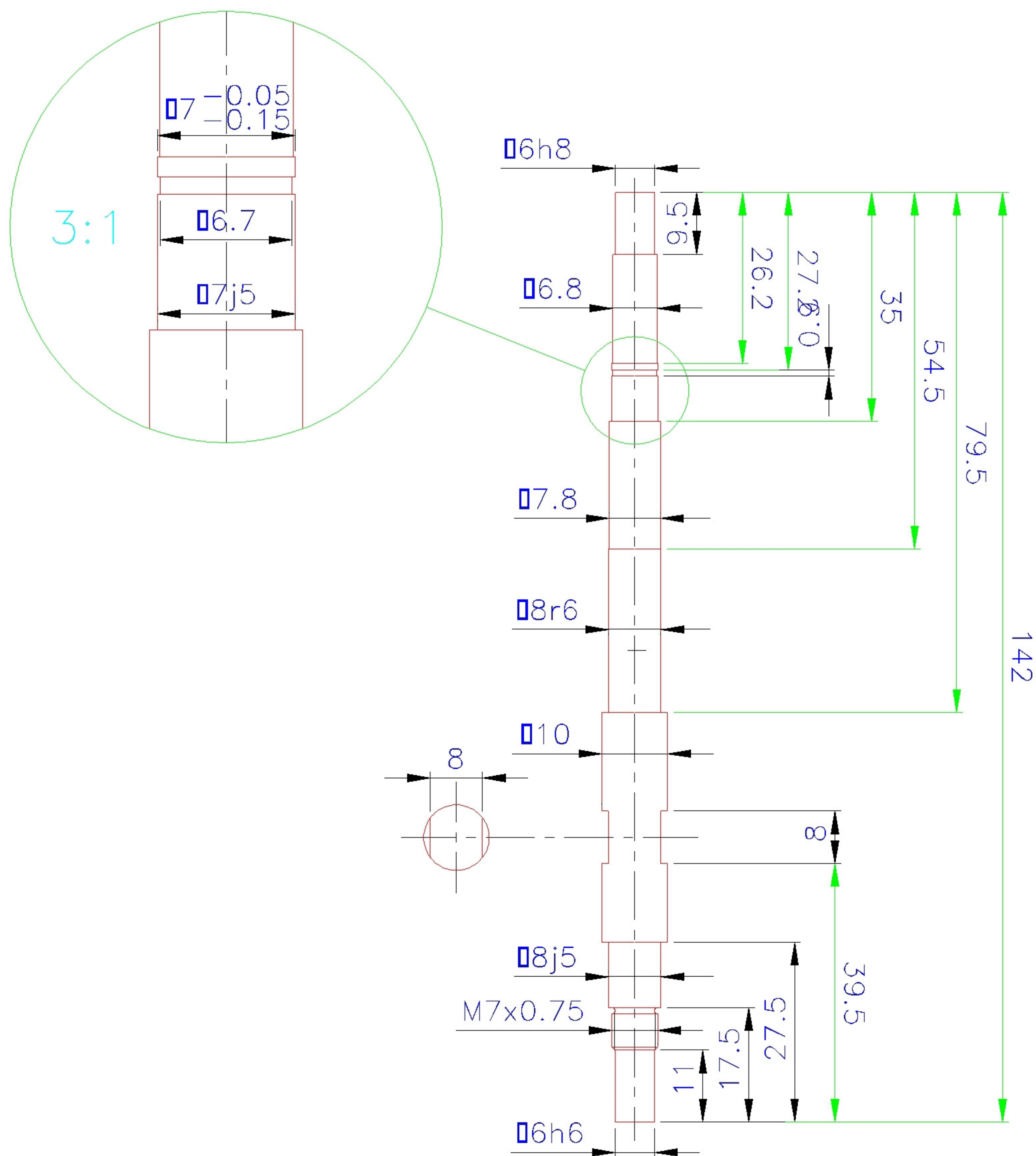


4/ Max. tilladelig overfladeruhed, hvor intet andet er angivet  
Ikke toleranceangivne m $\varnothing$  iflg. DS 2075 middel.

## *NIELS BOHR INSTITUTET* *Tandem Accelerator Laboratoriet*

Matriale:	Aluminium	Samlingstegn.nr.:	
Behandling:		Stykliste.nr.:	
M $\varnothing$ forhold:	Hoved-gruppe:	Konstr.	
1:1	Under-gruppe:	Tegnet	7.6.91 E.K.O.
		Kontrol	
Rettelser:		Erstatter:	91052
18.08.93 K.S.J.			DF-02-14
		Erstattes af:	





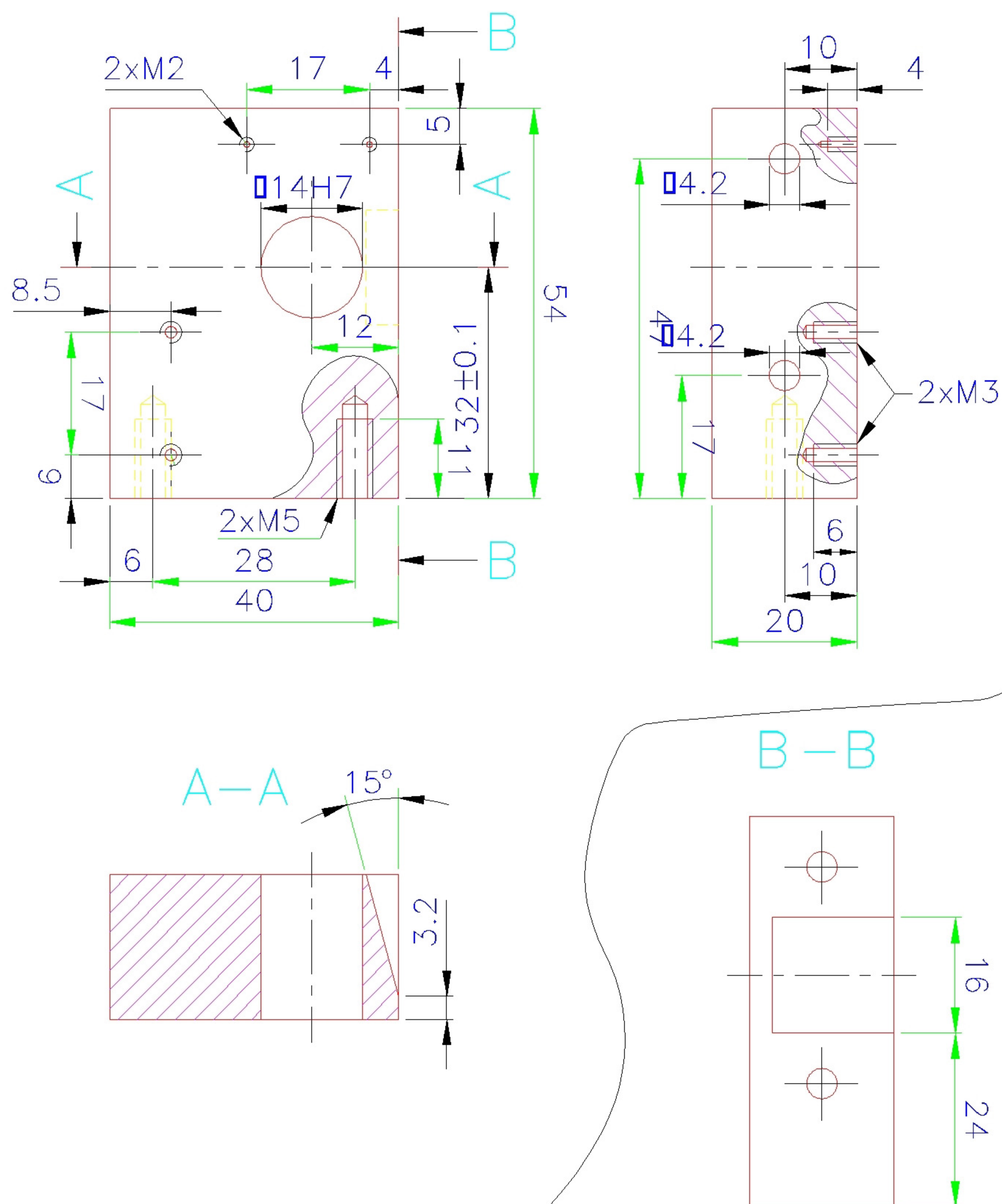
4/ Max. tilladelig overfladeruhed, hvor intet andet er angivet  
Ikke toleranceangivne m $\varnothing$  iflg. DS 2075 middel.

## NIELS BOHR INSTITUTET

### Tandem Accelerator Laboratoriet

Matriale: Rustfri stål			Samlingstegn.nr.:		
Behandling:			Stykliste.nr.:		
Målforhold: 1:1	Hoved- gruppe:	Astro Fysik DFOSC		Konstr.	
	Under- gruppe			Tegnet	22.4.91 E.K.O.
				Kontrol	
Rettelser:		Aksel for snekkeskrue	Erstatter: 91045		
18.08.93 K.S.J.			DF-02-15		
			Erstattes af:		





4/ Max. tilladelig overfladeruhed, hvor intet andet er angivet  
Ikke toleranceangivne mØ iflg. DS 2075 middel.

## NIELS BOHR INSTITUTET

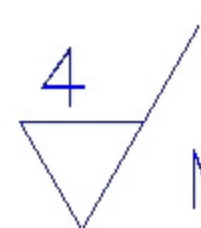
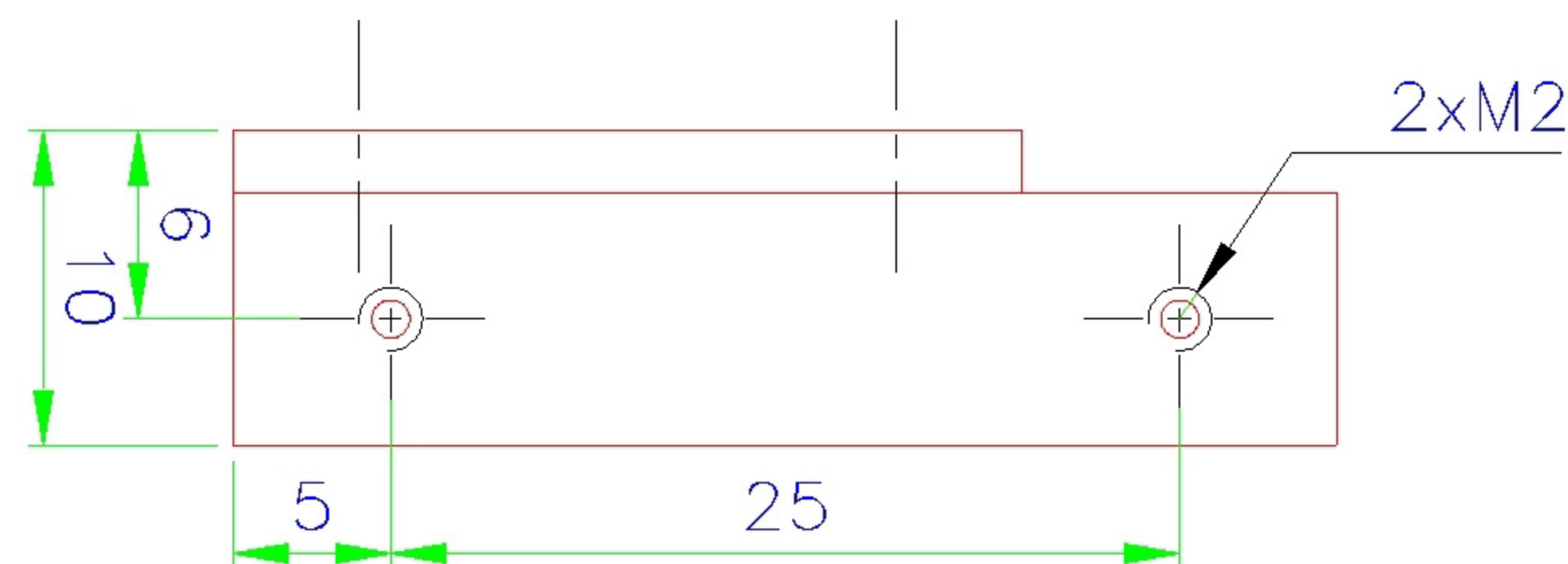
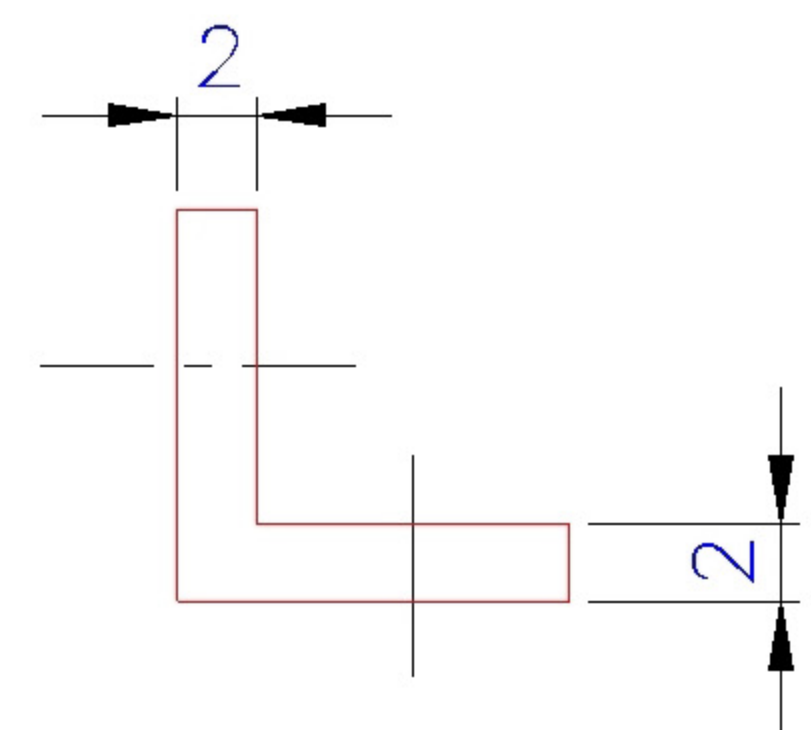
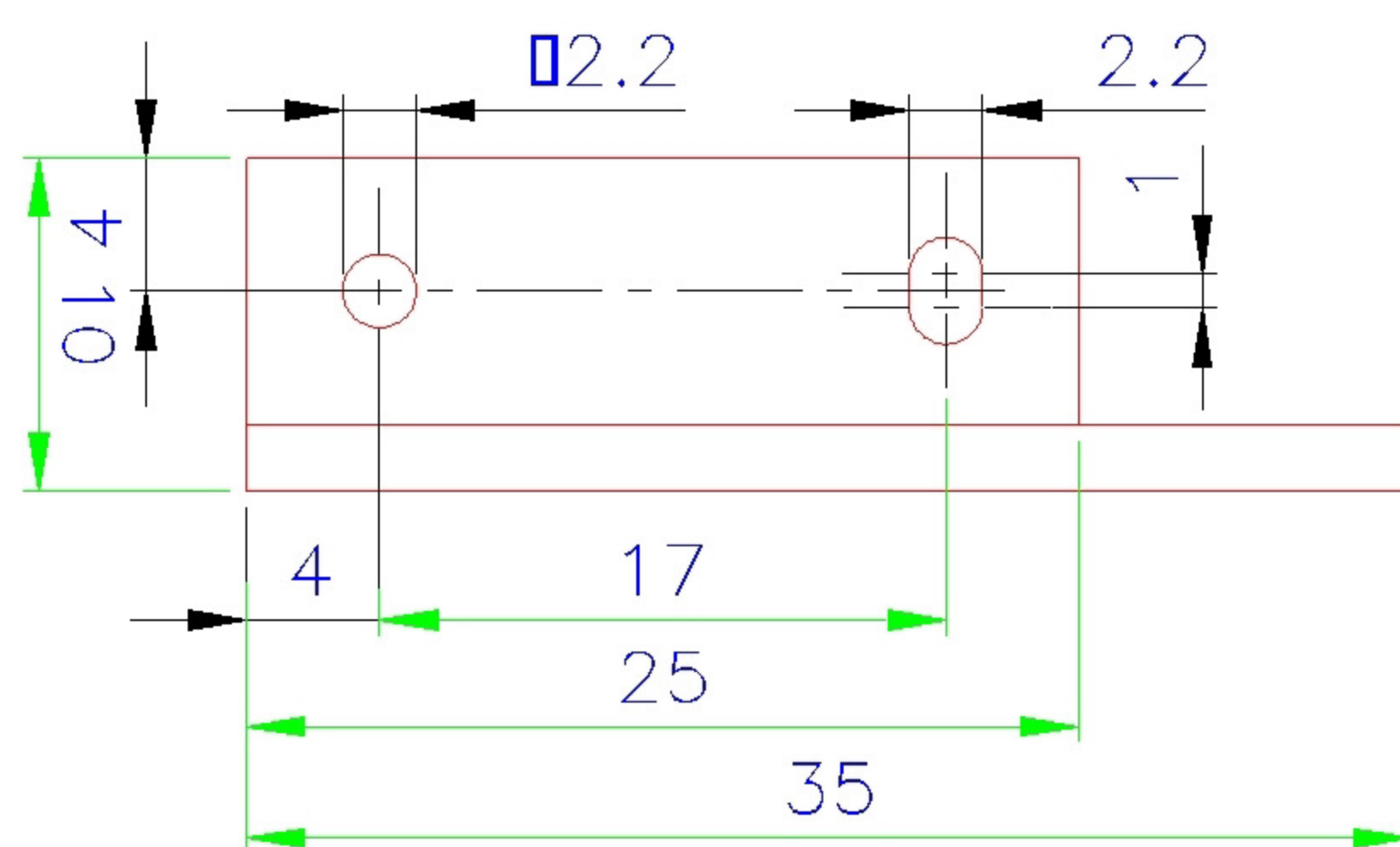
### Tandem Accelerator Laboratoriet

Matriale: Aluminium		Samlingstegn.nr.:	
Behandling:		Stykliste.nr.:	
MØlforhold: 1:1	Hoved- gruppe:	Astro Fysik	
	Under- gruppe:	DFOSC	
Rettelser:		Erstatter: 91053	
18.08.93 K.S.J.		DF-02-16	
		Erstattes af:	









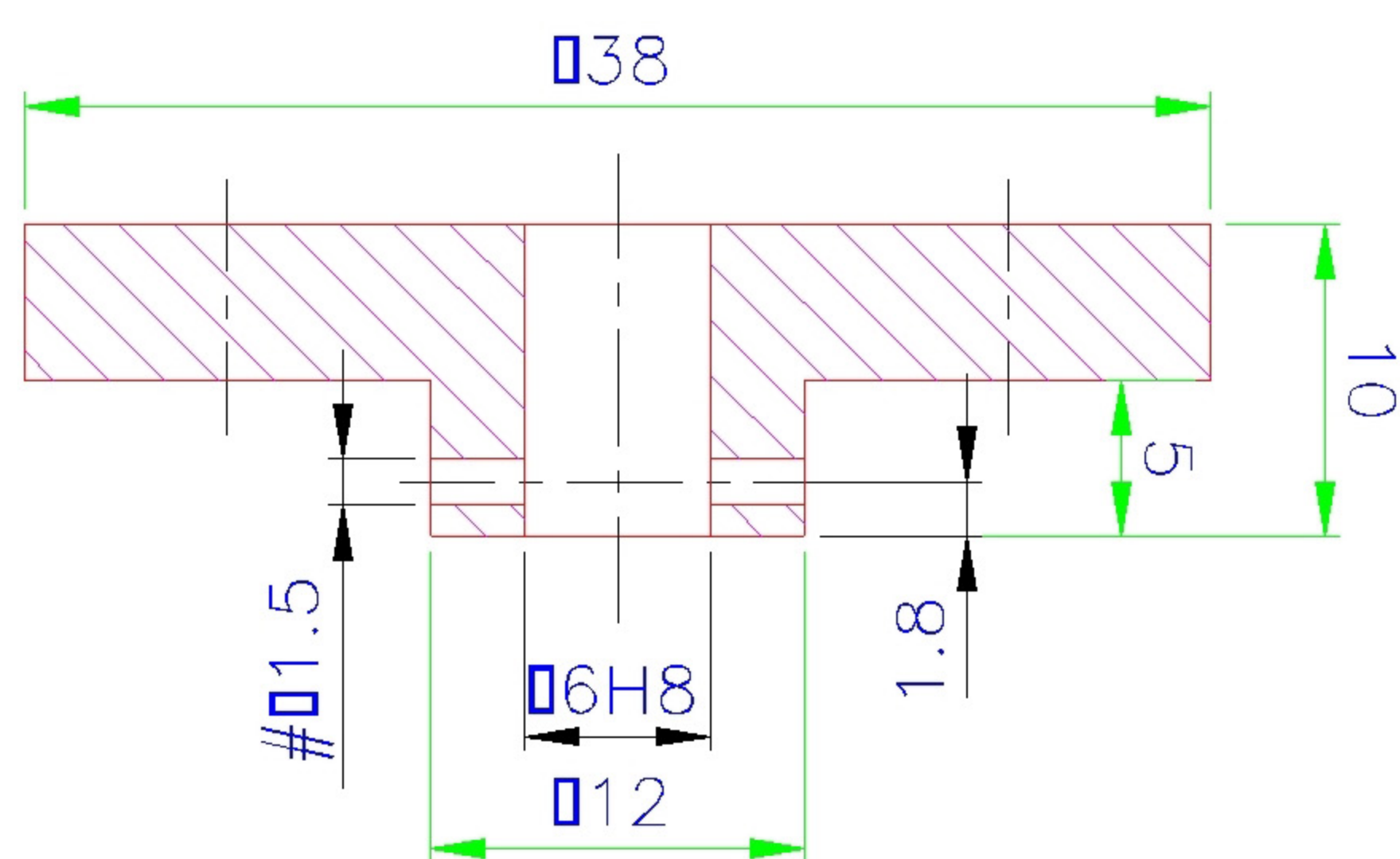
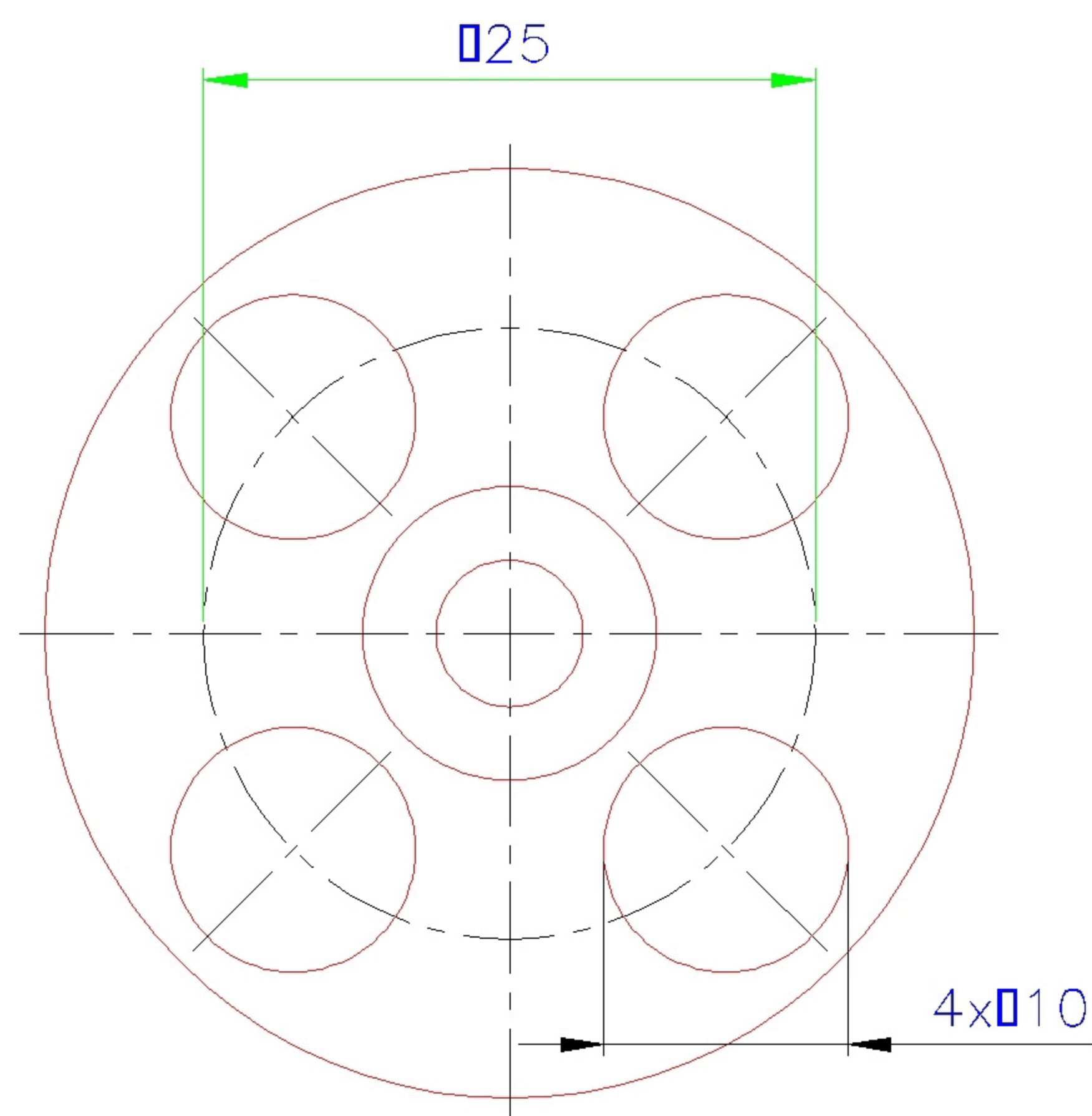
Max. tilladelig overfladeruhed, hvor intet andet er angivet  
Ikke toleranceangivne m $\varnothing$  iflg. DS 2075 middel.

## *NIELS BOHR INSTITUTET*

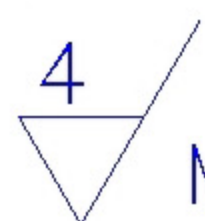
### *Tandem Accelerator Laboratoriet*

Matriale: Aluminium vinkelprofil ligesidede 10x10x2		Samlingstegn.nr.:	
Behandling:		Stykliste.nr.:	
Målforhold:  2:1	Hoved- gruppe:	Astro Fysik  DFOSC	
	Under- gruppe:		
	Rettelser:		Konstr.
18.08.93 K.S.J.		Tegnet	19.4.91E.K.O.
		Kontrol	
		Erstatter: 91041	
		DF-02-18	
		Erstattes af:	





#Bores først ved montering



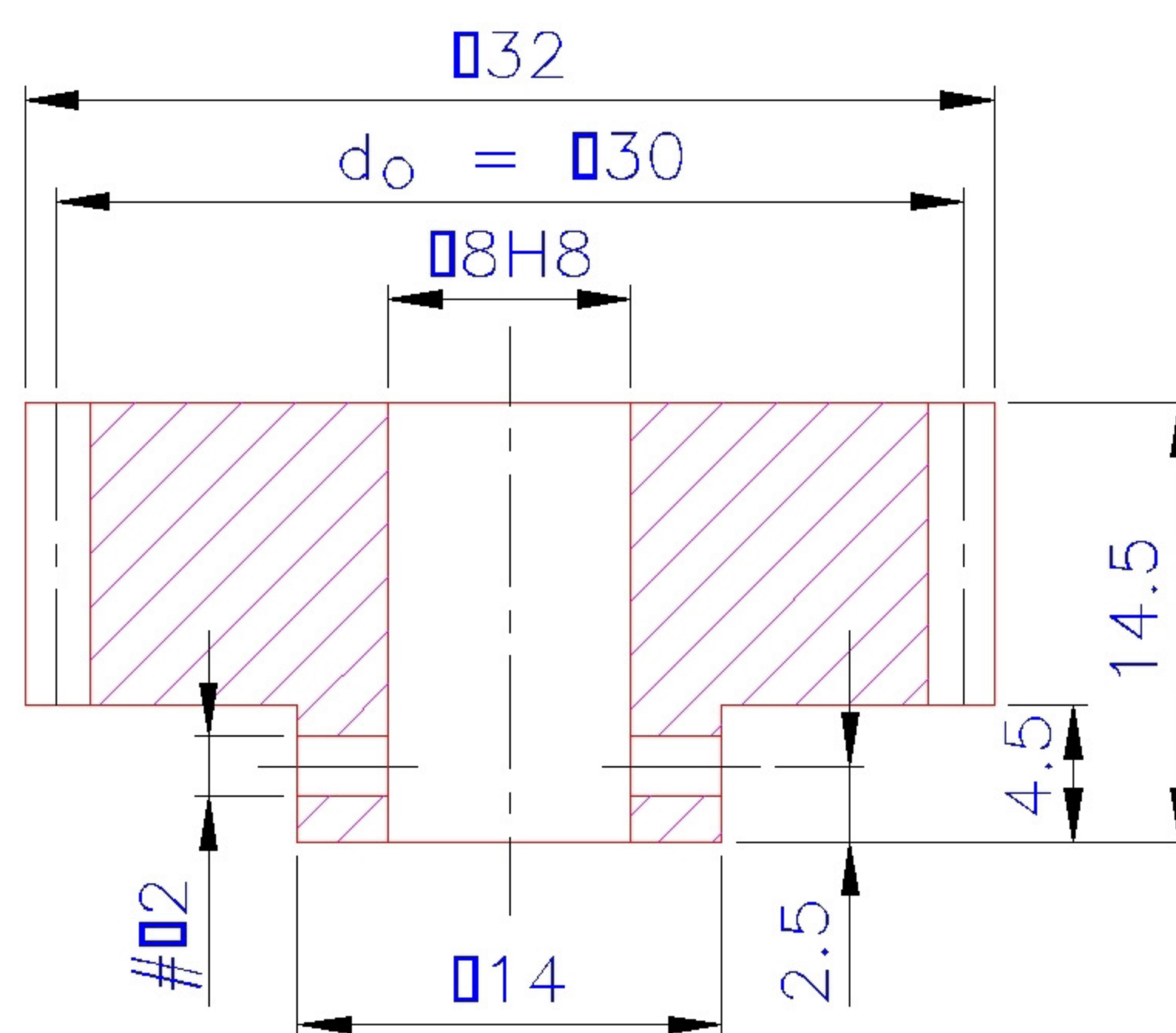
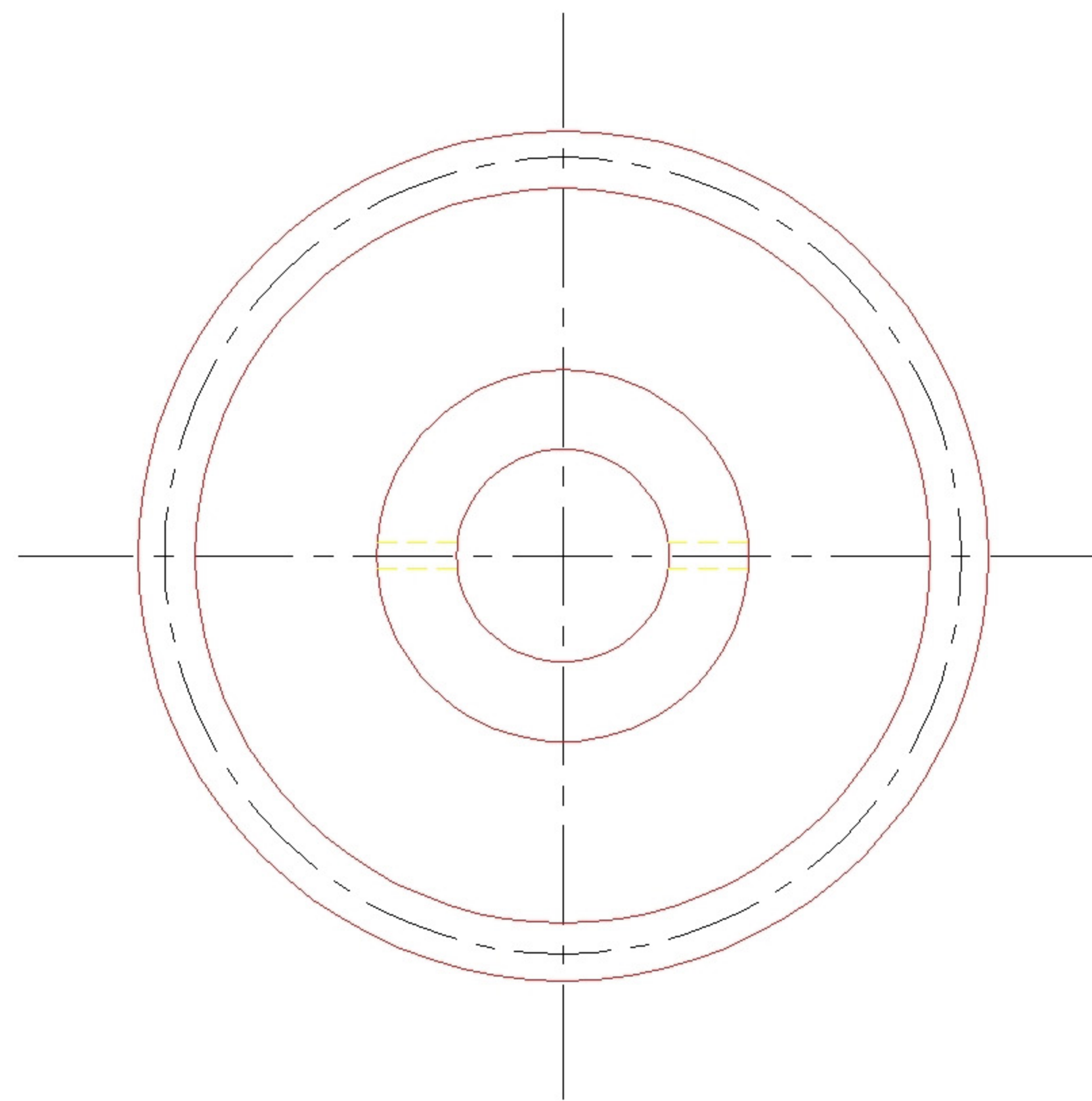
Max. tilladelig overfladeruhed, hvor intet andet er angivet  
Ikke toleranceangivne m $\varnothing$  iflg. DS 2075 middel.

## *NIELS BOHR INSTITUTET*

### *Tandem Accelerator Laboratoriet*

Matriale: Aluminium		Samlingstegn.nr.:	
Behandling:		Stykliste.nr.:	
M $\varnothing$ forhold: <b>2:1</b>	Hoved- gruppe:	Astro Fysik DFOSC	
	Under- gruppe:		
	Rettelser:	Erstatter: 9103	
18.08.93 K.S.J.		DF-02-19	
		Erstattes af:	





#Bores først ved montering.

Modul = 1

Stigningsvinkel = 4.0856 (tilpasset højreløbet snække)

# *NIELS BOHR INSTITUTET* *Tandem Accelerator Laboratoriet*

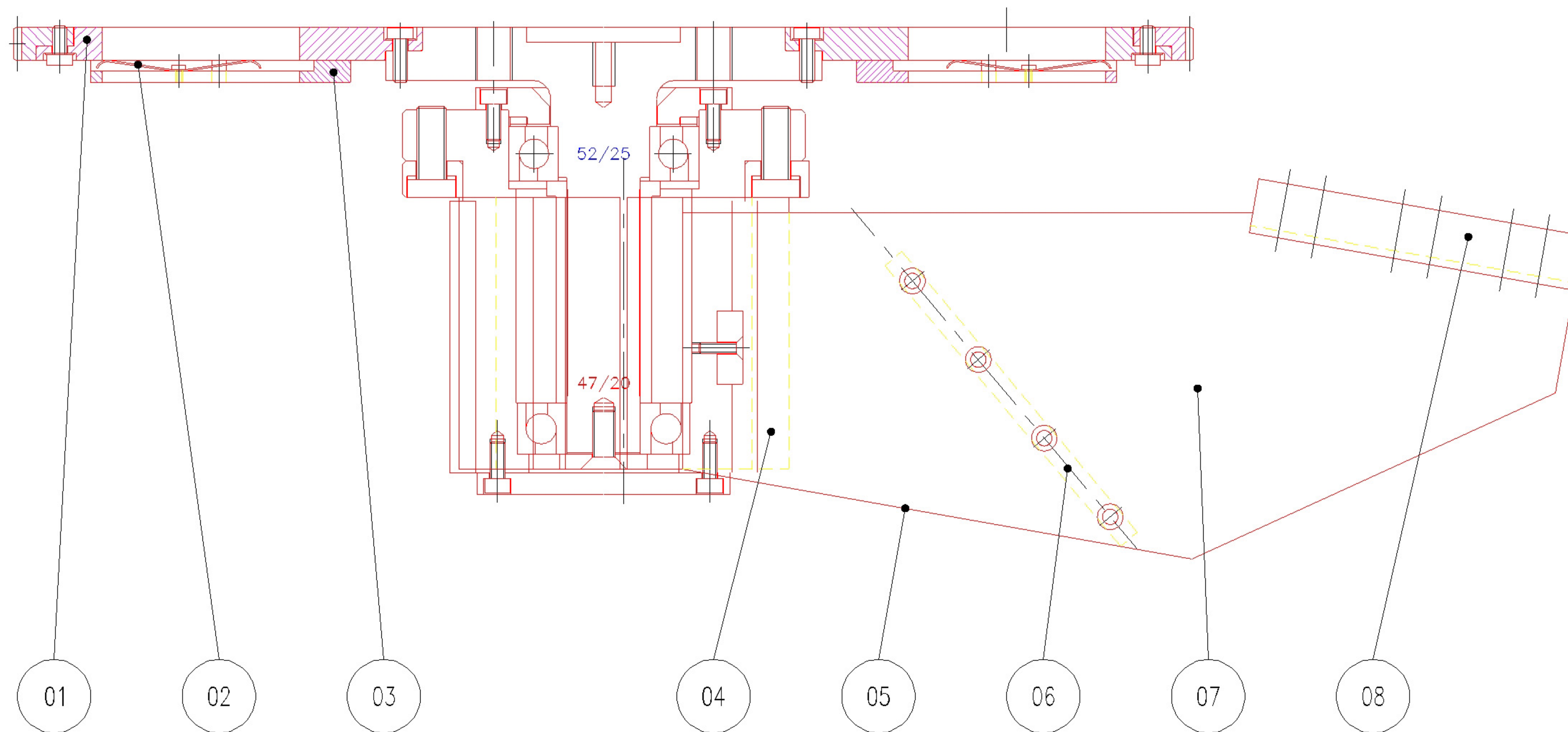
Matriale: Riamid (Nylon)		Samlingstegn.nr.:	
Behandling:		Stykliste.nr.:	
Målforhold: 2:1	Hoved-gruppe:	Konstr.	
	Under-gruppe	Tegnet	4.01.91E.K.O.
		Kontrol	
Rettelser:		Erstatter: 91005	
1.8.91		DF-02-21	
30.08.93 K.S.J.		Erstattes af:	

Astro Fysik  
DFOSC  
Tandhjul for  
pre-load-system



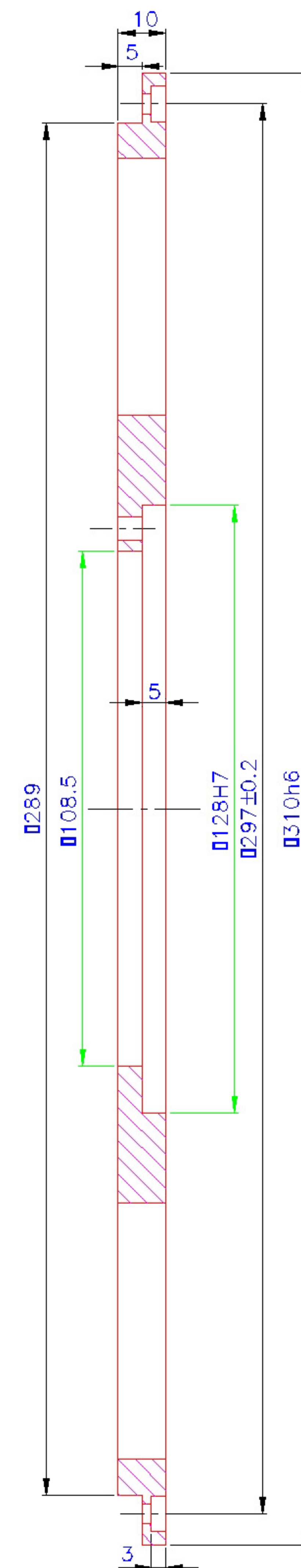
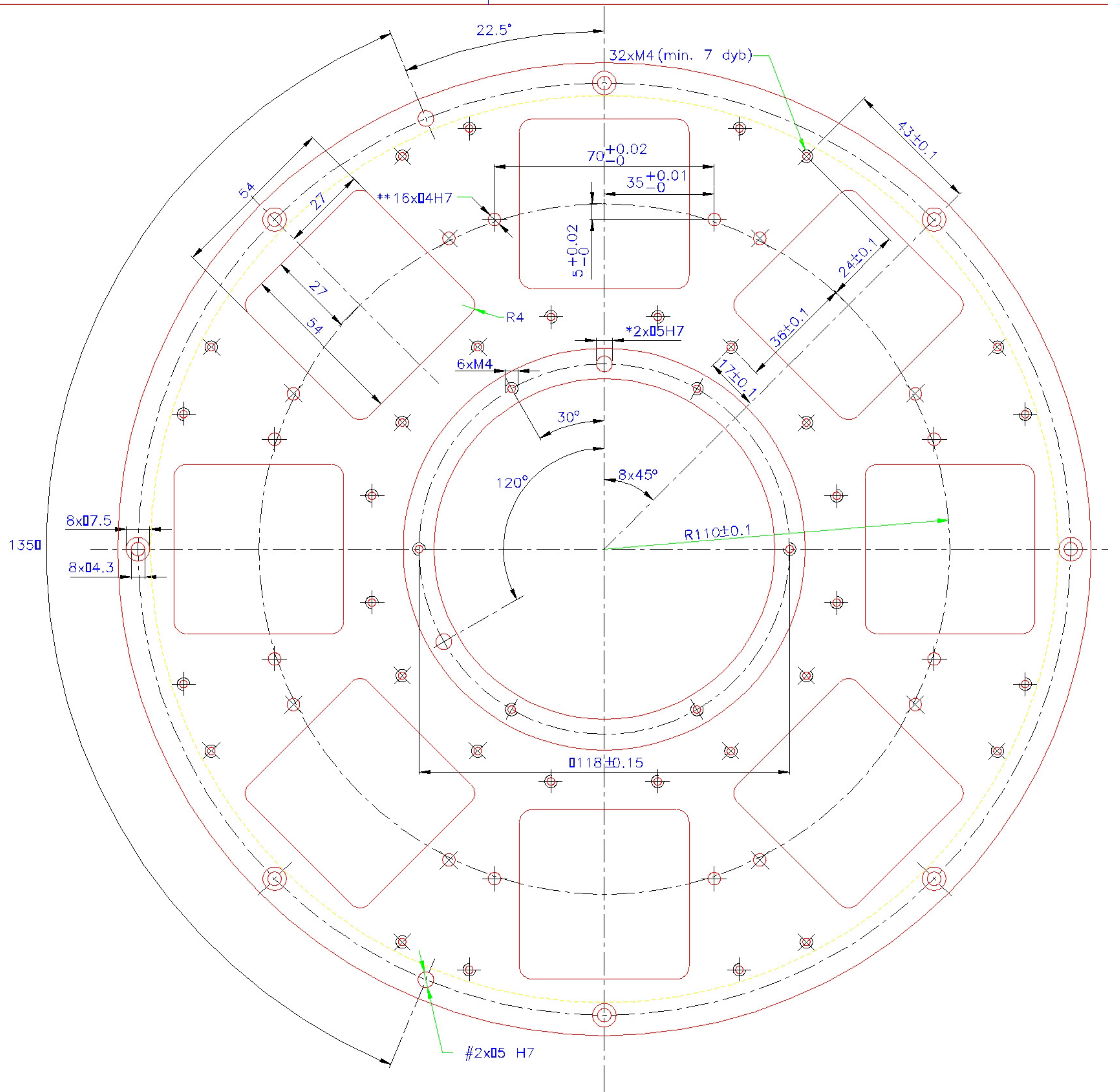






NO. OF PCS.	MATERIAL	TOLERANCE	FIT TO	MODIFIED	DATE	ACAD DWG. NO.	DISC. NO.
1						DF-03-00	
SUB ASSEMBLY Grp.03				CONTR.		PROJECT : D-FOSC	
APERTURE WHEEL				DATE	13.08.93		
				DRAWN	K.S.J.	DWG NO	DF-03-00
				SCALE			
COPENHAGEN UNIVERSITY OBSERVATORY							
BRORFELDEVEJ, DK 4340 TOLLUSE				TELEF. 53 48 81 95 FAX 53 48 87 55			



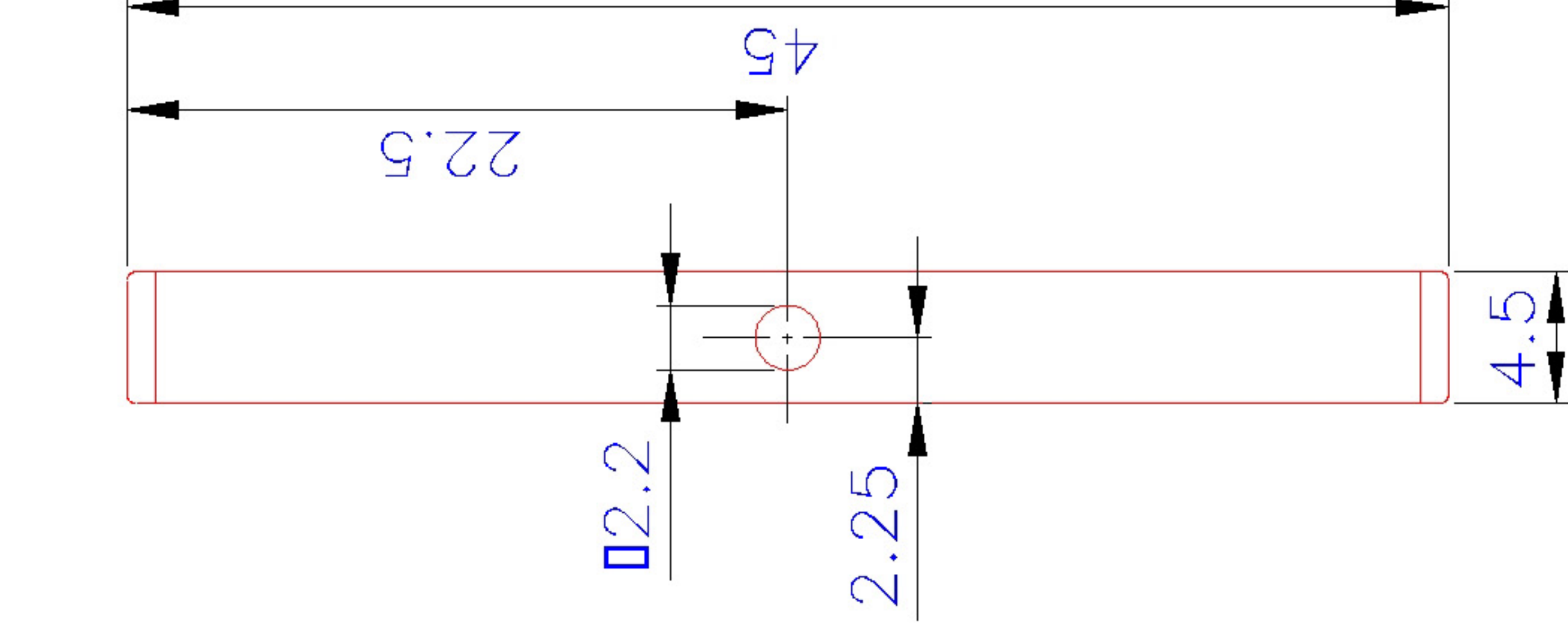


#Bores og tilpasses sammen med tandkrans & stift.  
 \*Bores og tilpasses sammen med centerflange.  
 \*\*Stifthuller for spalte : Skal placeres med optimal præcision.

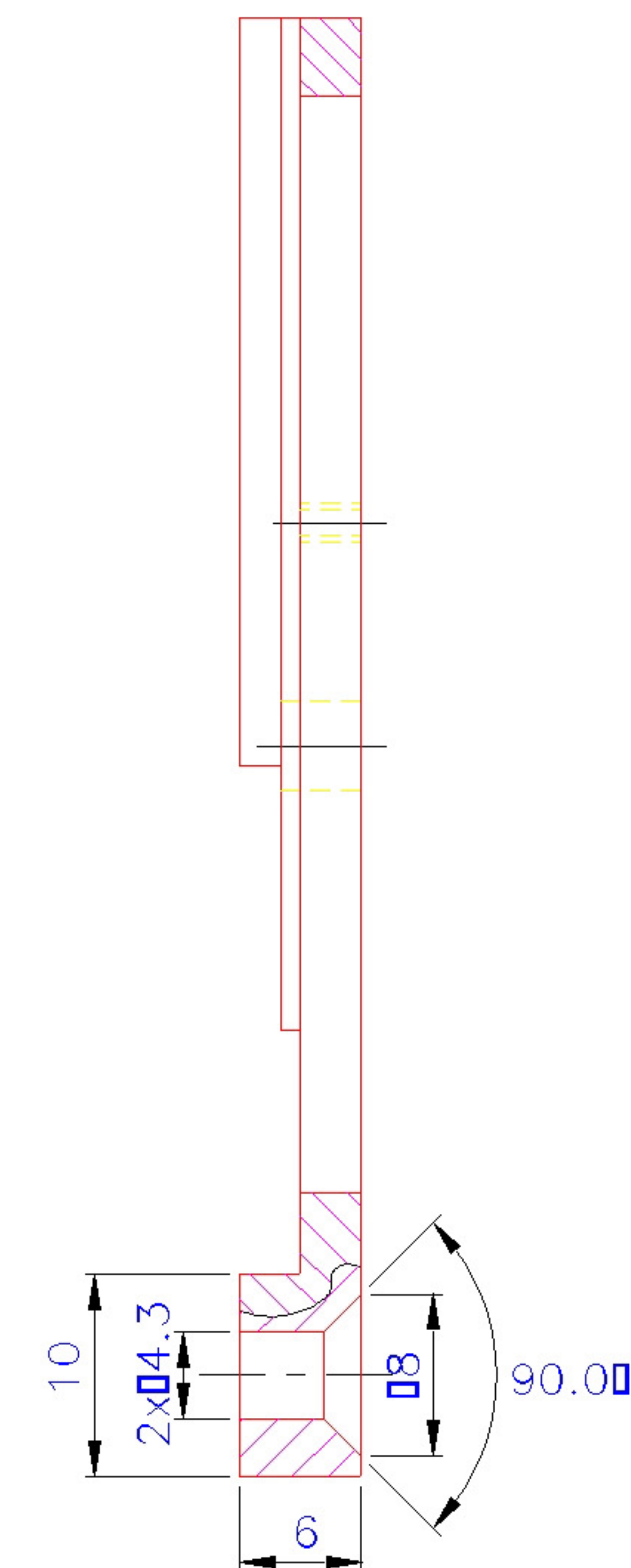
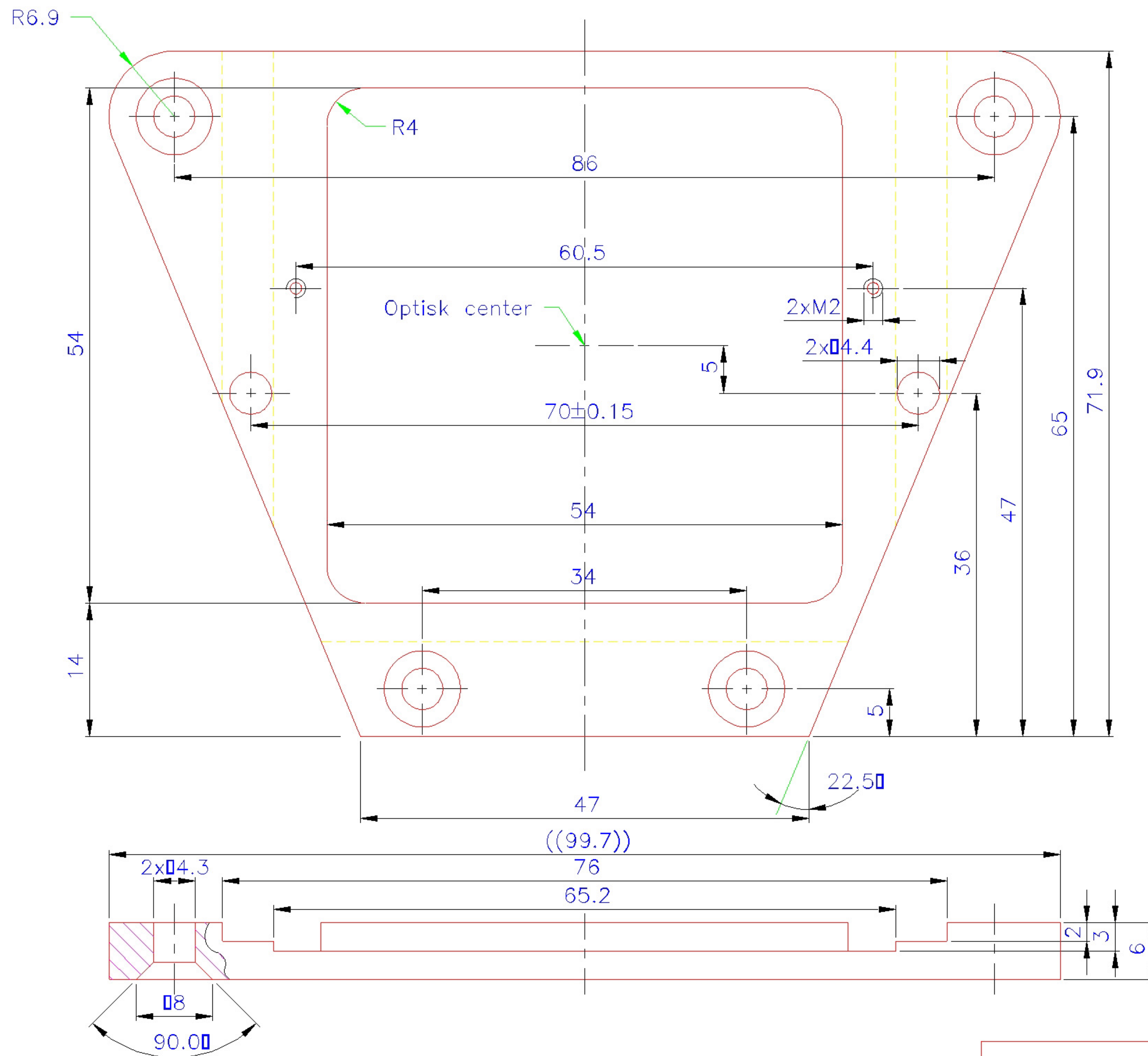
Ikke toleranceangivet m*å* iflg. DS 2075 fin.

NIELS BOHR INSTITUTET Tandem Accelerator Laboratoriet			
Materiale: Aluminium		Samlingstegn. nr.:	
Behandling:		Stykliste nr.:	
Målforskel:		Konstr.	21.1.91 E.K.O.
1:1		Tegnet	21.1.91 E.K.O.
26.08.93 K.S.J.		Kontrol	91014
		Erstatter:	DF-03-01
		Erstattes af:	









Ikke toleranceangivet mØ iflg. DS 2075 middel.

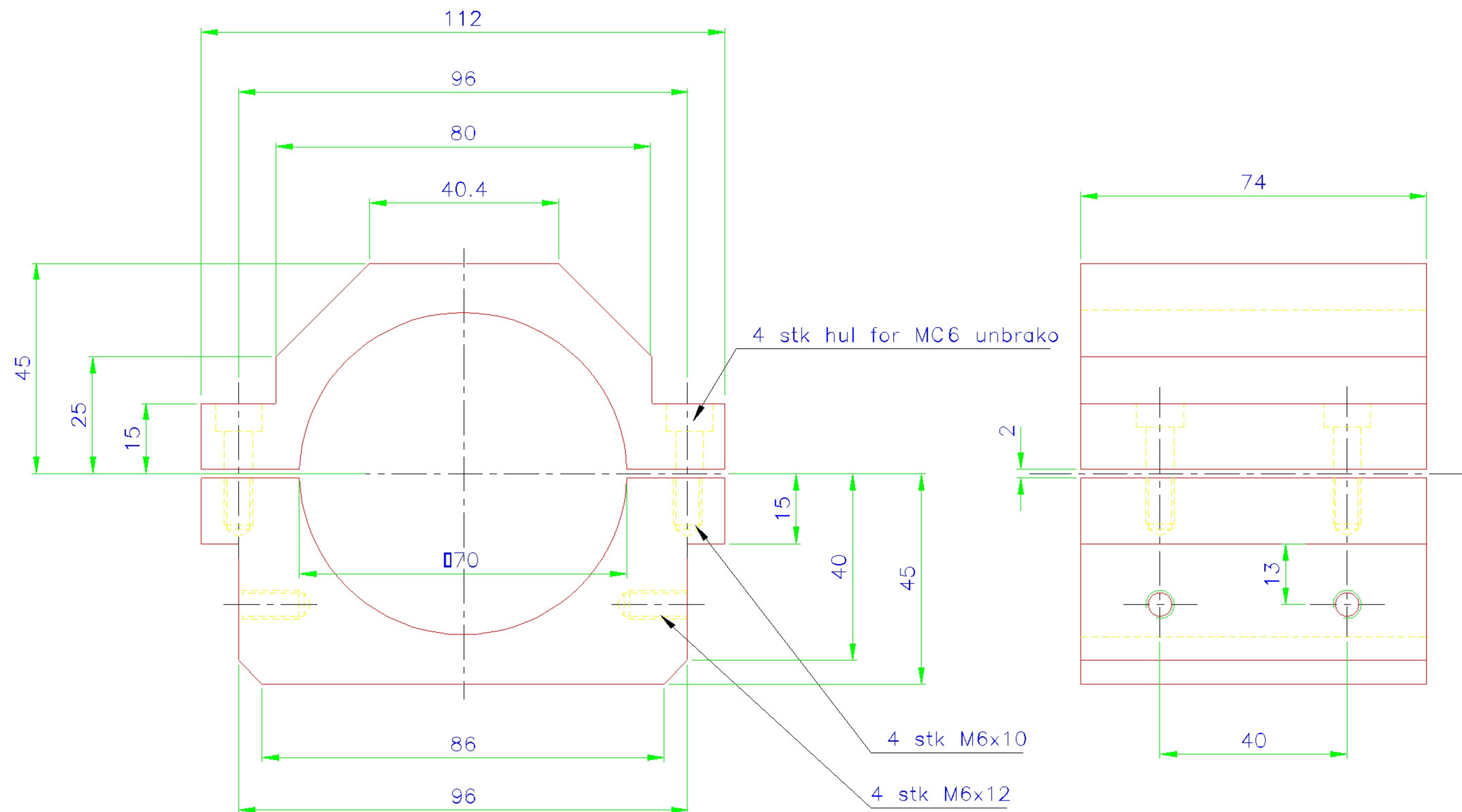
# **NIELS BOHR INSTITUTET** Tandem Accelerator Laboratoriet

Matriale: Aluminium		Samlingstegn. nr.:	
Behandling: Sort eloxering		Stykliste nr.:	
Målforhold: 2:1	Hoved-gruppe	Konstr.	
	Under-gruppe	Tegnet 09.10.90E.K.O.	
Rettelser:		Kontrol	
26.08.93 K.S.J.		Erstatter: 90064	
		DF-03-03	
		Erstattes af:	

Astro Fysik  
DFOSC

Spalte-hus



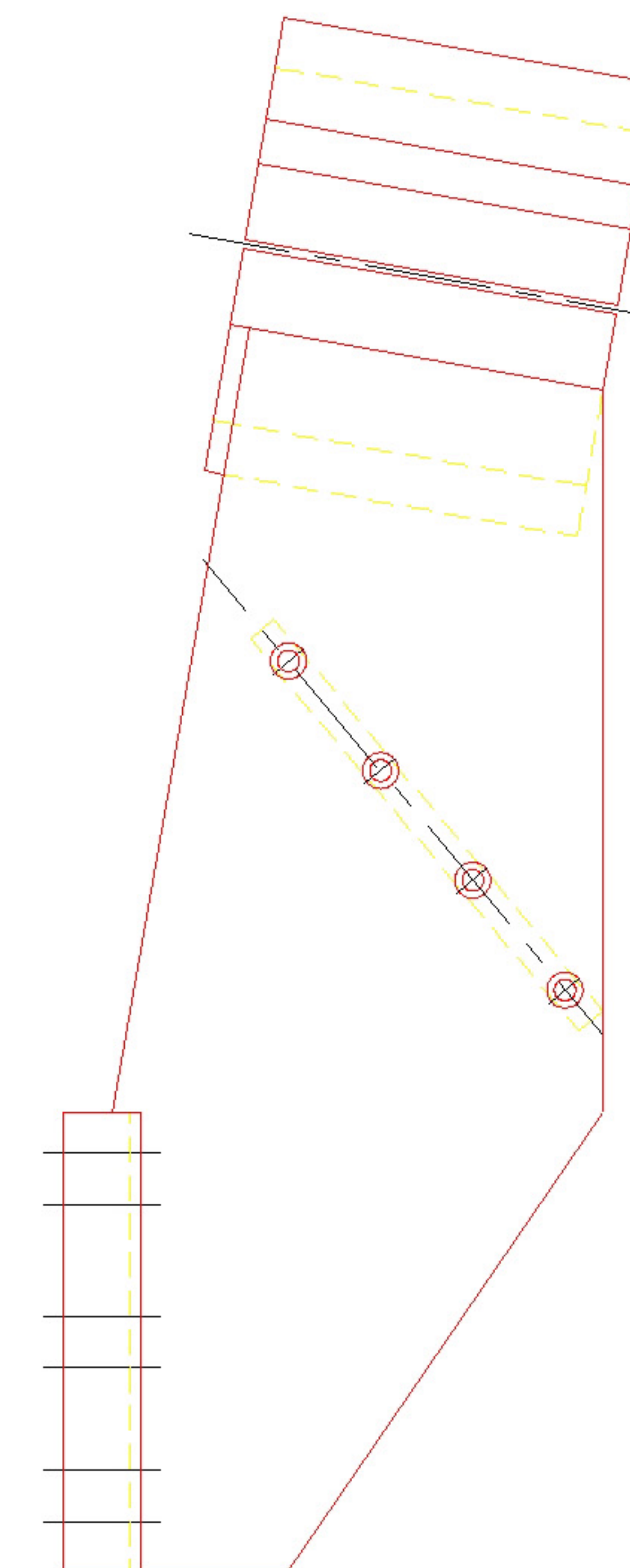
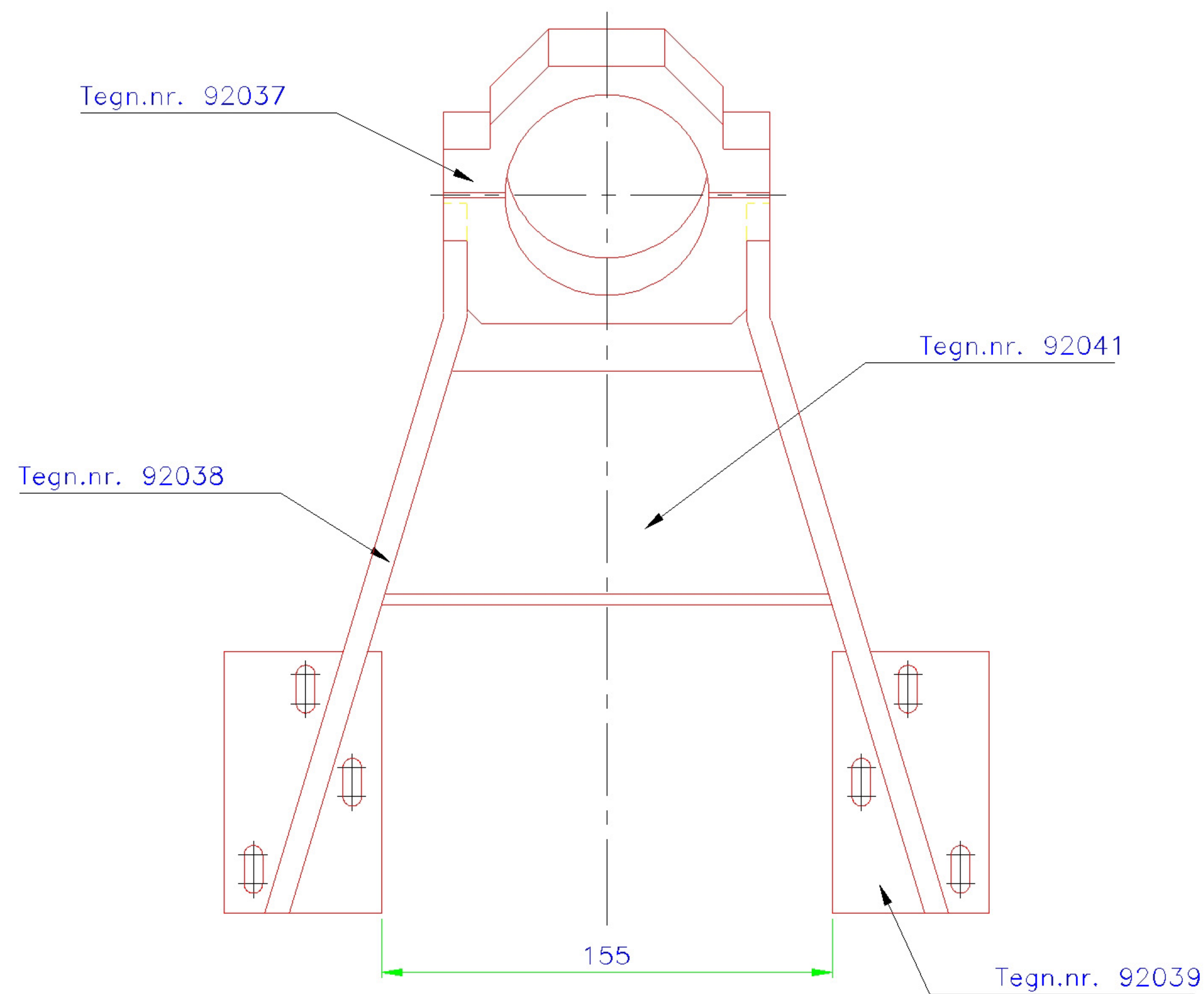


1 stk. Letmetal (eloxerbart).

DFOSC. Hoved til spaltehjulsofhæng. 29.8.91. Per.

<i>NIELS BOHR INSTITUTET</i>			Overfladeruhed:		Kanter:	
<i>Tandem Accelerator Laboratoriet</i>						
Matriale: Aluminium 57S					Samlingstegn. nr.:	
Behandling:					Stykliste nr.:	
Målforhold:	Hoved-gruppe	Astro Fysik	Konstr.			
1:1	Under-gruppe		Tegnet	17.6.92		
		DFOSC	Kontrol			
Rettelser:		Hoved for spaltehjul-ophæng	Erstatter:		92037	
26.08.93 K.S.J.					DF-03-04	
			Erstattes af:			



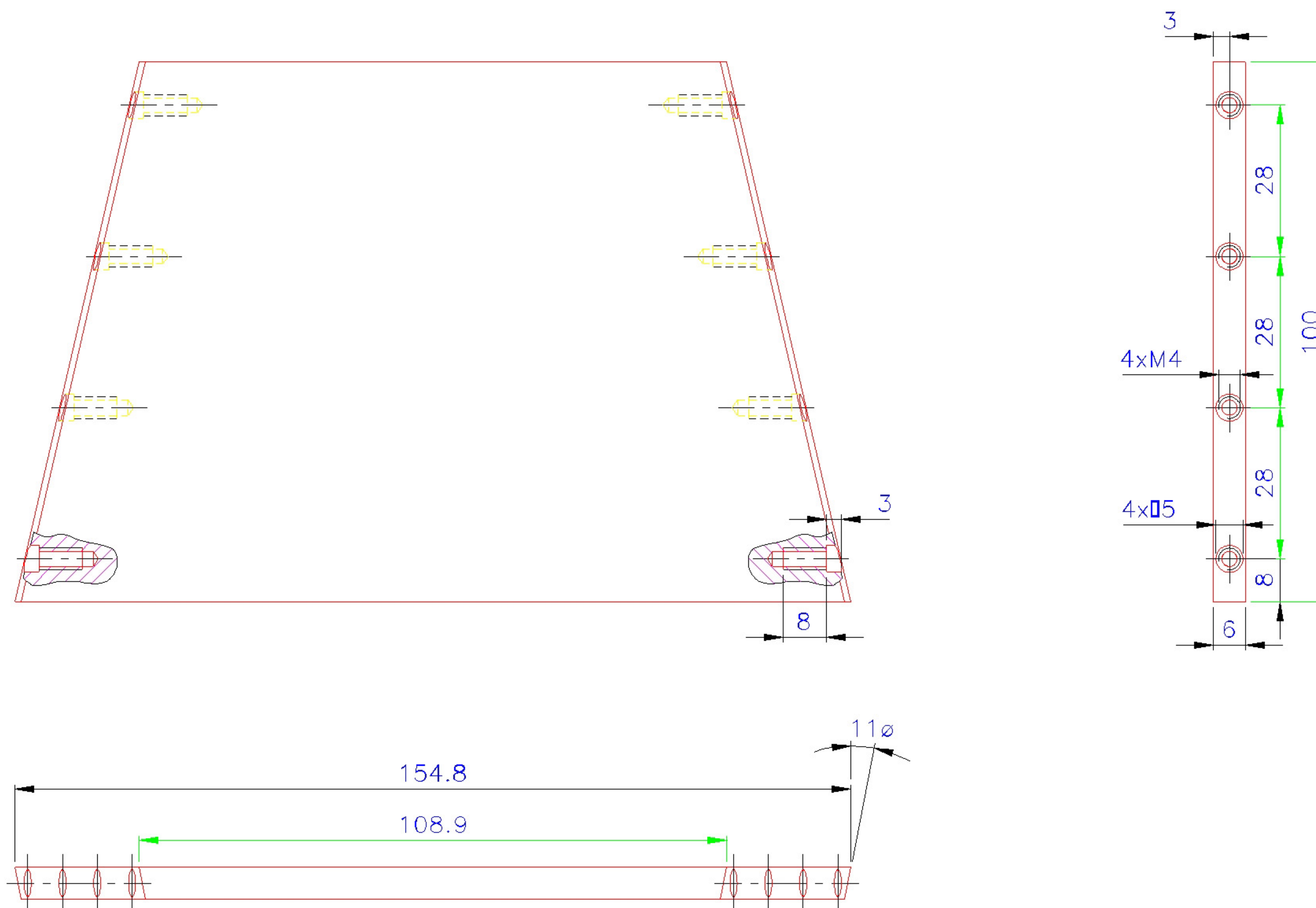


spoph: 20.8.91. Per.

<b>NIELS BOHR INSTITUTET</b>		Overfladeruhed:	Kanter:
<i>Tandem Accelerator Laboratoriet</i>			
Matriale:		Samlingstegn. nr.:	
Behandling:		Stykliste nr.:	
Målforhold:	Hoved-gruppe	Astro Fysik	
1:2	Under-gruppe		
Rettelser:		Konstr.	
26.08.93 K.S.J.		Tegnet 17.6.92	
		Kontrol	
		Erstatter: 92040	
		DF-03-05	
		Erstattes af:	

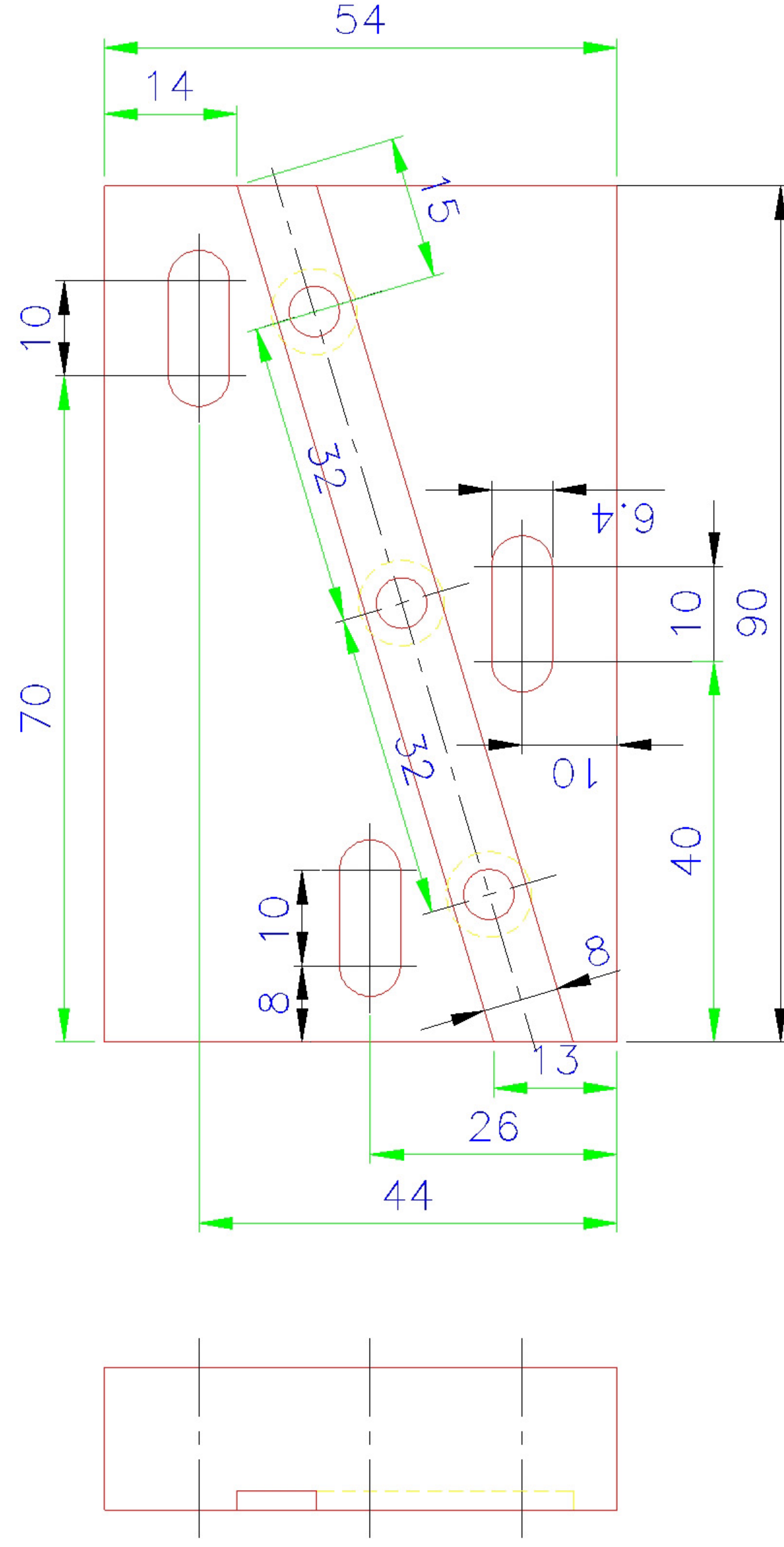
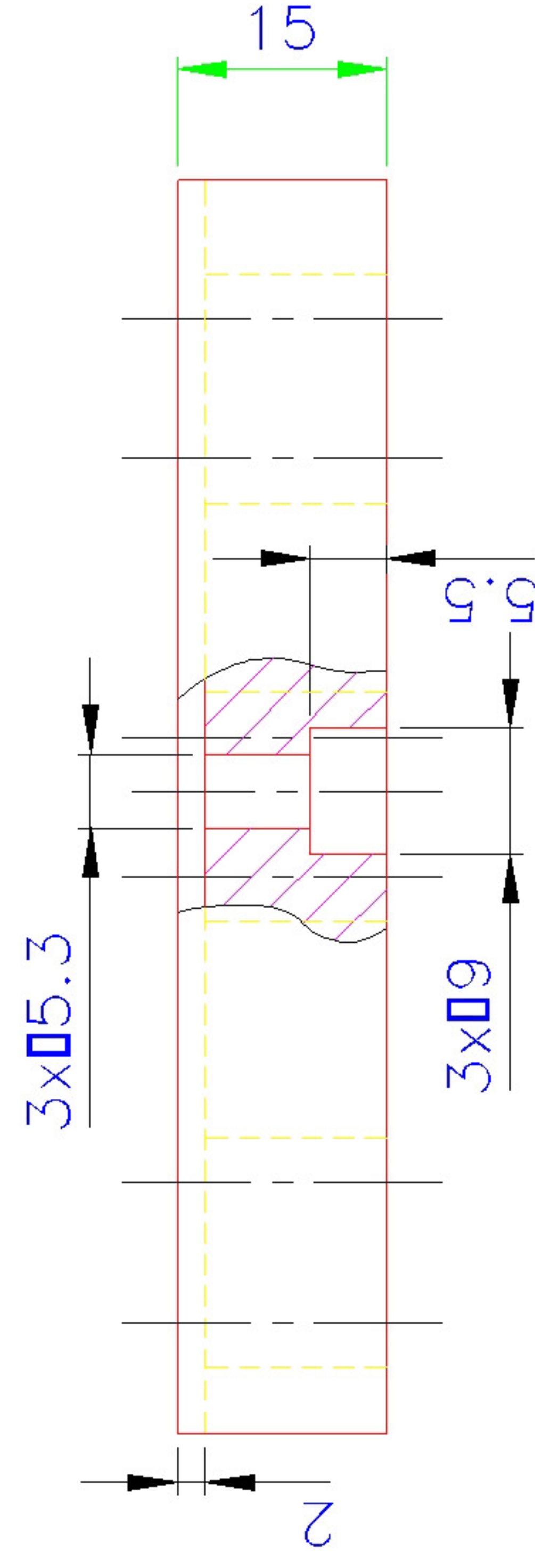
Spaltehjul-ophæng





<b>NIELS BOHR INSTITUTET</b> <i>Tandem Accelerator Laboratoriet</i>		Overfladeruhed:	Kanter:
Matriale: Aluminium 57S		Samlingstegn. nr.:	
Behandling:		Stykliste nr.:	
Målforhold:	Hoved-gruppe	Konstr.	
1:1	Under-gruppe	Tegnet	18.6.92E.K.O.
Rettelser:		Kontrol	
26.08.93 K.S.J.		Erstatter:	92041
		DF-03-06	
		Erstattes af:	

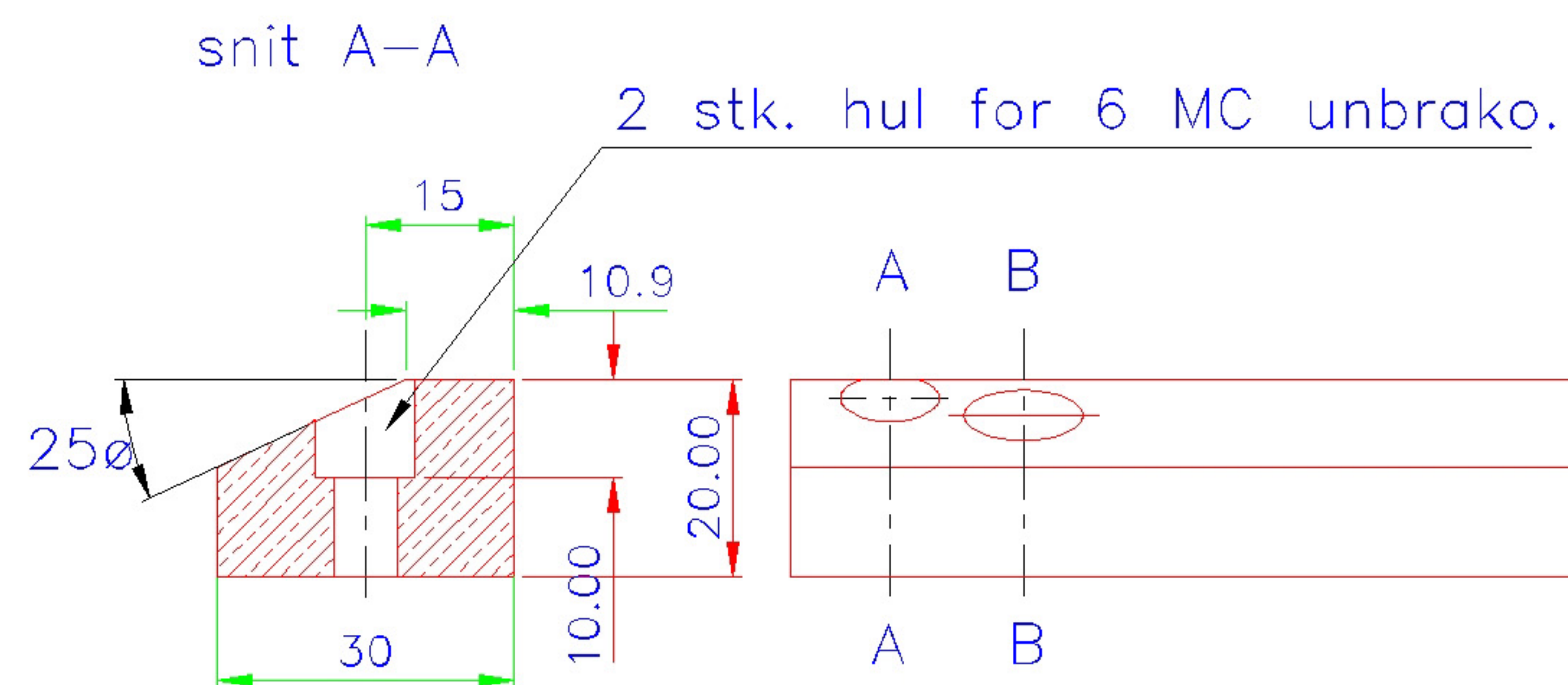




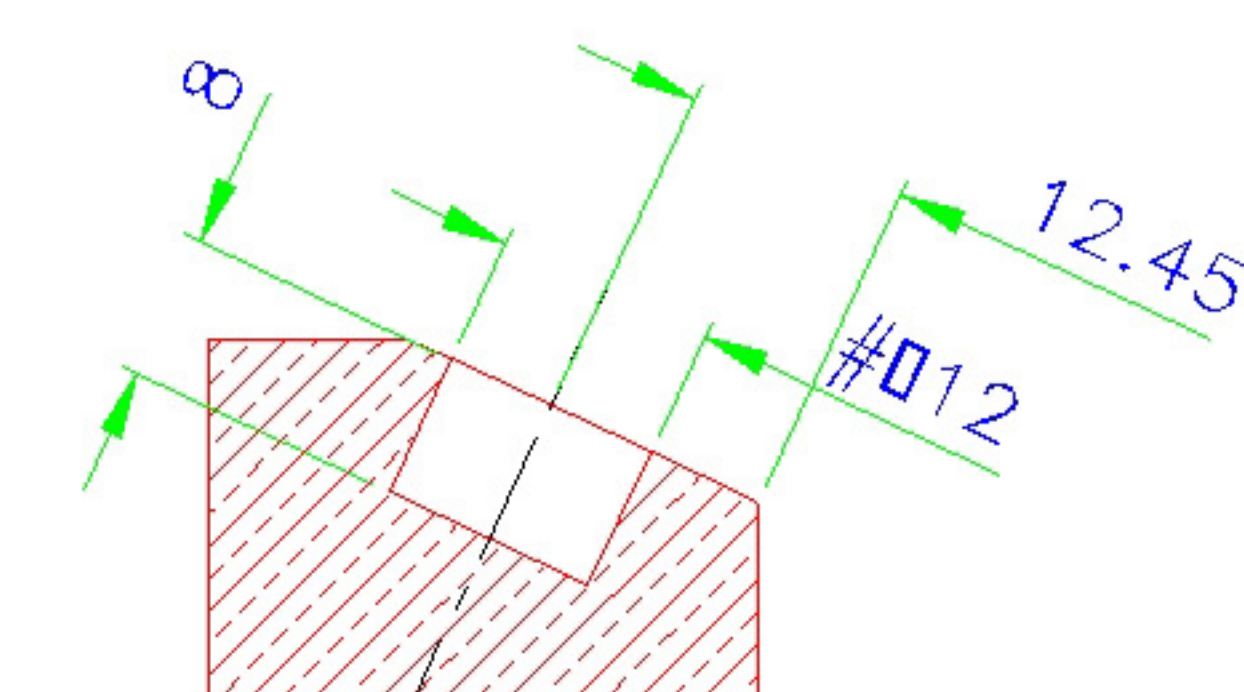
2 stk. heraf 1 stk. spejlvendt (spor og huller). Letmetal.  
DFOSC. Fodstykker til spaltehjulsophæng. 29.8.91. Per.

Overfladeruhered:		Kanter:
<div>NIELS BOHR INSTITUTE Tandem Accelerator Laboratoriet</div>		
Matriale: Aluminium 57S		Samlingstegn.nr.:
Behandling:		Stykliste.nr.:
Målforhold:	Hoved-gruppe:	Konstr.
1:1	Under-gruppe	Tegnet 17.6.92
		Kontrol
Rettelser:		Erstatter: 92039
26.08.93 K.S.J.		DF-03-08
		Erstattes af:





snit B-B



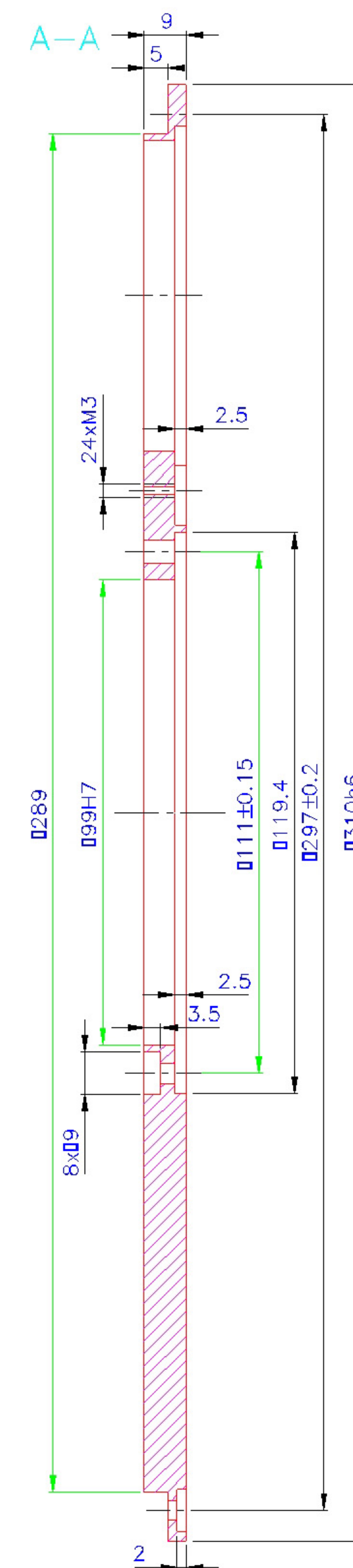
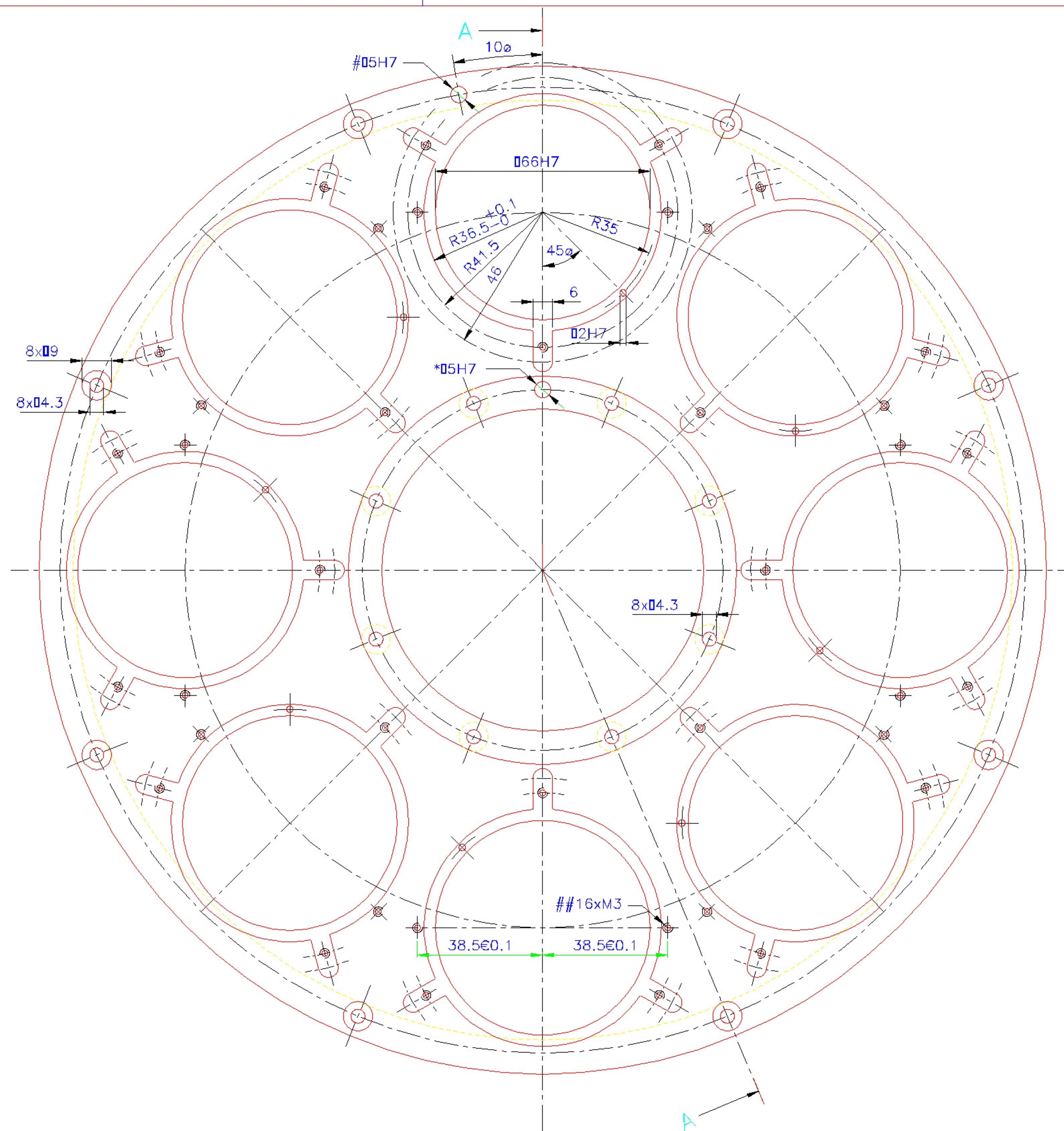
Prespasning med rØr. (Tegn.nr. 92047)



4 stk. heraf, de 2 spejlvendt. Letmetal.  
Fodstykke til hjulophØng. 28.5.91. Per.

<i>NIELS BOHR INSTITUTET</i> <i>Tandem Accelerator Laboratoriet</i>			Overfladeruhed:		Kanter:	
Matriale: Aluminium 57S				Samlingstegn. nr.:		
Behandling:				Stykliste nr.:		
MØlforhold:		Astro Fysik DFOSC		Konstr.		
1:1				Tegnet		22.6.92
				Kontrol		
Rettelser:		Fodstykke for hjulophæng til filterhjul		Erstatter: 92046		
30.08.93 K.S.J.				DF-04-08		
				Erstattes af:		





#Bores og tilpasses sammen med tandkrans & stift.  
 \*Bores og tilpasses sammen med centerflange.  
 ##Evt. kun 6mm dybt gevind fra modsat side.

4/ Max. tilladelig overfladeruhed, hvor intet andet er angivet  
 Ikke toleranceangivet m∅ iflg. DS 2075 fin.

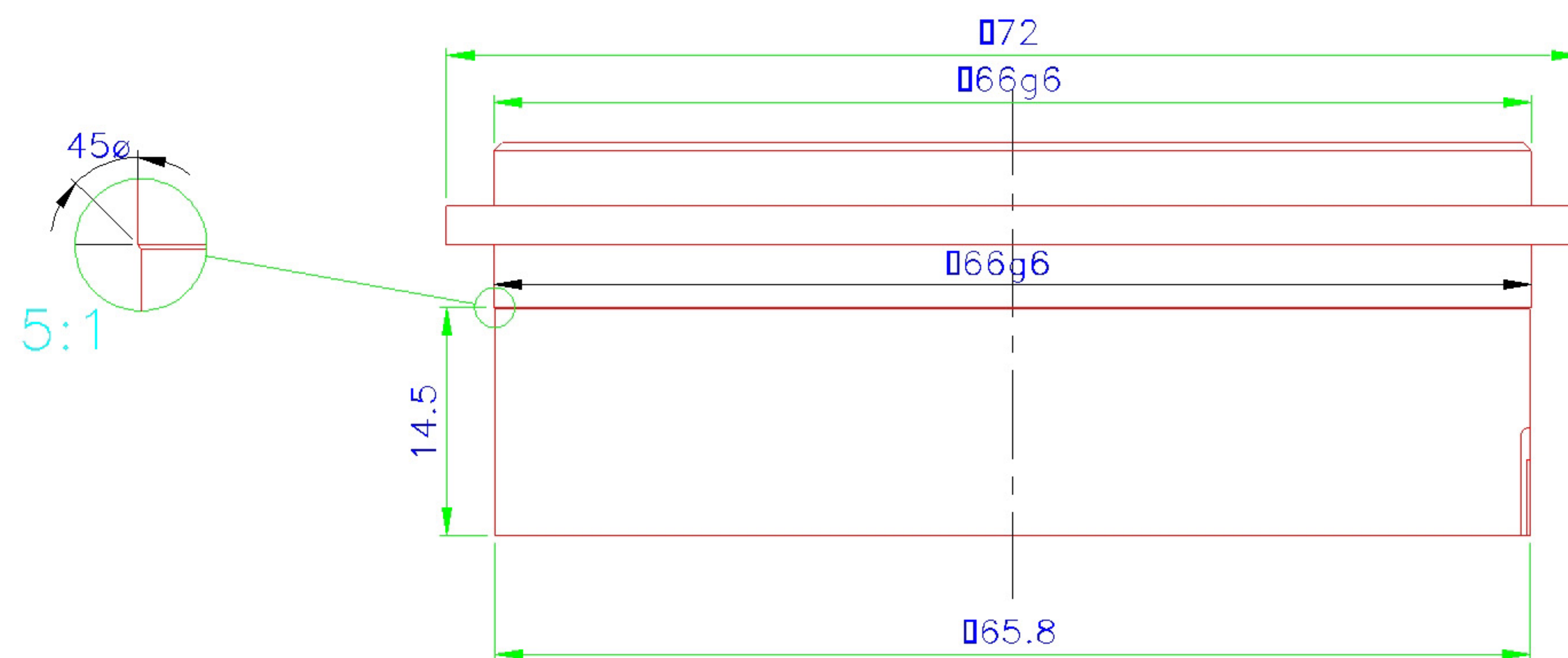
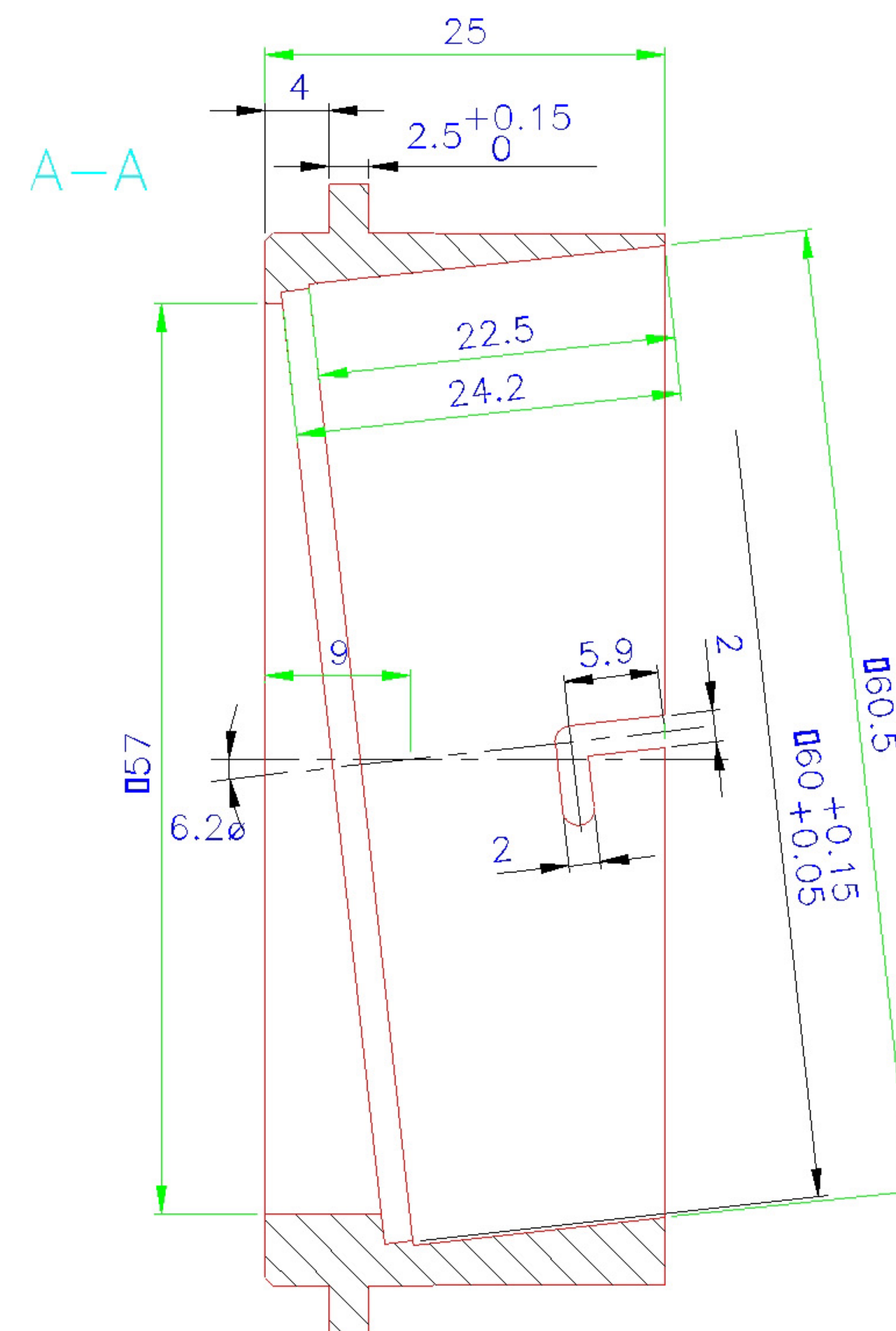
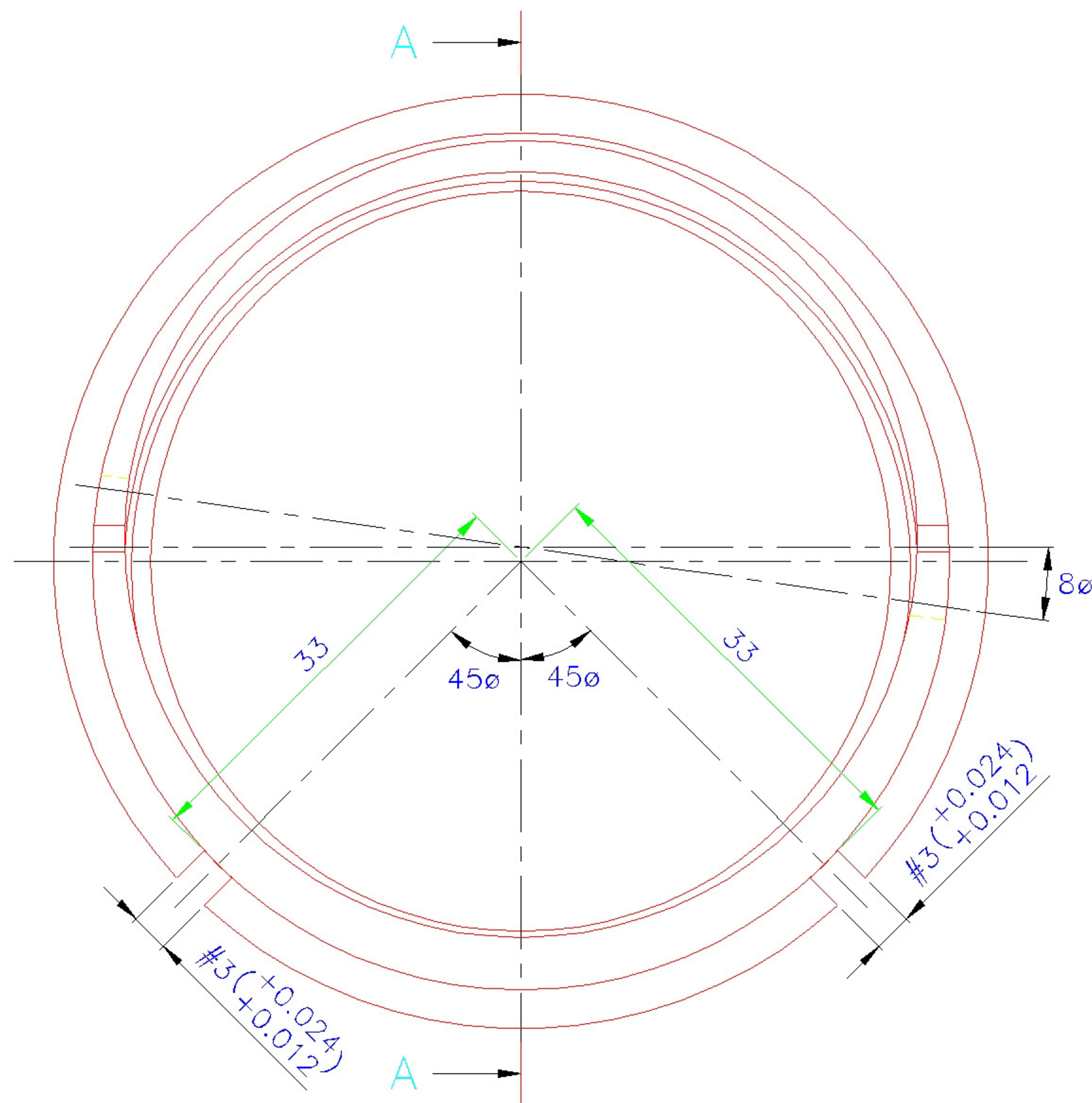
# NIELS BOHR INSTITUTET Tandem Accelerator Laboratoriet

Matriale: Aluminium		Samlingstegn. nr.:	
Behandling:		Stykliste nr.:	
Målforskel:		Konstr.	
1:1		Tegnet	13.8.91E.K.O.
Rettelser:		Kontrol	
30.08.93 K.S.J.		Erstatter:	91063
		DF-04-01	
		Erstattes af:	

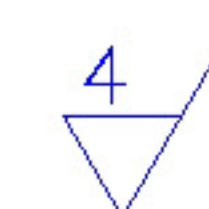
DFOSC

Filterhjul





#Glidepasning med standart stift  $\varnothing 3m6$ .



Max. tilladelig overfladeruhed, hvor intet andet er angivet

Ikke toleranceangivne m $\varnothing$  iflg. DS 2075 middel.

## **NIELS BOHR INSTITUTET** Tandem Accelerator Laboratoriet

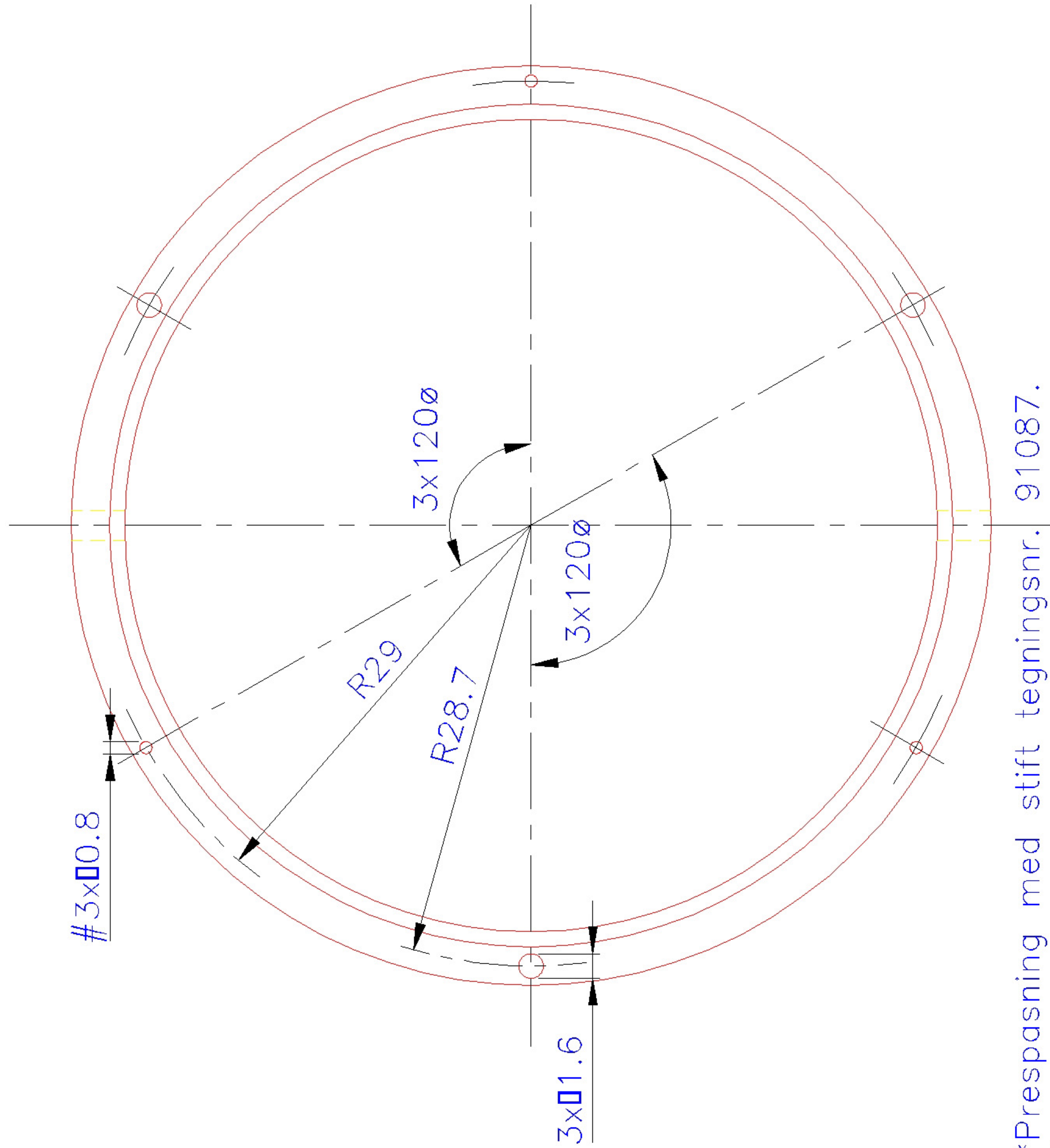
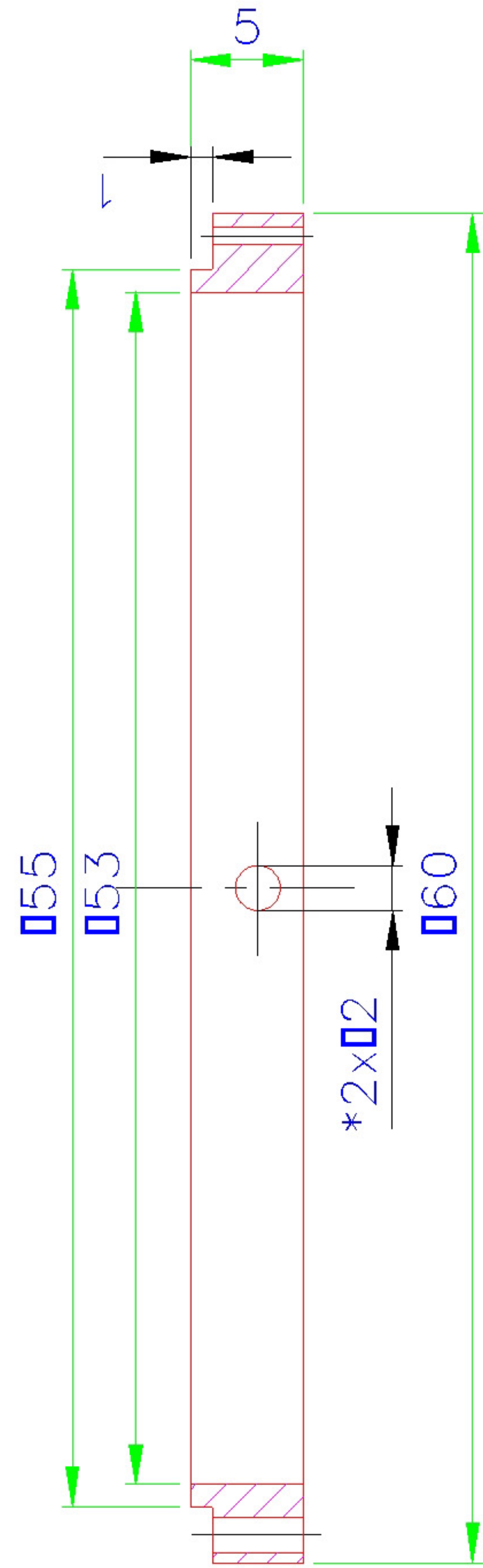
Matriale:	Aluminium	Samlingstegn. nr.:	
Behandling:	Sort eloxering	Stykliste nr.:	
Målforhold:	Hoved-gruppe	Konstr.	
	Under-gruppe	Tegnet	25.6.91
		Kontrol	91056
Rettelser:		Erstatter:	
22.10.91			
30.0.93 K.S.J.			
		Erstattes af:	

Astro Fysik  
DFOSC

Filterholder

DF-04-02





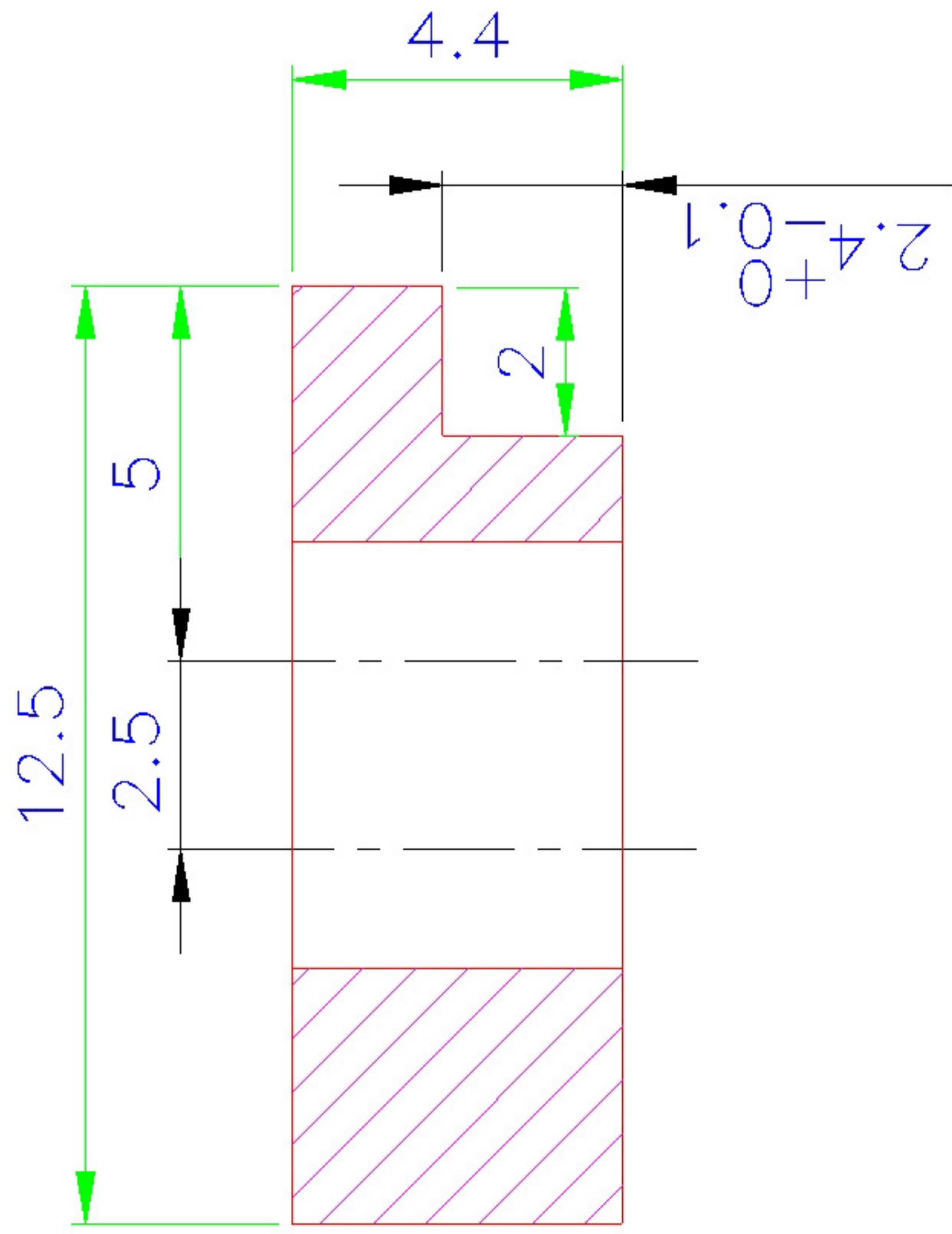
\*Prespasning med stift tegningsnr. 91087.  
#Prespasning med fjedertråd.

4  
Max. tilladelig overfladeruhed, hvor intet andet er angivet  
Ikke toleranceangivne mål iflg. DS 2075 fin.

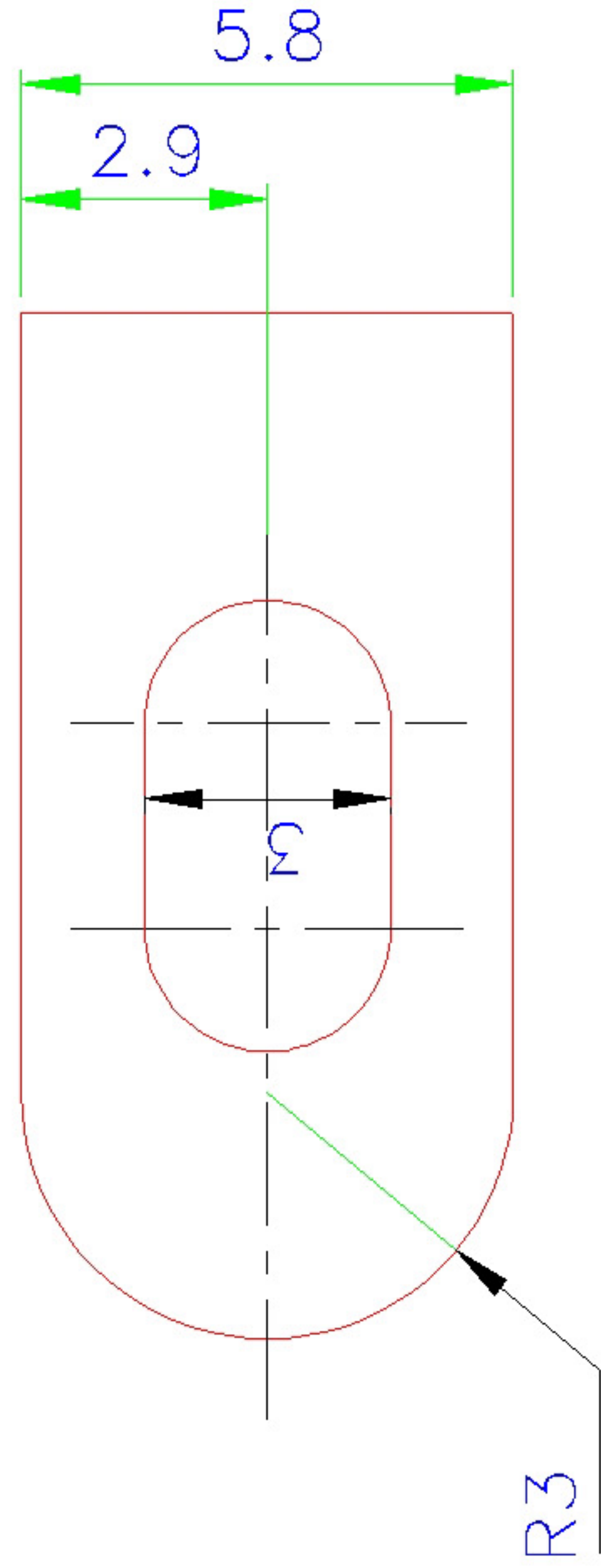
**NIELS BOHR INSTITUTET**  
*Tandem Accelerator Laboratoriet*

Matriale: Messing		Samlingstegn.nr.:	
Behandling: Sort fornikles		Stykliste.nr.:	
Målforhold: 2:1	Hoved-gruppe:	Konstr.	Tegnet 26.6.91E.K.O.
	Under-gruppe	Kontrol	
Rettelser: 30.08.93 K.S.J.		Erstatter: 91057	
		DF-04-03	
		Erstattes af:	





2.4<sup>+0</sup><sub>-0.1</sub>



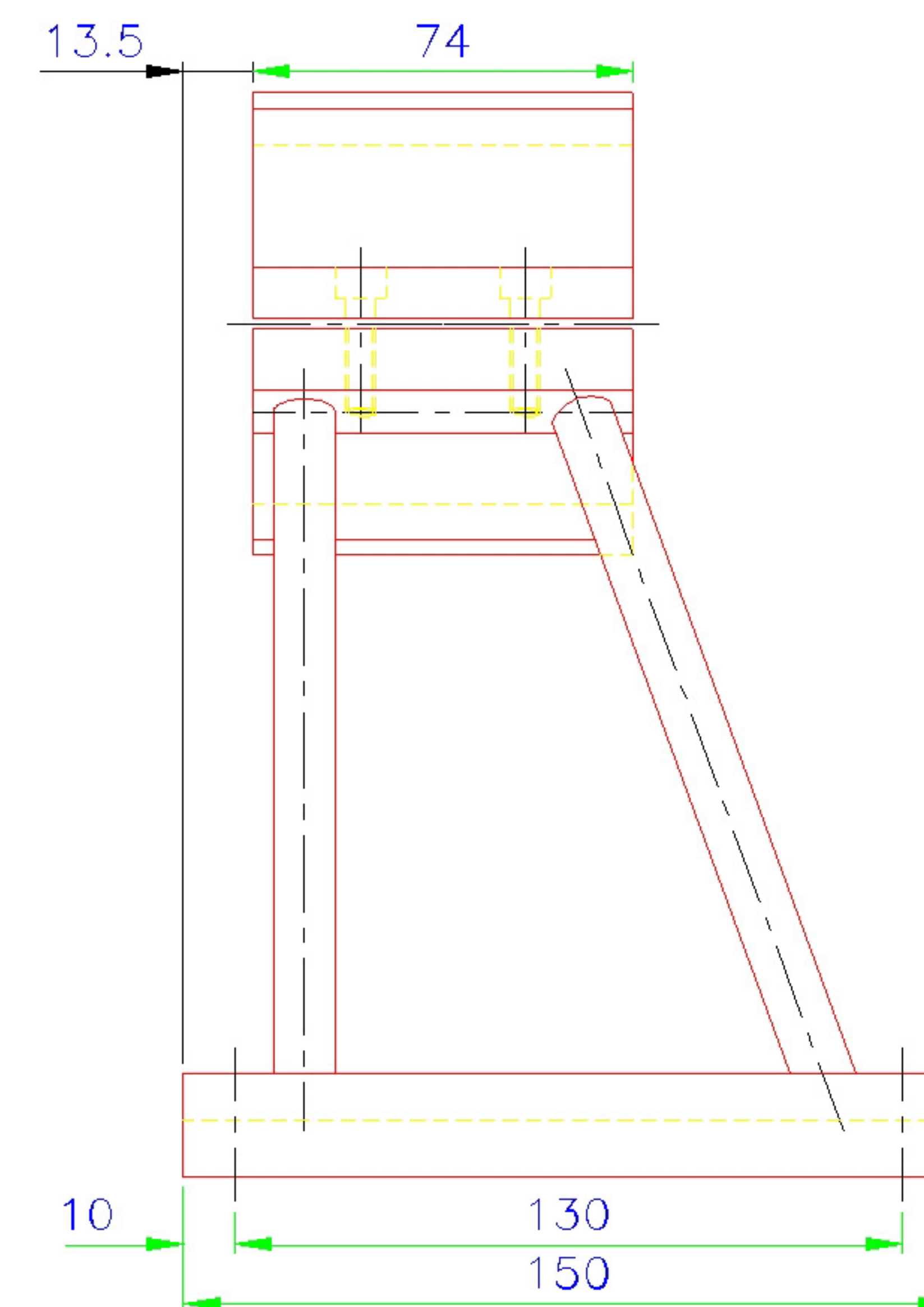
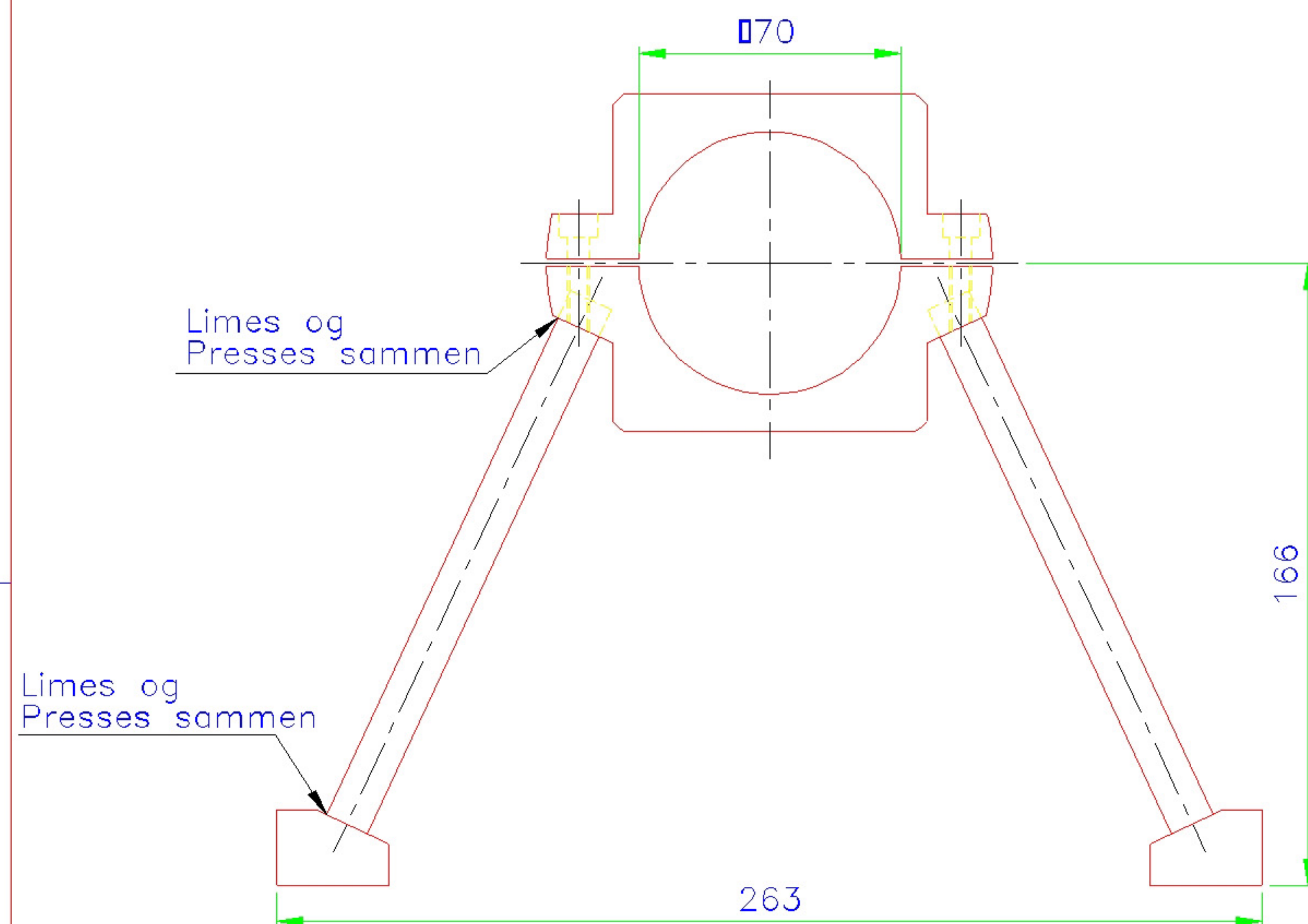
R3

## NIELS BOHR INSTITUTET

### Tandem Accelerator Laboratoriet

Matriale: Messing		Samlingstegn.nr.:	
Behandling: Sort fornikles		Stykliste.nr.:	
Målforhold: 5:1	Hoved-gruppe:	Konstr.	Tegnet 28.6.91E.K.O.
	Under-gruppe	Kontrol	
Rettelser: 8.8.91		Erstatter: 91059	
30.08.93 K.S.J.		DF-04-04	
		Erstattes af:	





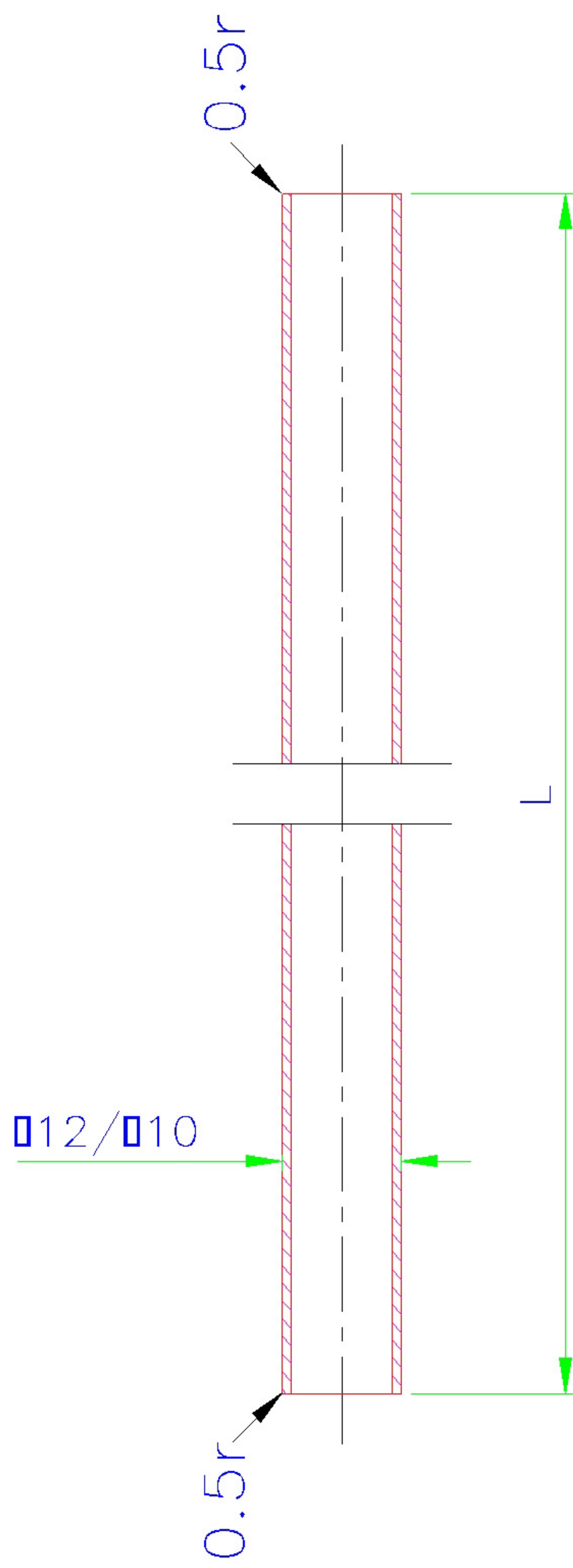
Lejebuk til filter- og grismehjul. 29.5.91. Per.

NIELS BOHR INSTITUTET Tandem Accelerator Laboratoriet			Overfladeruhed:		Kanter:	
Matriale:				Samlingstegn. nr.:		
Behandling:				Stykliste nr.:		
Målforhold:	Hoved-gruppe	Astro Fysik DFOSC		Konstr.		
1:2	Under-gruppe			Tegnet	22.6.92	
Rettelser:		Lejebuk for filterhjul		Kontrol		
30.08.93 K.S.J.				Erstatter:	92048	
				DF-04-05		
				Erstattes af:		









pr. lejebuk anvendes følgende r0r:

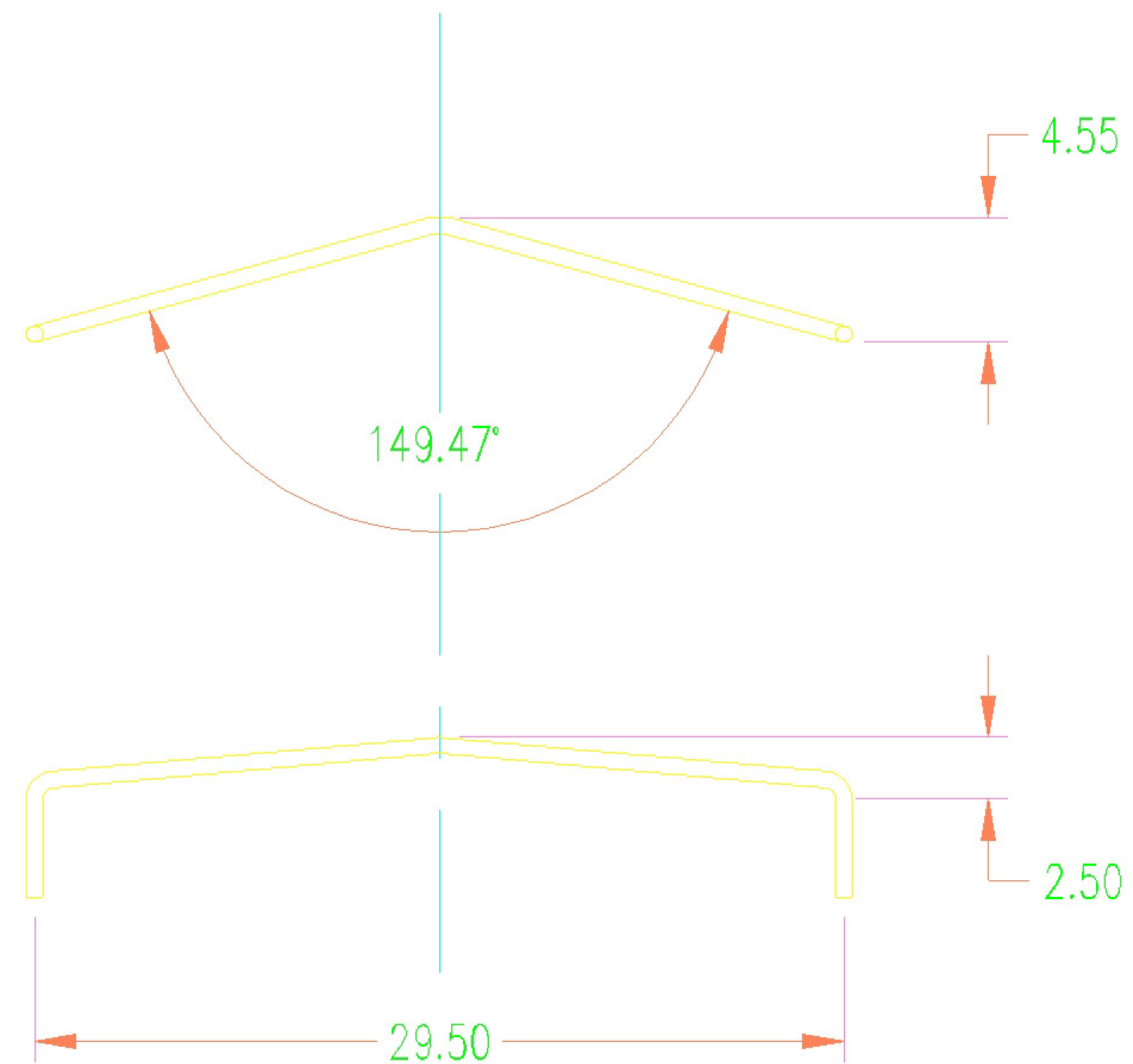
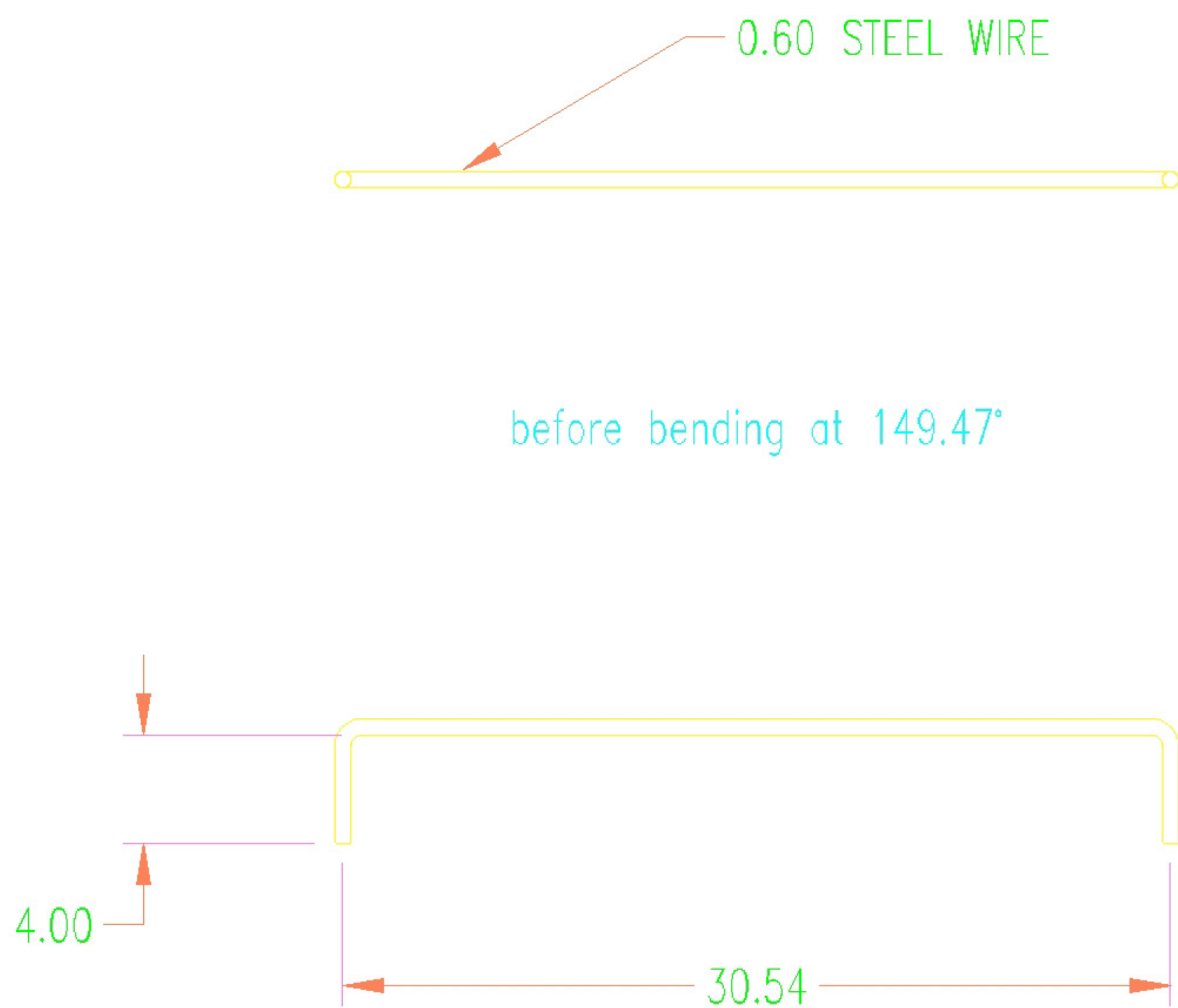
2 stk. Rustfrit st0l L=162.2 mm

2 stk. L=172.6 mm

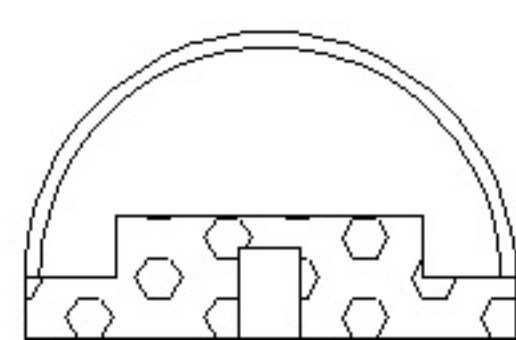
28.5.91. Per.

NIELS BOHR INSTITUTET Tandem Accelerator Laboratoriet		Overfladeruhed:	Kanter:
Matriale: Rustfri st0l		Samlingstegn.nr.:	
Behandling:		Stykliste.nr.:	
M0lforhold: 1:1	Haved-gruppe:	Konstr.	Konstr.
	Under-gruppe	Tegnet	Tegnet
Rettelser:		Kontrol	Kontrol
30.08.93 K.S.J.		Erstatter:	92047
		DF-04.07	
		Erstattes af:	





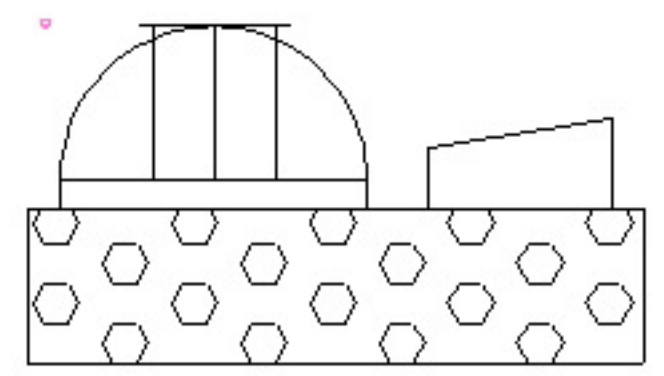
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3	STEEL WIRE		DF-04-00			DF-04-09	
SPRING FOR DF-04-03				CONTR.:		PROJECT: D-FOSC	
				DATE:	08.09.93		
				DRAWN:	K.S.J.	DWG. NO.: DF-04-09	
				SCALE:	2:1		



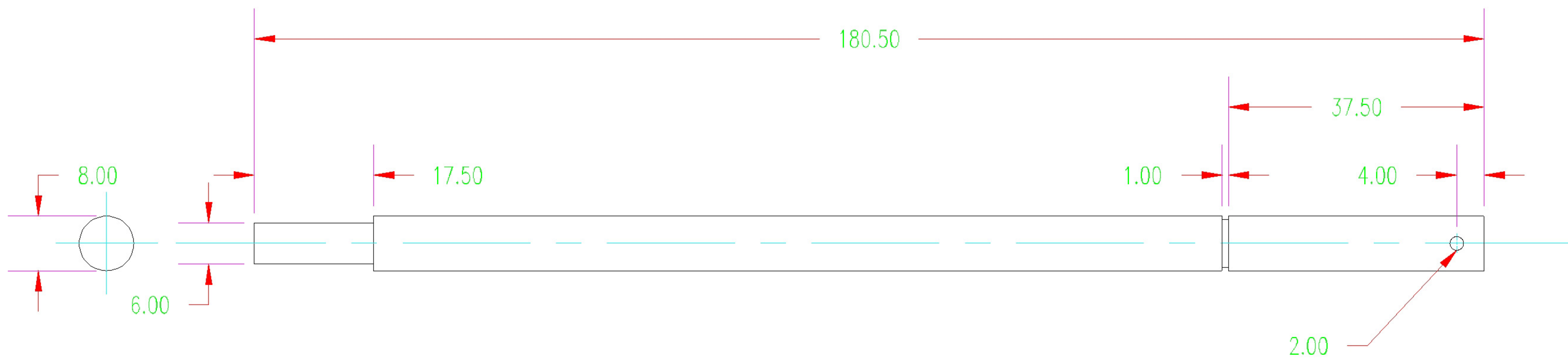
COPENHAGEN UNIVERSITY OBSERVATORY

BRØRFELDEVEJ, DK 4340 TOLLØSE

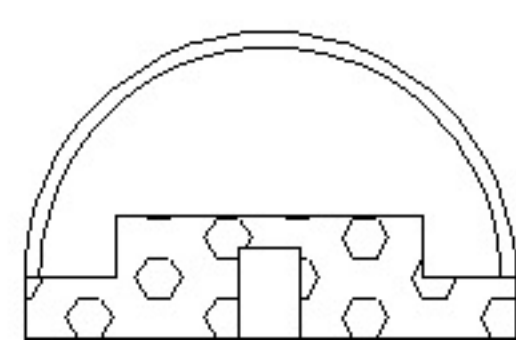
TELF. 53 48 81 95  
FAX. 53 48 87 55







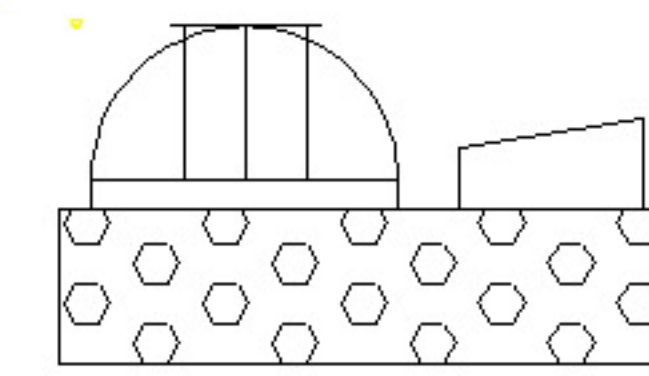
NO. OF PCS.:	MATERIAL:	TOLERANCE:	FIT TO:	MODIFIED	DATE:	ACAD DWG. NO.:	DISC. NO.:
1	STEEL		DF-05-00			DF-05-10	
SHAFT				CONTR.:		PROJECT: D-FOSC	
				DATE:	27.01.93		
				DRAWN:	K.S.J.	DWG. NO.: DF-05-10	
				SCALE:	1:1		



COPENHAGEN UNIVERSITY OBSERVATORY

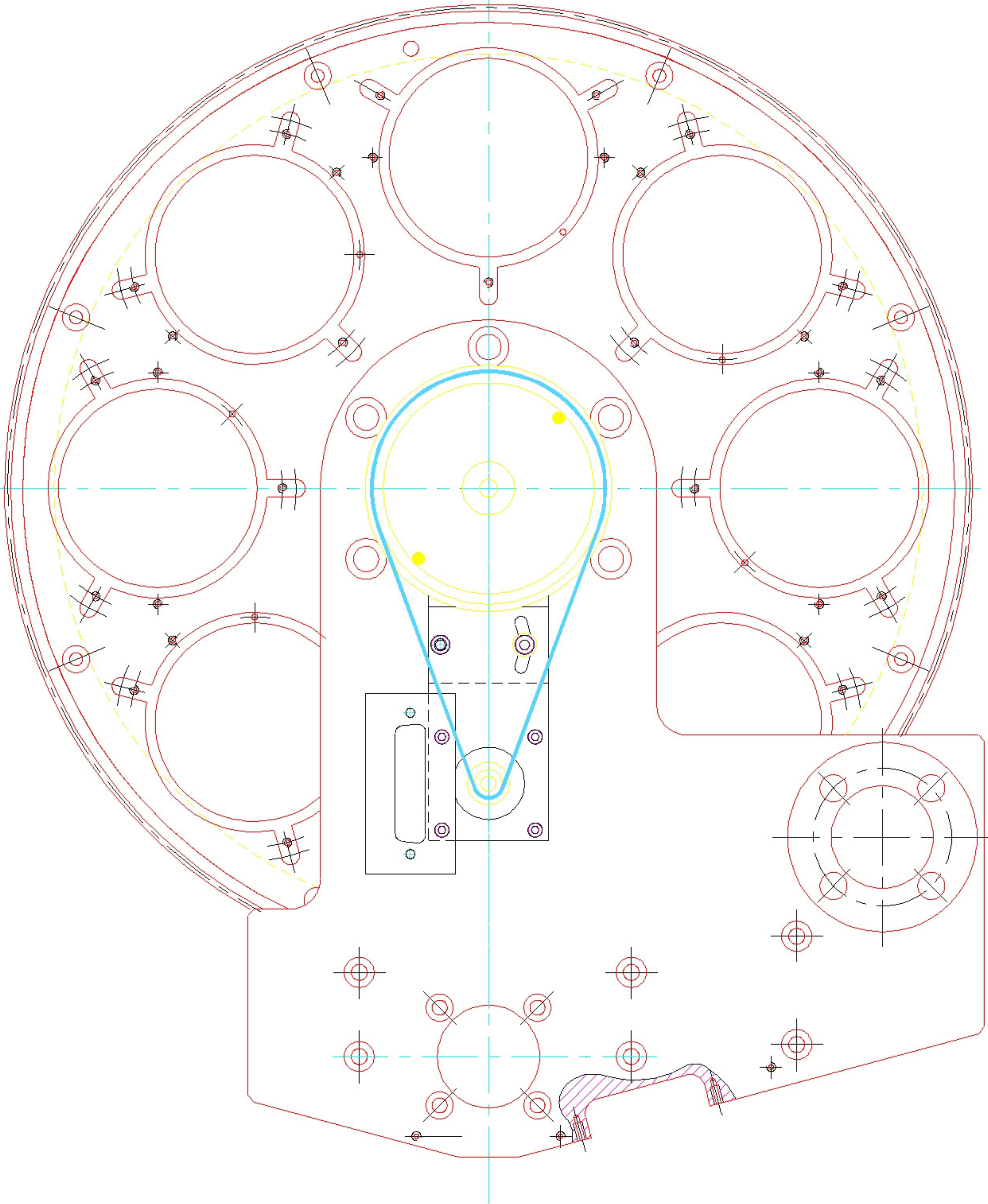
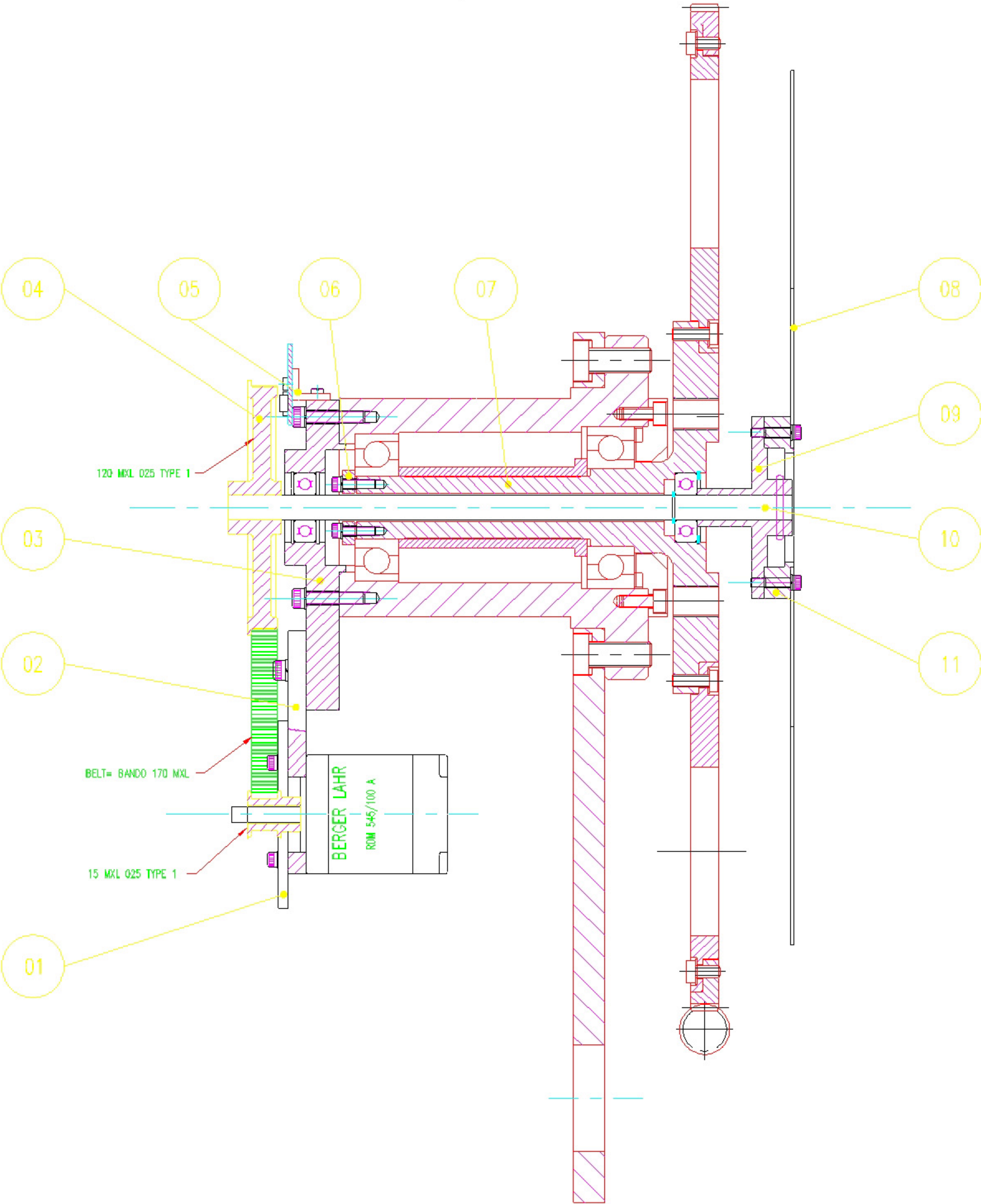
BRØRFELDEVEJ, DK 4340 TOLLUSE

TELF. 53 48 81 95  
FAX. 53 48 87 55



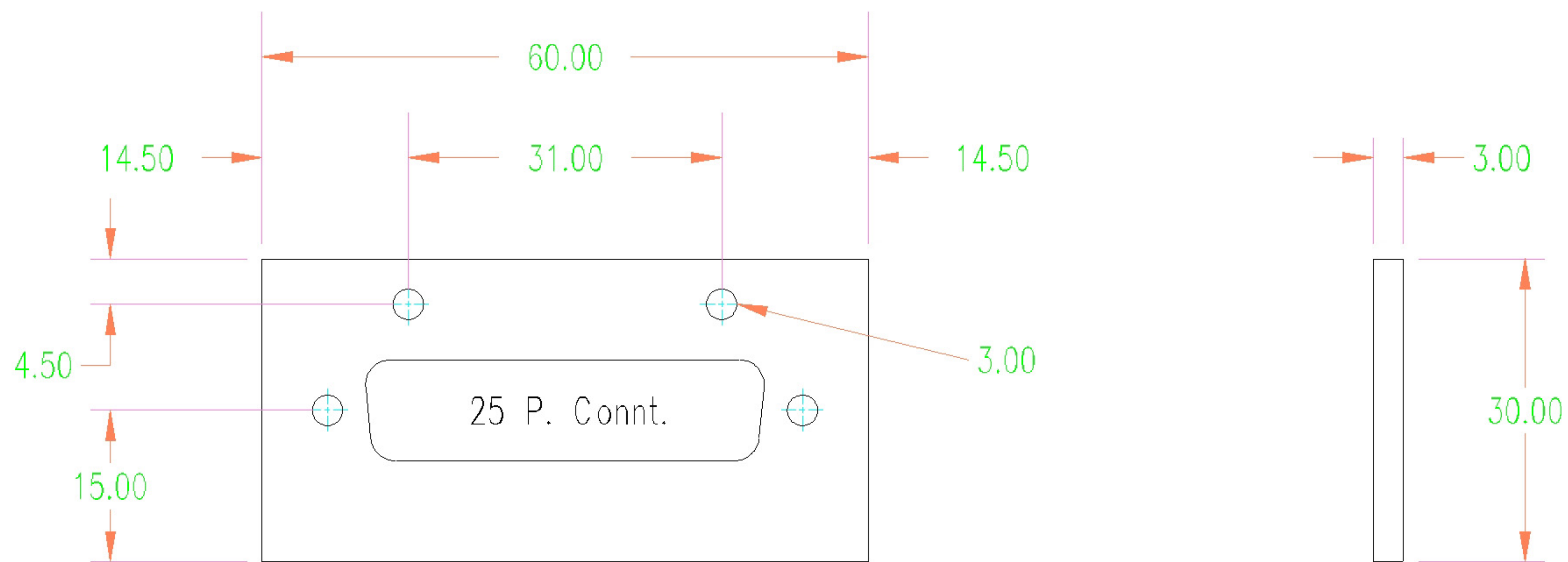


Section A-A

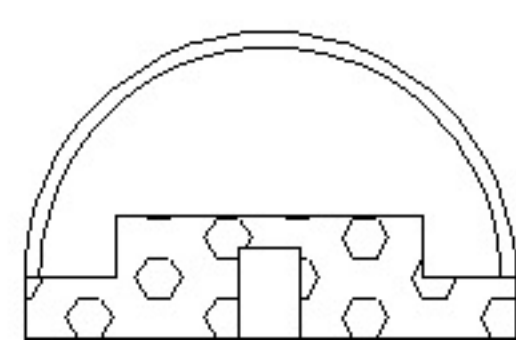


NO. OF PCS.	MATERIAL	TOLERANCE	FTT TO	MODIFIED	DATE	ACAD DWG. NO.	DISC. NO.
	DIV.					DF-05-00	
SUB ASSEMBLY Grp.05 SHUTTER				CONTR.		PROJECT : D-FOSC	
				DATE	26.01.93		
				DRAWN	K.S.J.	DWG. NO. : DF-05-00	
				SCALE	1:1		
COPENHAGEN UNIVERSITY OBSERVATORY							
BRØRPFELDEVEJ, DK 4340 TÅLLØSE				TELEF. 53 48 81 95 FAX 53 48 87 55			





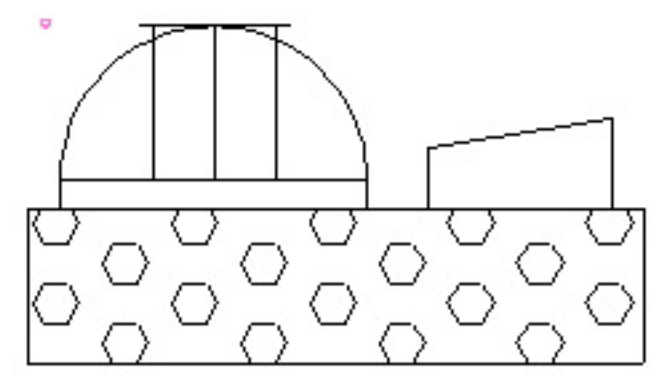
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1	ALU		DF-05-00			DF-05-01	
PLATE FOR EL. CONNECTOR				CONTR.:		PROJECT : D-FOSC	
				DATE :	01.09.93		
				DRAWN:	K.S.J.	DWG. NO. : DF-05-01	
				SCALE :	1:1		



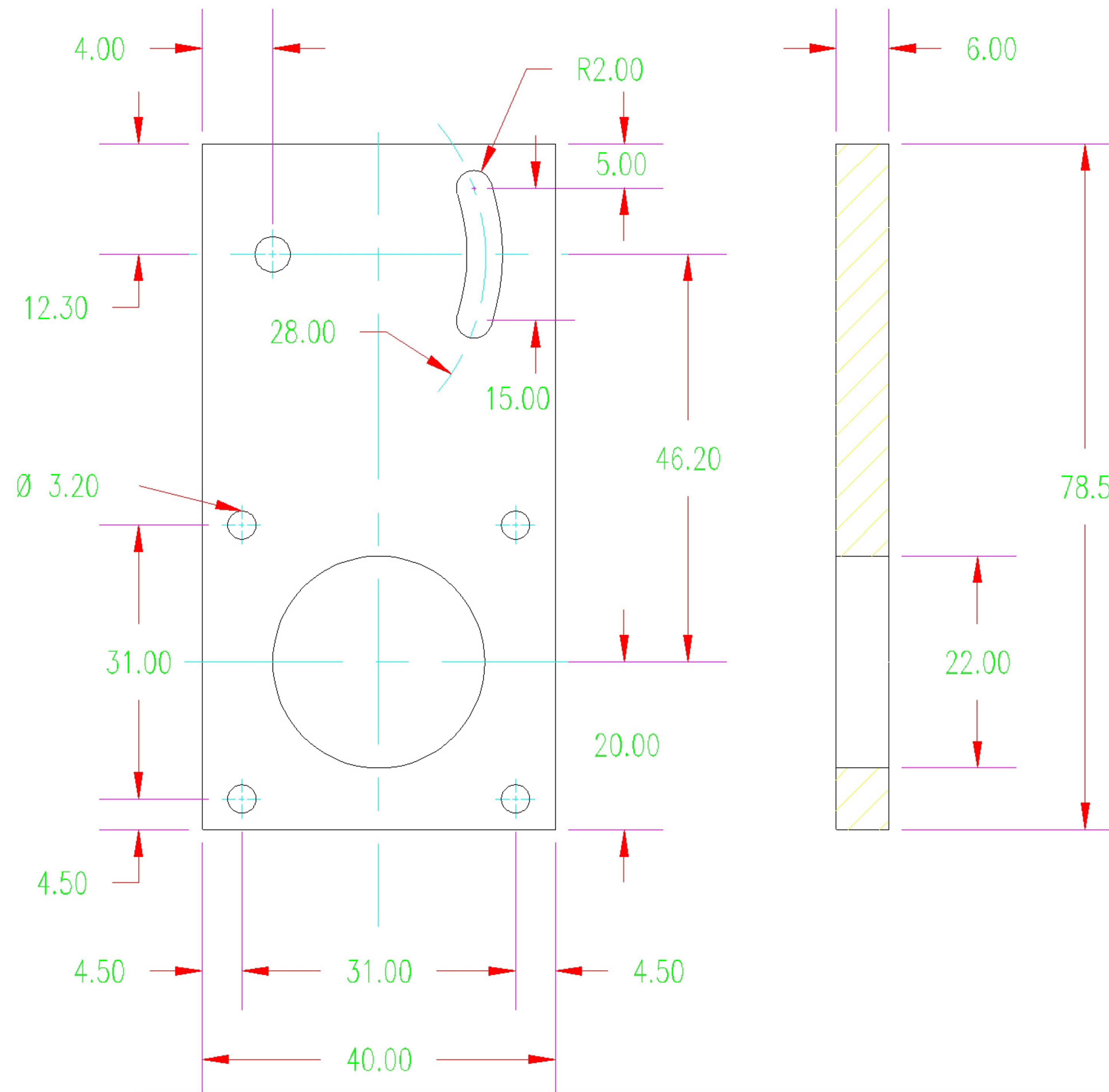
COPENHAGEN UNIVERSITY OBSERVATORY

BRØRFELDEVEJ, DK 4340 TOLLUSE

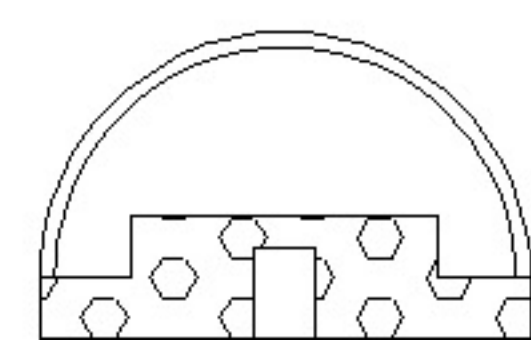
TELF. 53 48 81 95  
FAX. 53 48 87 55







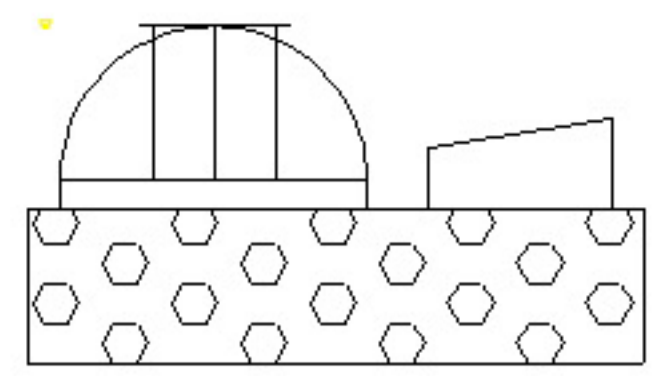
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1	ALU		DF-05-00			DF-05-02	
MOTOR CONSOLE				CONTR.:		PROJECT: D-FOSC	
				DATE:	27.01.93		
				DRAWN:	K.S.J.	DWG. NO.:	
				SCALE:	1:1	DF-05-02	



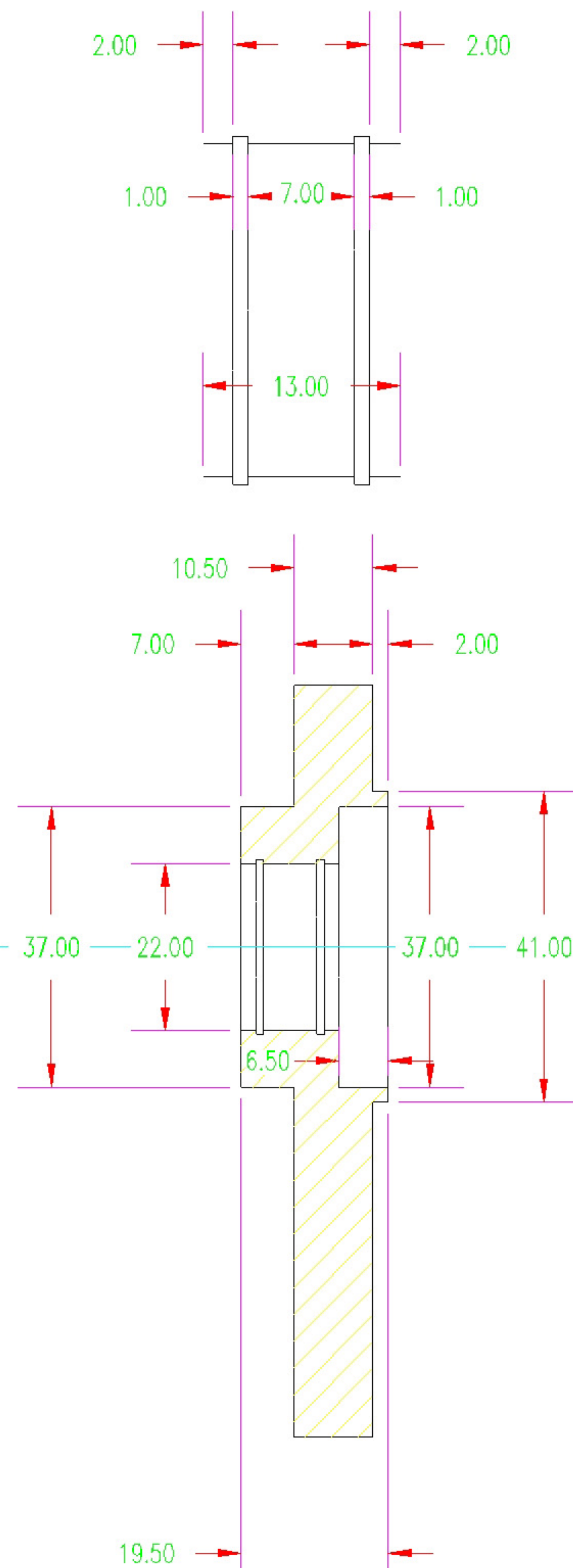
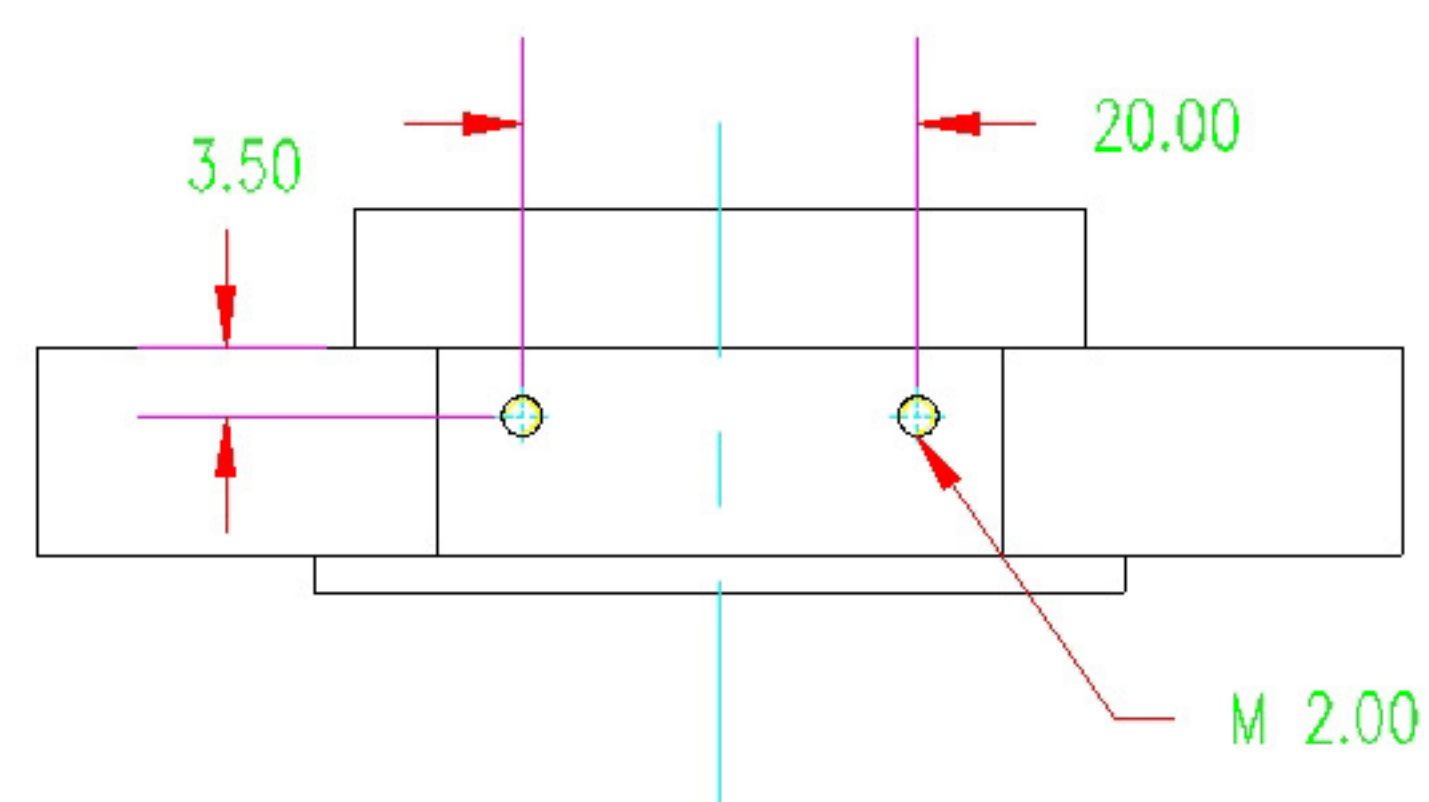
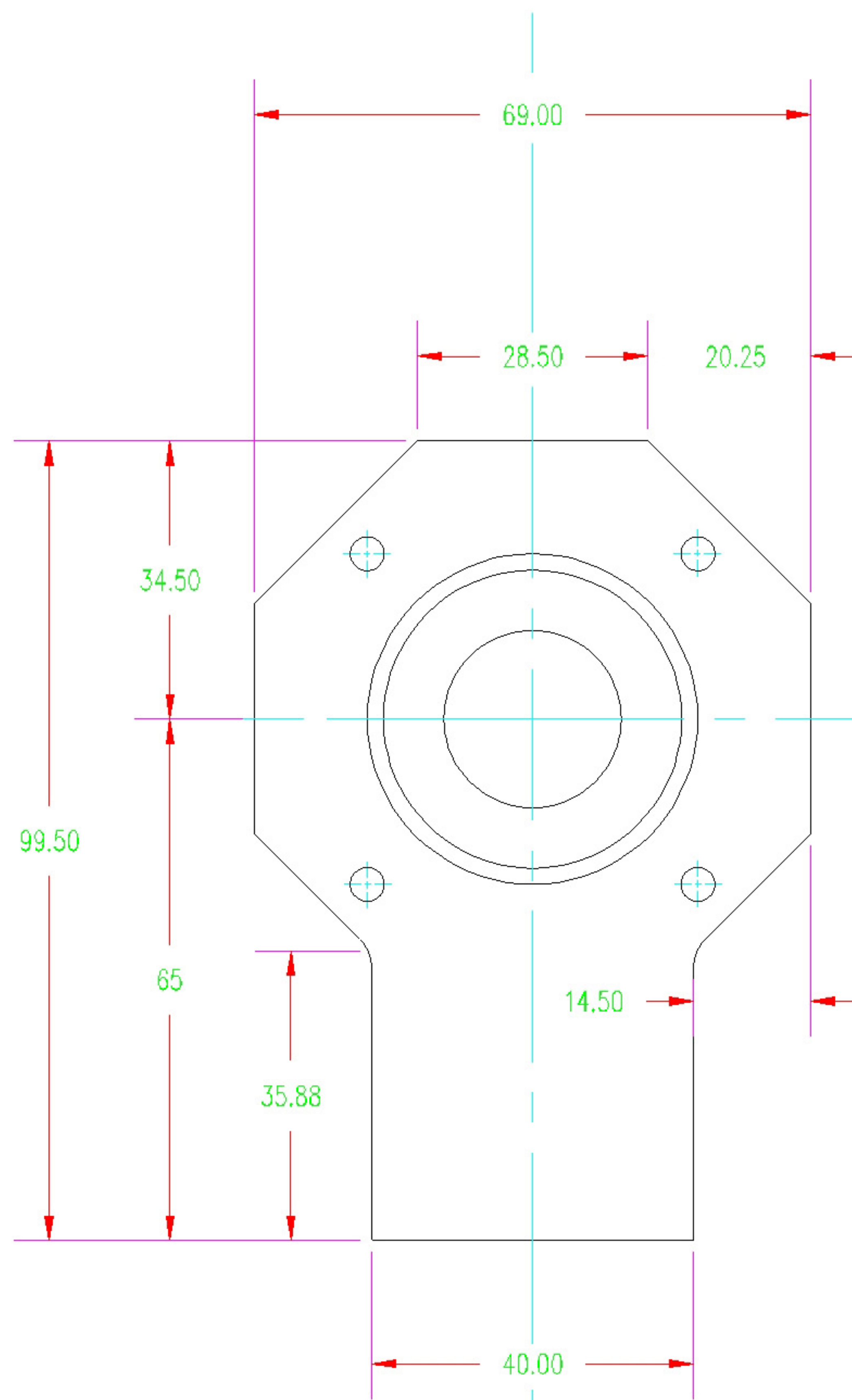
COPENHAGEN UNIVERSITY OBSERVATORY

BRØRFELDEVEJ, DK 4340 TOLLUSE

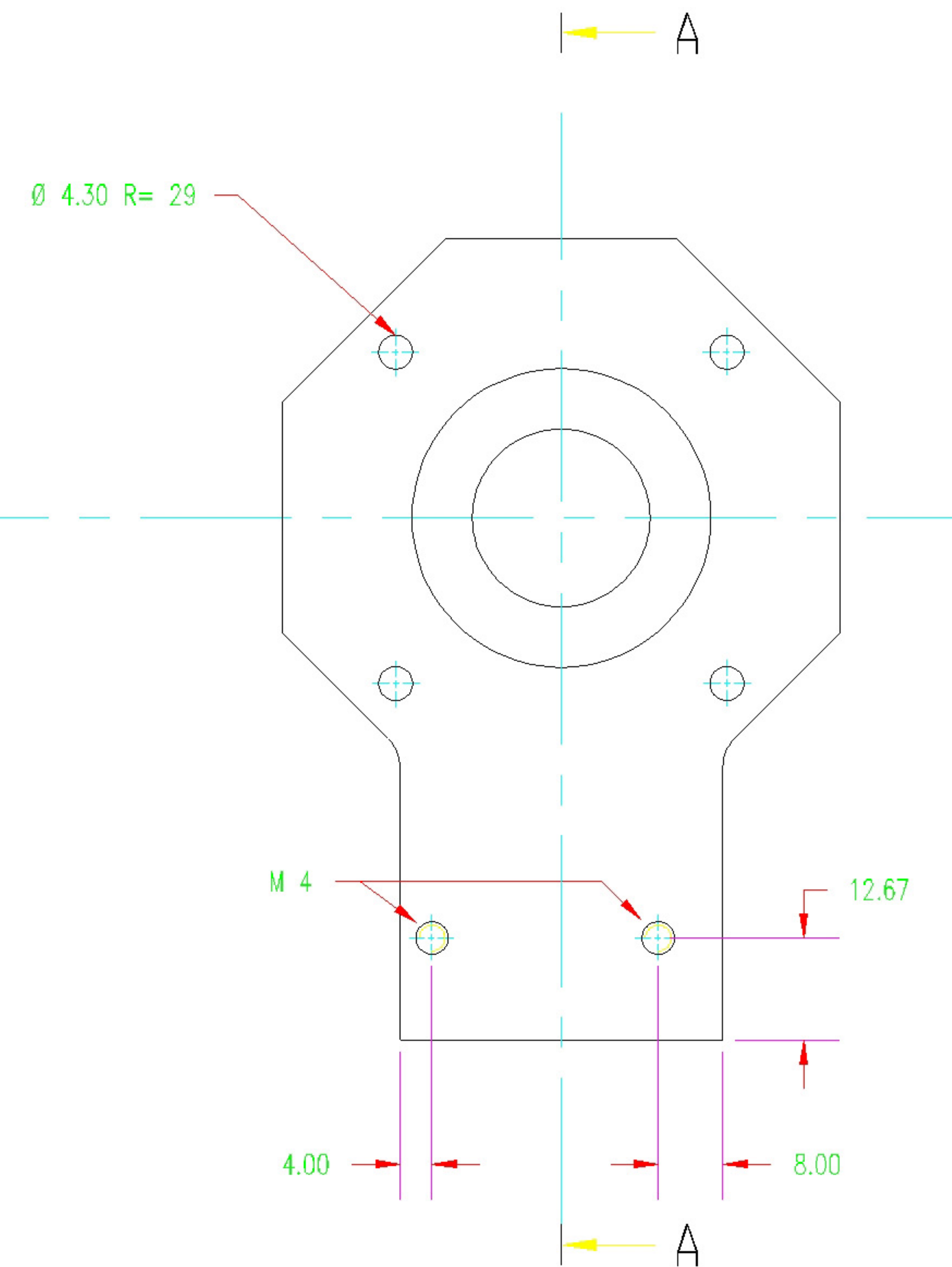
TELF. 53 48 81 95  
FAX. 53 48 87 55



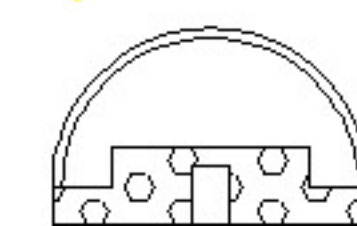




Section A-A



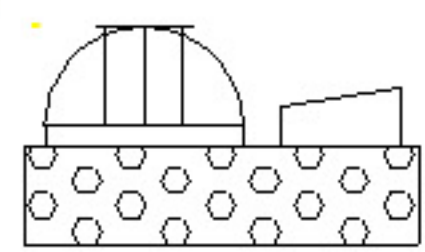
NO. OF PCS.:	MATERIAL:	TOLERANCE:	FIT TO:	MODIFIED	DATE:	ACAD DWG. NO.:	DISC. NO.:
1	ALU		DF-05-00			DF-05-03	
PLATE FOR BEARING/CONSOLE				CONTR.:		PROJECT: D-FOSC	
				DATE:	27.01.93		
				DRAWN:	K.S.J.	DWG. NO.:	DF-05-03
				SCALE:	1:1		



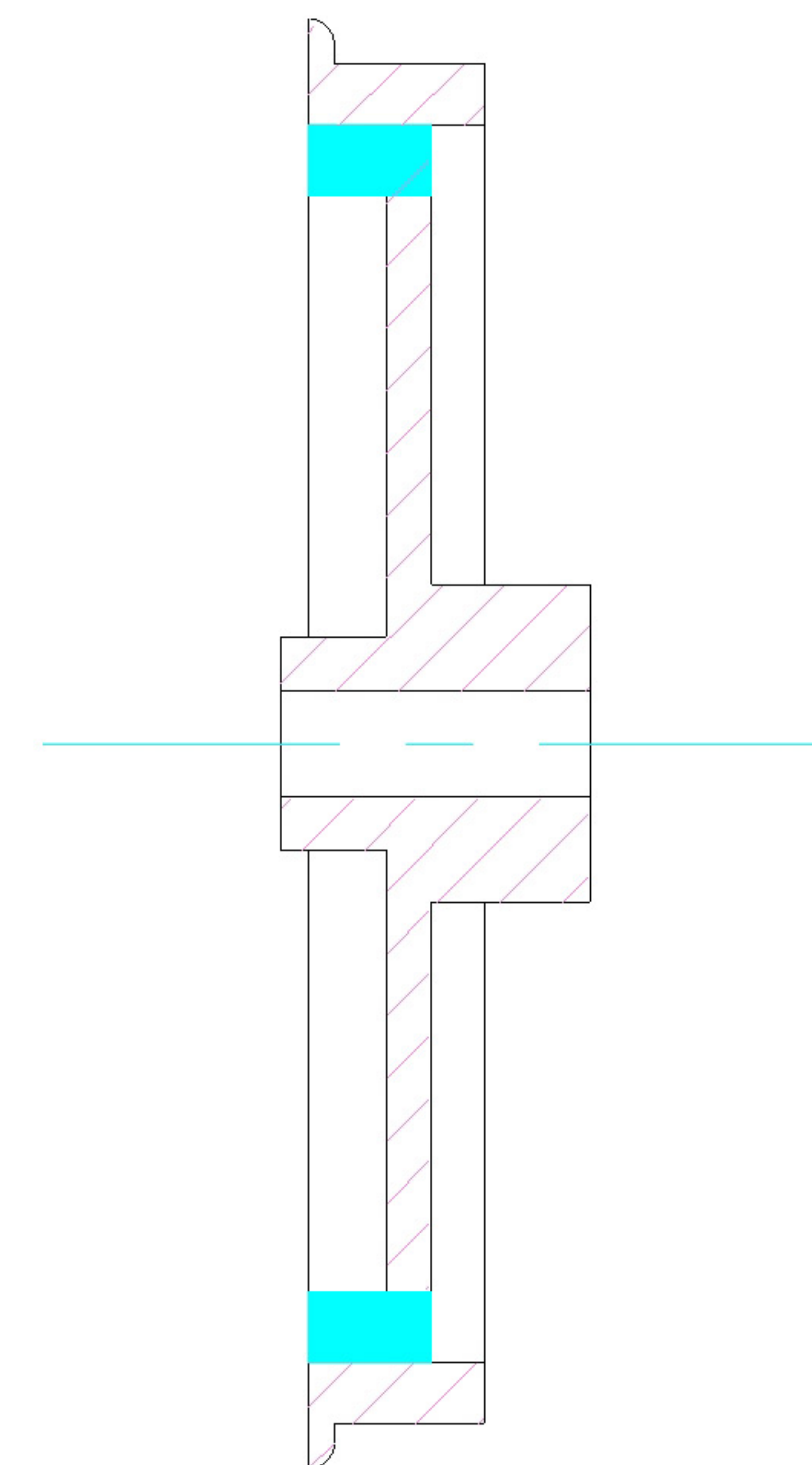
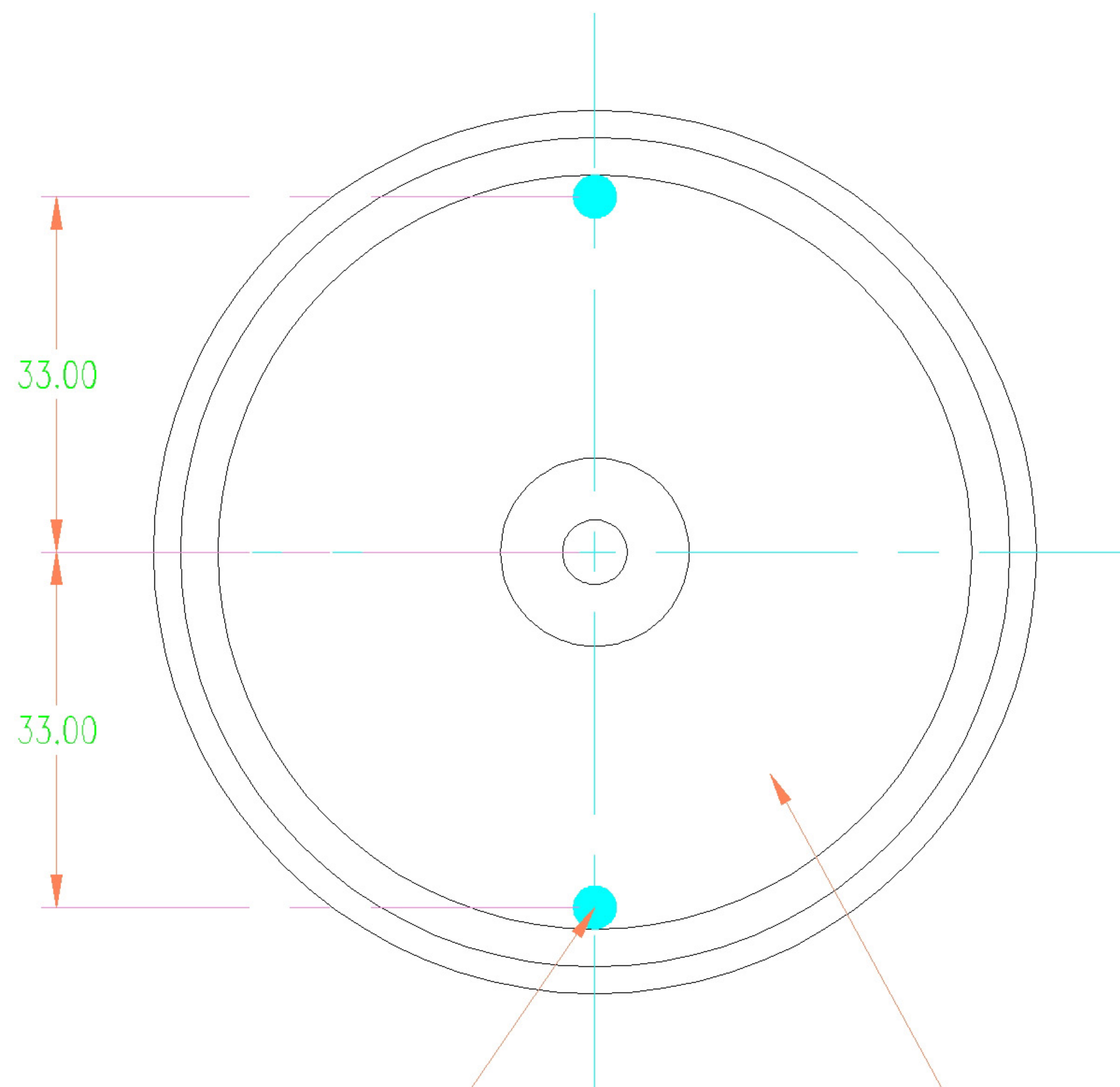
COPENHAGEN UNIVERSITY OBSERVATORY

BRØRSELDEVEJ, DK 4340 TOLLØSE

TELEF. 53 48 81 95  
FAX. 53 48 87 55



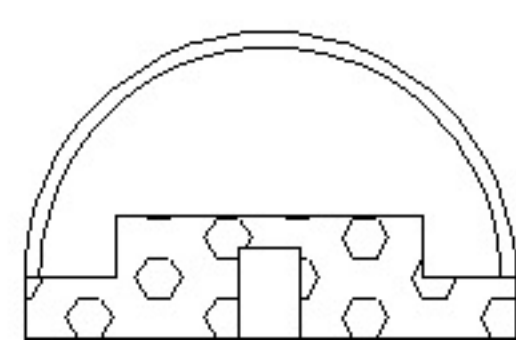




MAGNET BREMAG 8 Ø 4 X 7 mm.

TIMING BELT PULLEYS TYPE 120 MXL 025

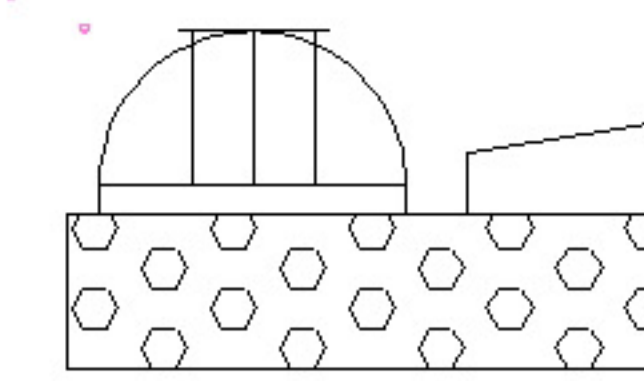
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1	LEXAN		DF-05-00			DF-05-04	
PINION WHEEL				CONTR.:		PROJECT: D-FOSC	
				DATE:	01.09.93		
				DRAWN:	K.S.J.	DWG. NO.: DF-05-04	
				SCALE:	1:1		



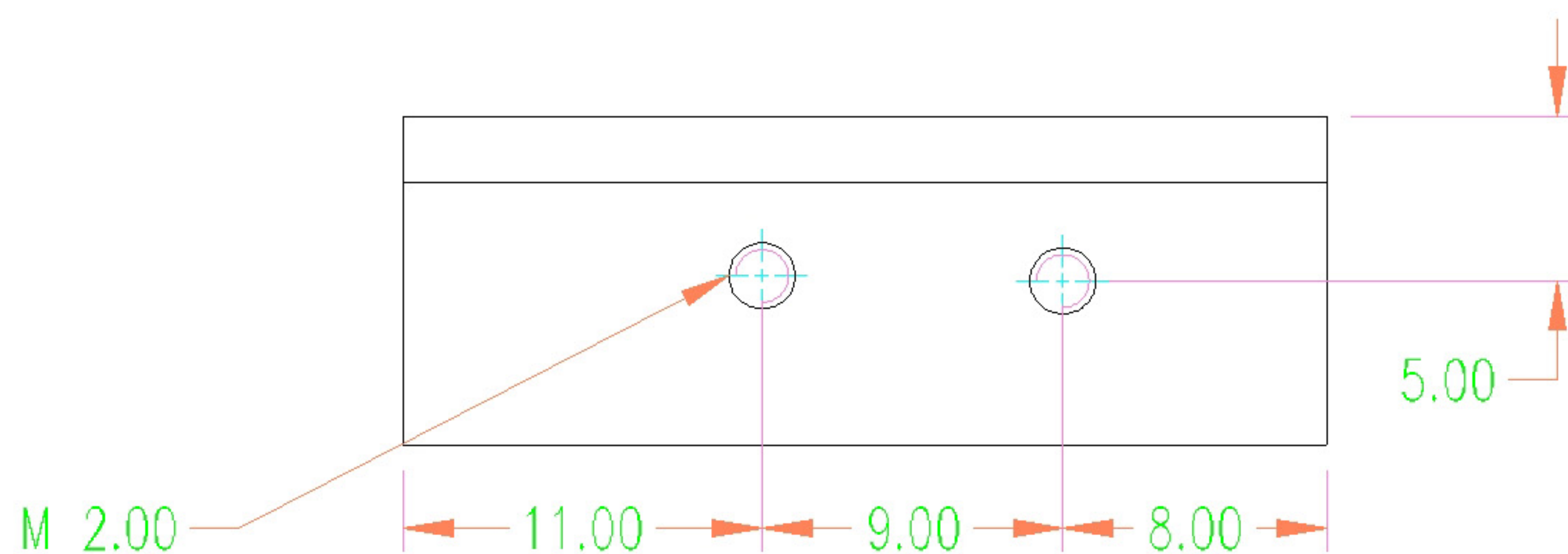
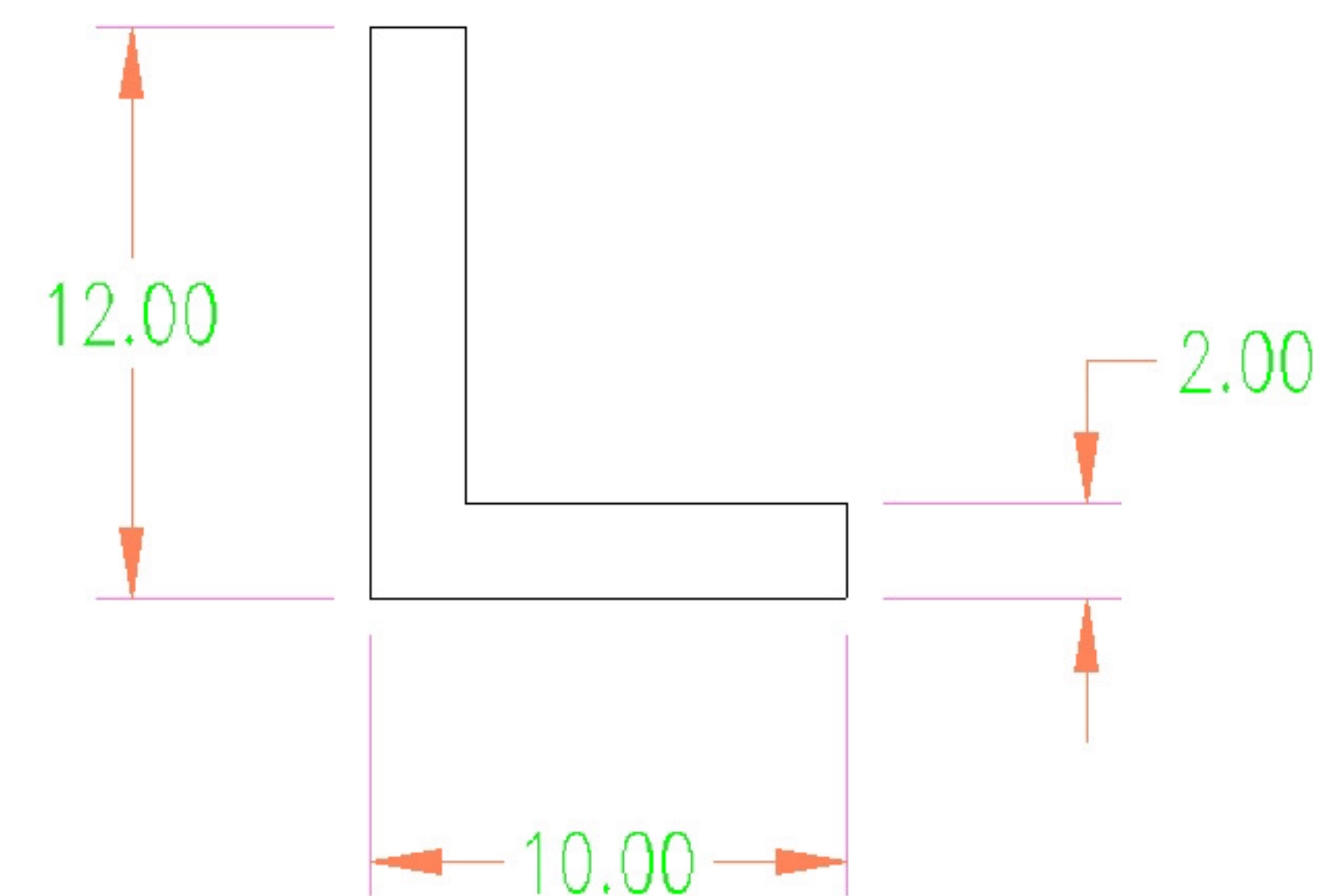
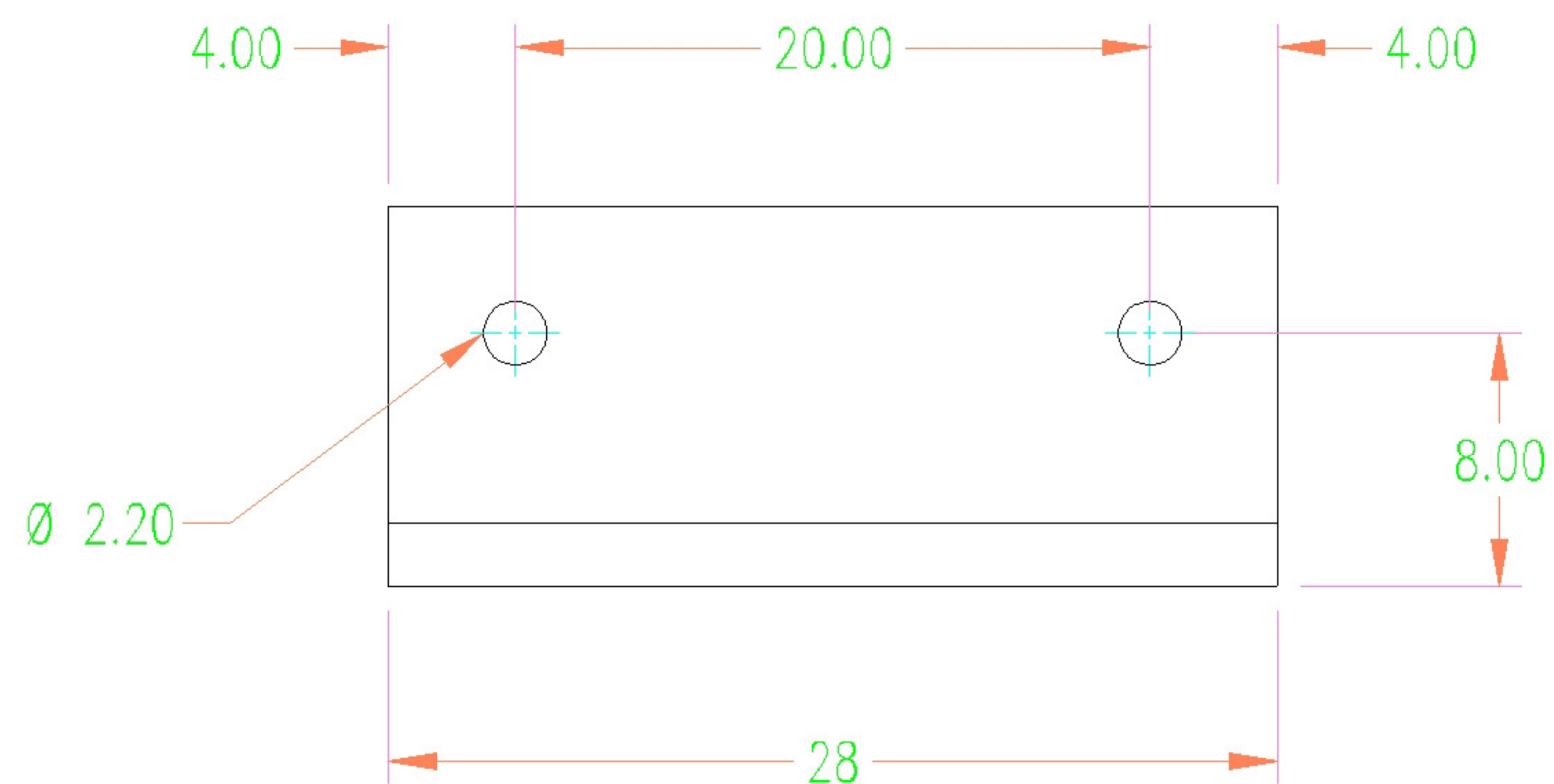
COPENHAGEN UNIVERSITY OBSERVATORY

BRØRFELDEVEJ, DK 4340 TOLLUSE

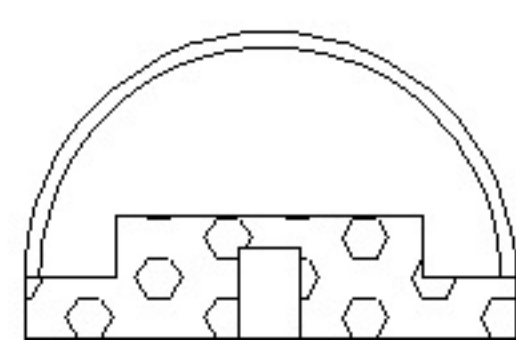
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FAX. 53 48 87 55







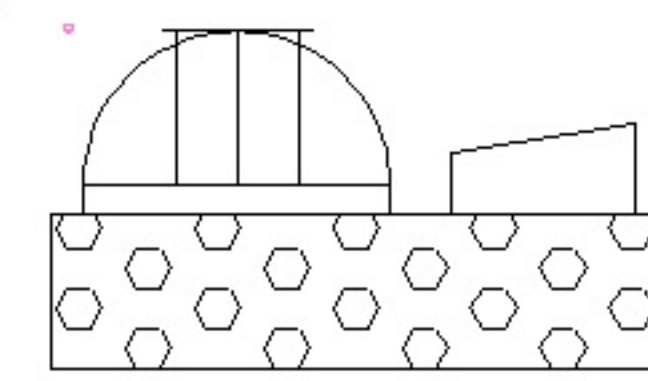
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1	Mess.		DF-05-00			DF-05-05	
SUPPORT FOR HALL SW.				CONTR.:		PROJECT : D-FOSC	
				DATE :	01.09.93		
				DRAWN:	K.S.J.	DWG. NO. : DF-05-05	
				SCALE :	2:1		



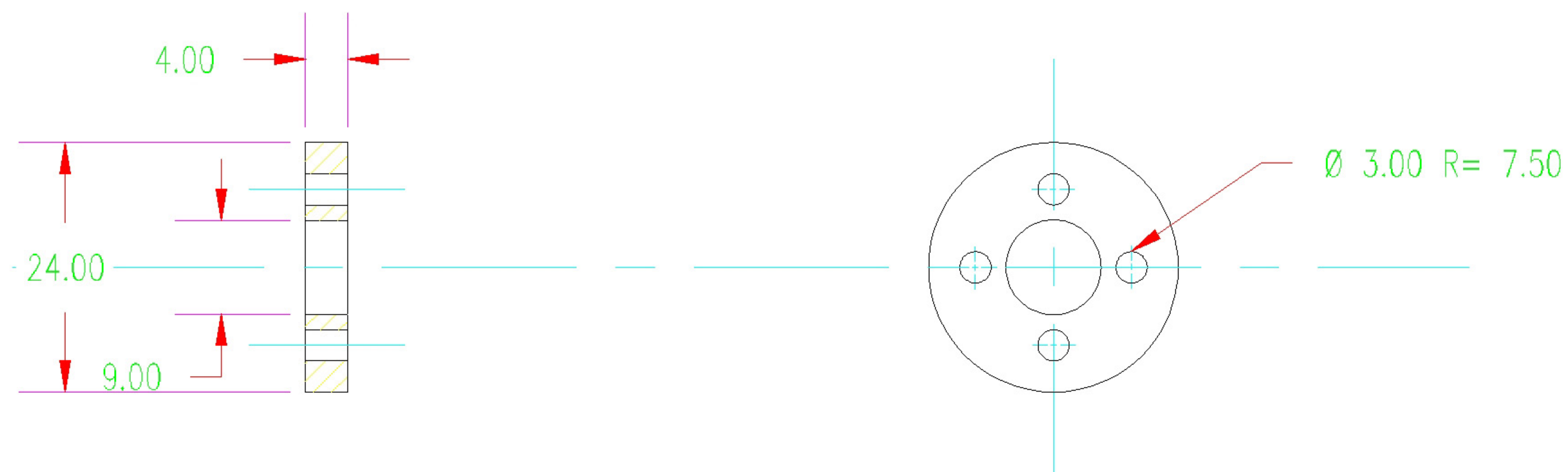
COPENHAGEN UNIVERSITY OBSERVATORY

BRØRFELDEVEJ, DK 4340 TOLLØSE

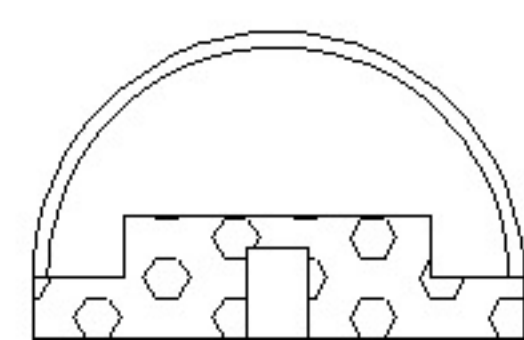
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FAX. 53 48 87 55







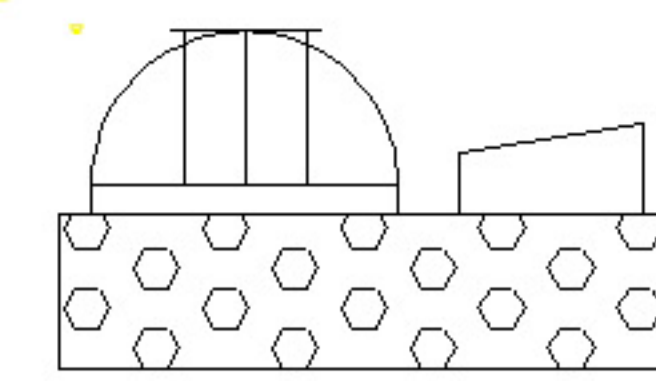
NO. OF PCS.:	MATERIAL:	TOLERANCE:	FIT TO:	MODIFIED	DATE:	ACAD DWG. NO.:	DISC. NO.:
1	STEEL		DF-05-00			DF-05-06	
WASHER				CONTR.:		PROJECT: D-FOSC	
				DATE:	28.01.93		
				DRAWN:	K.S.J.	DWG. NO.:	
				SCALE:	1:1	DF-05-06	



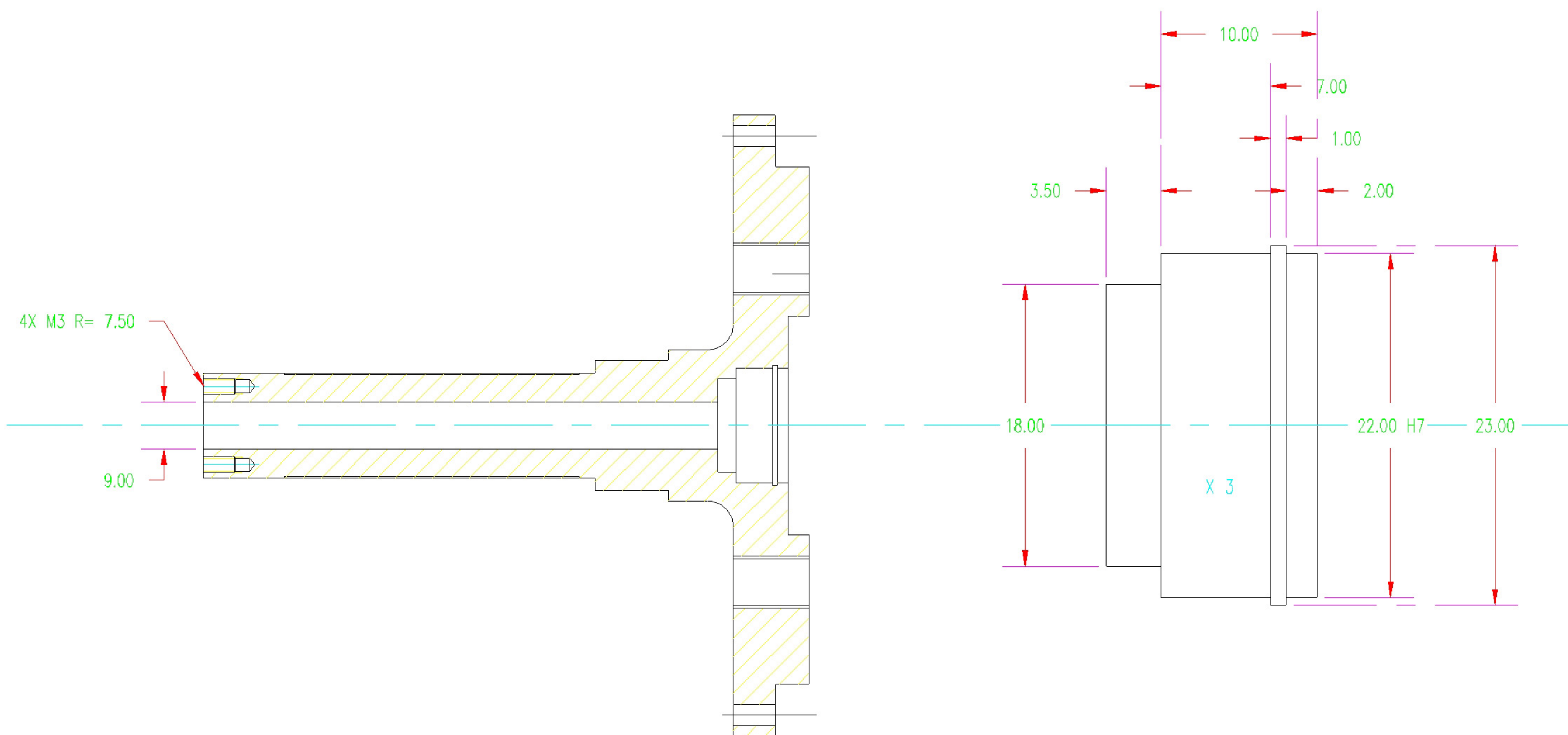
COPENHAGEN UNIVERSITY OBSERVATORY

BRØRFELDEVEJ, DK 4340 TOLLØSE

TELF. 53 48 81 95  
FAX. 53 48 87 55

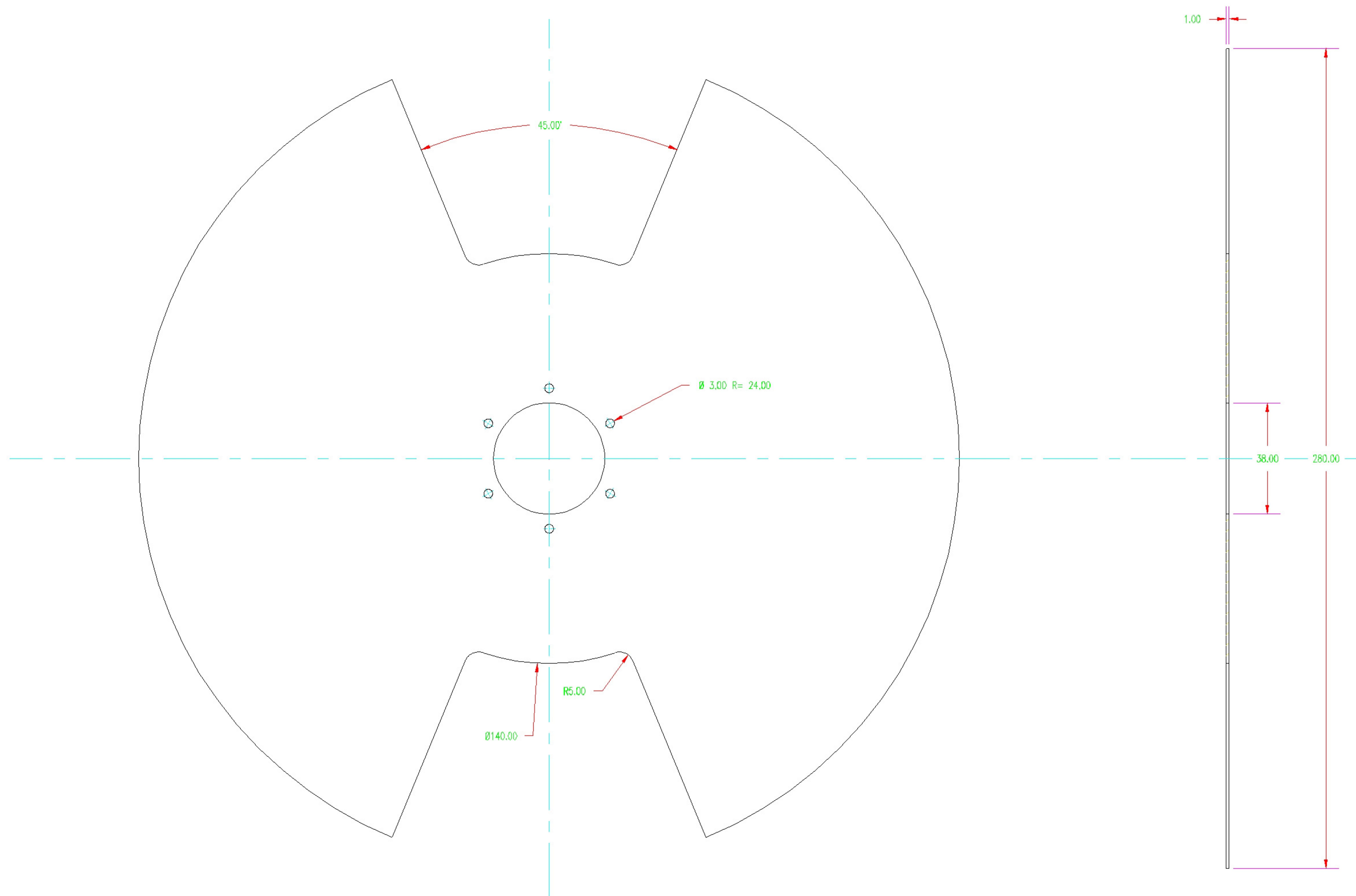






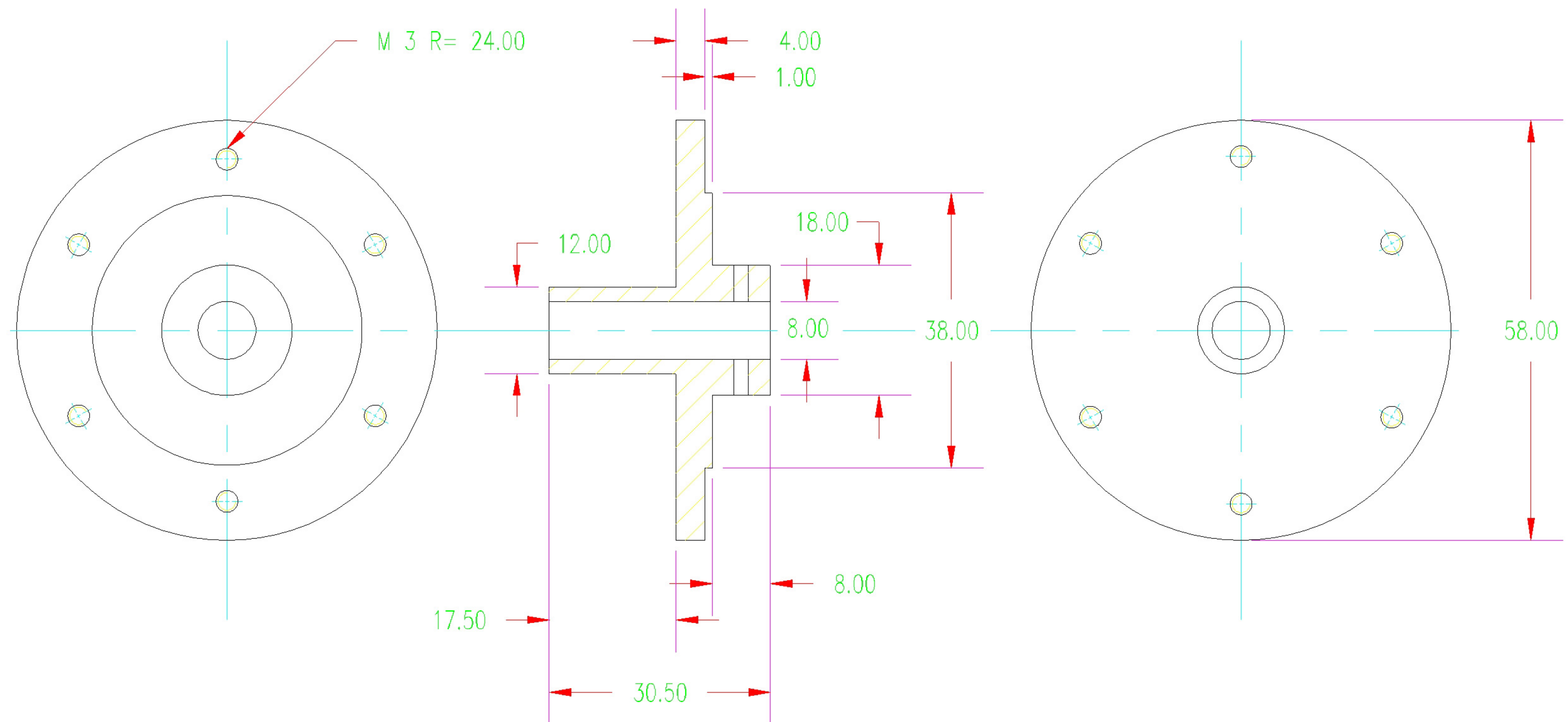
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1	ALU		DF-05-00			DF-05-07	
RECONSTRUCT DWG. DF-02-02				CONTR.:		PROJECT: D-FOSC	
				DATE:	28.01.93		
				DRAWN:	K.S.J.	DWG. NO. DF-05-07	
				SCALE:	1:1		
COPENHAGEN UNIVERSITY OBSERVATORY							
BRØRFELDEVEJ, DK 4340 TOLLØSE				TELF. 53 48 81 95 FAX. 53 48 87 55			



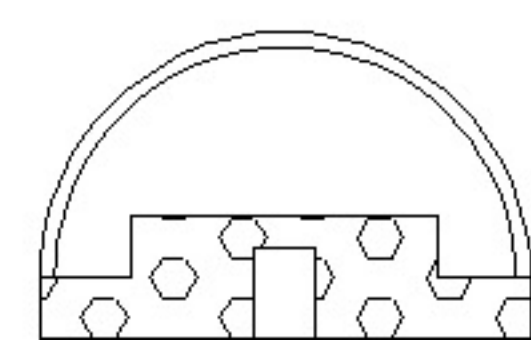


NO. OF PCS.	MATERIAL	TOLERANCE	FIT TO	MODIFIED	DATE	ACAD DWG. NO.	DISC. NO.	
1	ALU		DF-05-00			DF-05-08		
SHUTTERDISC					CONTR.	PROJECT : D-FOSC		
					DATE	27.01.93		
					DRAWN	K.S.J.	DWG. NO. DF-05-08	
					SCALE	1:1		
COPENHAGEN UNIVERSITY OBSERVATORY								
BRORFELDEVEJ, DK 4340 TOLLØSE				TELF. 53 48 81 95 FAX. 53 48 87 55				





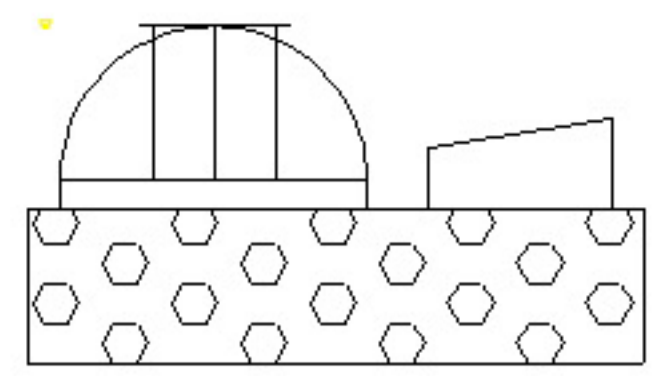
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1	ALU		DF-05-00			DF-05-09	
HUB FOR DISC				CONTR.:		PROJECT: D-FOSC	
				DATE:	27.01.93		
				DRAWN:	K.S.J.	DWG. NO.:	
				SCALE:	1:1	DF-05-09	



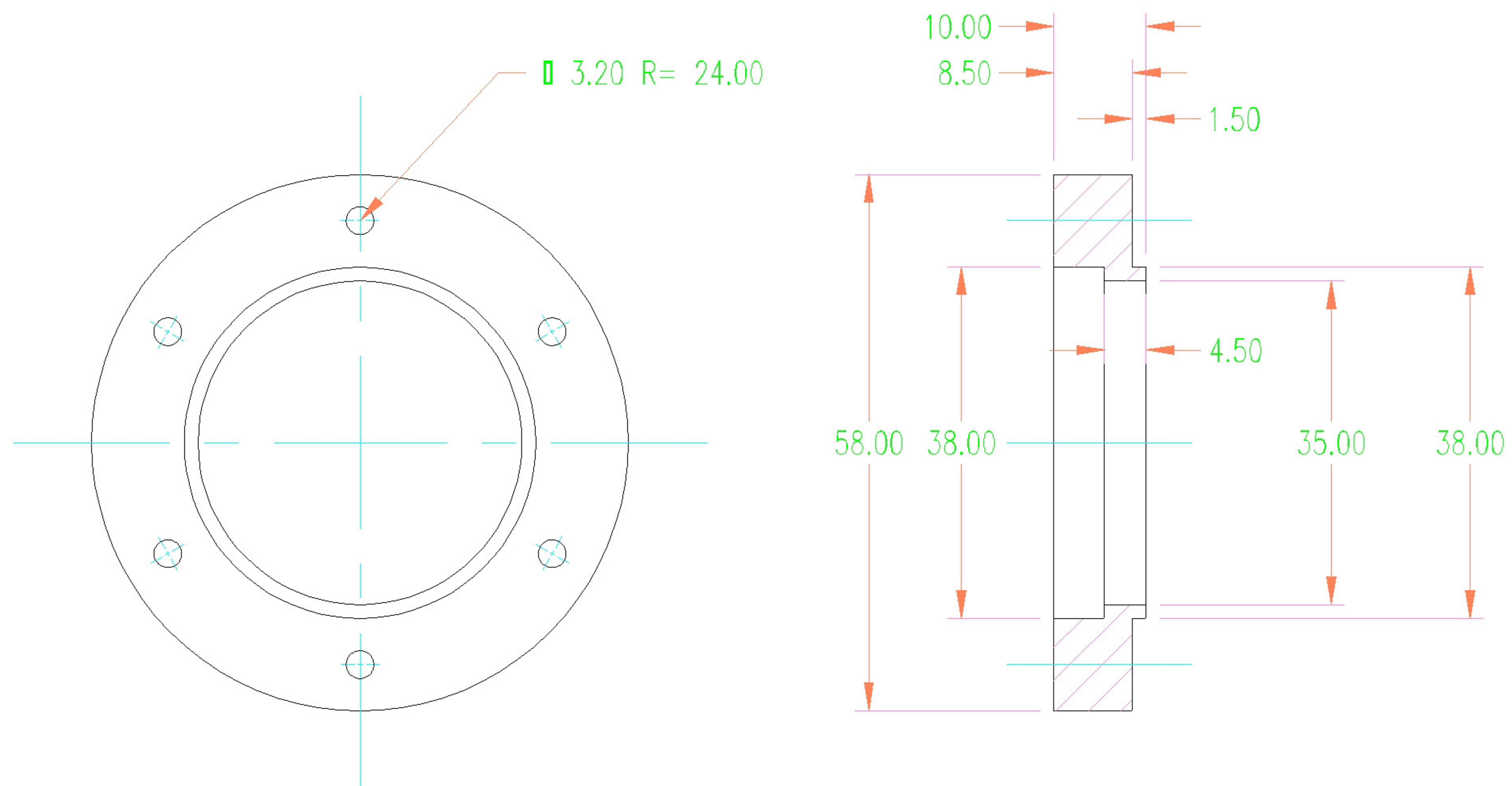
COPENHAGEN UNIVERSITY OBSERVATORY

BRØRFELDEVEJ, DK 4340 TOLLUSE

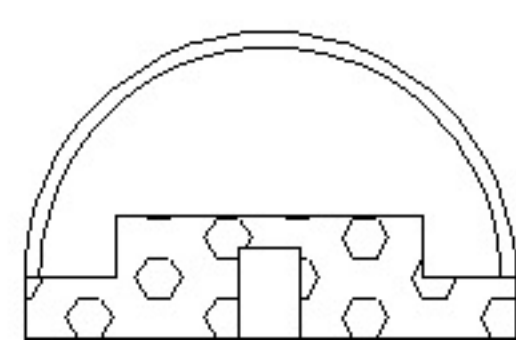
TELF. 53 48 81 95  
FAX. 53 48 87 55







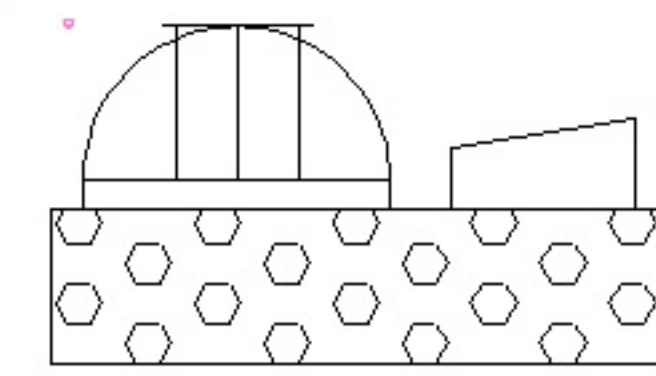
NO. OF PCS.:	MATERIAL.:	TOLERANCE.:	FIT TO :	MODIFIED	DATE :	ACAD DWG. NO.:	DISC. NO.:
1	DELRIN		DF-05-00			DF-05-11	
SPACER				CONTR.:		PROJECT : D-FOSC	
				DATE :	01.09.93		
				DRAWN:	K.S.J.	DWG. NO. : DF-05-11	
				SCALE :	1:1		



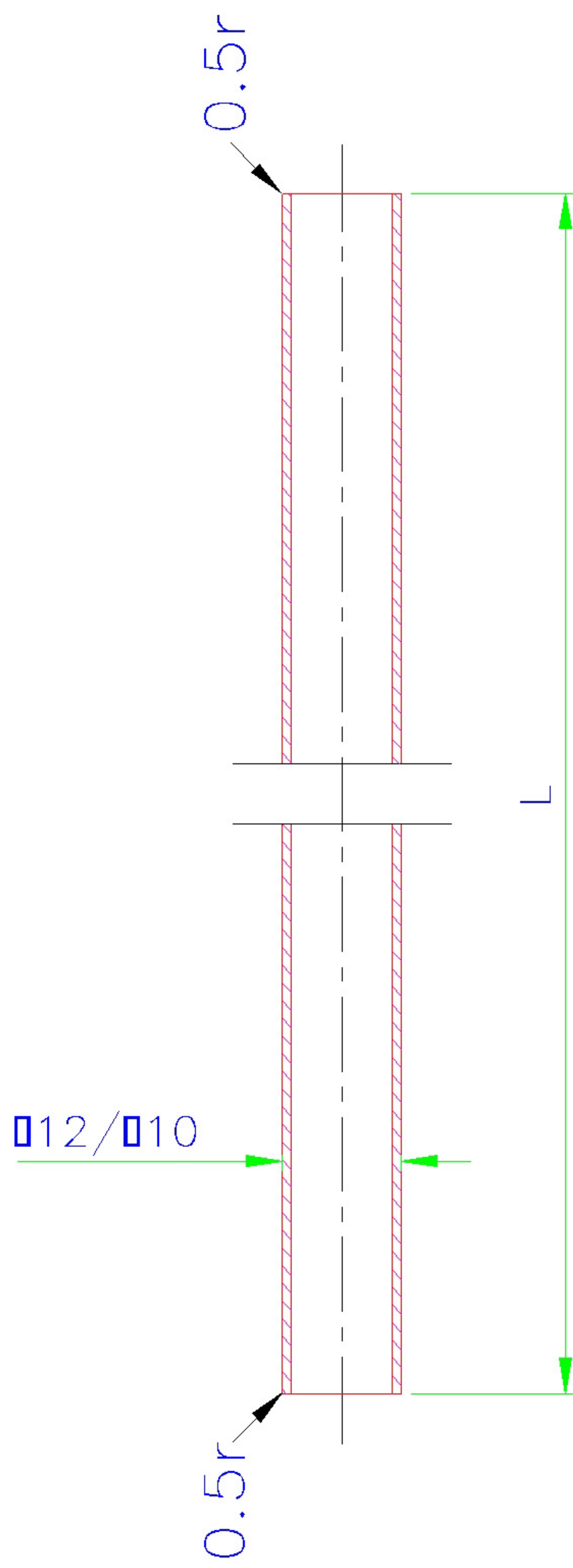
COPENHAGEN UNIVERSITY OBSERVATORY

BRØRFELDEVEJ, DK 4340 TOLLØSE

TELF. 53 48 81 95  
FAX. 53 48 87 55







pr. lejebuk anvendes følgende r0r:

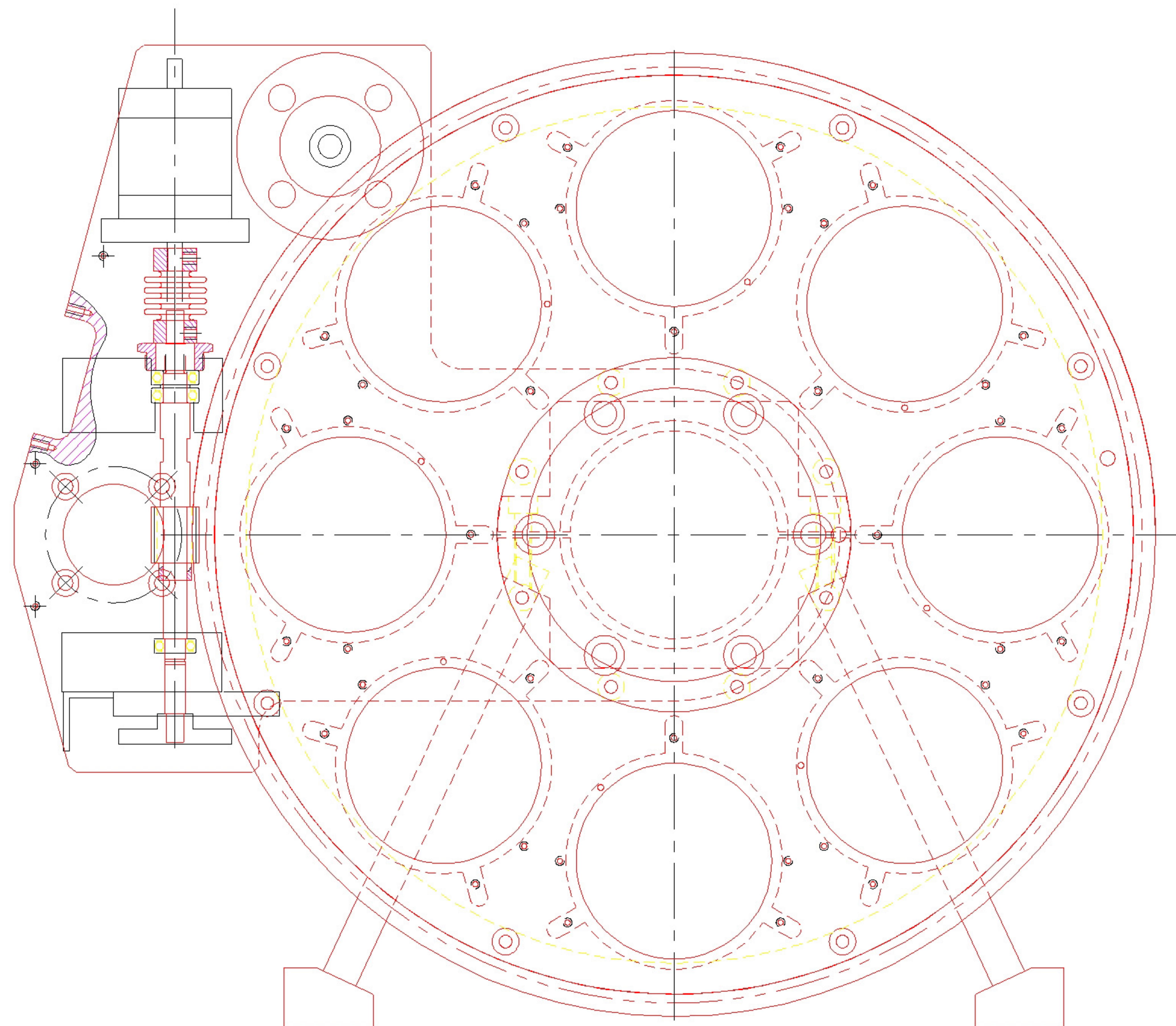
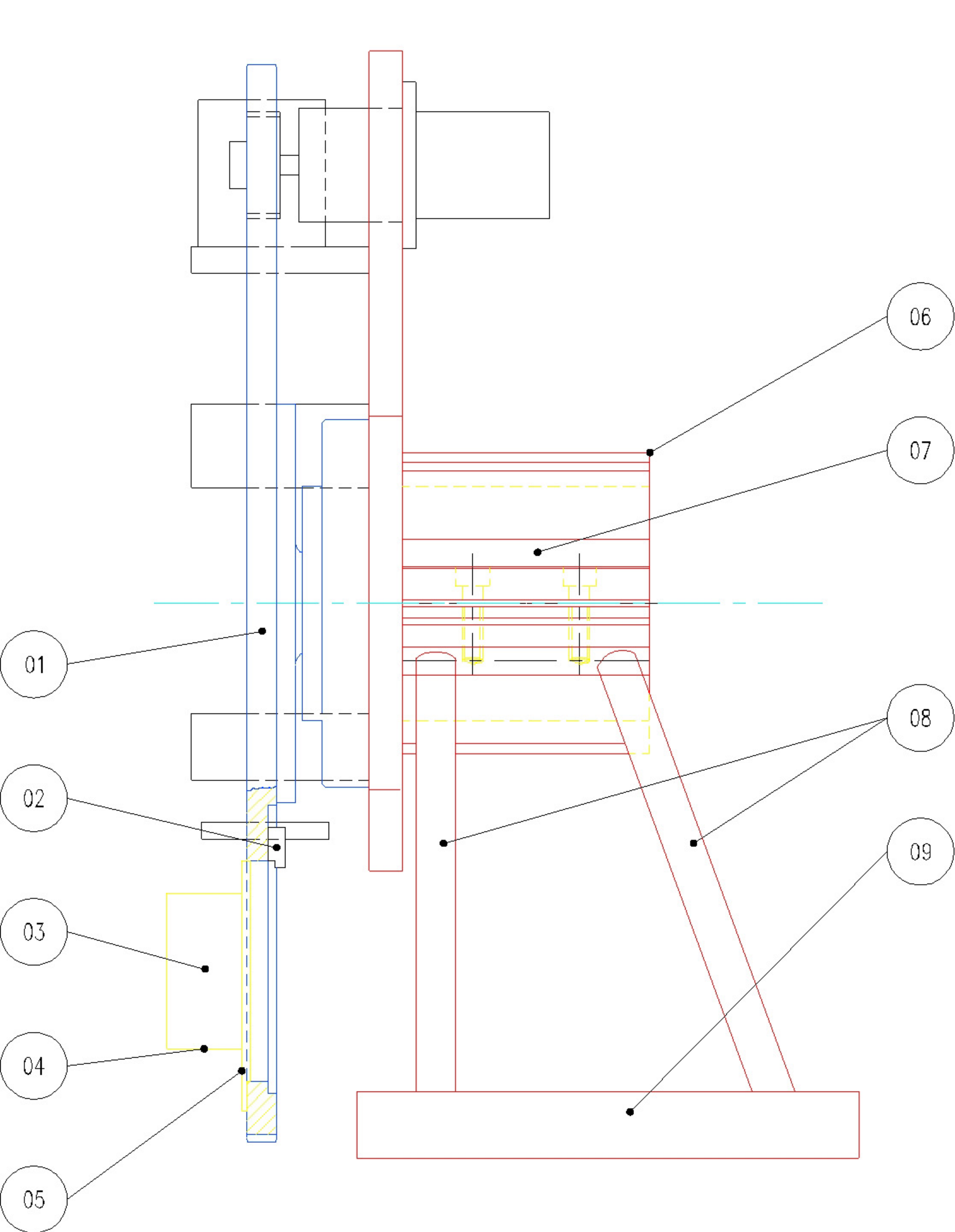
2 stk. Rustfrit st0l L=162.2 mm

2 stk. L=172.6 mm

28.5.91. Per.

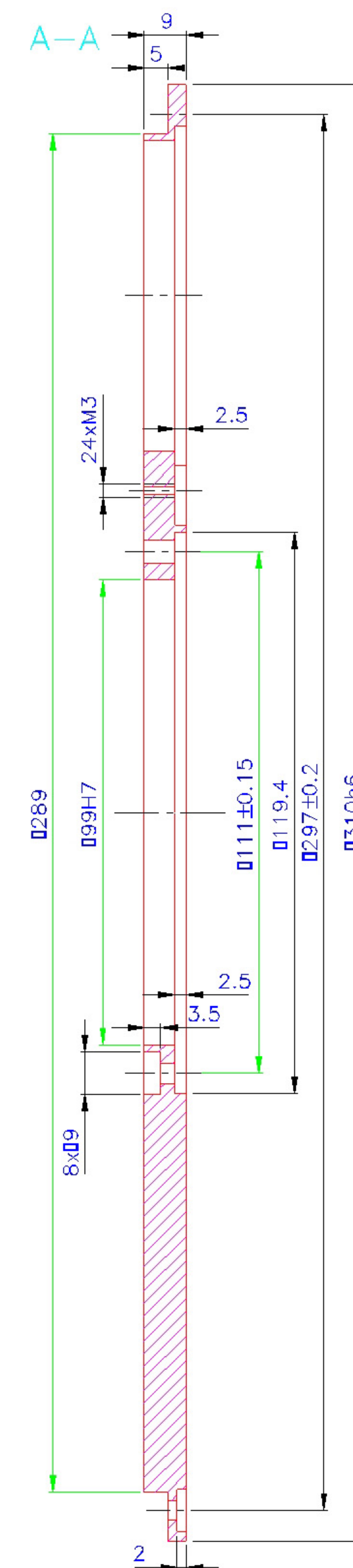
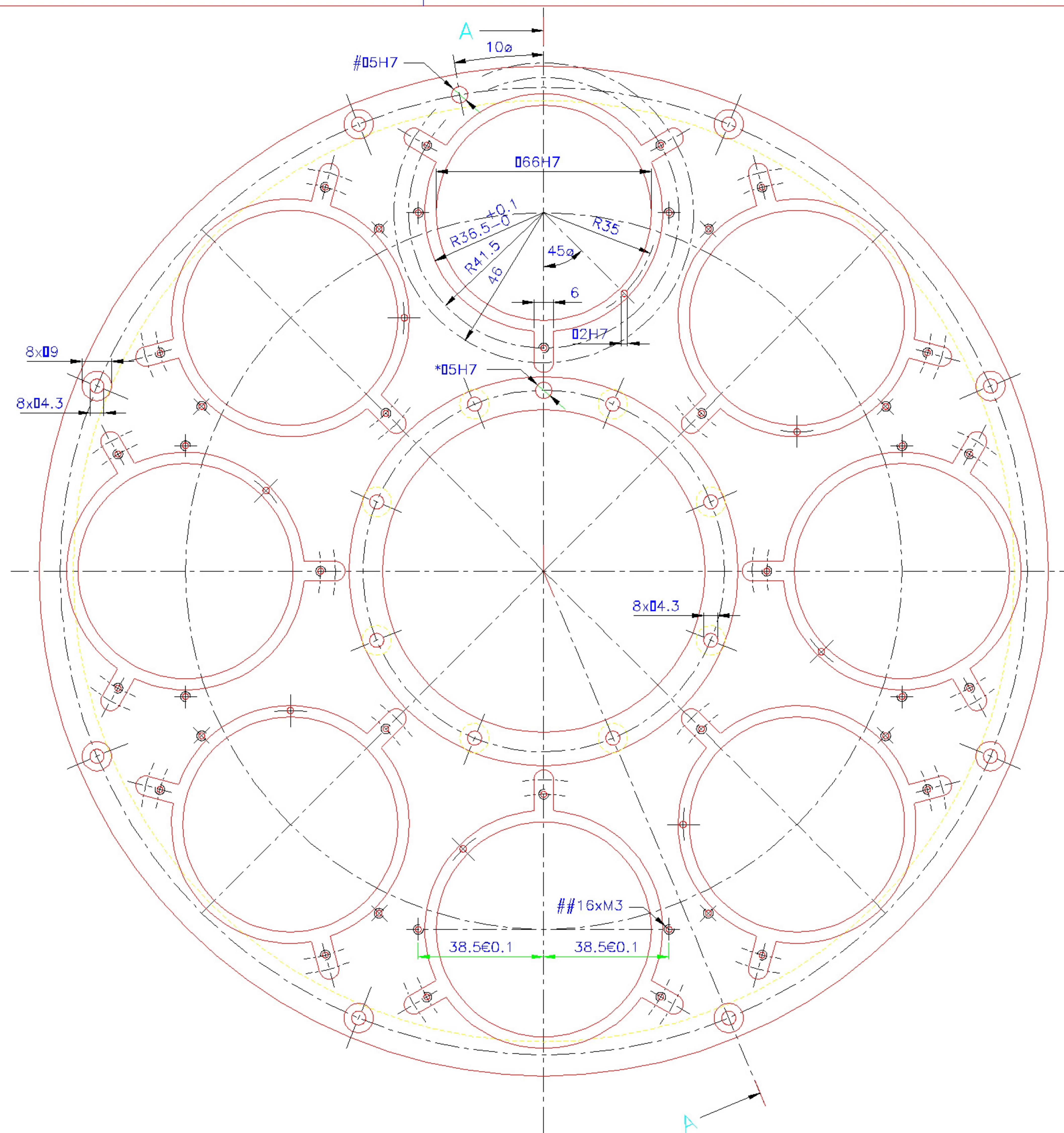
NIELS BOHR INSTITUTET Tandem Accelerator Laboratoriet		Overfladeruhed:	Kanter:
Matriale: Rustfri st0l		Samlingstegn.nr.:	
Behandling:		Stykliste.nr.:	
M0lforhold: 1:1	Haved- gruppe:	Konstr.	
	Under- gruppe	Tegnet	22.6.92
		Kontrol	
Rettelser: 30.08.93 K.S.J.		Erstatter: 92047	
		DF-06.08	
		Erstattes af:	





NO. OF PCS.	MATERIAL	TOLERANCE	FIT TO	MODIFIED	DATE	ACAD DWG. NO.	DISC. NO.
			DF-00-00			DF-06-00	
SUB ASSEMBLY Grp. 06				CONTR.		PROJECT: D-FOSC	
GRISM WHEEL				DATE	30.08.93		
				DRAWN	K.S.J.	DWG. NO.	DF-06-00
				SCALE	1:1		
COPENHAGEN UNIVERSITY OBSERVATORY							
BROGFELDEVEJ, DK 4340 TILLOSE				TEL: 53 48 81 95			
				FAX: 53 48 87 55			





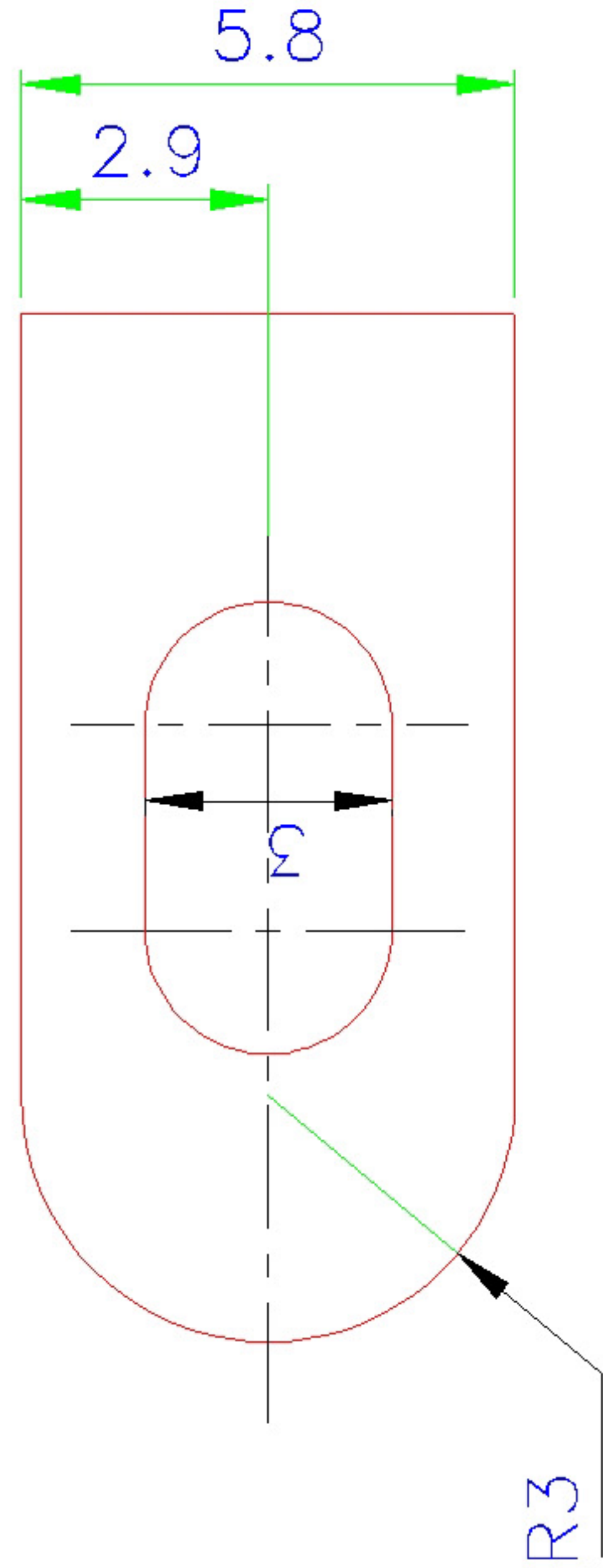
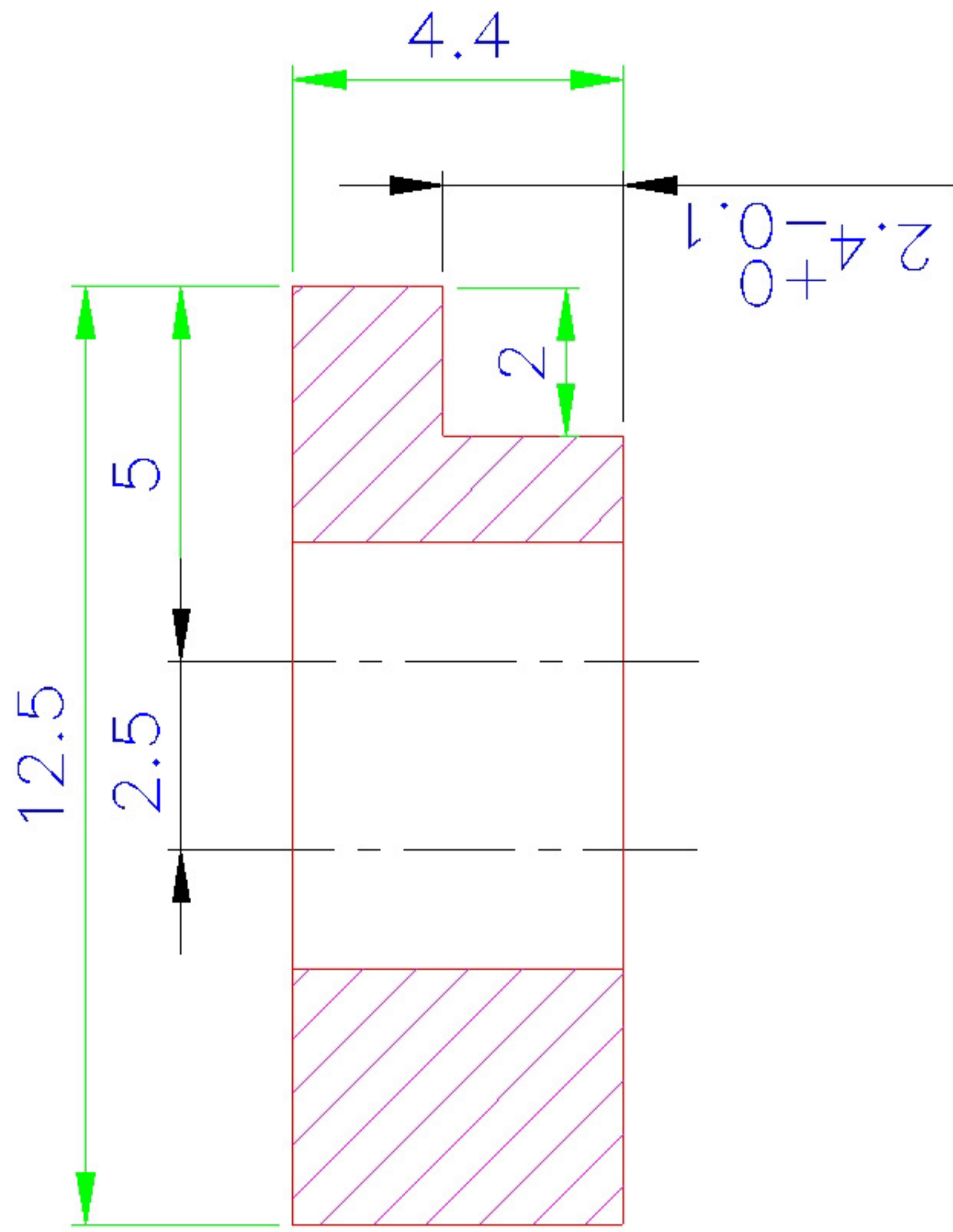
#Bores og tilpasses sammen med tandkrans & stift.  
 \*Bores og tilpasses sammen med centerflange.  
 ##Evt. kun 6mm dybt gevind fra modsat side.

4/ Max. tilladelig overfladeruhed, hvor intet andet er angivet  
 Ikke toleranceangivet mØ iflg. DS 2075 fin.

# NIELS BOHR INSTITUTET Tandem Accelerator Laboratoriet

Matriale: Aluminium		Samlingstegn. nr.:	
Behandling:		Stykliste nr.:	
MØlforhold: 1:1		Konstr.	13.8.91E.K.O.
Rettelser:		Tegnet	13.8.91E.K.O.
30.08.93 K.S.J.		Kontrol	Erstatter: 91063
		DF-06-01	
		Erstattes af:	

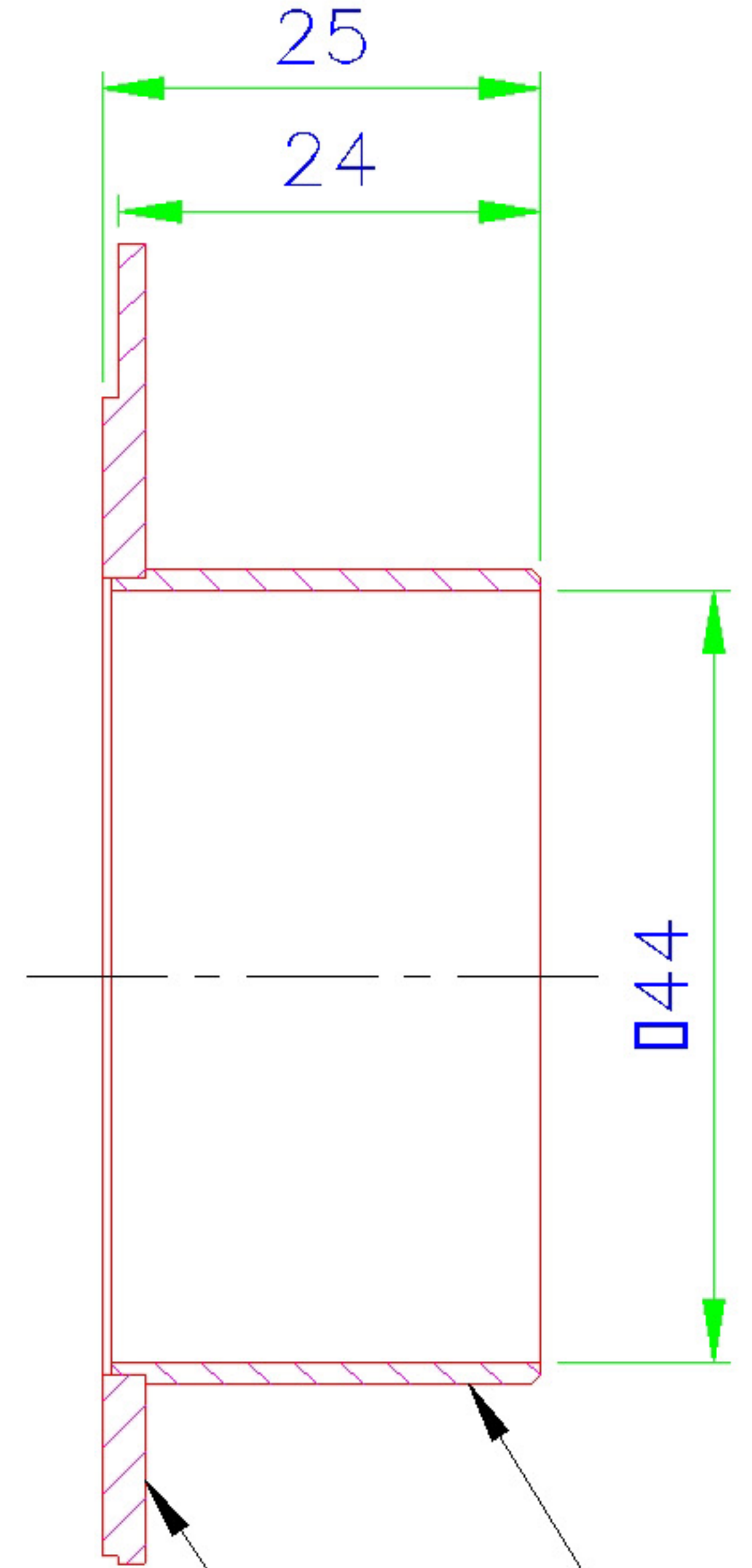
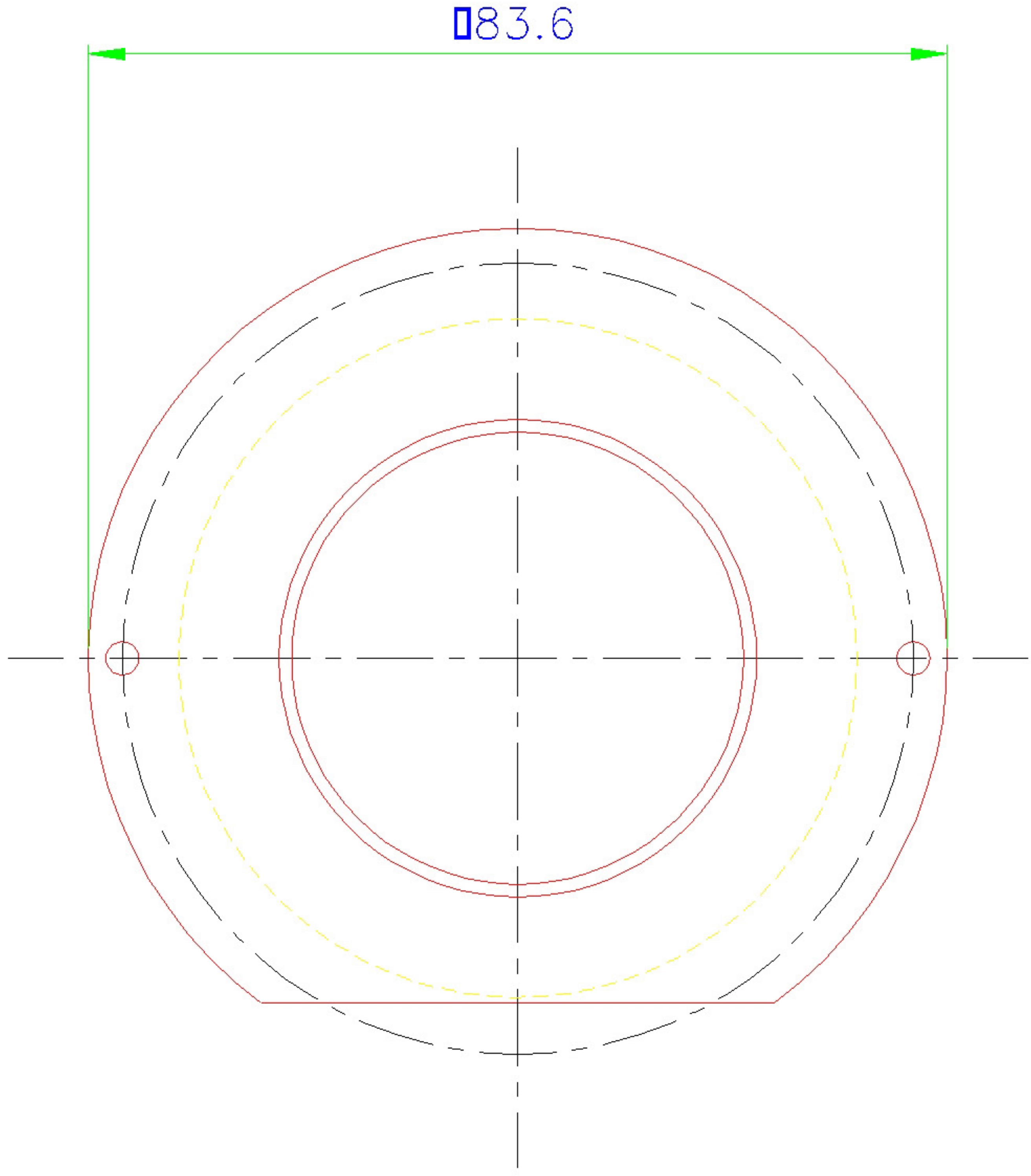




*NIELS BOHR INSTITUTET*  
*Tandem Accelerator Laboratoriet*

Matriale: Messing		Samlingstegn.nr.:	
Behandling: Sort fornikles		Stykliste.nr.:	
Målforhold: 5:1	Hovedgruppe:	Konstr.	Konstr.
	Undergruppe:	Tegnet	Tegnet
Rettelser: 8.8.91		Kontrol	
30.08.93 K.S.J.		Erstatter: 91059	
		DF-06-02	
		Erstattes af:	



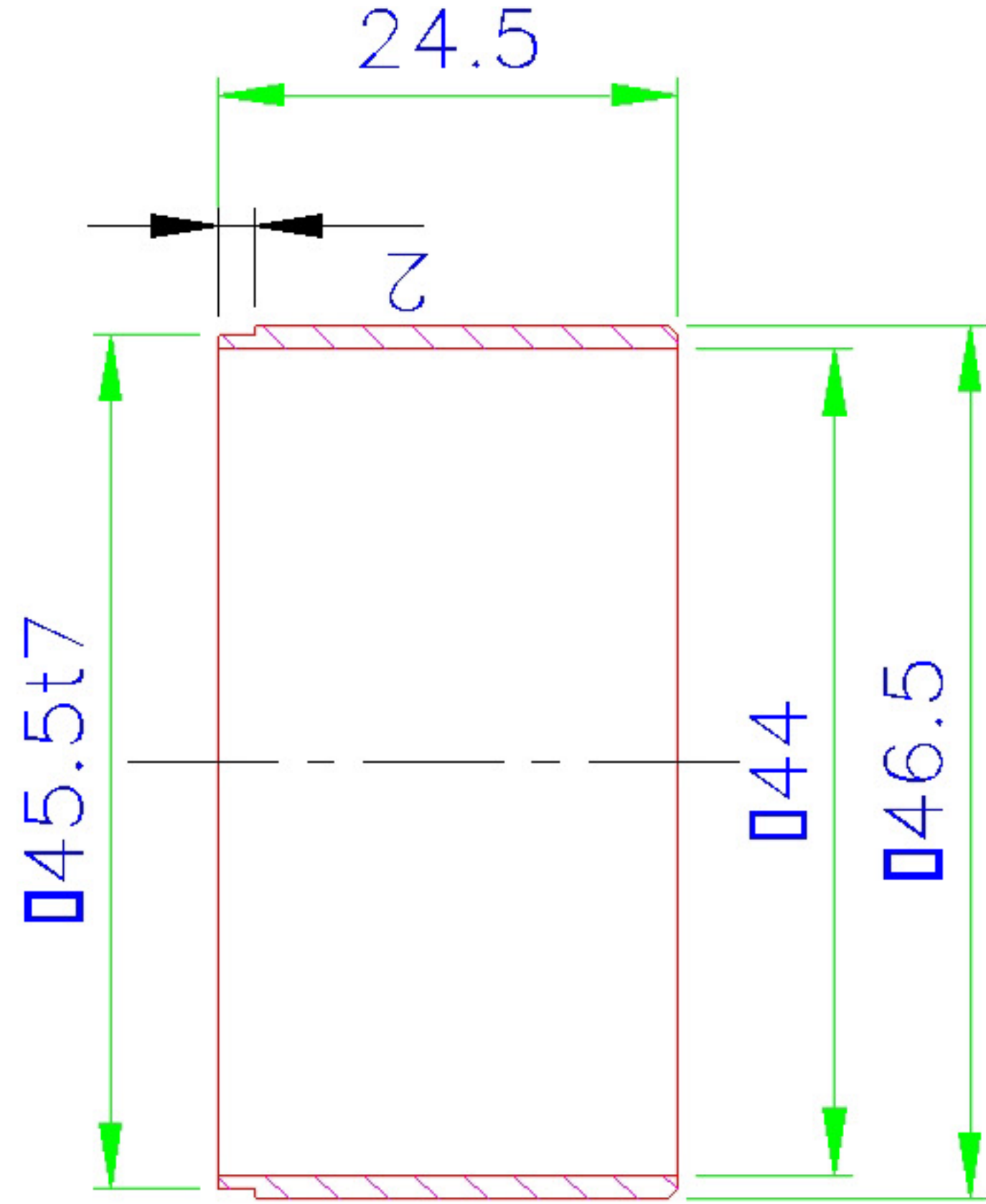
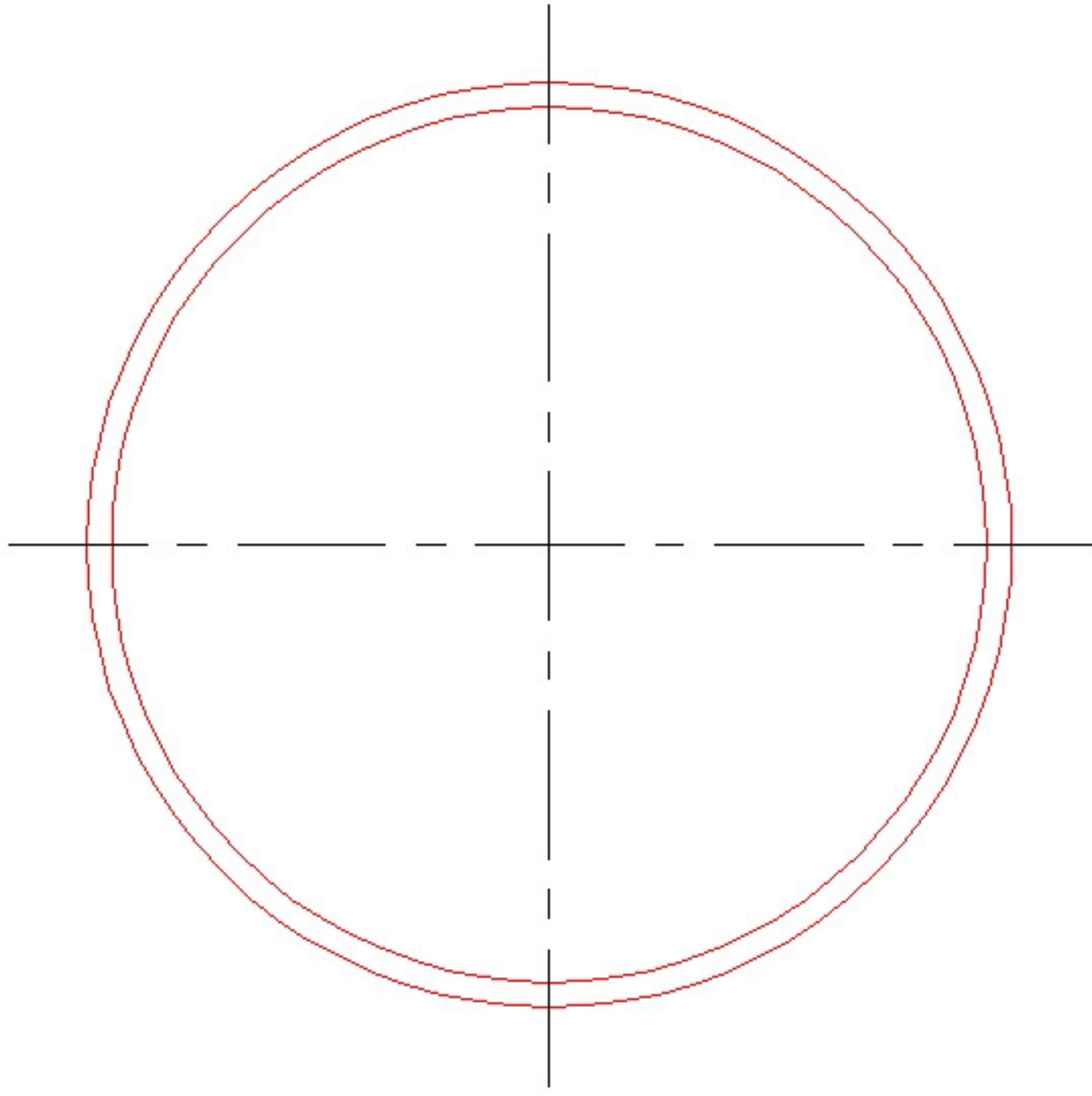


Presses sammen.

*NIELS BOHR INSTITUTET*  
*Tandem Accelerator Laboratoriet*

Matriale: Al.		Samlingstegn.nr.:	
Behandling:		Stykliste.nr.:	
Målforhold: 1:1	Hoved-gruppe:	Konstr.	Konst.
	Under-gruppe	Tegnet 14.8.91E.K.O.	Kontrol
Rettelser: 03.09.93 K.S.J.		Erstatter: 91064	
		DF-06-03	
		Erstattes af:	



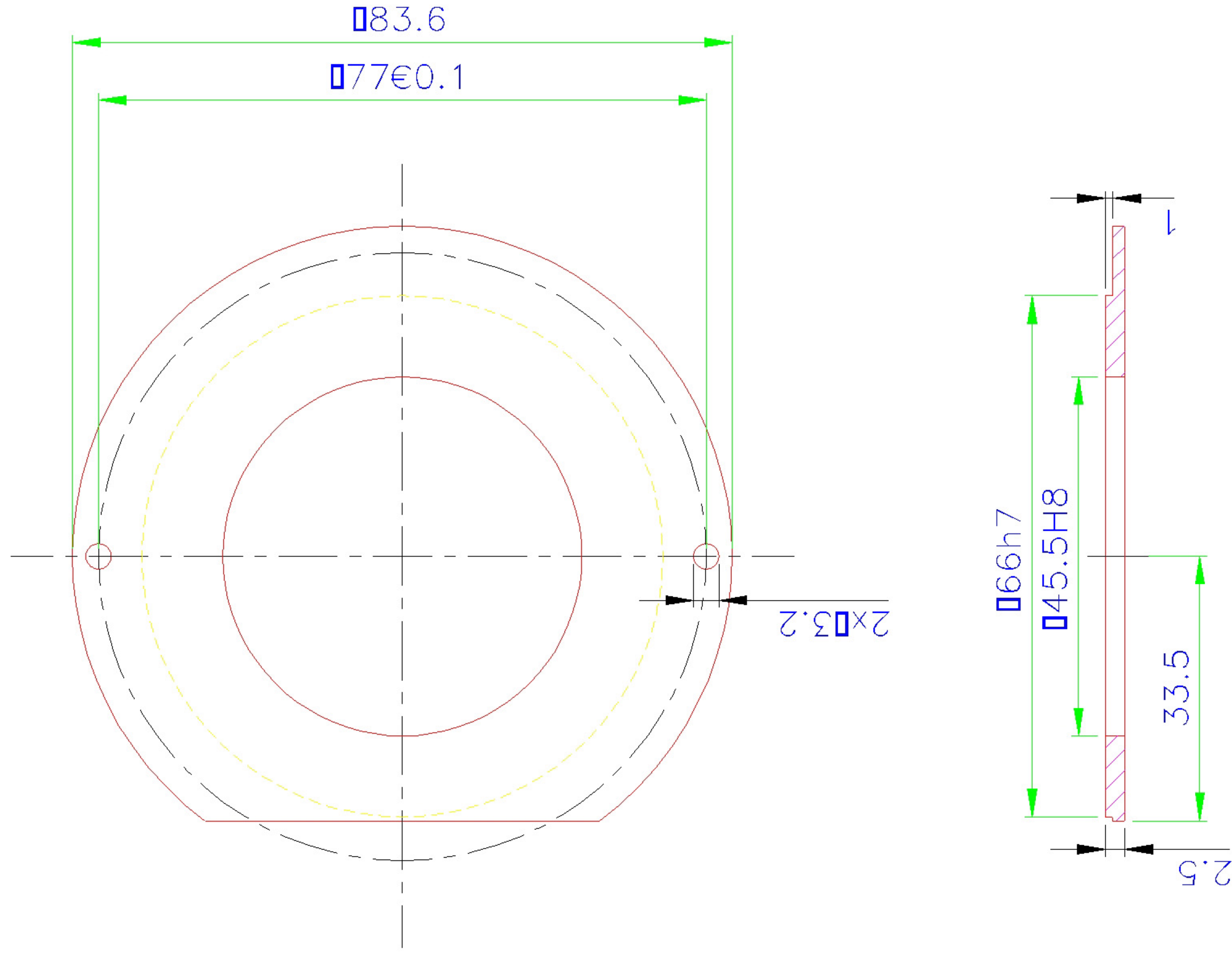


Ikke toleranceangivne mØ iflg. DS 2075 middel.

NIELS BOHR INSTITUTET  
Tandem Accelerator Laboratoriet

Matriale: Aluminium (Evt. standardrØr fra Metalcentret)		Samlingstegn.nr.:	
Behandling:		Stykliste.nr.:	
MØrforhold: 1:1	Hoved- gruppe:	Konstr.	Konstr.
	Under- gruppe	Tegnet	14.8.91E.K.O.
Rettelser:		Kontrol	
03.09.93 K.S.J.		Erstatter:	91066
		DF-06-04	
		Erstattes af:	

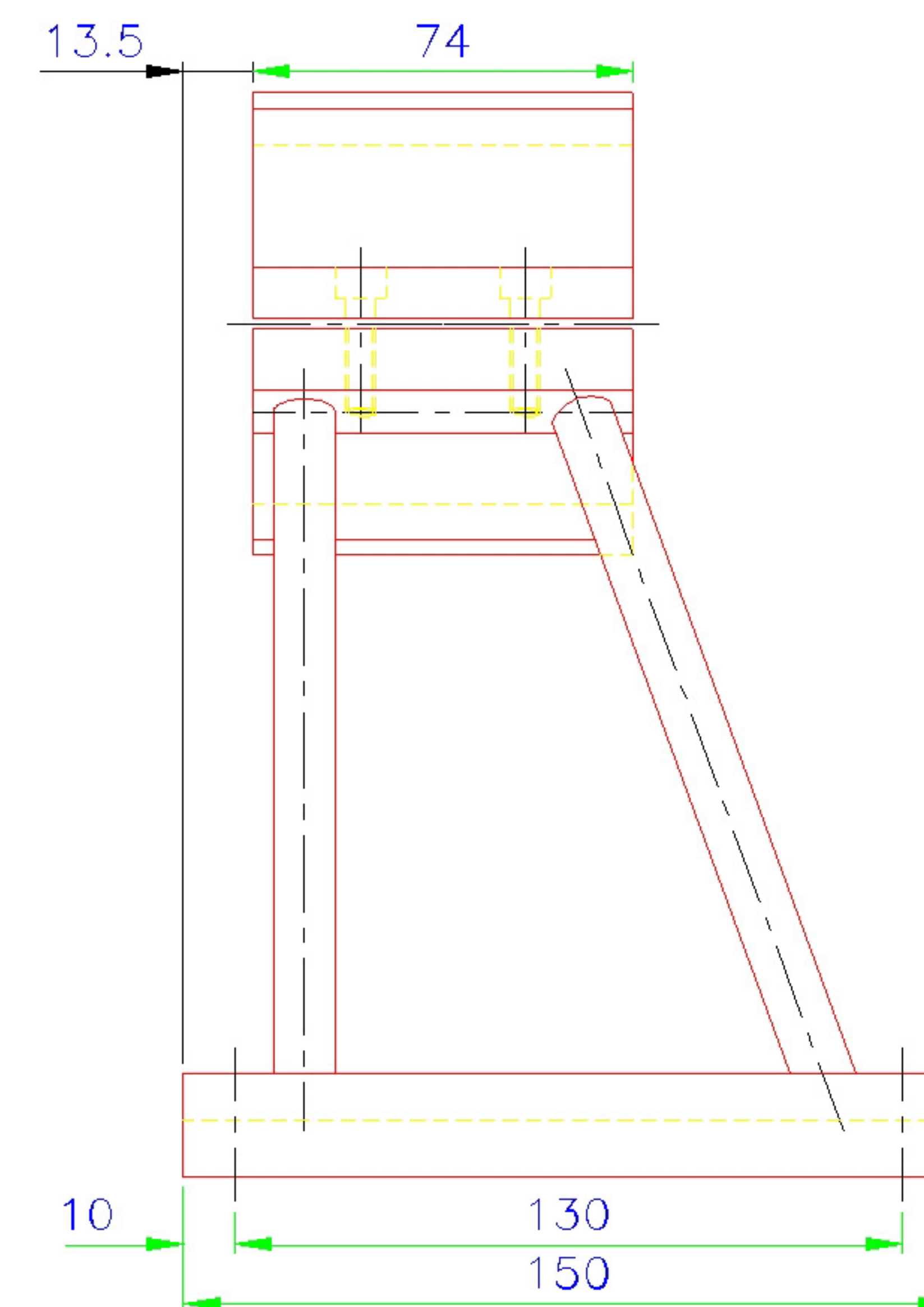
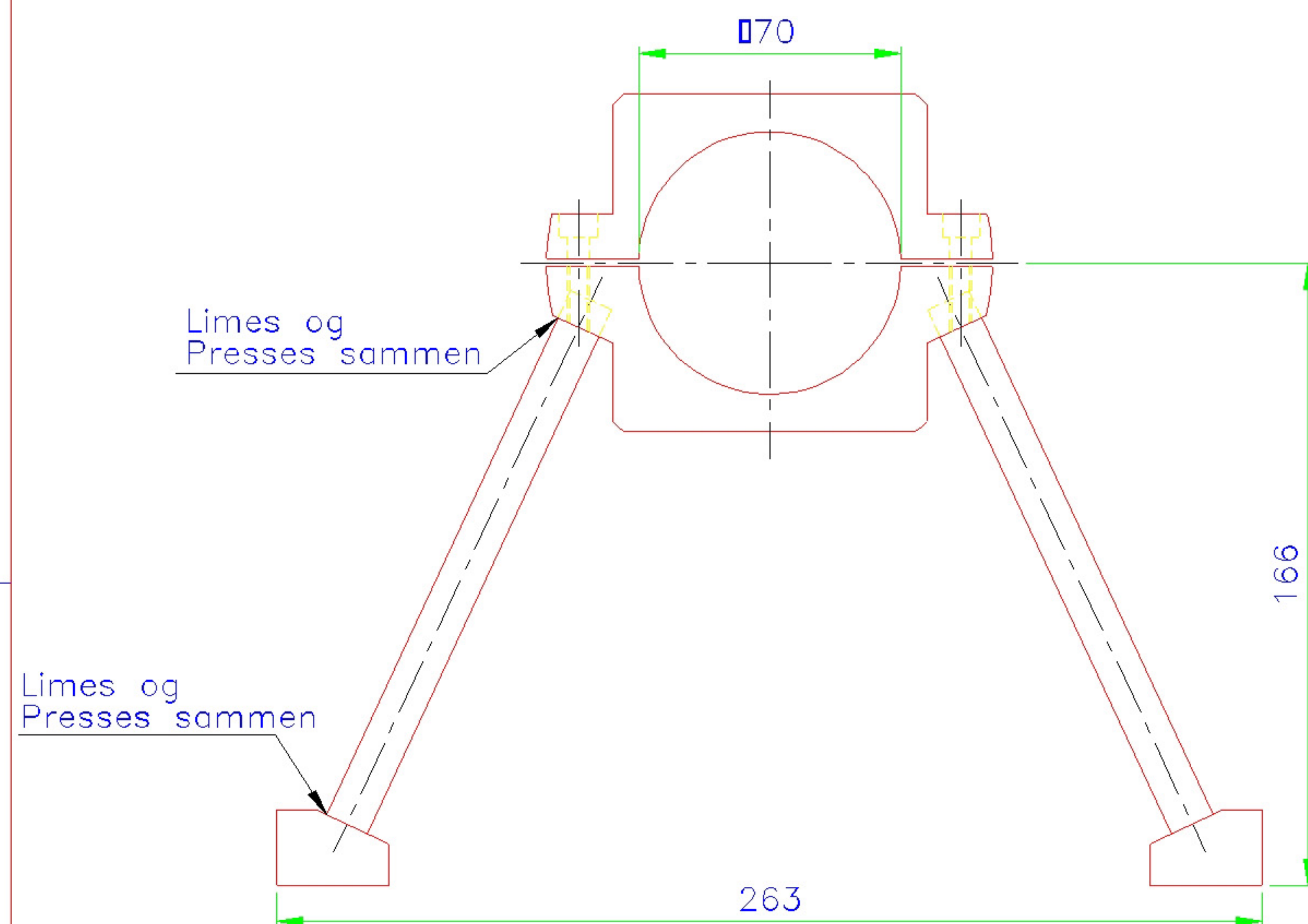




*NIELS BOHR INSTITUTET*  
*Tandem Accelerator Laboratoriet*

Matriale: Aluminium		Samlingstegn.nr.:	
Behandling:		Stykliste.nr.:	
Målforhold: 1:1	Hovedgruppe:	Konstr.	Konstr.
	Undergruppe	Tegnet	Tegnet
Rettelser:		Kontrol	
03.09.93 K.S.J.		Erstatter: 91065	
		DF-06-05	
		Erstattes af:	



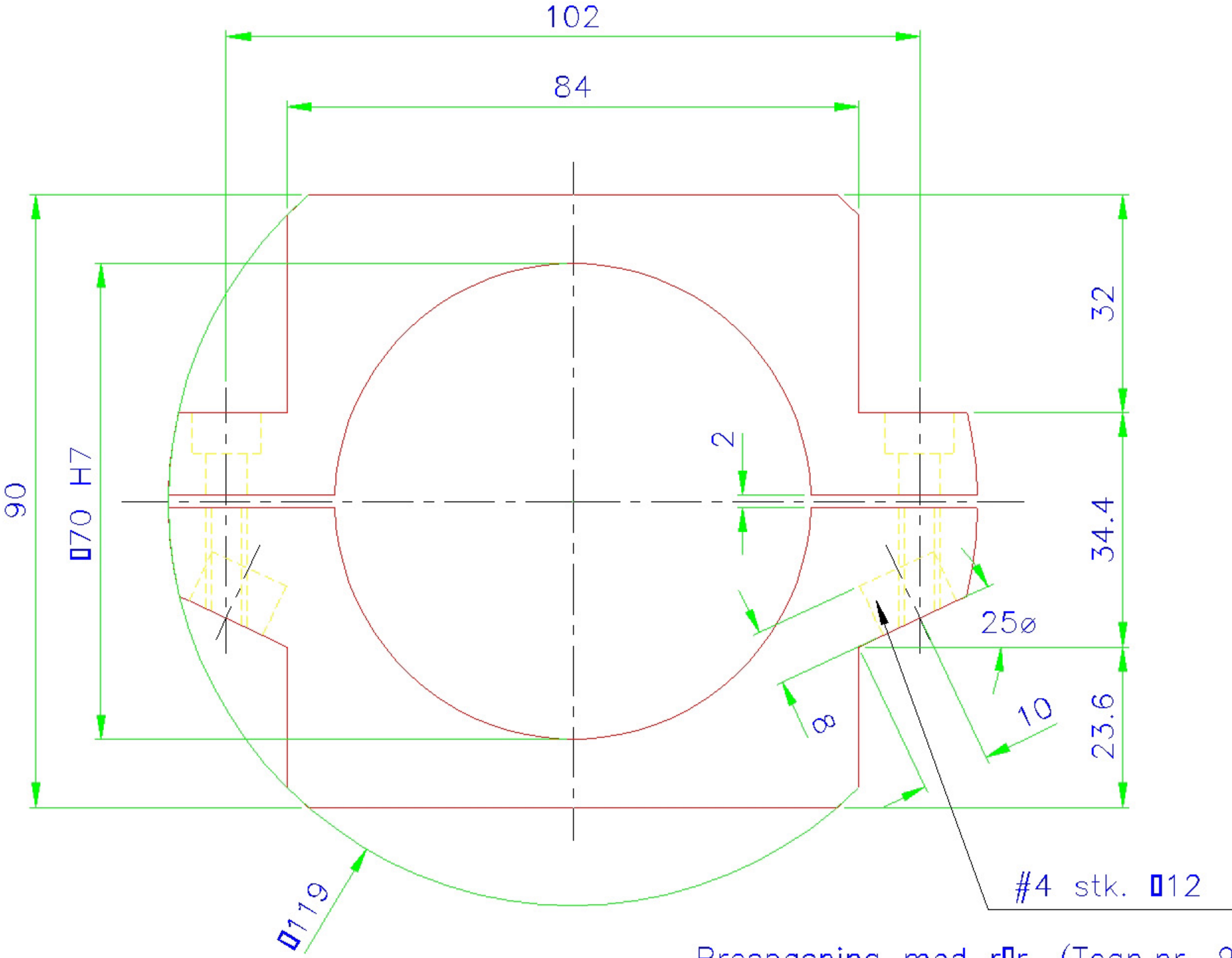


Lejebuk til filter- og grismehjul. 29.5.91. Per.

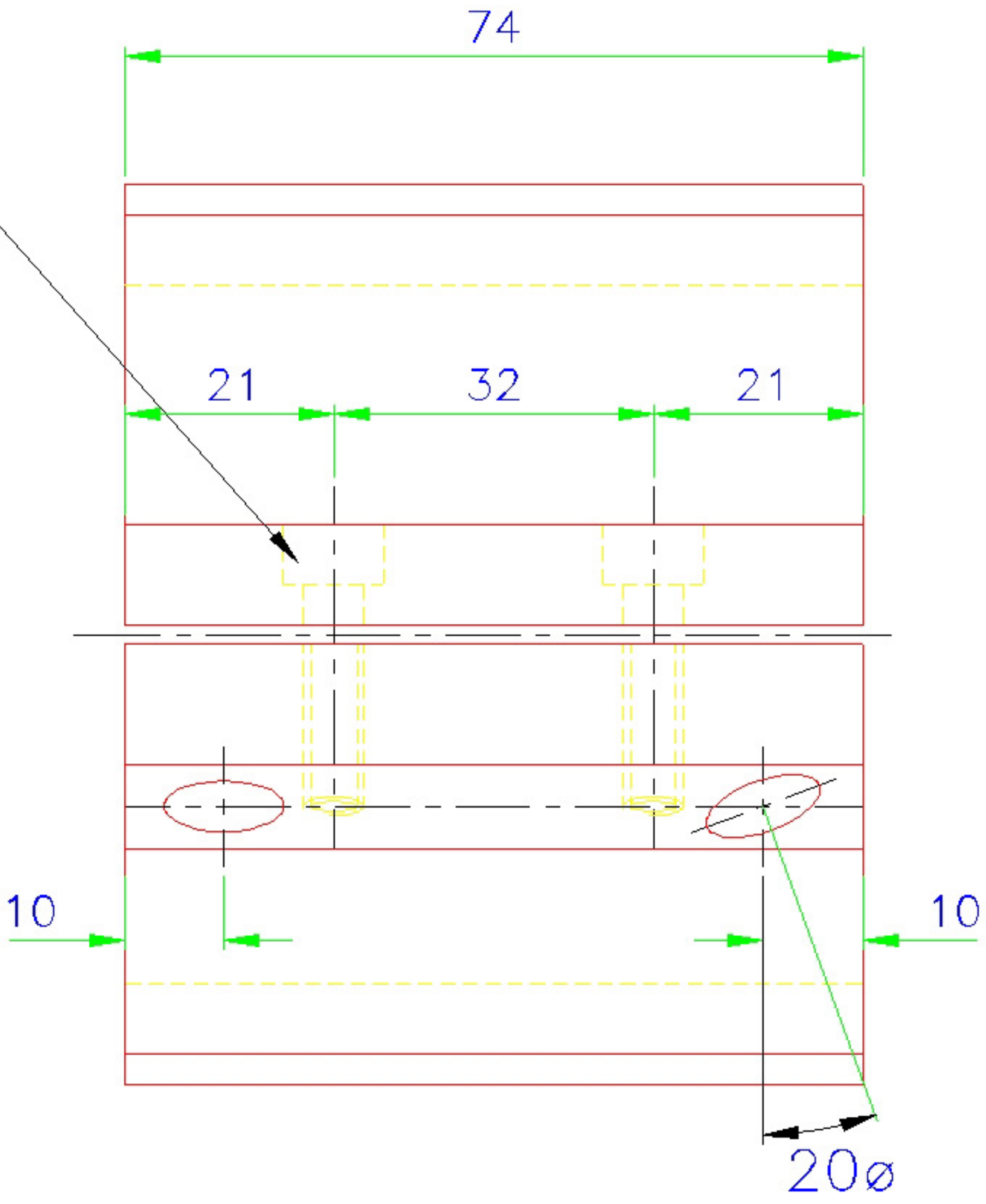
<b>NIELS BOHR INSTITUTET</b>		Overfladeruhed:	Kanter:
<i>Tandem Accelerator Laboratoriet</i>			
Matriale:		Samlingstegn. nr.:	
Behandling:		Stykliste nr.:	
Målforhold:	Hoved-gruppe	Astro Fysik	
1:2	Under-gruppe	DFOSC	
Rettelser:		Konstr.	
30.08.93 K.S.J.		Tegnet 22.6.92	
		Kontrol	
		Erstatter: 92048	
		DF-06-06	
		Erstattes af:	



4 stk. hul for 6 MC unbrako.



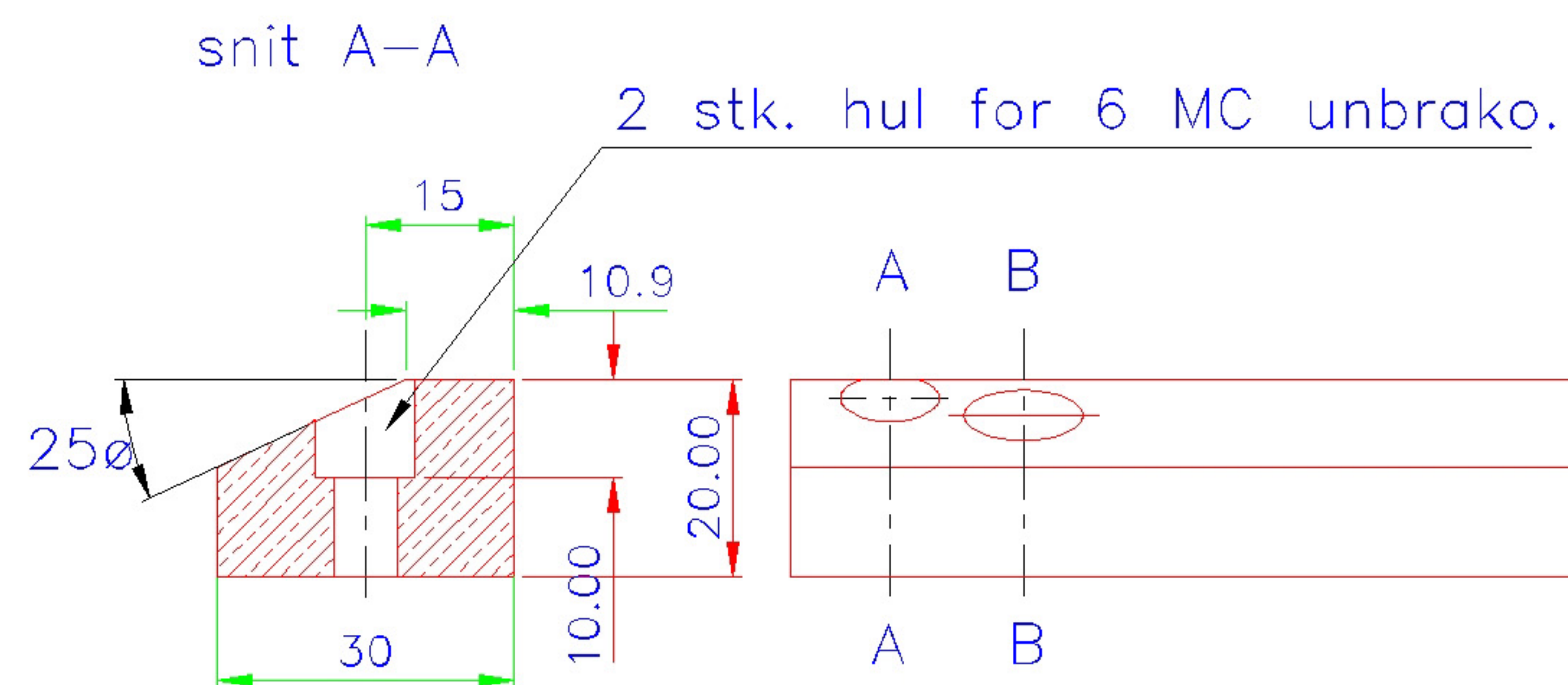
Prespasning med r1r. (Tegn.nr. 92047)



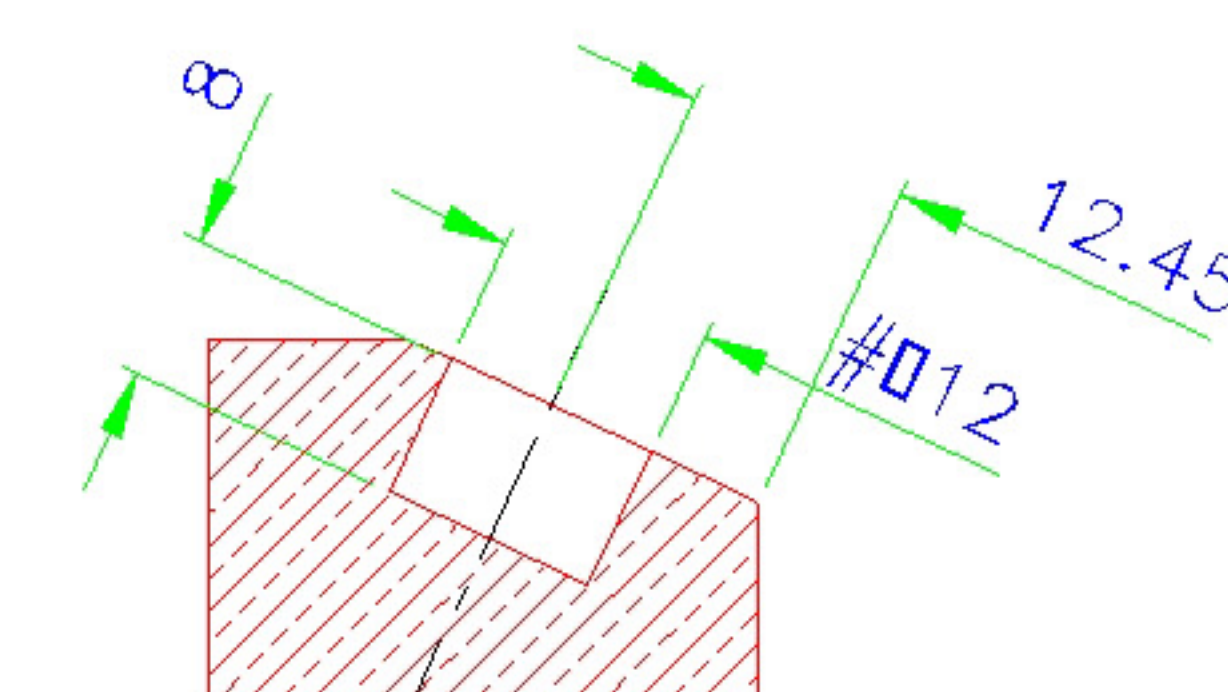
Hoved til legebuk til filter- og grismehjul. 29.5.91. Per.

NIELS BOHR INSTITUTET Tandem Accelerator Laboratoriet			Overfladeruhed:		Kanter:	
Matriale: Aluminium 57S			Samlingstegn. nr.:			
Behandling:			Stykliste nr.:			
Målforhold:	Hoved- gruppe	Astro Fysik DFOSC		Konstr.		
1:1	Under- gruppe			Tegnet	22.6.92	
				Kontrol		
Rettelser:		Hoved for legebuk til Grismehjul		Erstatter: 92045		
30.08.93 K.S.J.				DF-06-07		
				Erstattes af:		





snit B-B



Prespasning med rør. (Tegn.nr. 92047)

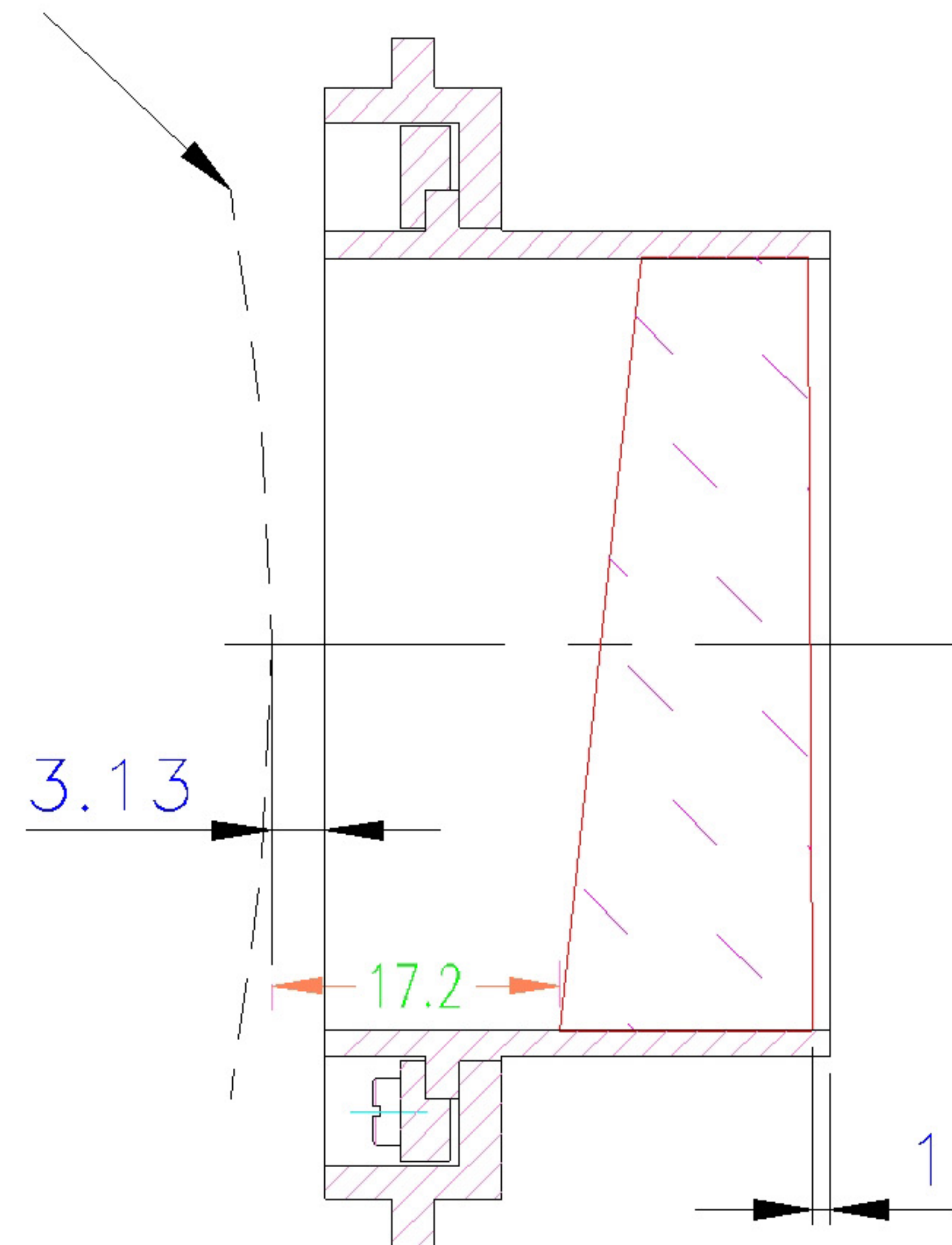


4 stk. heraf, de 2 spejlvendt. Letmetal.  
Fodstykke til hjulophæng. 28.5.91. Per.

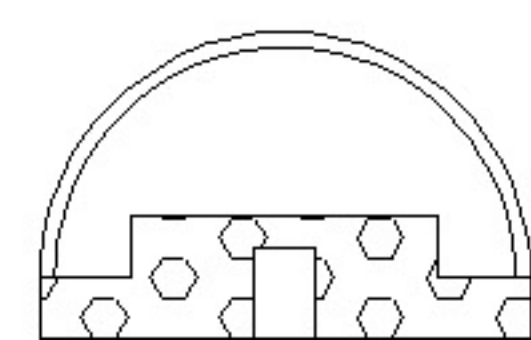
<b>NIELS BOHR INSTITUTET</b> Tandem Accelerator Laboratoriet			Overfladeruhed:	Kanter:
Matriale: Aluminium 57S			Samlingstegn. nr.:	
Behandling:			Stykliste nr.:	
Målforhold:	Hoved- gruppe	Astro Fysik DFOSC	Konstr.	
1:1	Under- gruppe		Tegnet	22.6.92
Rettelser:		Fodstykke for hjulophæng til Grismehjul	Kontrol	
30.08.93	K.S.J.		Erstatter:	92046
			Erstattes af:	DF-06-09



Kollimator



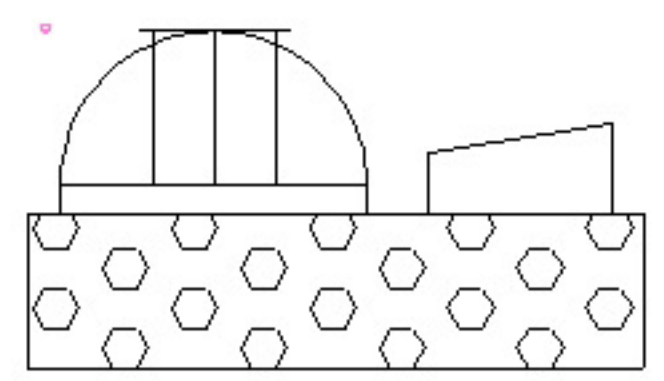
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			DF-07-00			DF-07-19	
GR.12 MOUNT				CONTR.:		PROJECT : D-FOSC	
				DATE :	07.09.93		
				DRAWN:	K.S.J.	DWG. NO. : DF-07-19	
				SCALE :	1:1		



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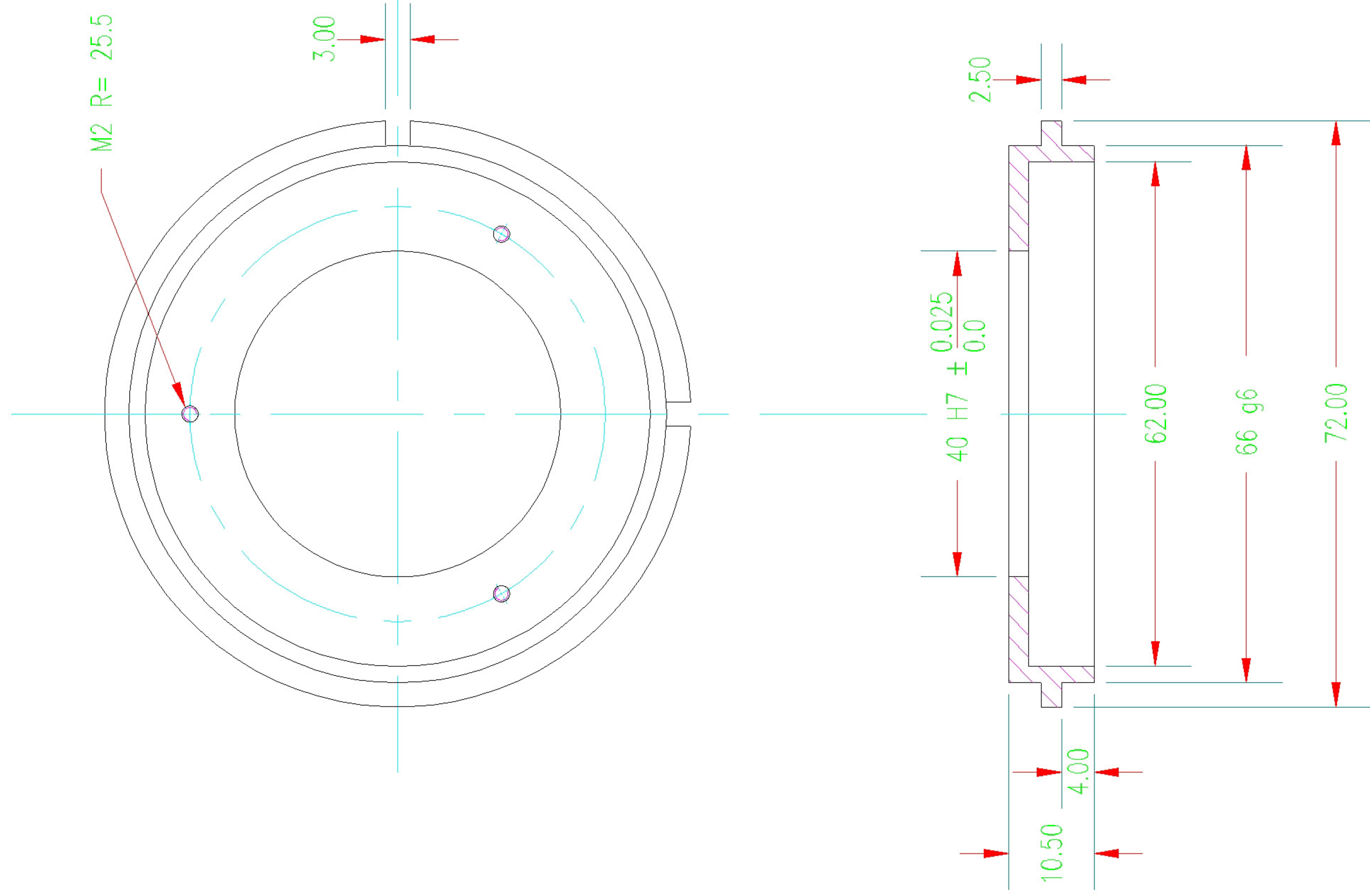
TELF. 53 48 81 95  
FAX. 53 48 87 55









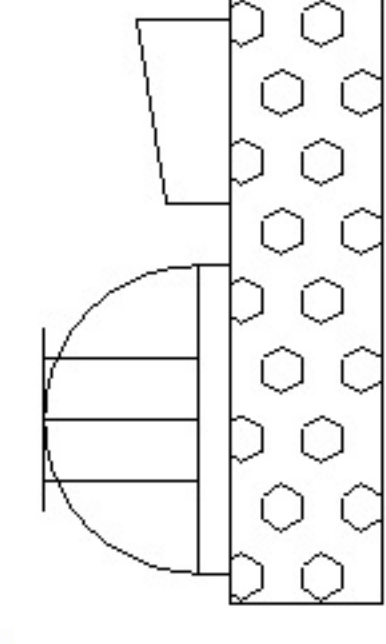
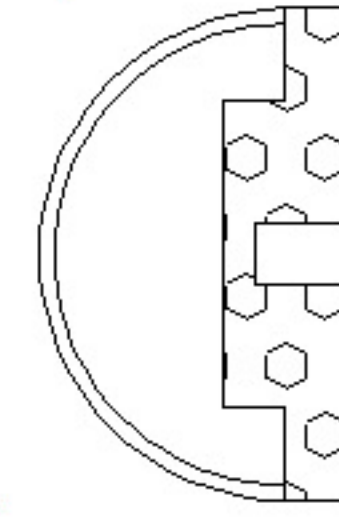


NO. OF PCS.:	MATERIAL:	TOLERANCE:	FIT TO:	MODIFIED	DATE:	ACAD DWG. NO.:	DISC. NO.:
5	ALU.	DS.2075.fin	DF-07-00			DF-07-01	
FLANGE FOR TUBE				CONTR.:	PROJECT: D-FOSC		
GR. 3-4-5-6-7				DATE: 30.08.92			
				DRAWN: K.S.J.	DWG. NO.:	DF-07-01	
				SCALE: 1:1			

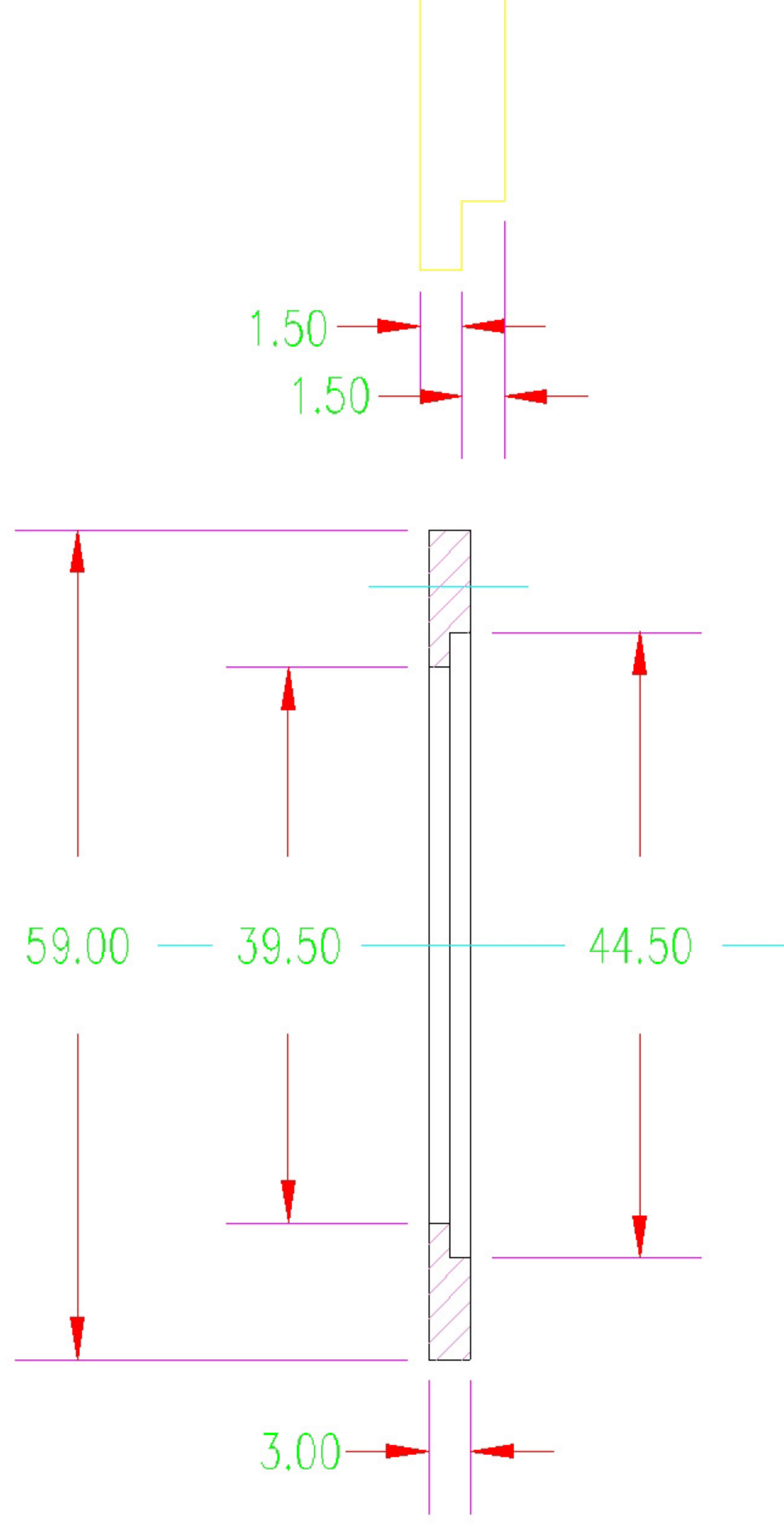
COPENHAGEN UNIVERSITY OBSERVATORY

BRØRFELDEVEJ, DK 4340 TOLLUSE

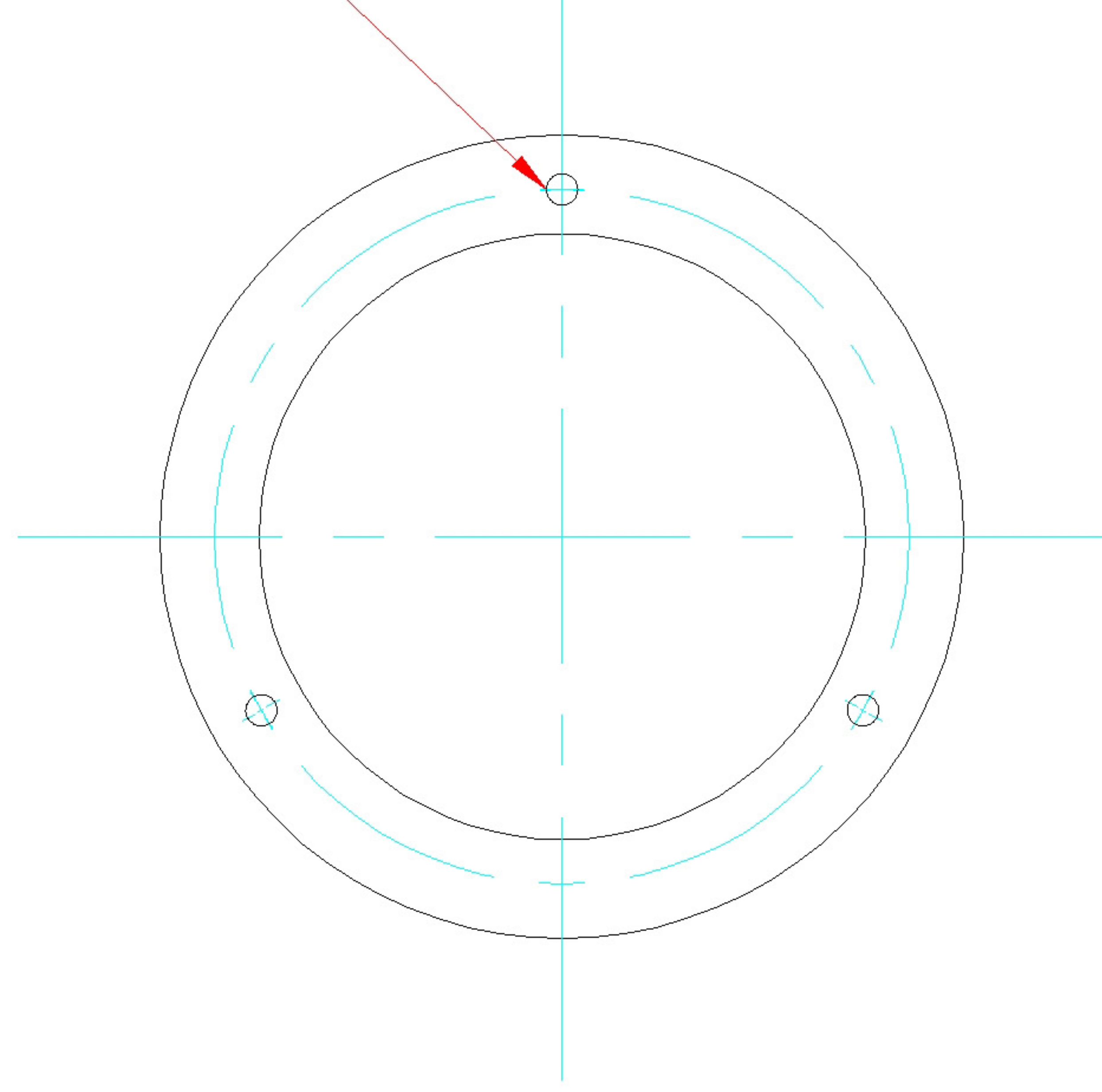
TELF. 53 48 81 95  
FAX. 53 48 87 55







Ø 2.30 R= 25.50

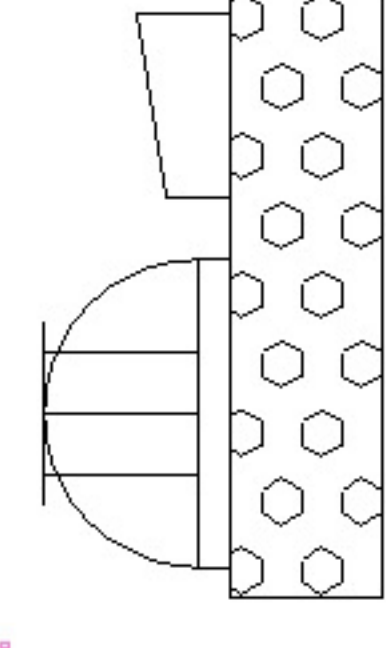
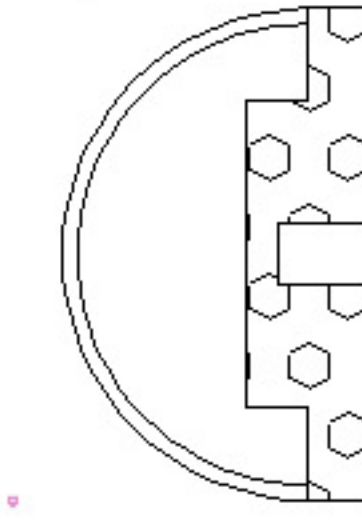


NO. OF PCS.:	MATERIAL.:	TOLERANCE.:	FIT TO.:	MODIFIED	DATE:	ACAD DWG. NO.:	DISC. NO.:
10	ALU.	DS.2075.fin	DF-07-00			DF-07-02	
RETAINING RING				CONTR.:	PROJECT : D-FOSC		
GR. 3-4-5-6-7-8-9-10-11-12				DATE : 31.08.92			
				DRAWN: K.S.J.	DWG. NO. : DF-07-02		
				SCALE: 1:1			

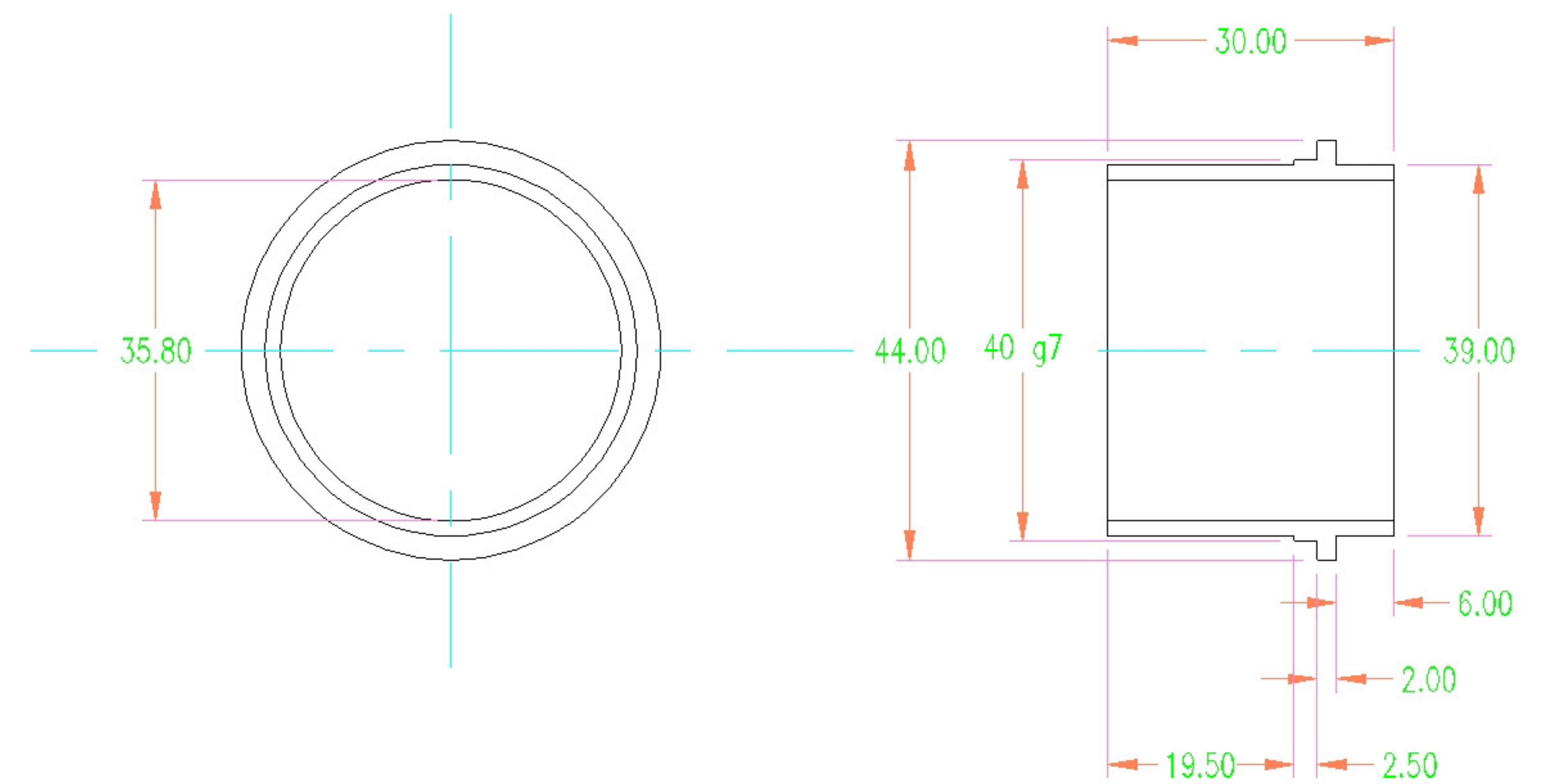
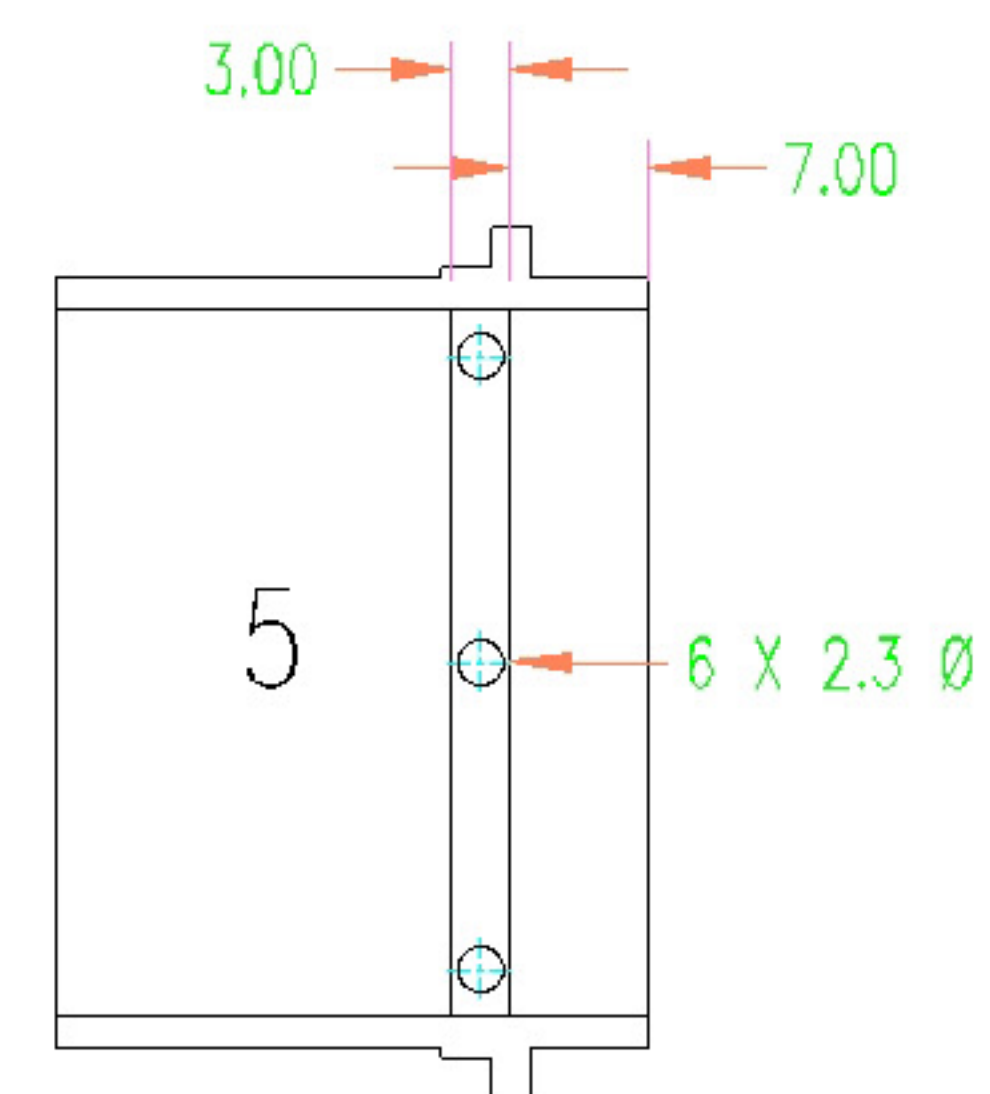
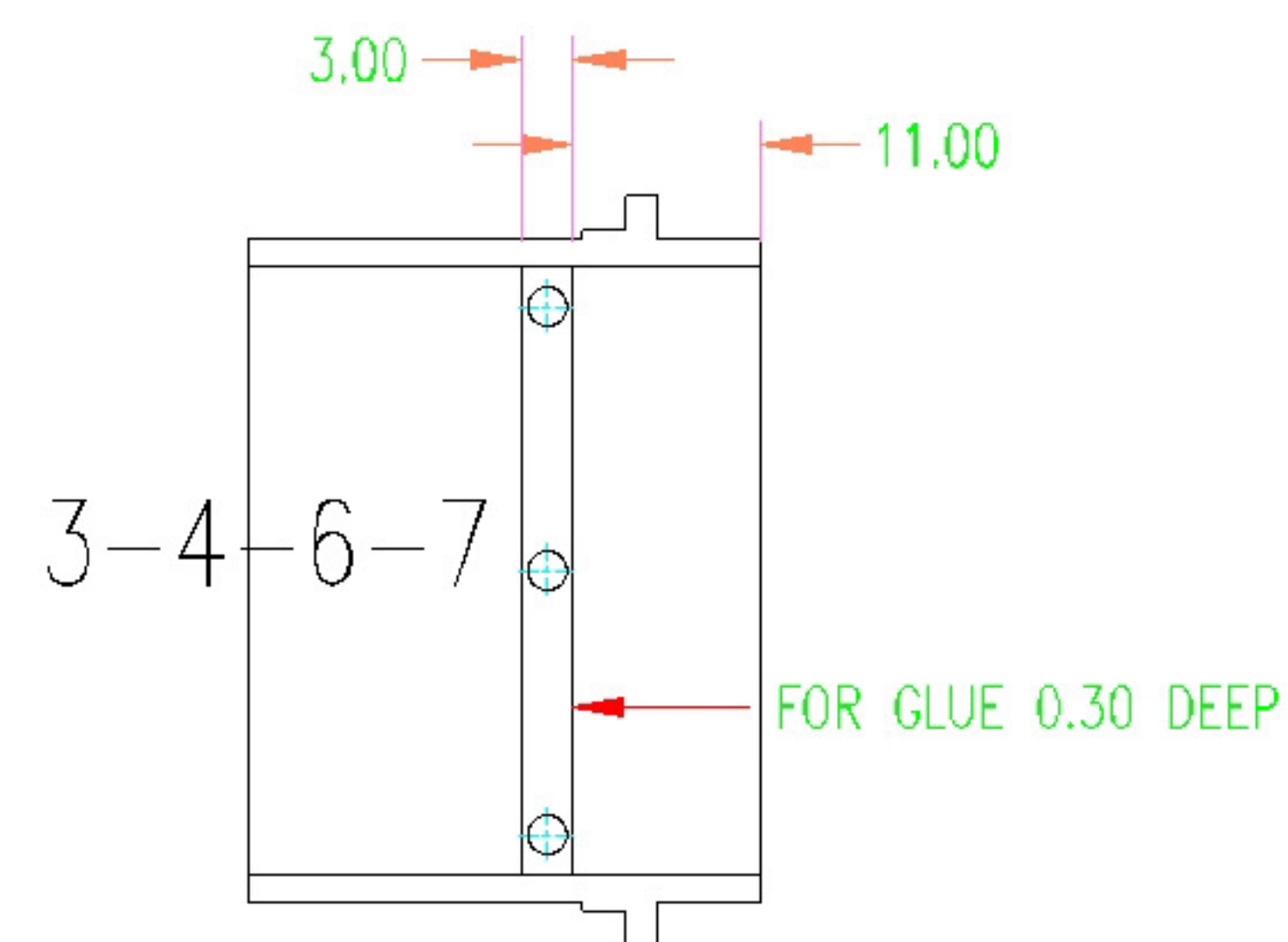
COPENHAGEN UNIVERSITY OBSERVATORY

BRØRFELDEVEJ, DK 4340 TOLLØSE

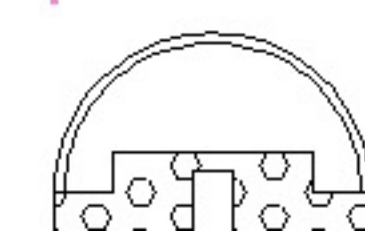
TELF. 53 48 81 95  
FAX. 53 48 87 55







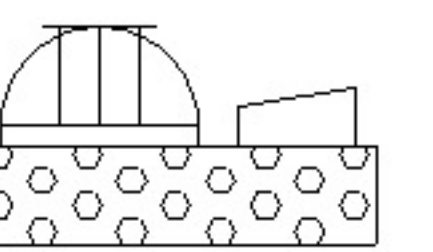
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TUBE FOR GRISM GR. 3-4-5-6-7					CONTR.:	PROJECT: D-FOSC	
					DATE:		
					DRAWN:	DWG. NO.: DF-07-03	
					SCALE:		



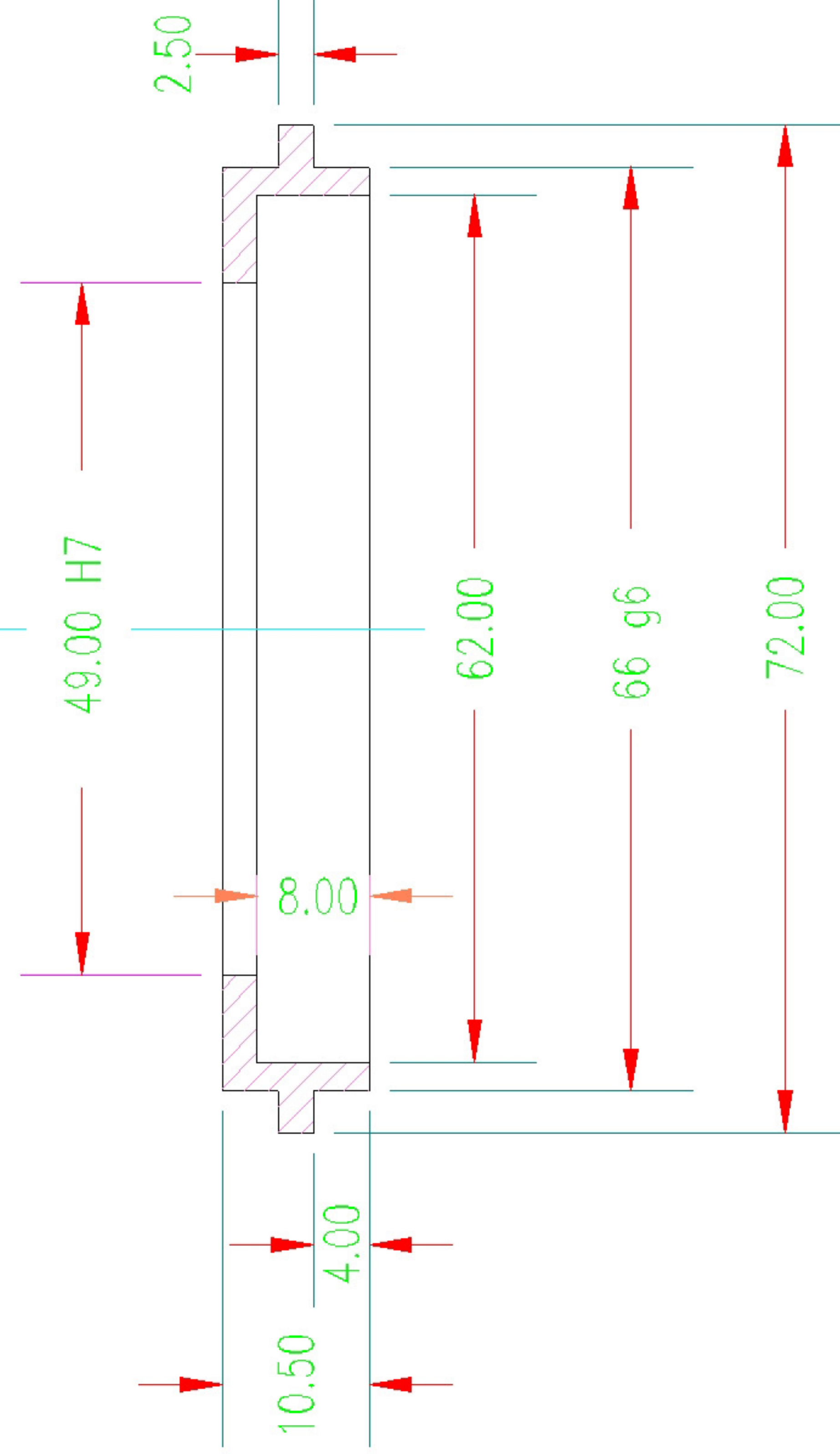
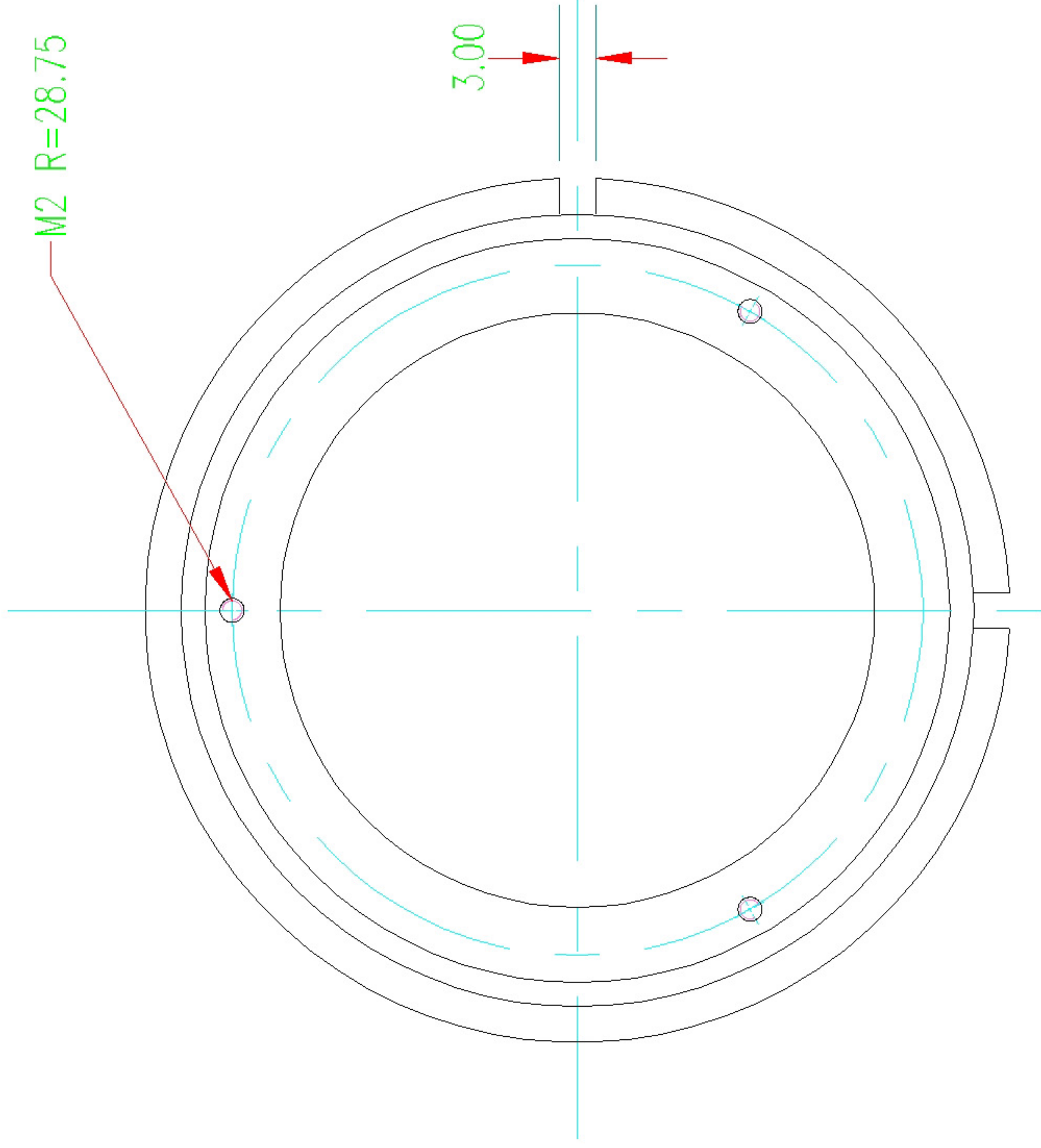
COPENHAGEN UNIVERSITY OBSERVATORY

BRØRTELDEVEJ, DK 4340 TOLLUSE

TELF. 53 48 81 95  
FAX. 53 48 87 55





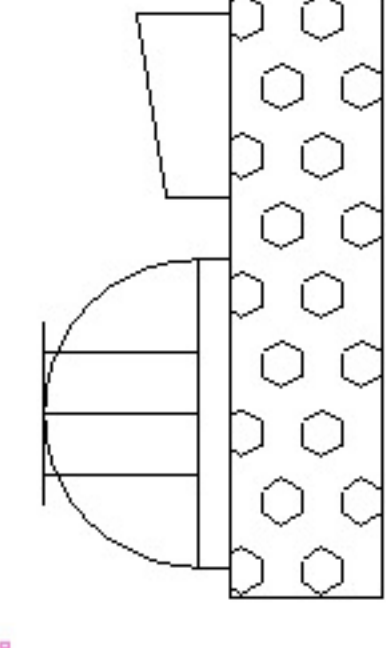
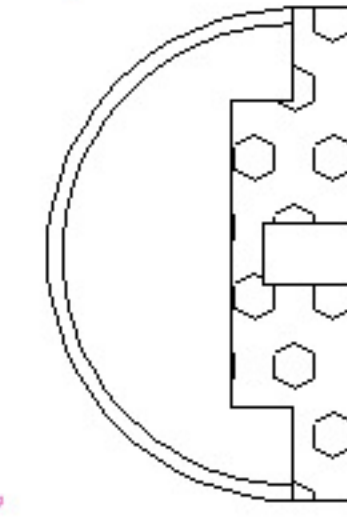


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FLANGE FOR TUBE				CONTR.:		PROJECT: D-FOSC	
GR. 10-11-12				DATE:	01.09.92		
				DRAWN:	K.S.J.	DWG. NO.:	DF-07-04
				SCALE:	1:1		

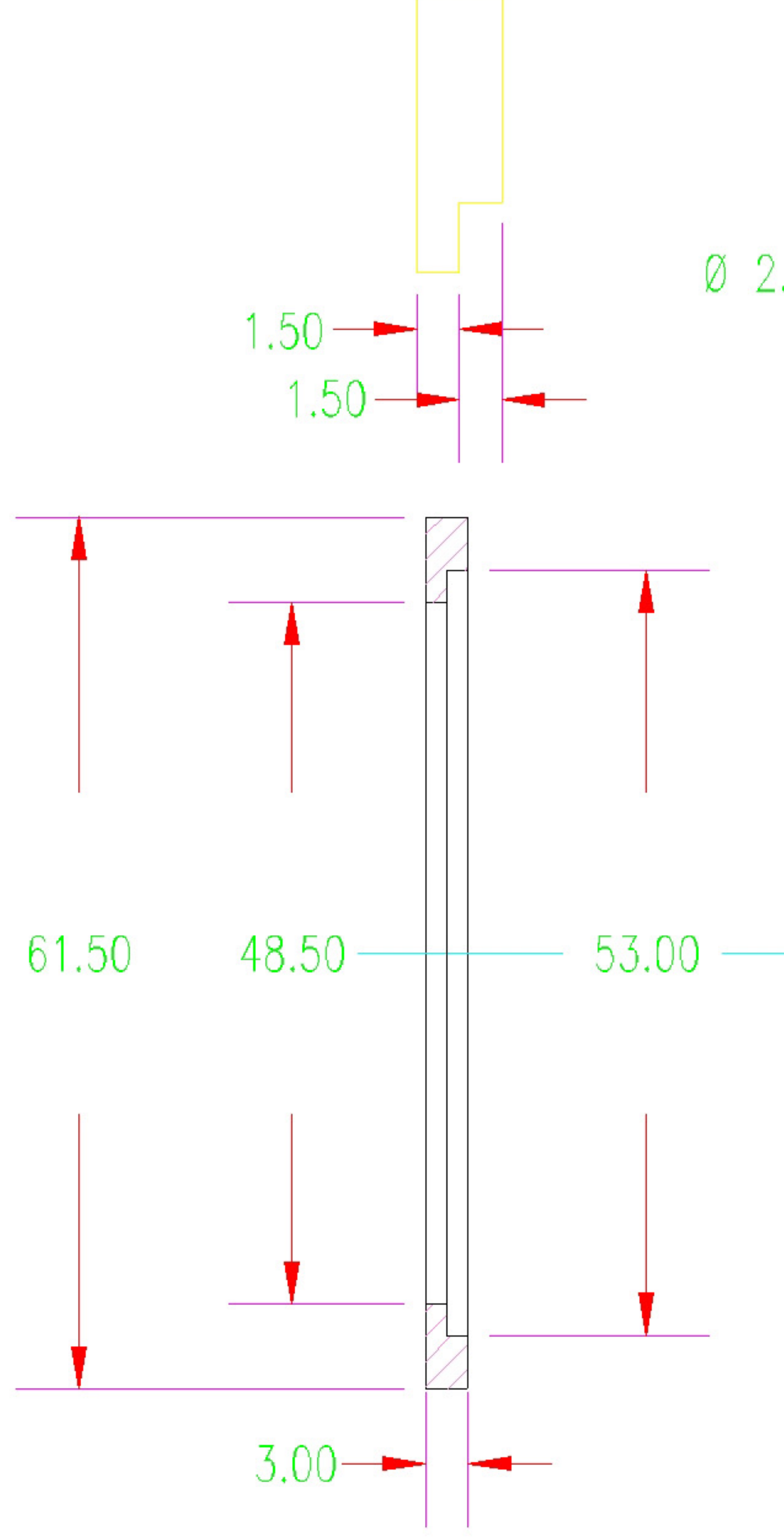
COPENHAGEN UNIVERSITY OBSERVATORY

BRØRFELDEVEJ, DK 4340 TOLLØSE

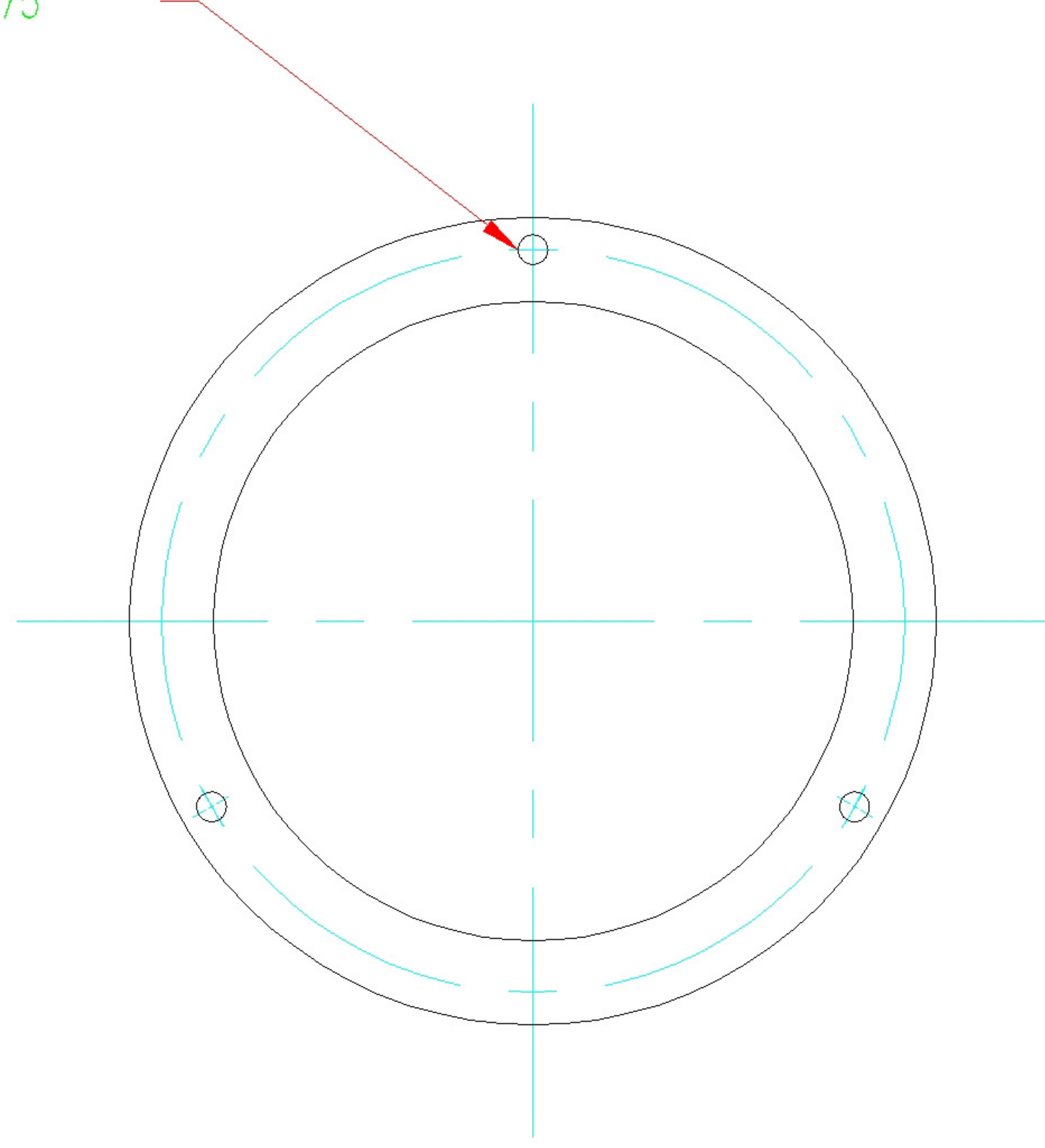
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FAX. 53 48 87 55





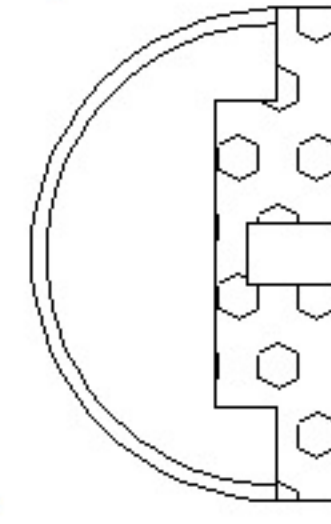


Ø 2.3 R= 28.75

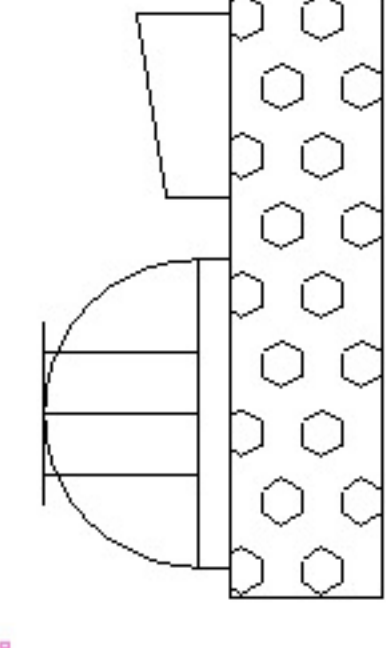


NO. OF PCS.:	MATERIAL.:	TOLERANCE.:	FIT TO.:	MODIFIED	DATE:	ACAD DWG. NO.:	DISC. NO.:
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RETAINING RING				CONTR.:	PROJECT : D-FOSC		
GR. 105-11-12				DATE :	01.09.92		
				DRAWN:	K.S.J.	DWG. NO. :	DF-07-05
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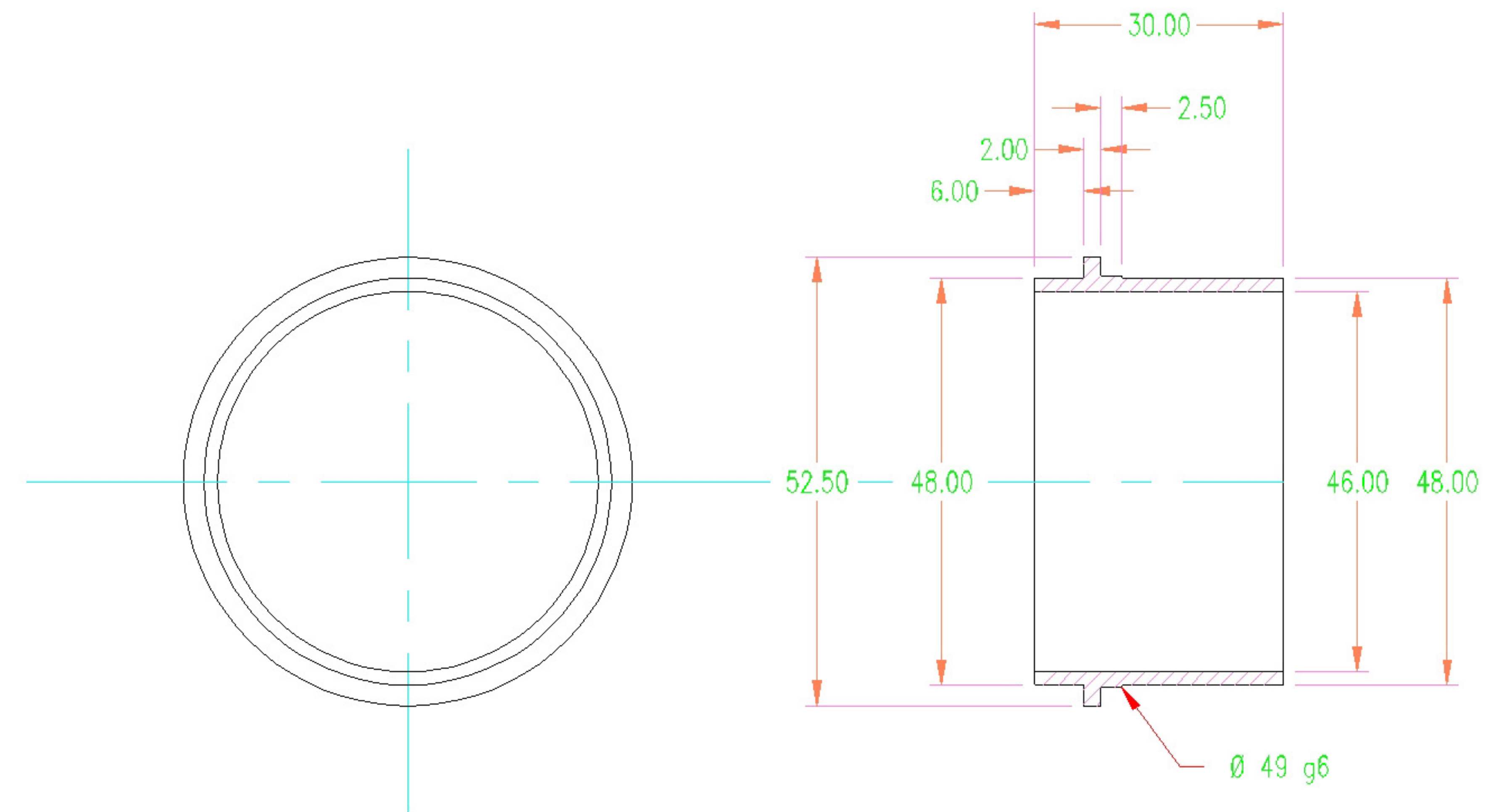
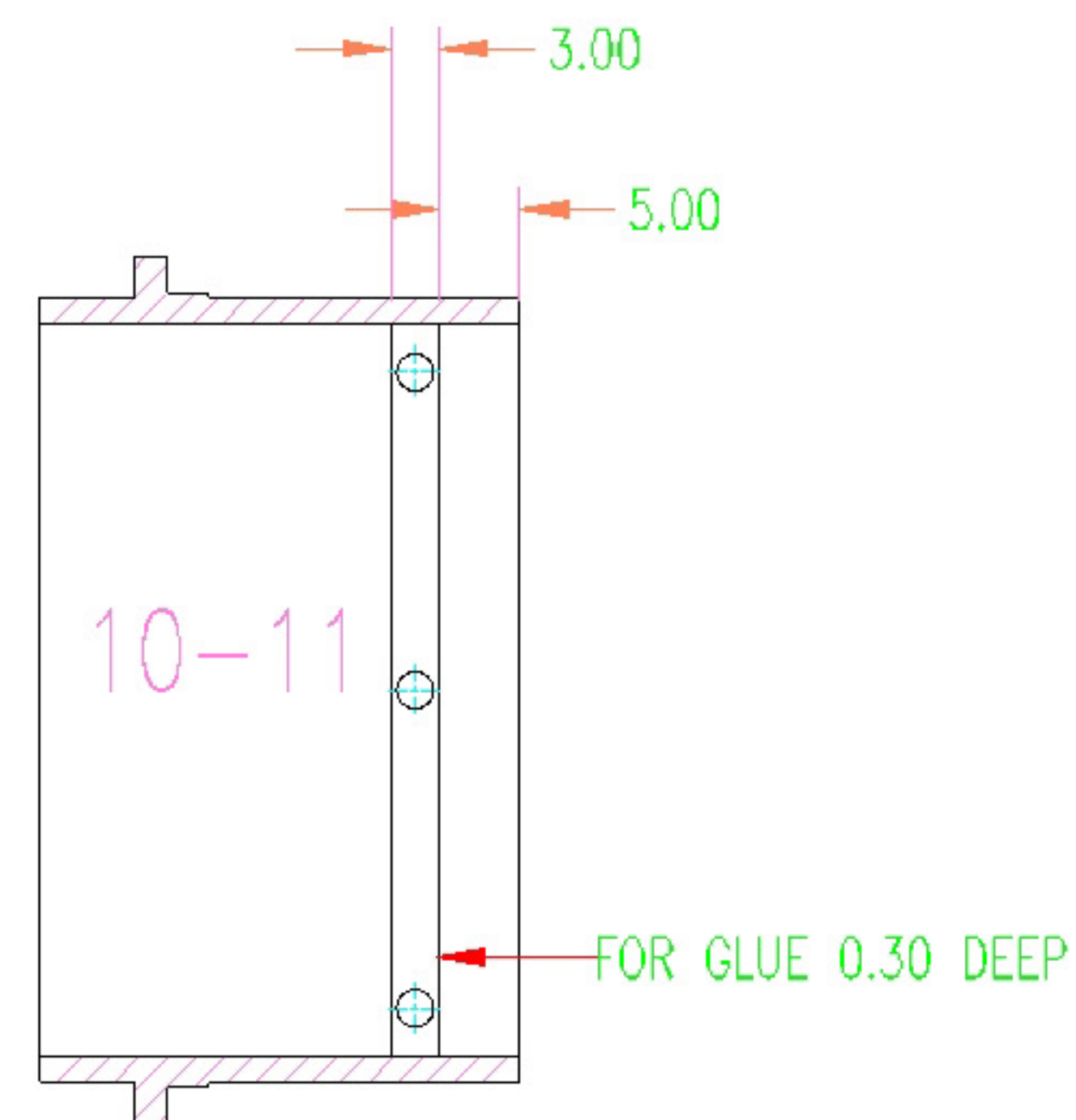
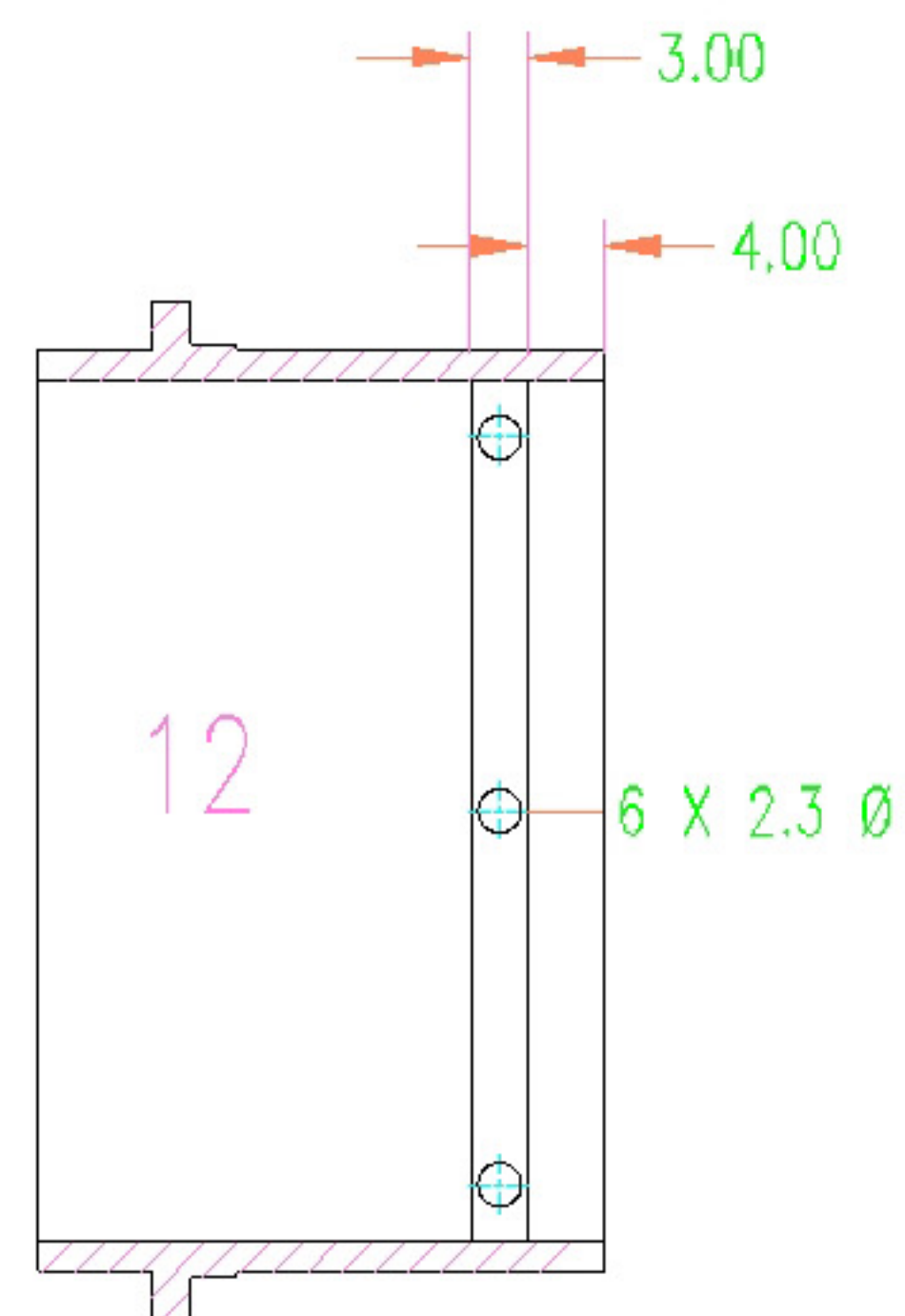
COPENHAGEN UNIVERSITY OBSERVATORY



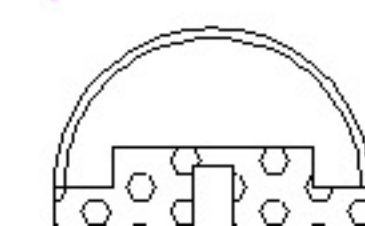
BRØRFELDEVEJ, DK 4340 TOLLØSE  
TEL. 53 48 81 95  
FAX. 53 48 87 55







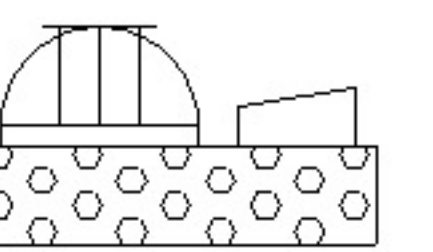
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3	ALU.	DS.2075.fin	DF-07-00			DF-07-06	
TUBE FOR GRISM GR. 10-11-12				CONTR.:		PROJECT: DF-07-06	
				DATE:	01.09.92		
				DRAWN:	K.S.J.	DWG. NO.:	DF-07-06
				SCALE:	1:1		



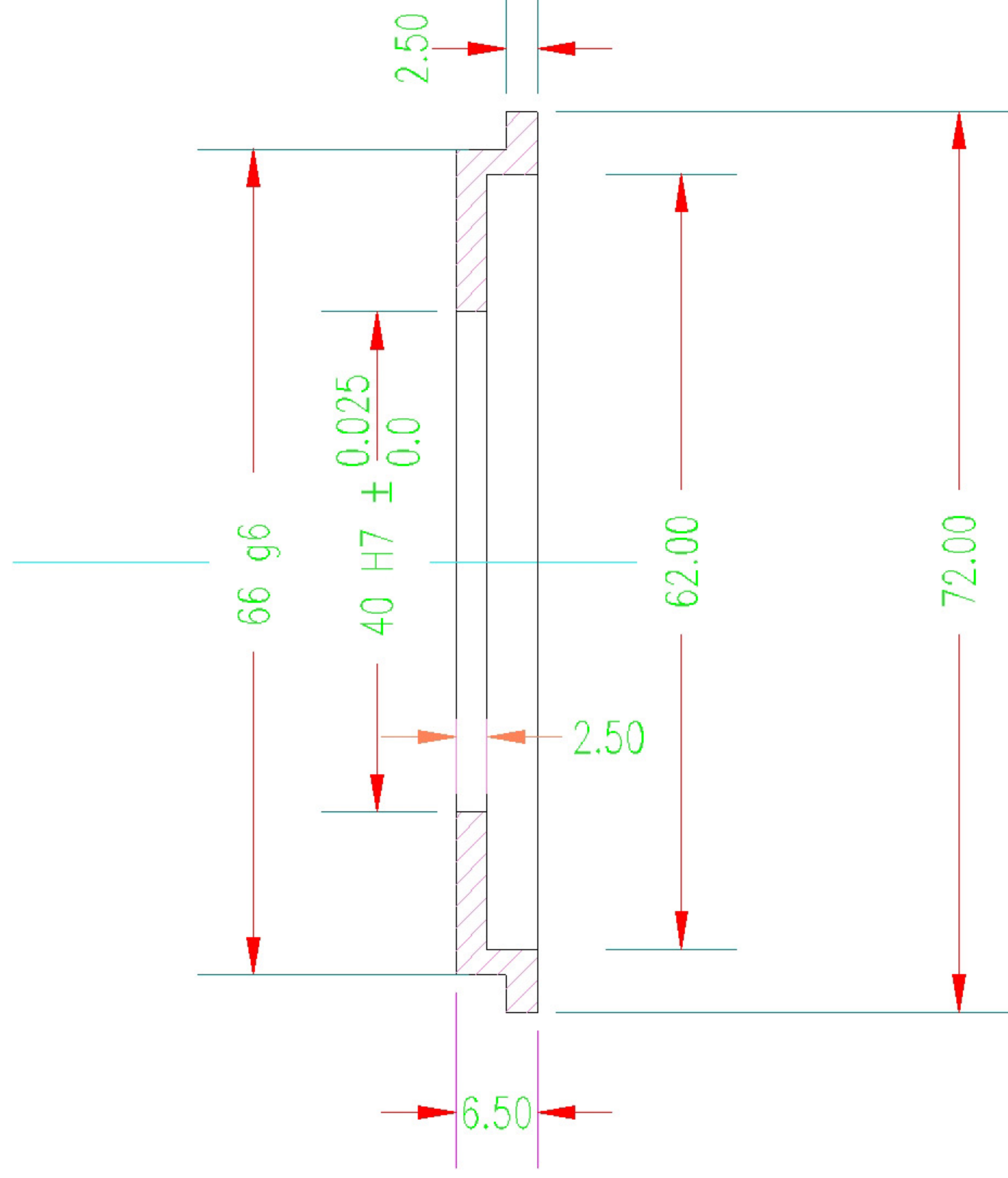
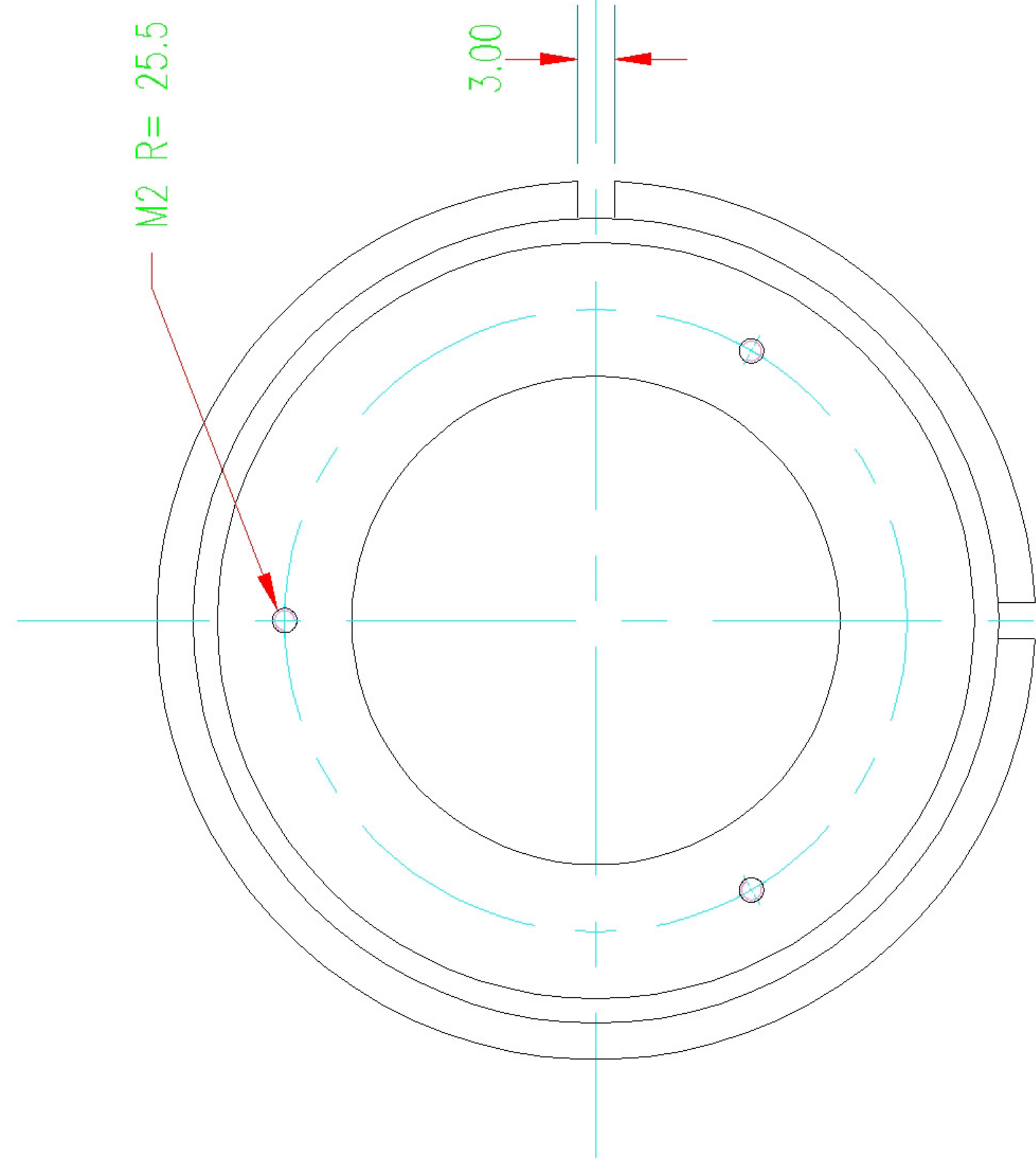
COPENHAGEN UNIVERSITY OBSERVATORY

BRØRTELDEVEJ, DK 4340 TOLLUSE

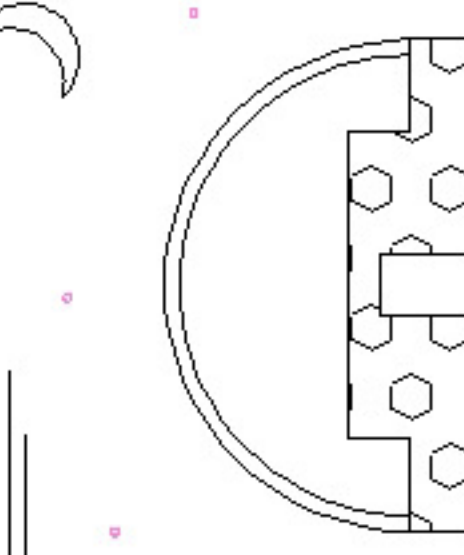
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FAX. 53 48 87 55





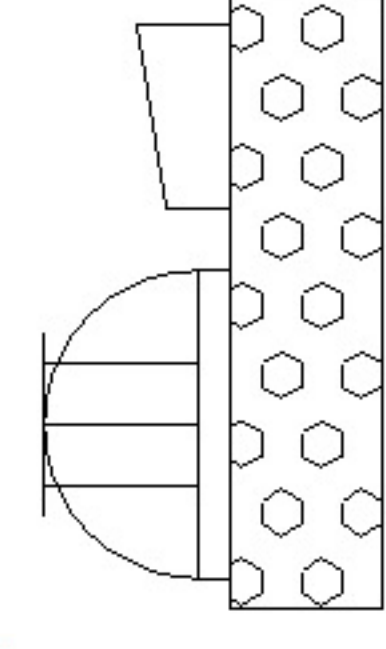


NO. OF PCS.:	MATERIAL:	TOLERANCE:	FIT TO:	MODIFIED	DATE:	ACAD DWG. NO.:	DISC. NO.:
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FLANGE FOR TUBE				CONTR.:		PROJECT: D-FOSC	
GR. 8-9-13				DATE:	31.08.92	FATNING	
				DRAWN:	K.S.J.	DWG. NO.:	DF-07-07
				SCALE:	1:1		

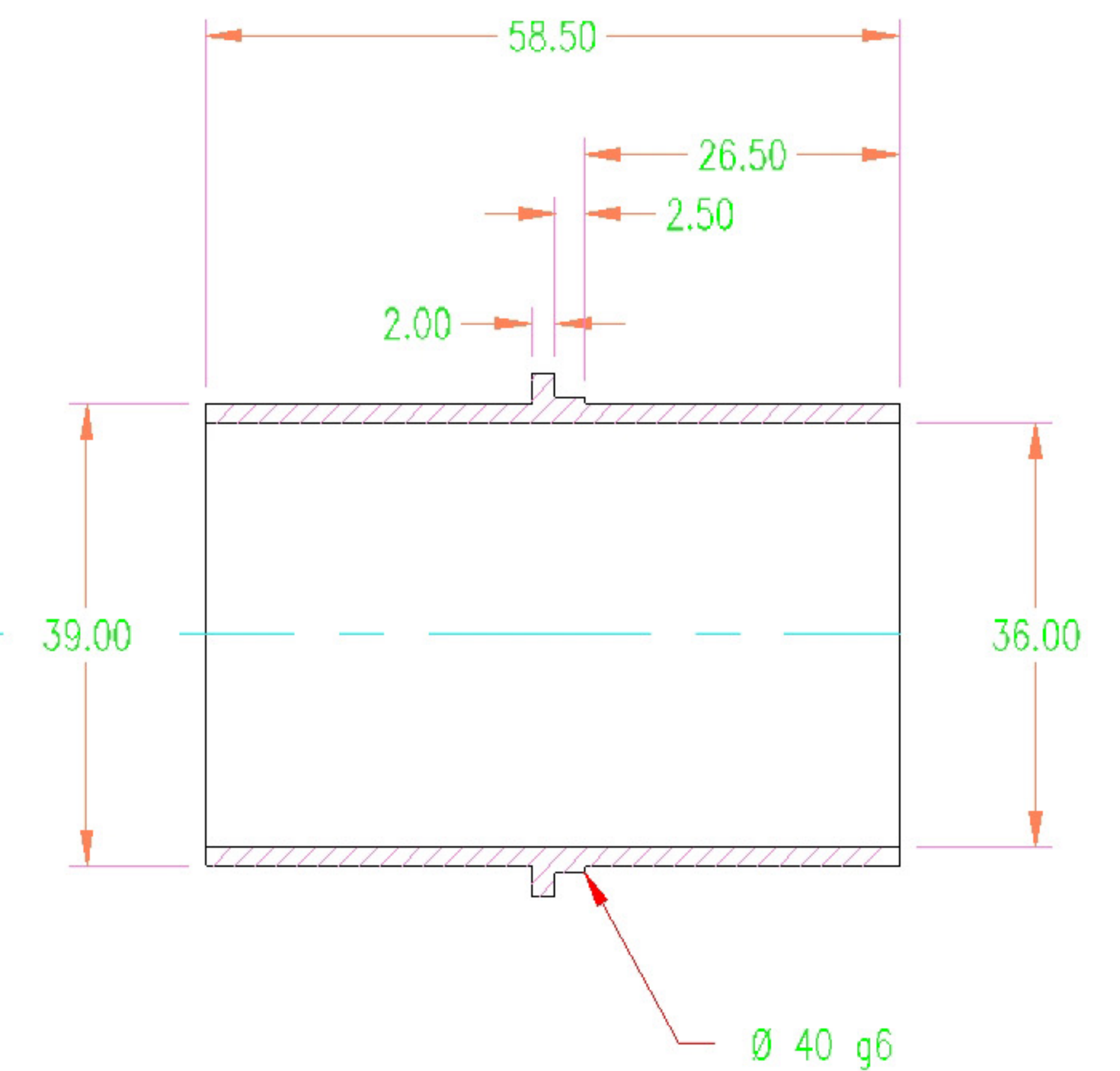
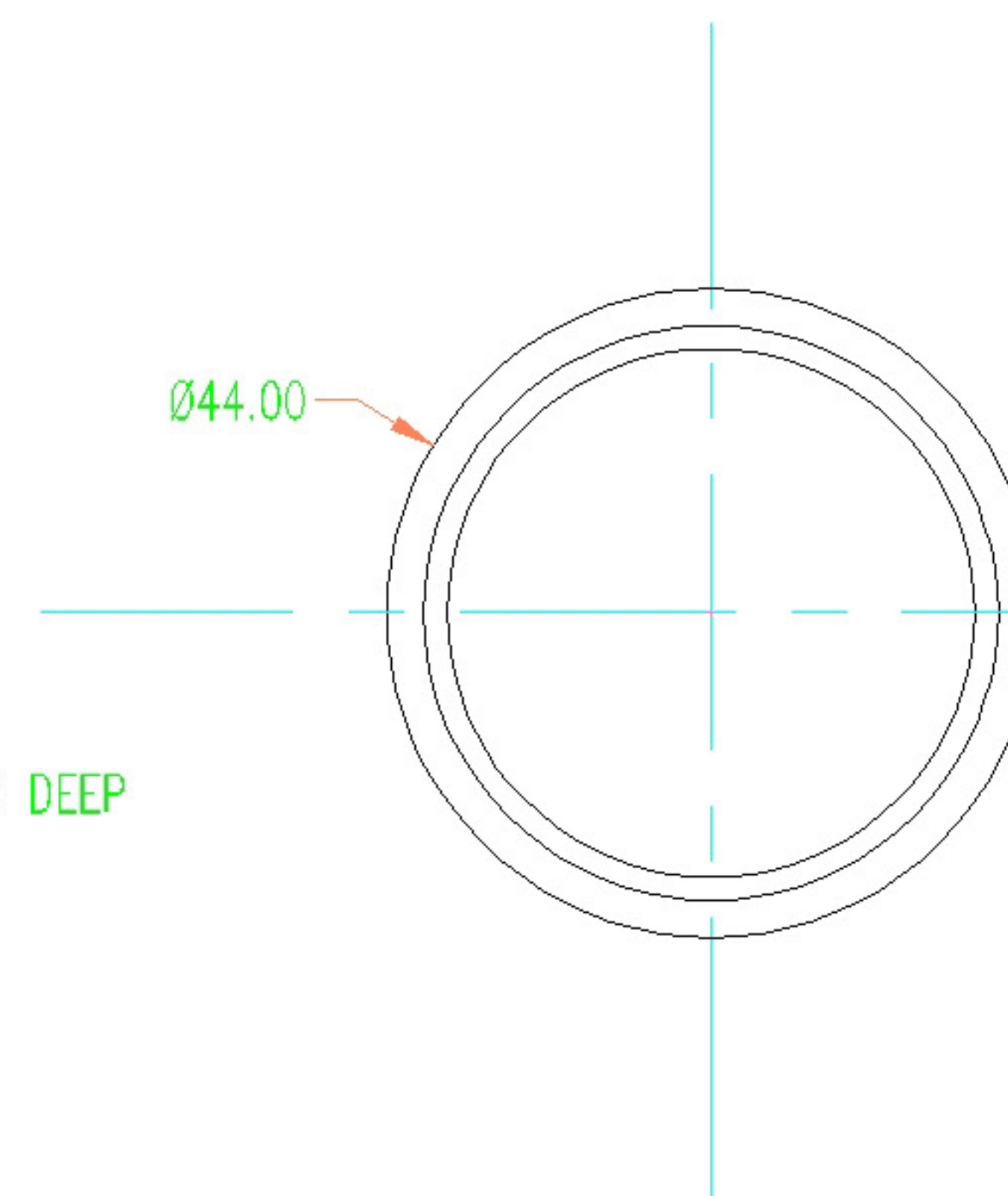
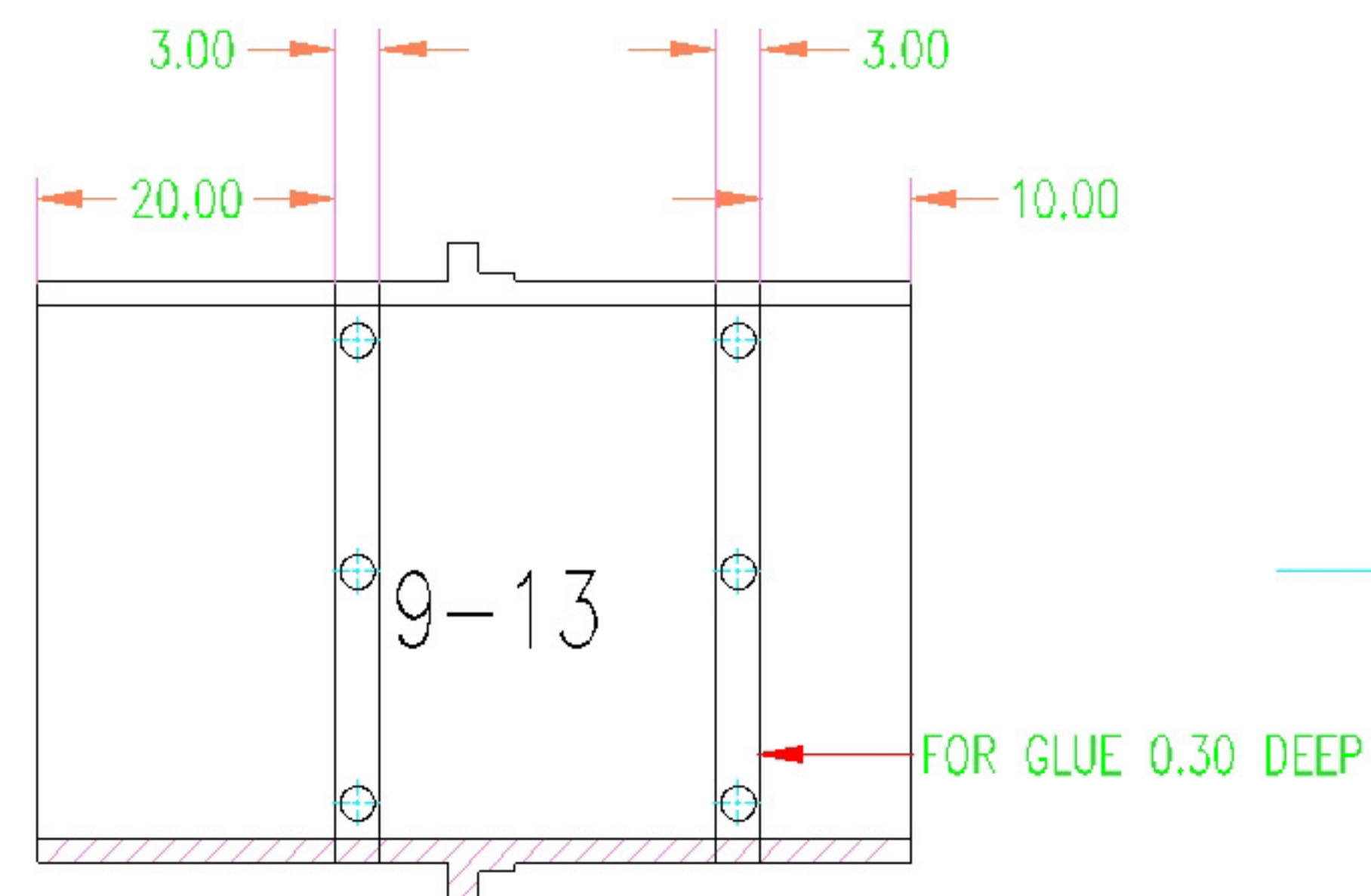
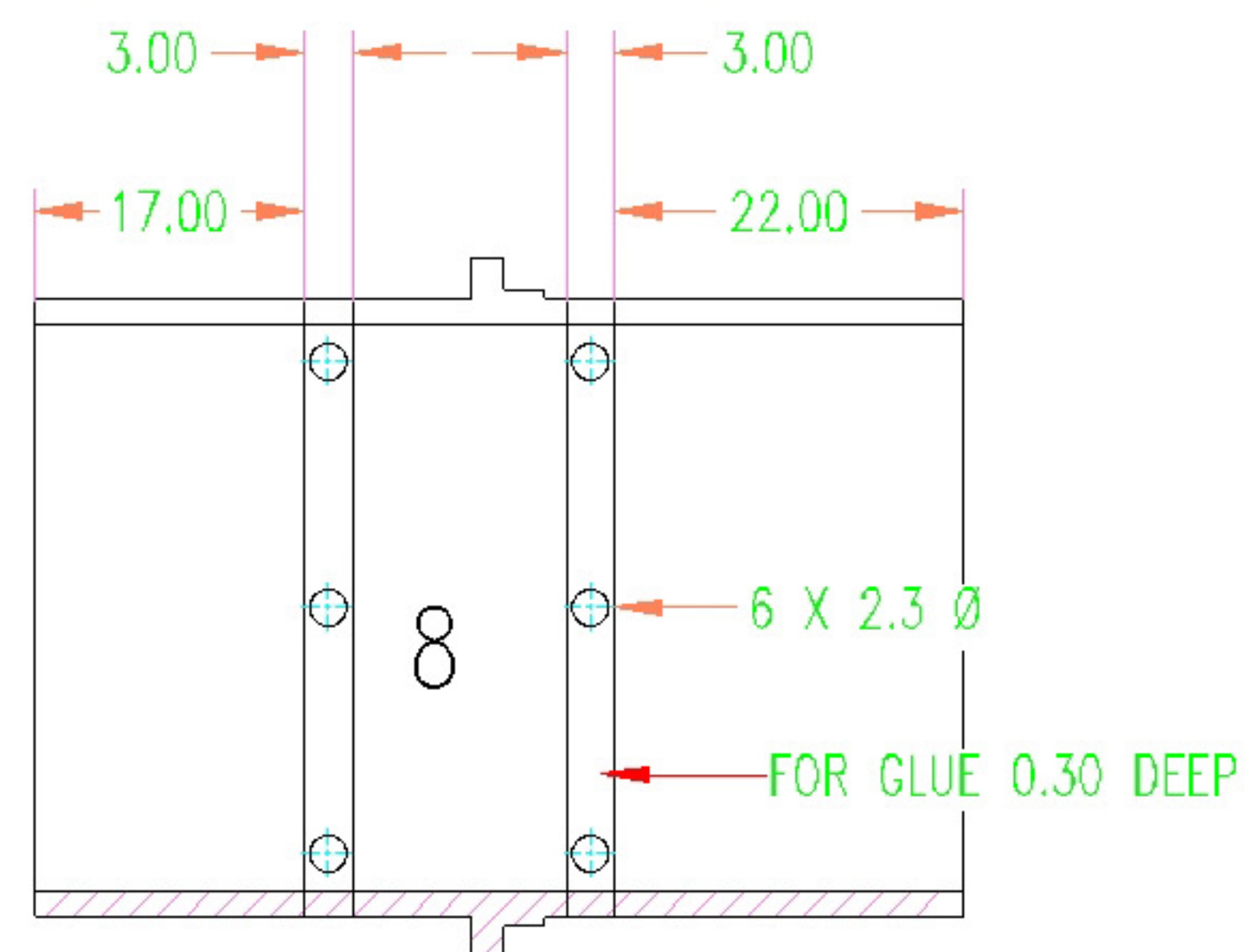


COPENHAGEN UNIVERSITY OBSERVATORY

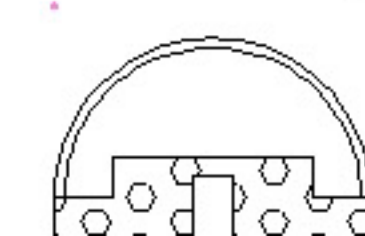
BRØRFELDEVEJ, DK 4340 TOLLØSE  
 TELF. 53 48 81 95  
 FAX. 53 48 87 55







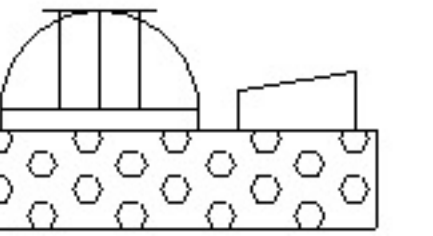
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TUBE FOR GRISM GR. 8-9-13				CONTR.:		PROJECT: D-FOSC	
				DATE:	01.09.92		
				DRAWN:	K.S.J.	DWG. NO.:	DF-07-08
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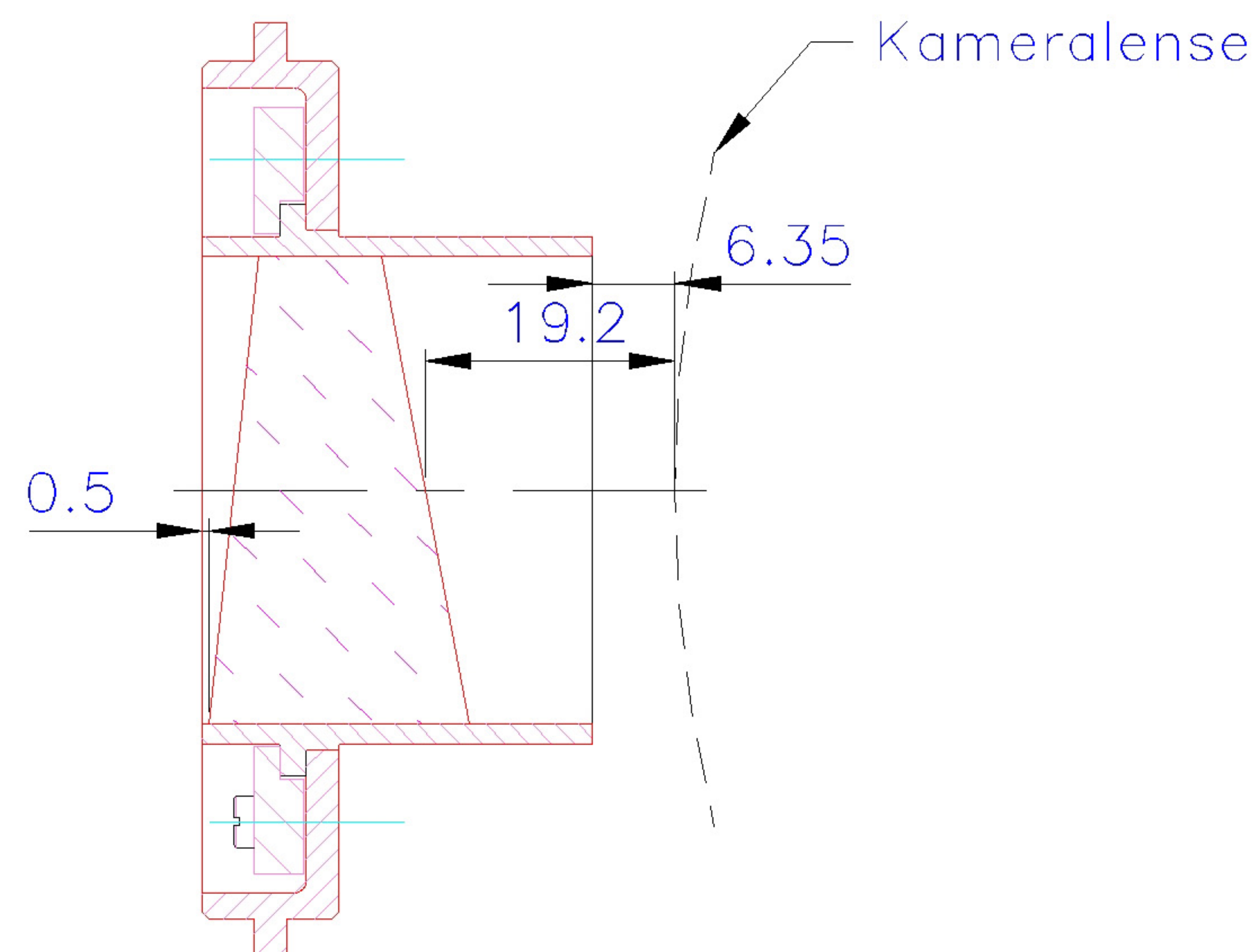
COPENHAGEN UNIVERSITY OBSERVATORY

BRØRTELDEVEJ, DK 4340 TOLLØSE

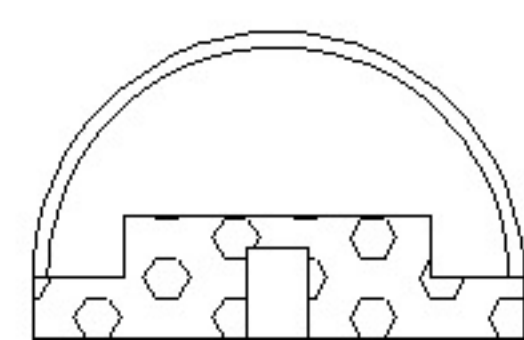
TELF. 53 48 81 95  
FAX. 53 48 87 55







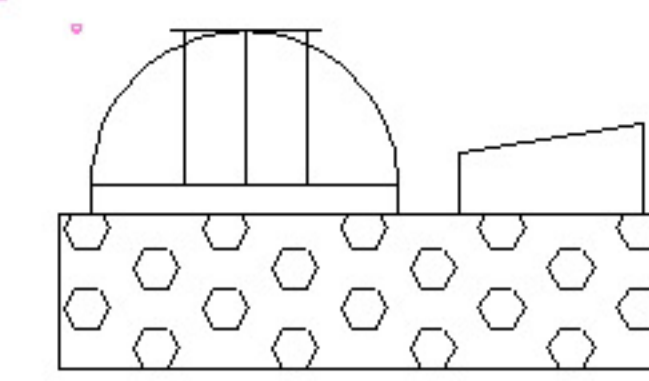
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GR.3 MOUNT				CONTR.:		PROJECT: D-FOSC	
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				DRAWN:	K.S.J.	DWG. NO.:	
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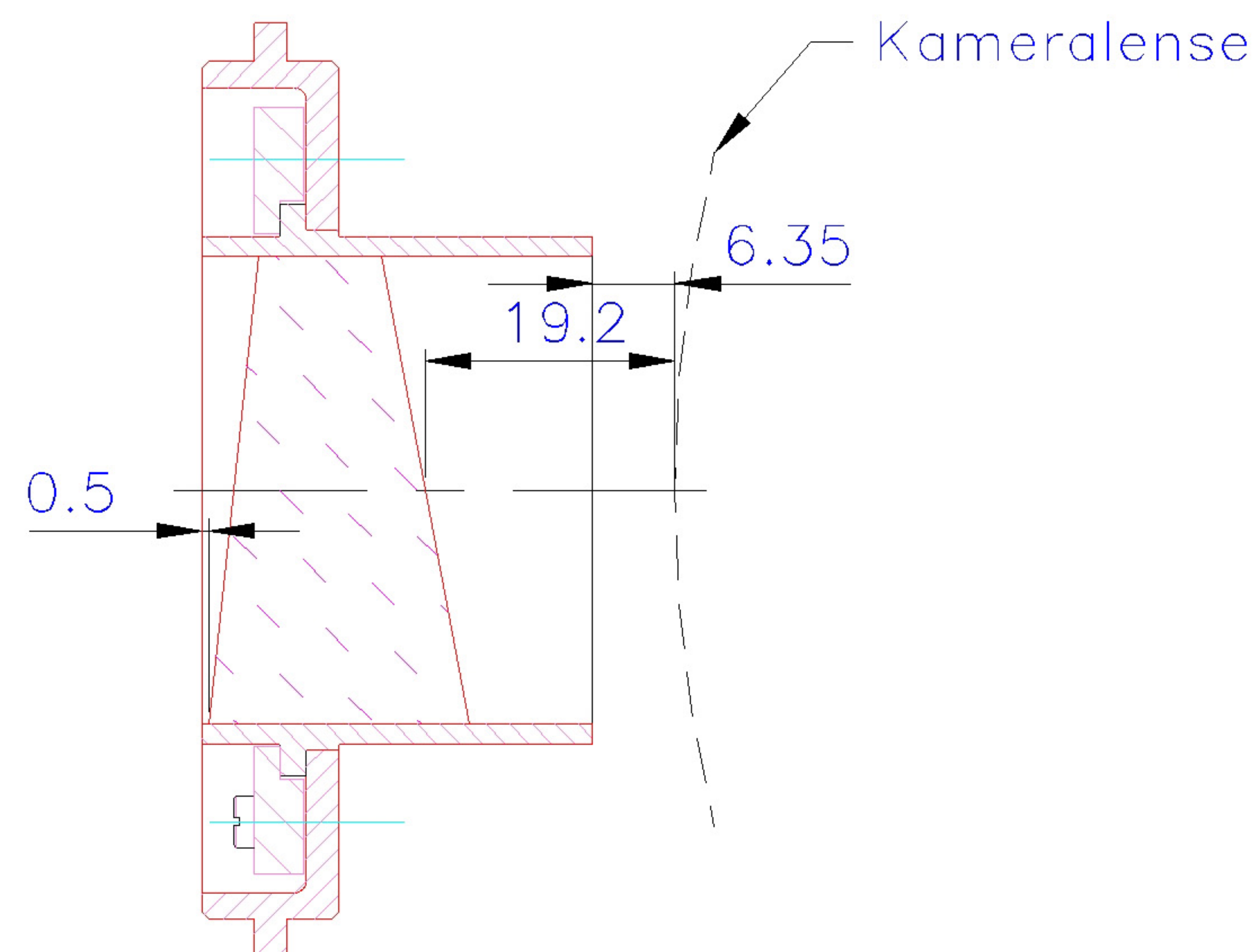
COPENHAGEN UNIVERSITY OBSERVATORY

BRØRFELDEVEJ, DK 4340 TOLLUSE

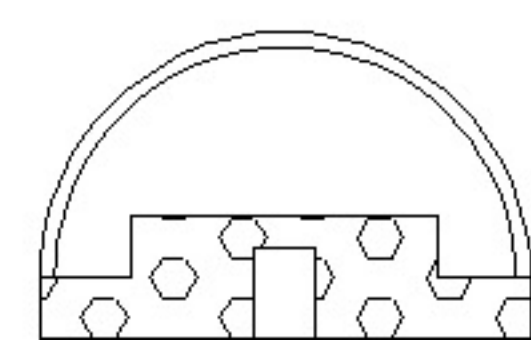
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FAX. 53 48 87 55







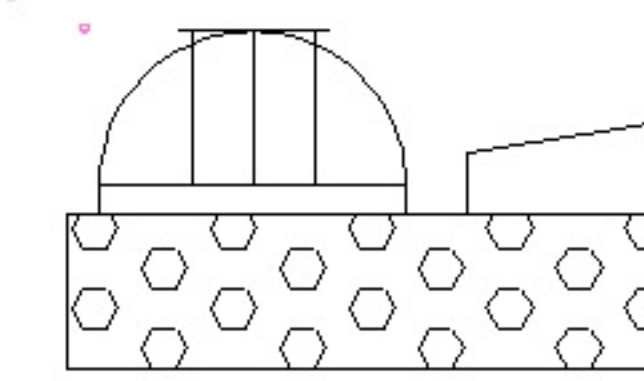
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GR.4 MOUNT				CONTR.:		PROJECT: D-FOSC	
				DATE:	07.09.93		
				DRAWN:	K.S.J.	DWG. NO.: DF-07-11	
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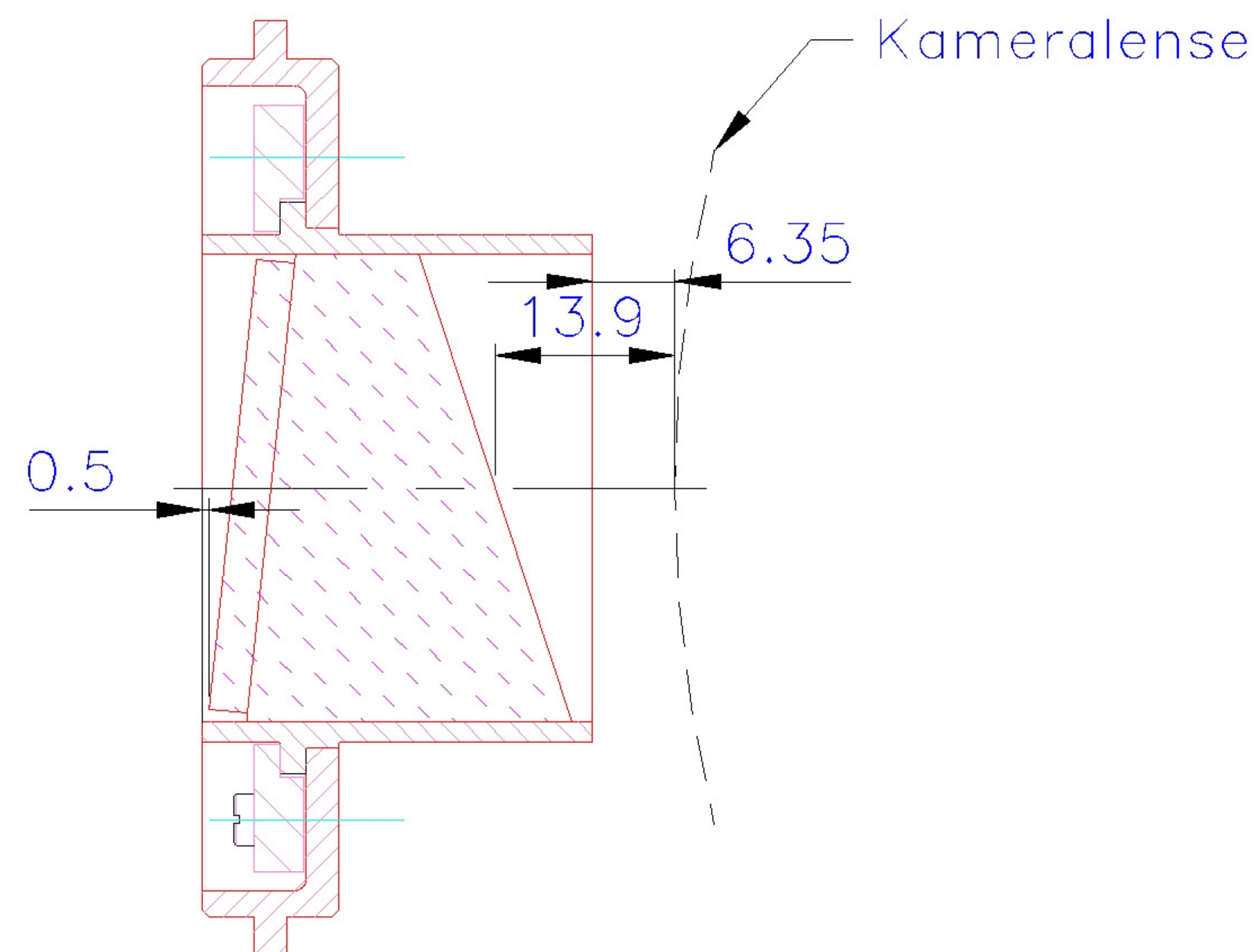
COPENHAGEN UNIVERSITY OBSERVATORY

BRØRFELDEVEJ, DK 4340 TOLLUSE

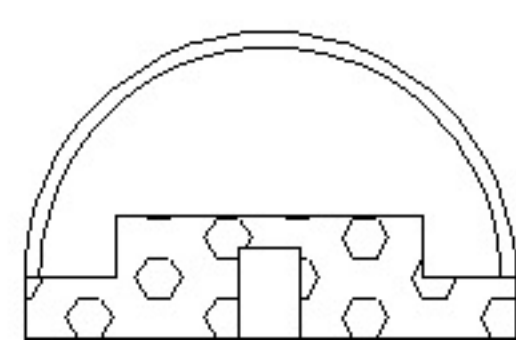
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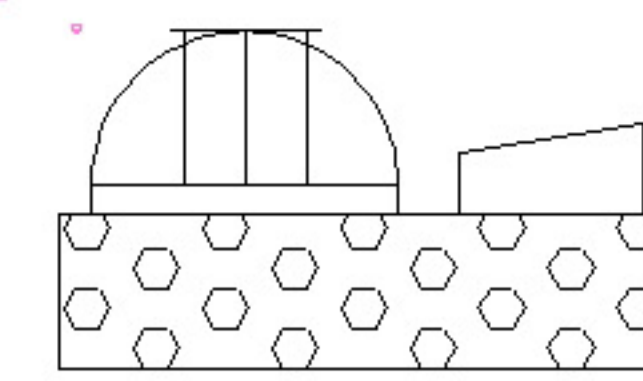
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GR.5 MOUNT				CONTR.:		PROJECT: D-FOSC	
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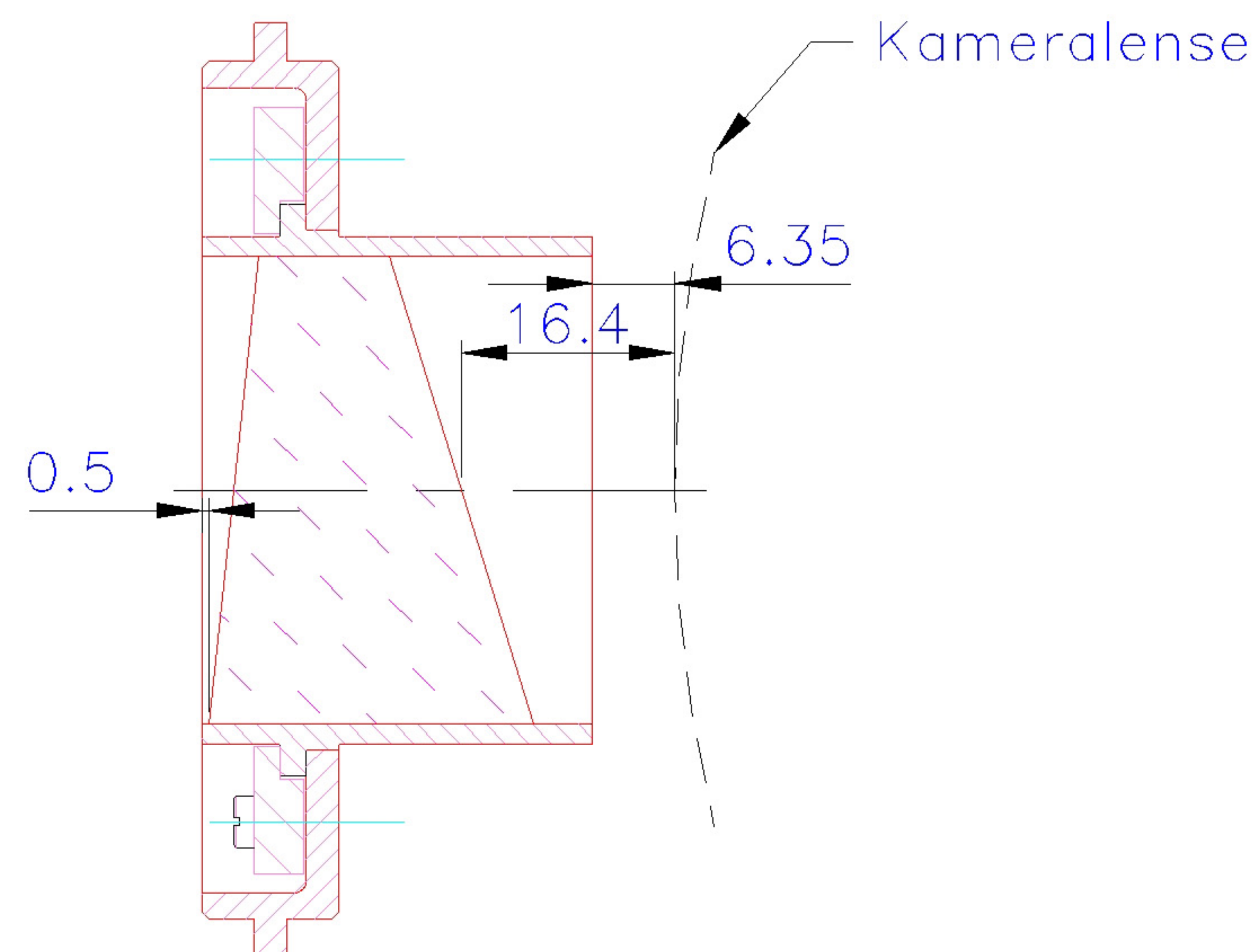
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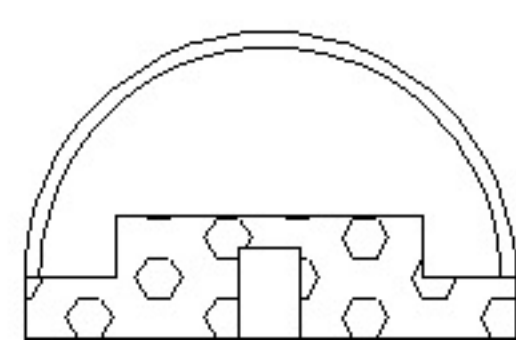
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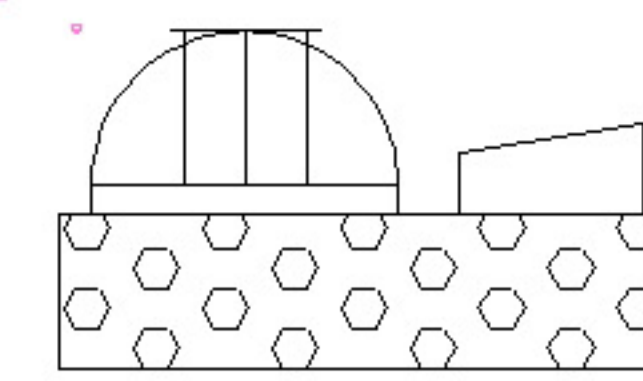
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GR.6 MOUNT				CONTR.:		PROJECT: D-FOSC	
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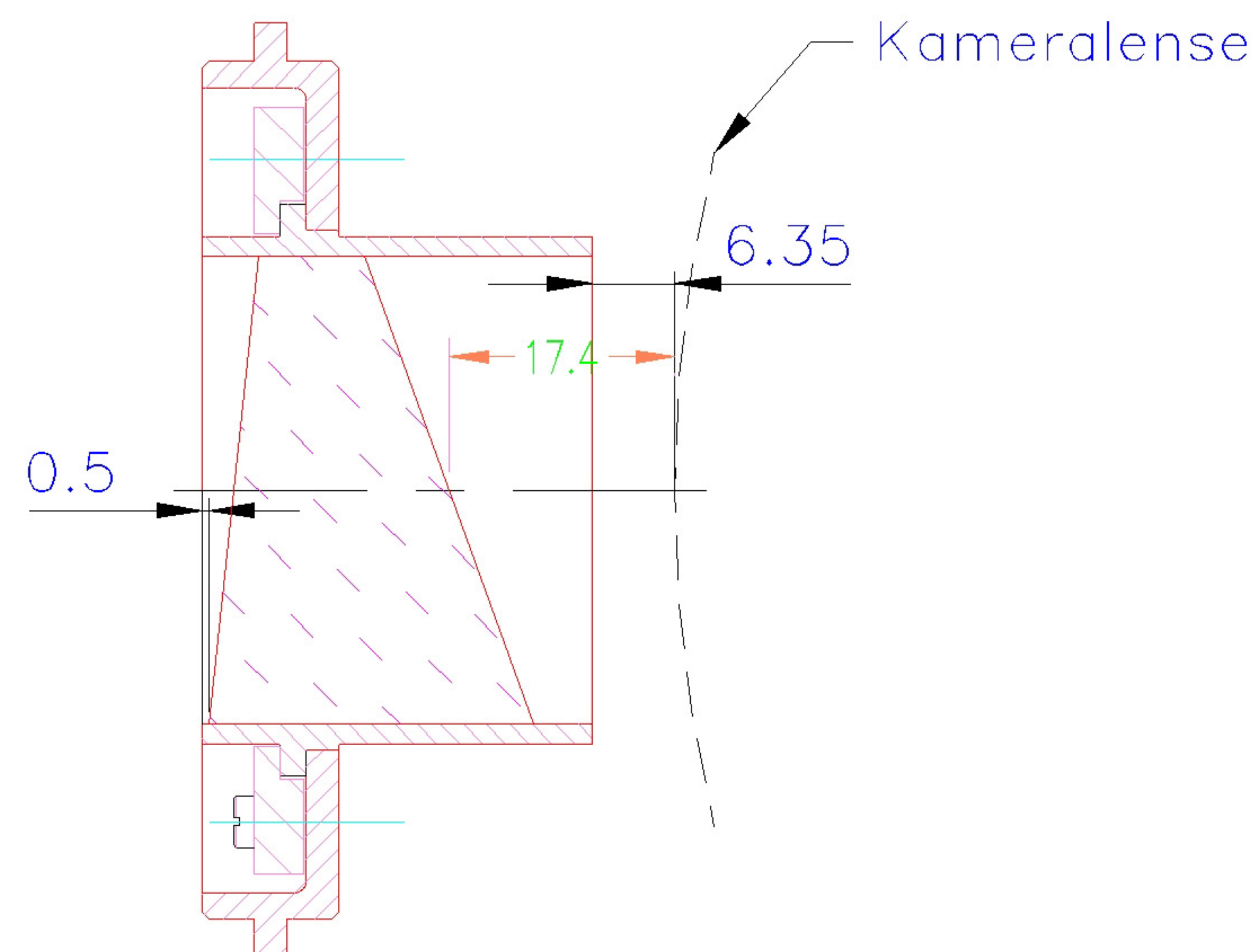
COPENHAGEN UNIVERSITY OBSERVATORY

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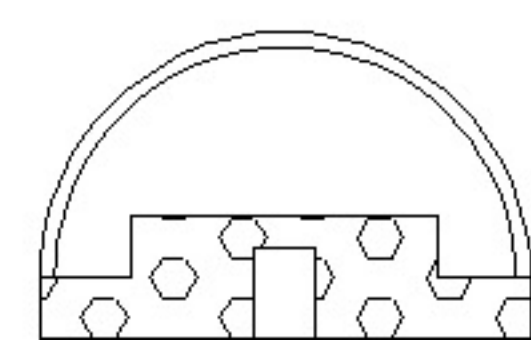
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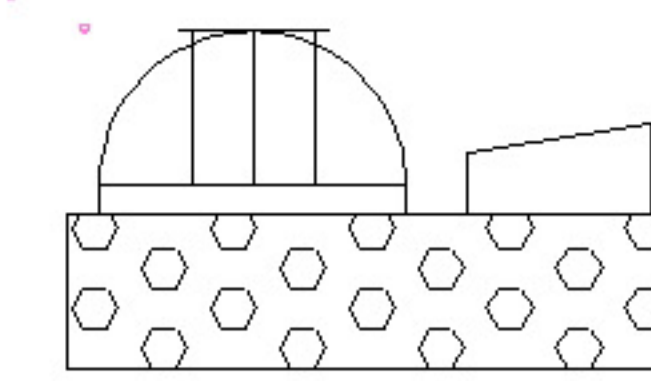
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GR.7 MOUNT				CONTR.:		PROJECT : D-FOSC	
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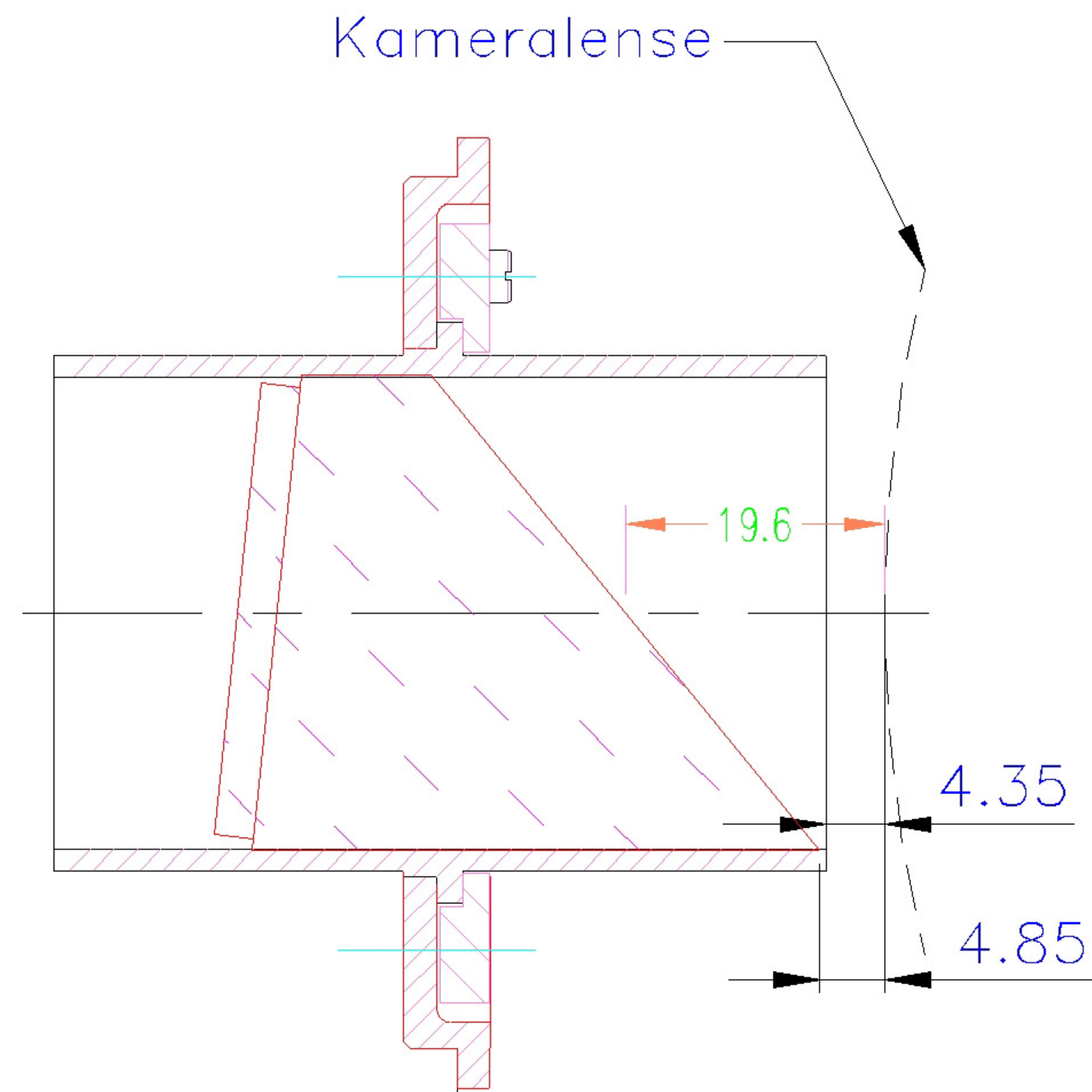
COPENHAGEN UNIVERSITY OBSERVATORY

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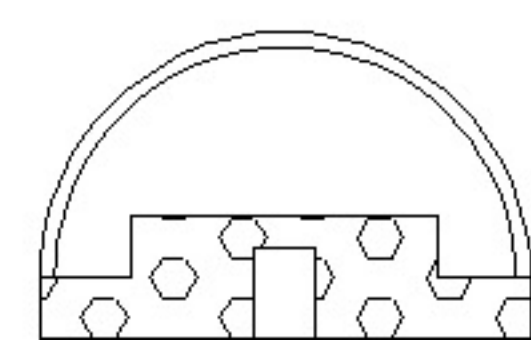
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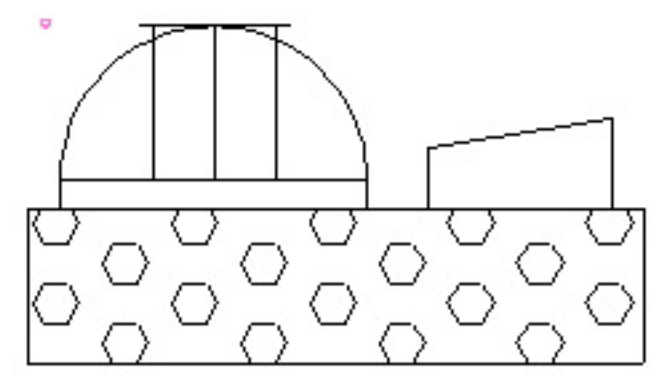
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GR.8 MOUNT				CONTR.:		PROJECT : D-FOSC	
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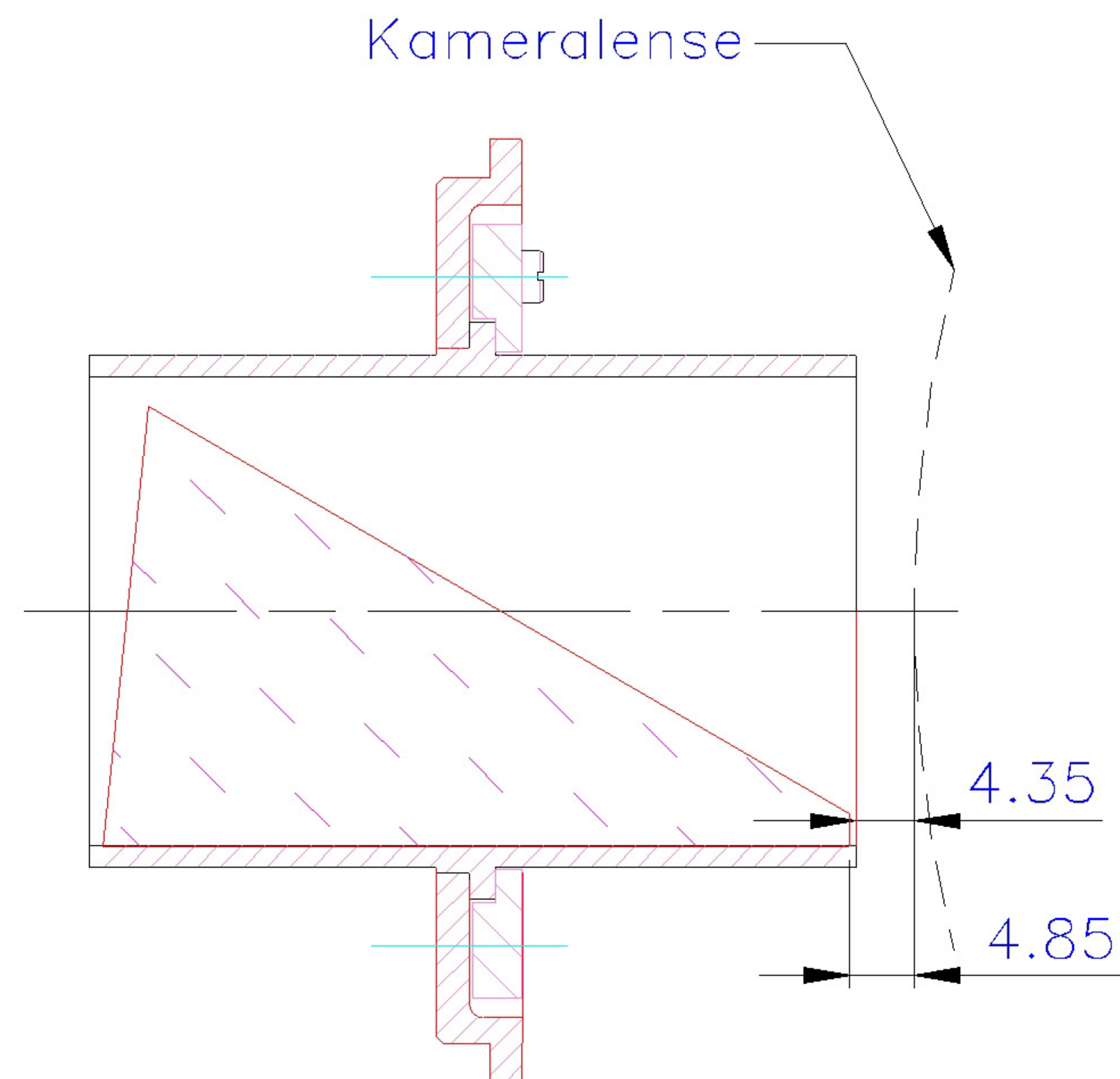
COPENHAGEN UNIVERSITY OBSERVATORY

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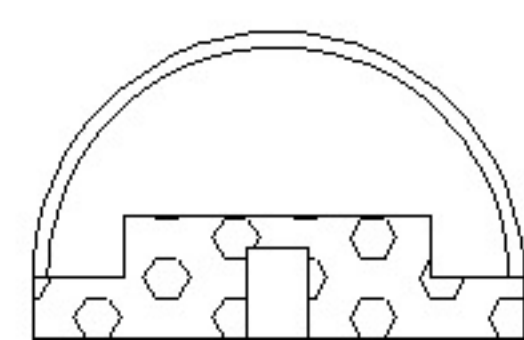
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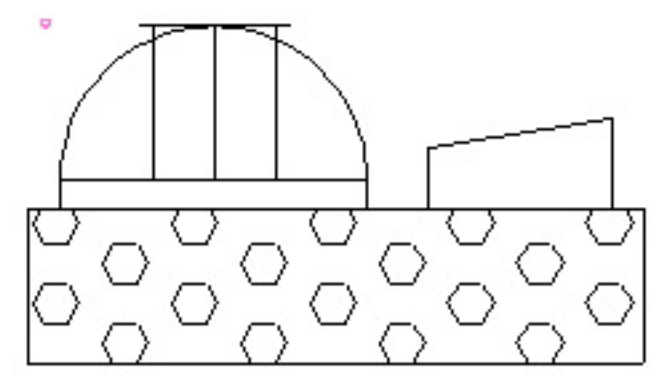
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GR.9 MOUNT				CONTR.:		PROJECT : D-FOSC	
				DATE :	07.09.93		
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COPENHAGEN UNIVERSITY OBSERVATORY

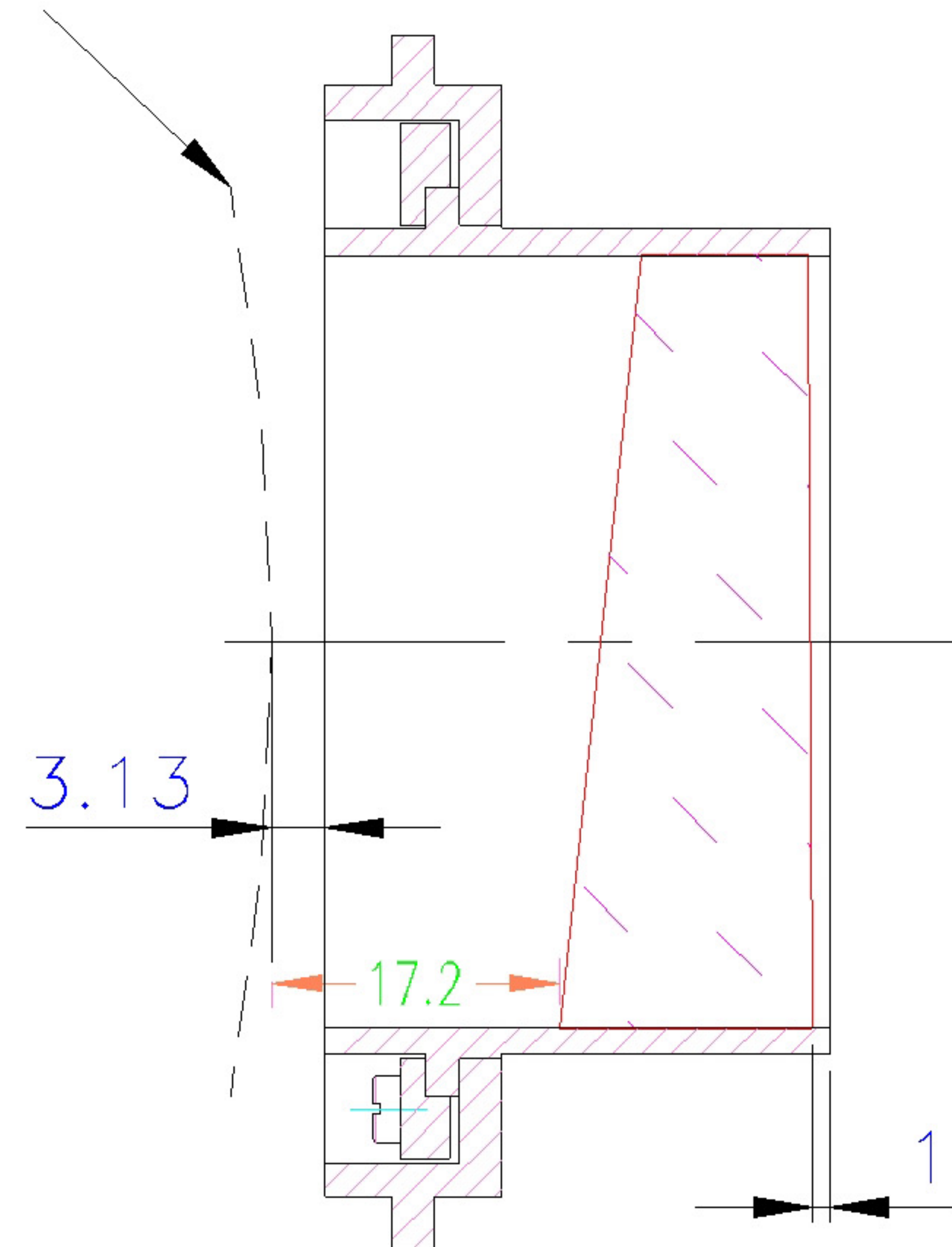
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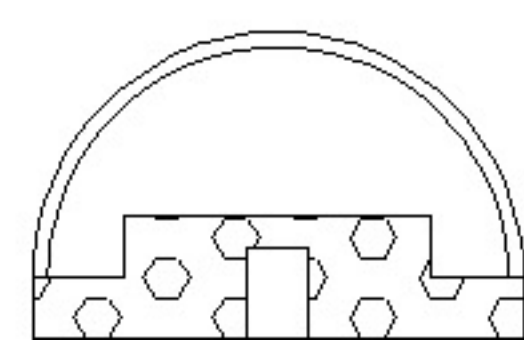




Kollimator



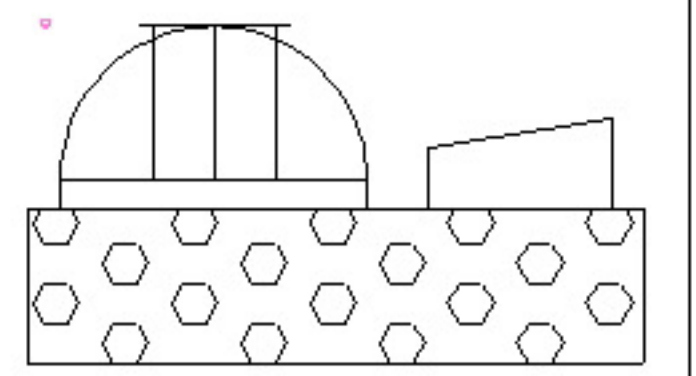
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COPENHAGEN UNIVERSITY OBSERVATORY

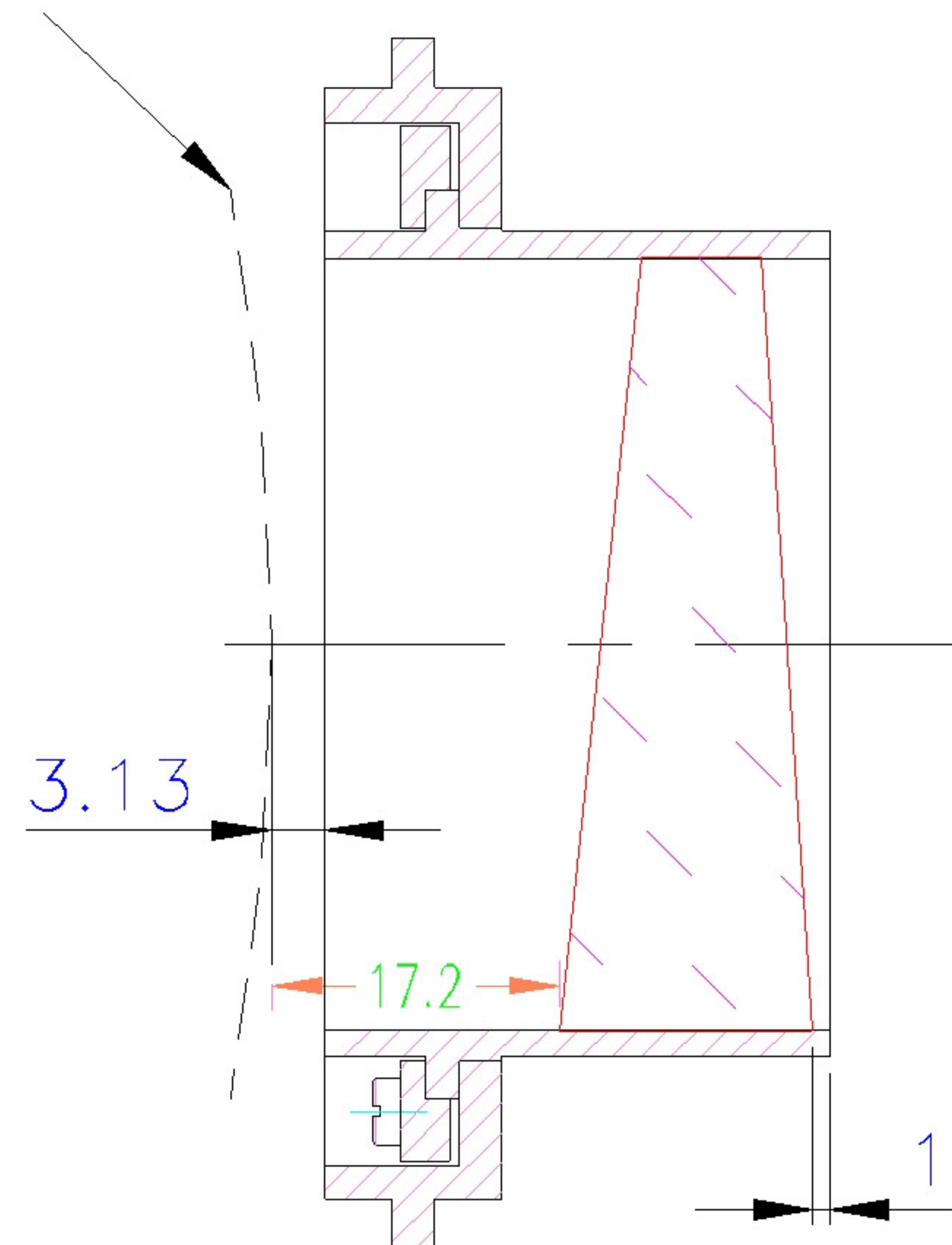
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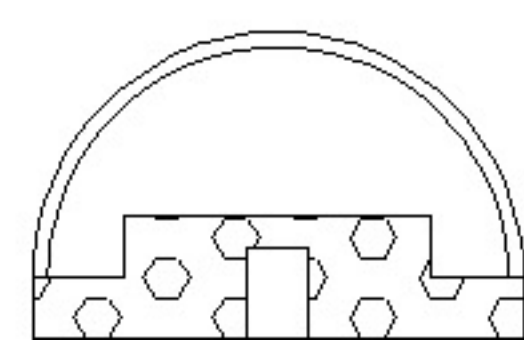




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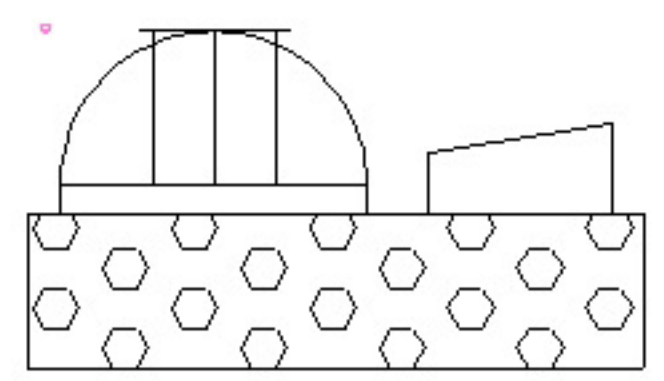
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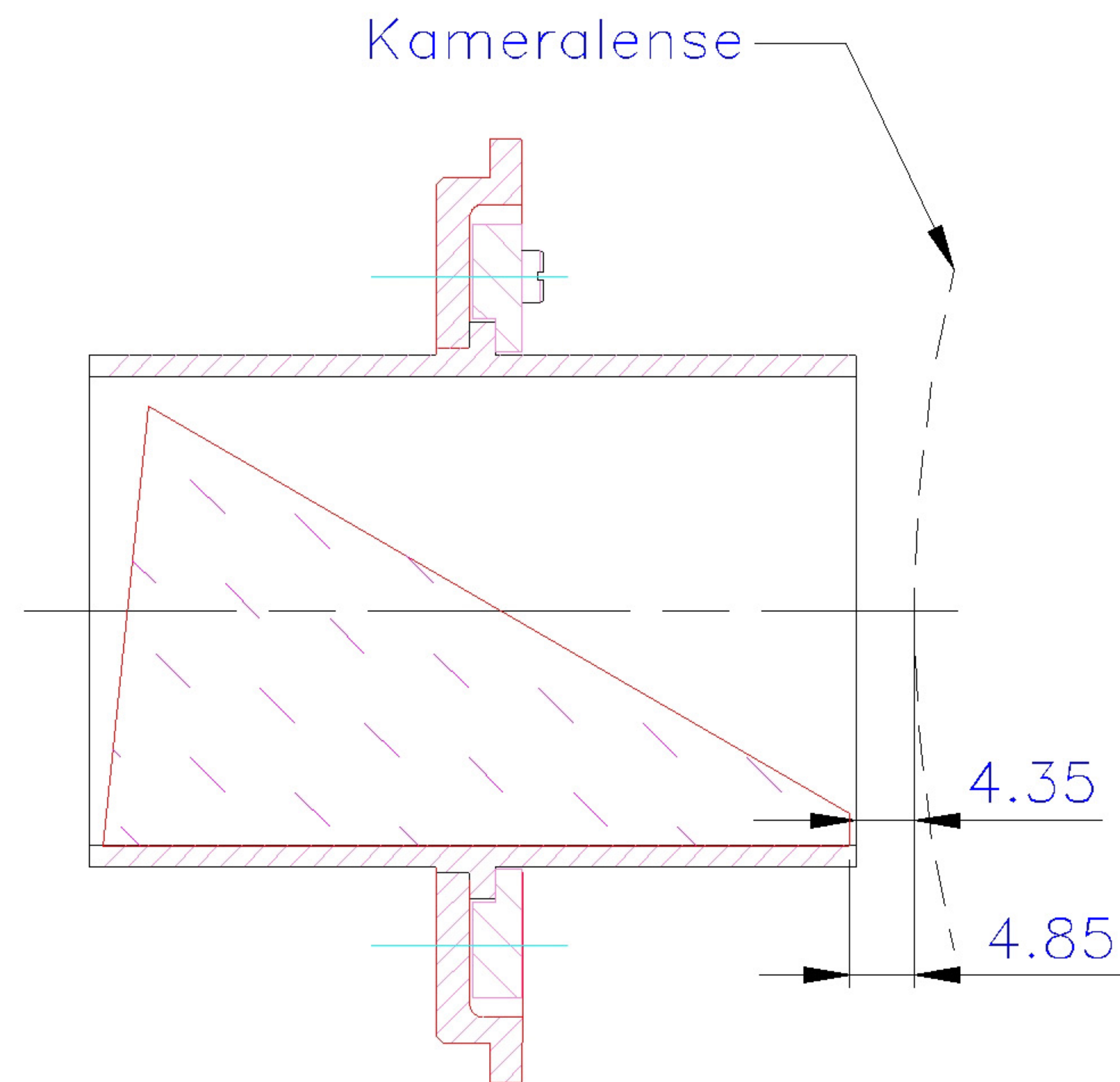
COPENHAGEN UNIVERSITY OBSERVATORY

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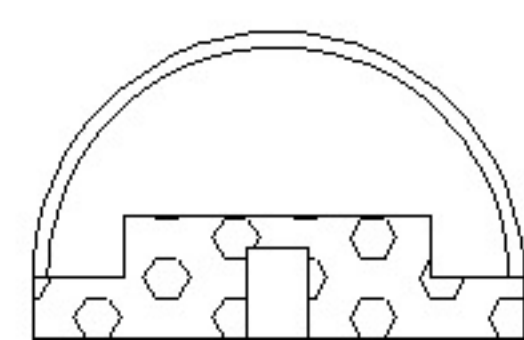
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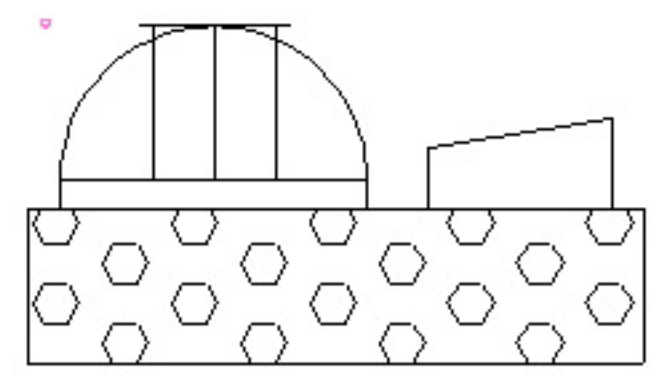
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GR.13 MOUNT				CONTR.:		PROJECT : D-FOSC	
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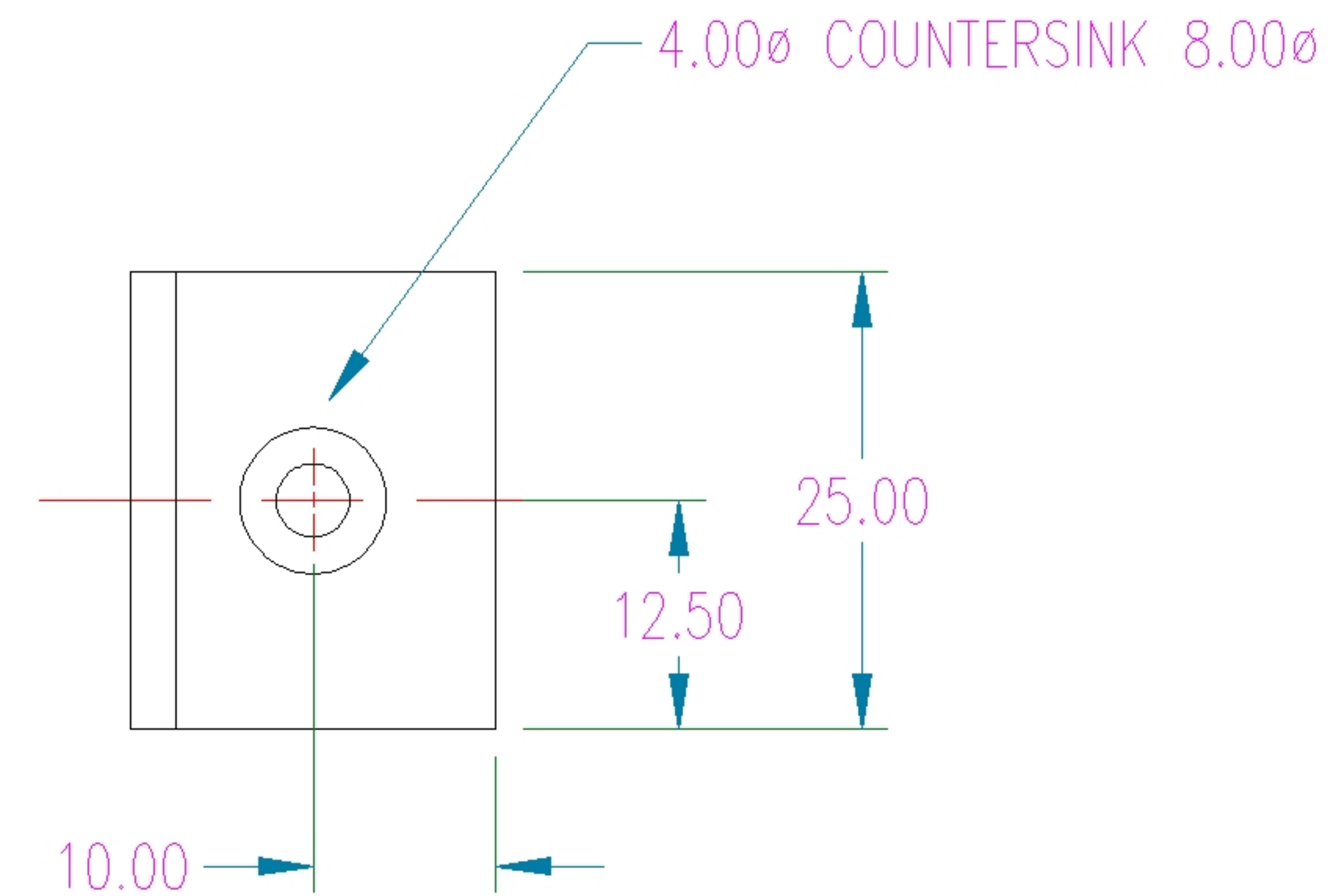
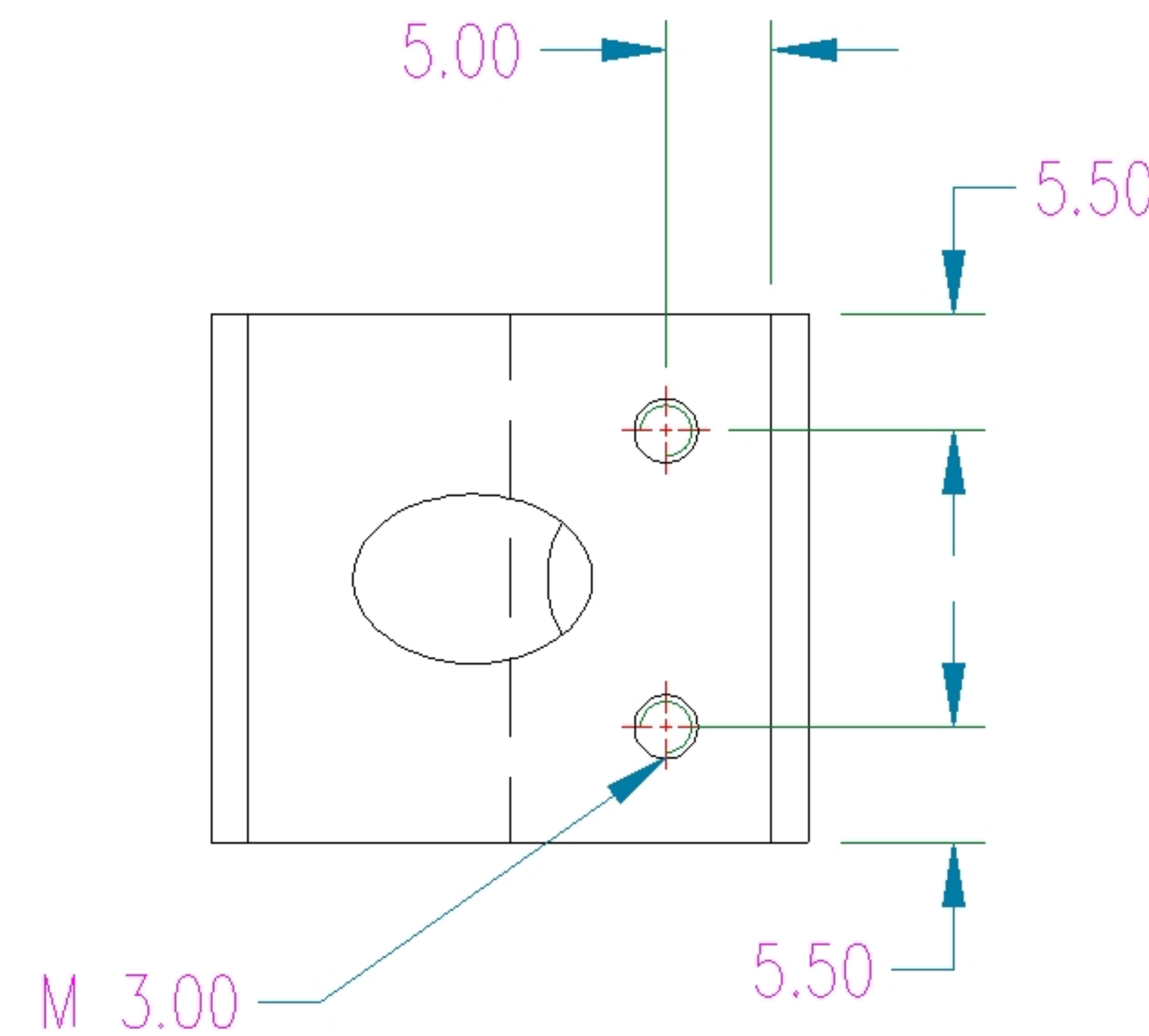
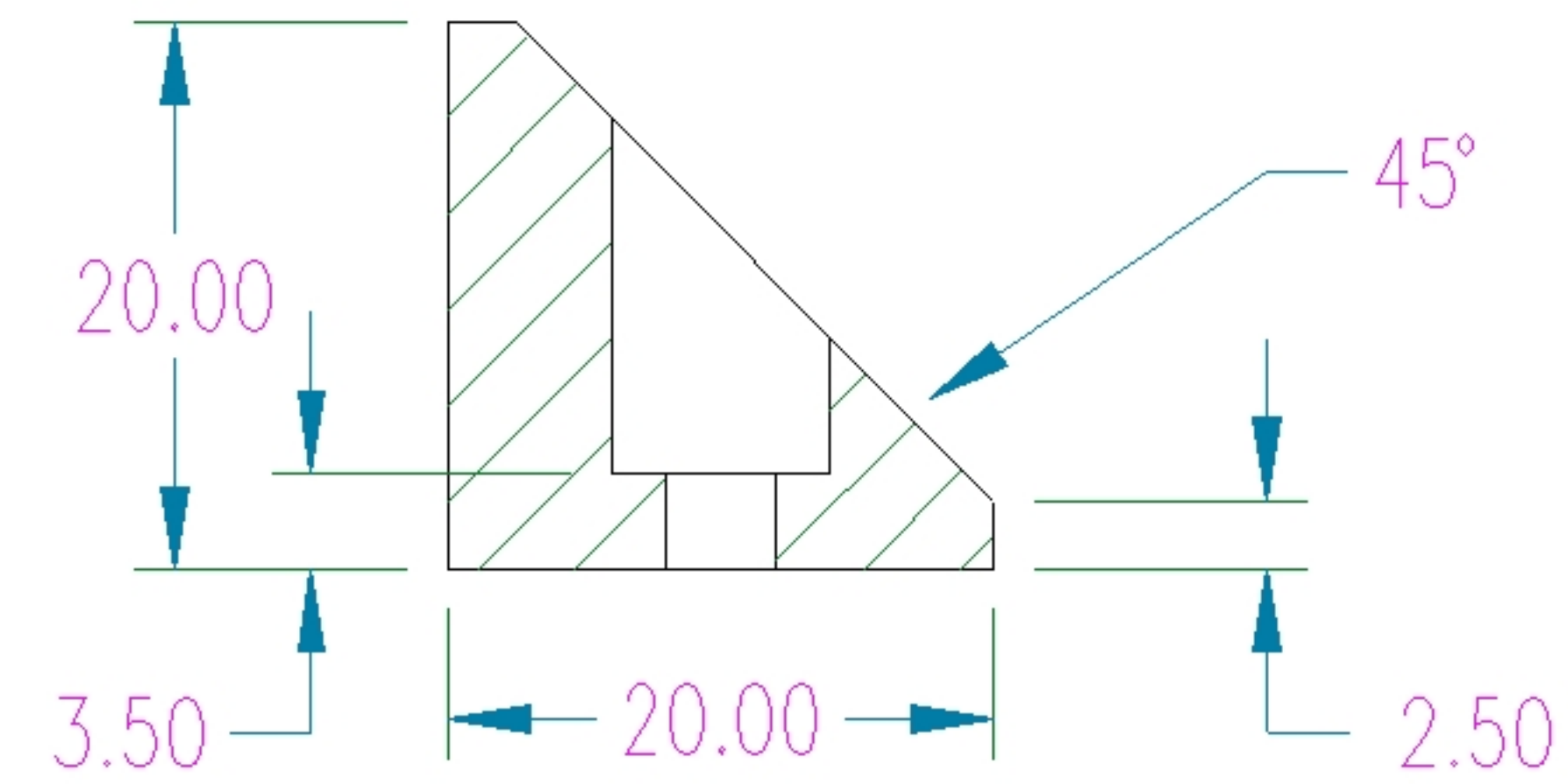
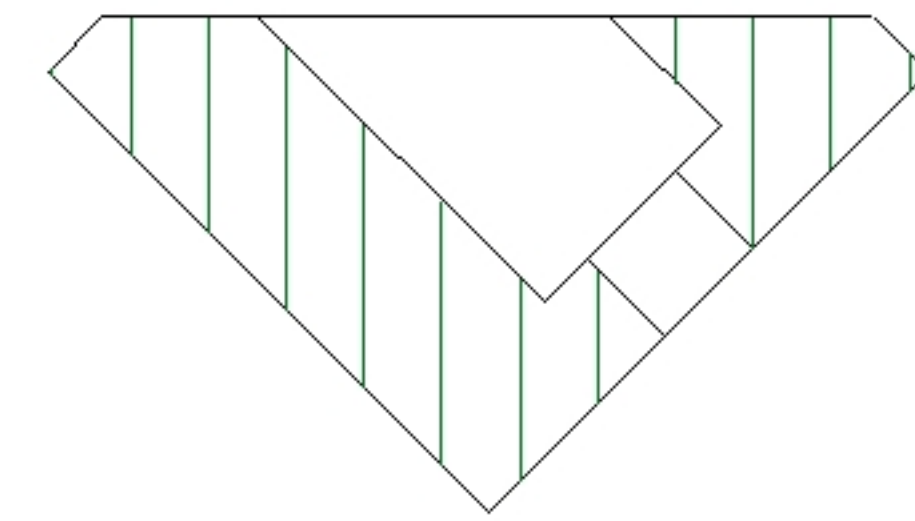
COPENHAGEN UNIVERSITY OBSERVATORY

BRØRFELDEVEJ, DK 4340 TOLLØSE

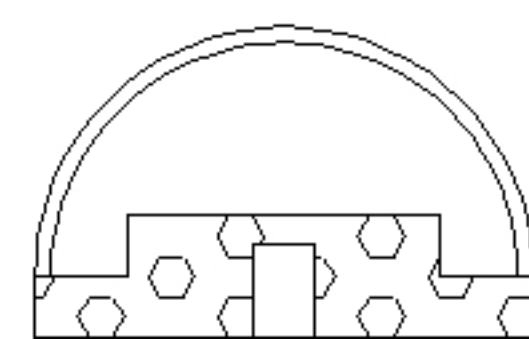
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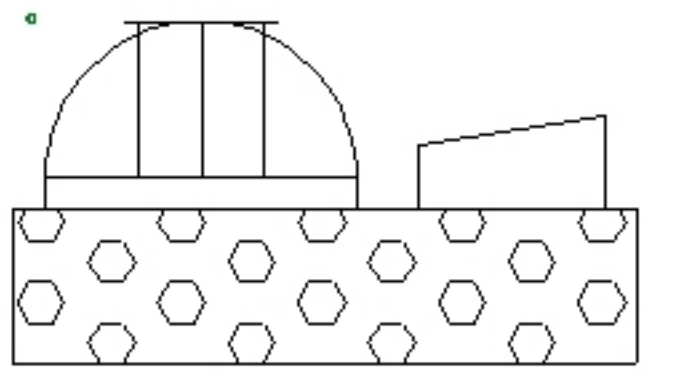
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2	ALU		DF-08-00			DF-08-05	
BLOCK FOR INI. & HALL SW.				CONTR. :		PROJECT : D-FOSC	
				DATE :	09.09.93		
				DRAWN :	K.S.J	DWG. NO. : DF-08-05	
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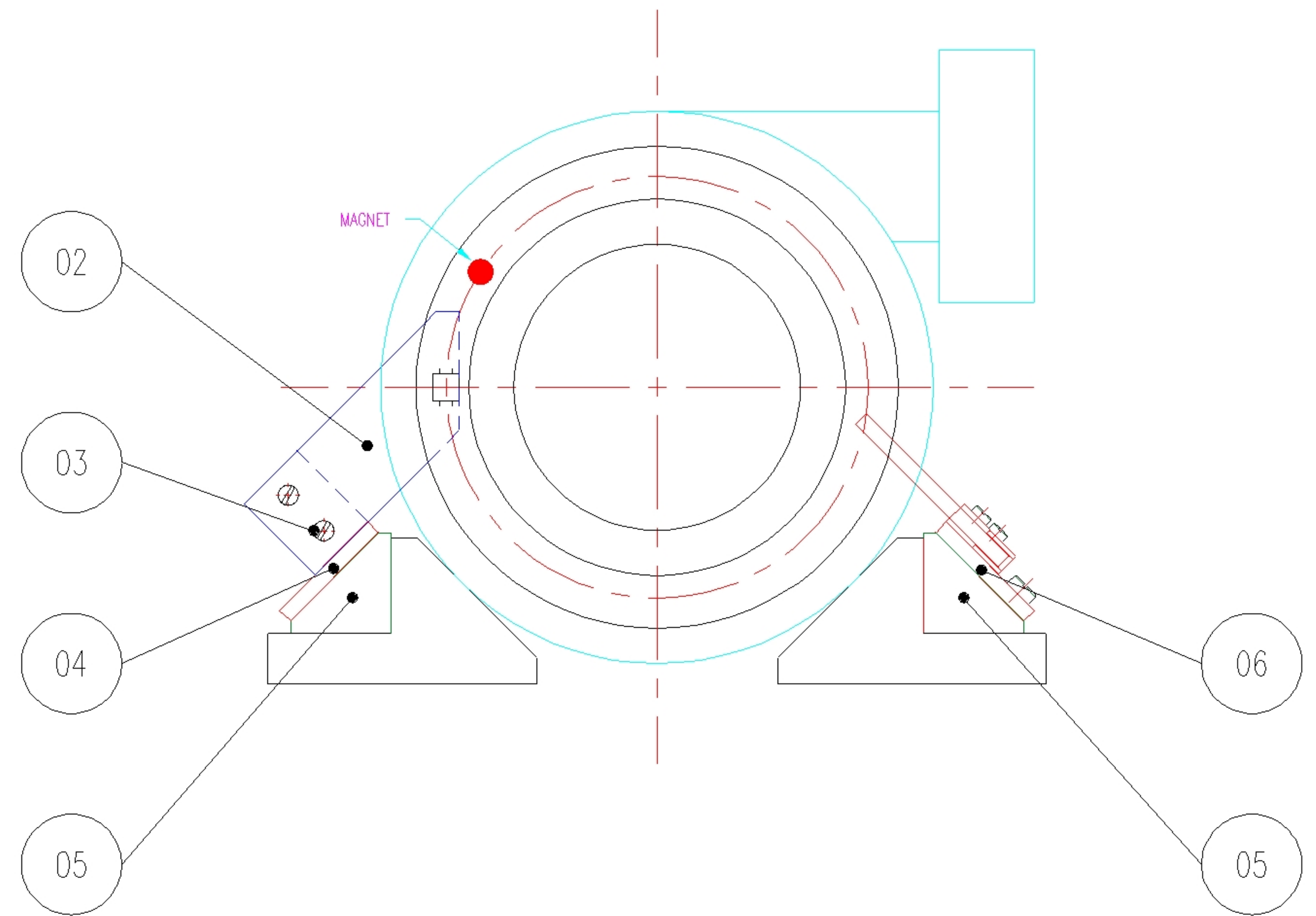
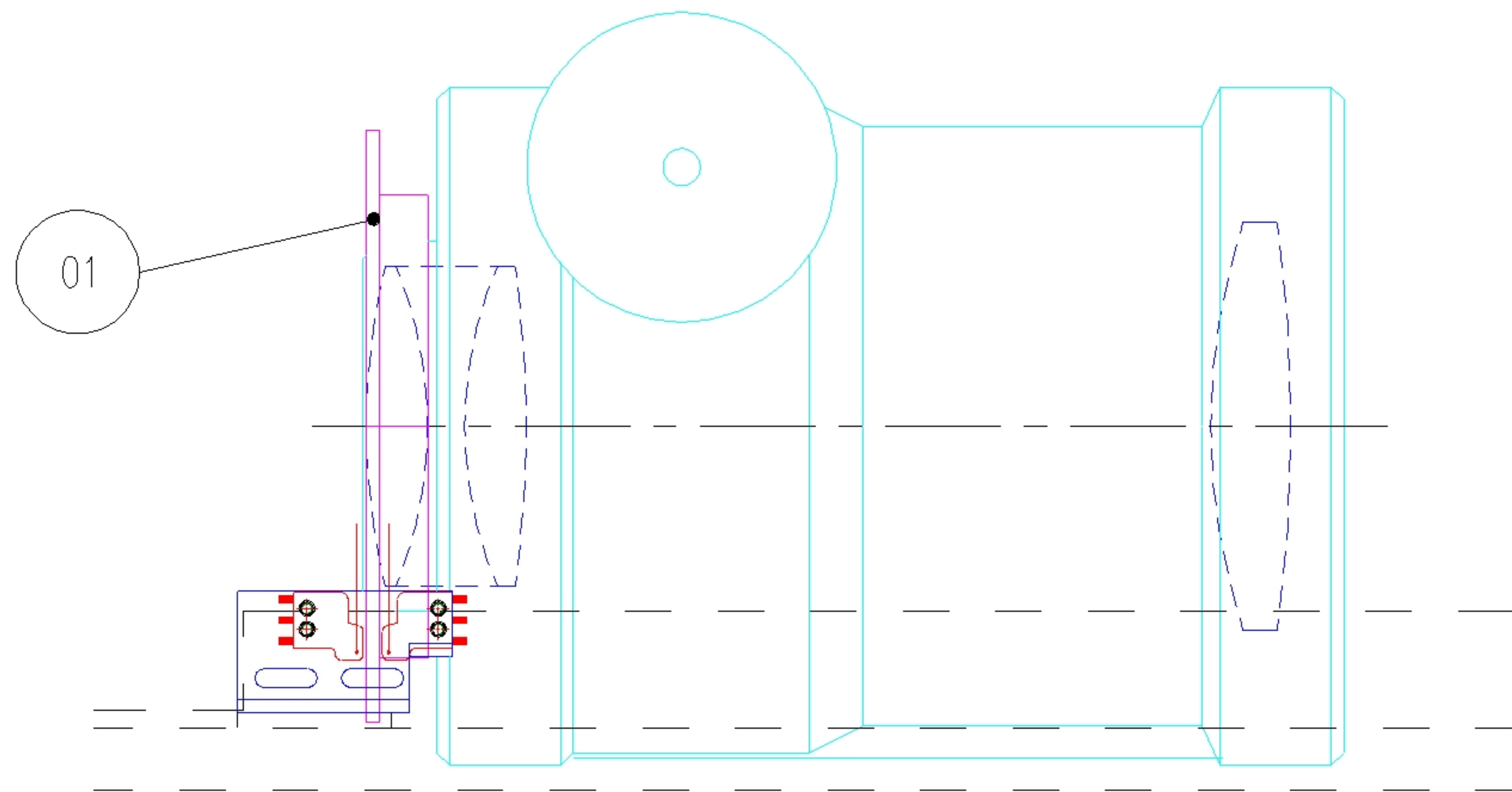
COPENHAGEN UNIVERSITY OBSERVATORY

BRORFELDEVEJ, DK 4340 T?LL?SE

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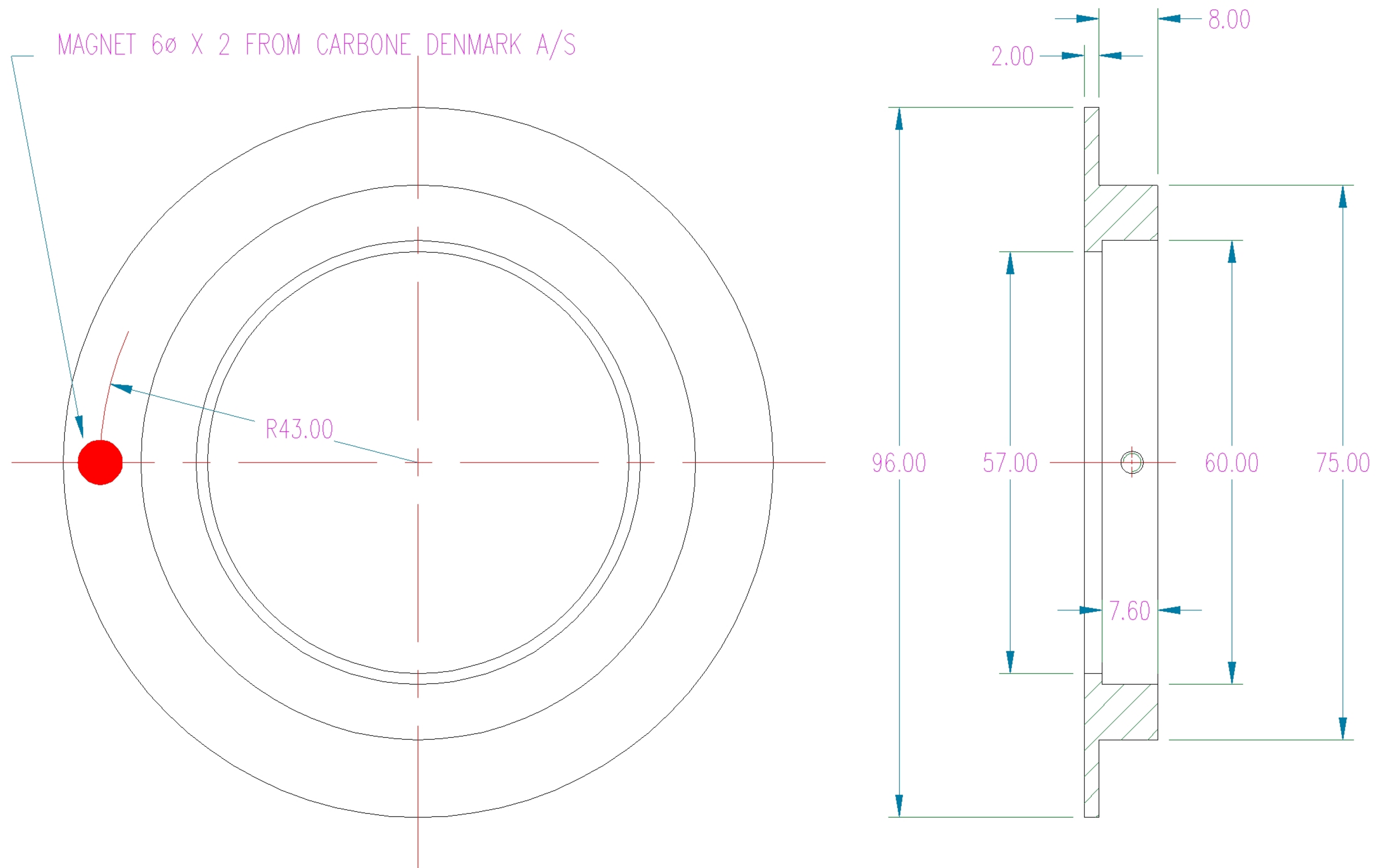




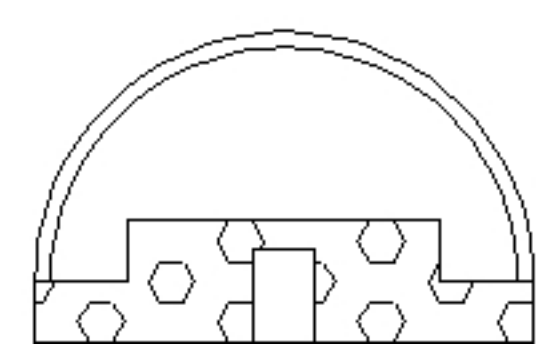


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CAMERA/FOCUS				CONTR.:		PROJECT : D-FOSC	
				DATE :	09.09.93		
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COPENHAGEN UNIVERSITY OBSERVATORY							
BRORFELDEVEJ, DK 4340 TÅLLØSE				TELF. 53 48 81 95			
				FAX. 53 48 87 55			





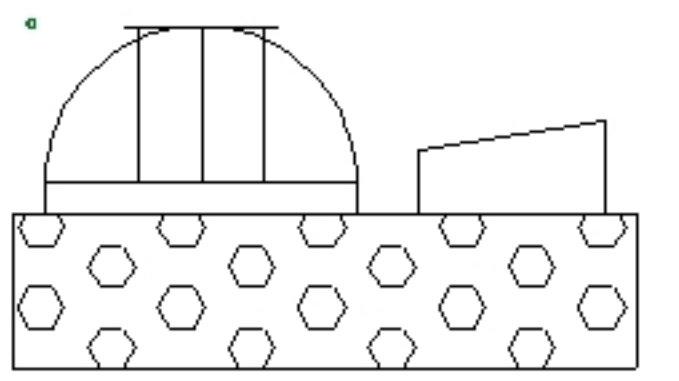
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FLANGE FOR MICROSW./HALLSW.				CONTR. :		PROJECT : D-FOSC	
				DATE :	09.09.93		
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COPENHAGEN UNIVERSITY OBSERVATORY

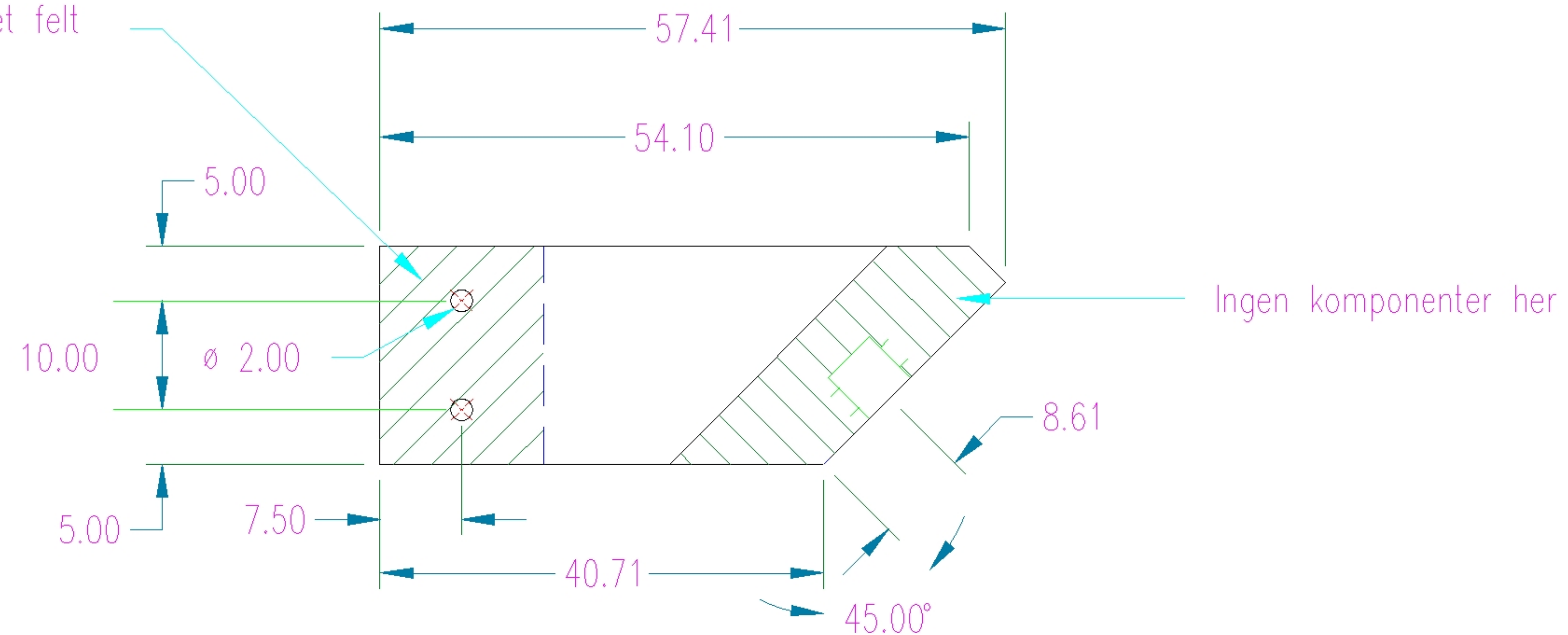
BRORFELDEVEJ, DK 4340 T?LL?SE

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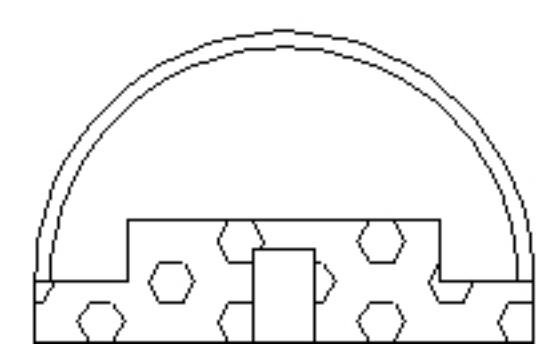




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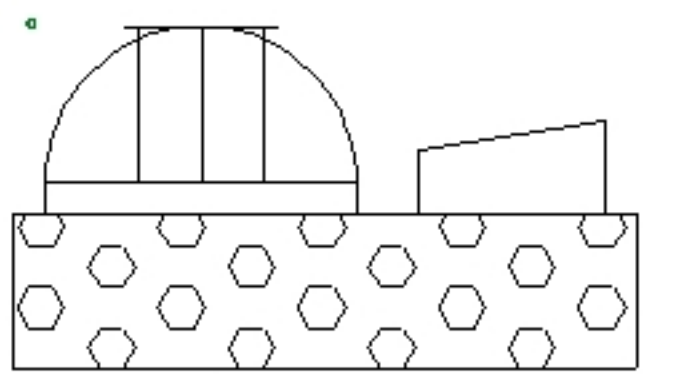
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PRINT FOR INI.HALLSW.				CONTR. :		PROJECT : D-FOSC	
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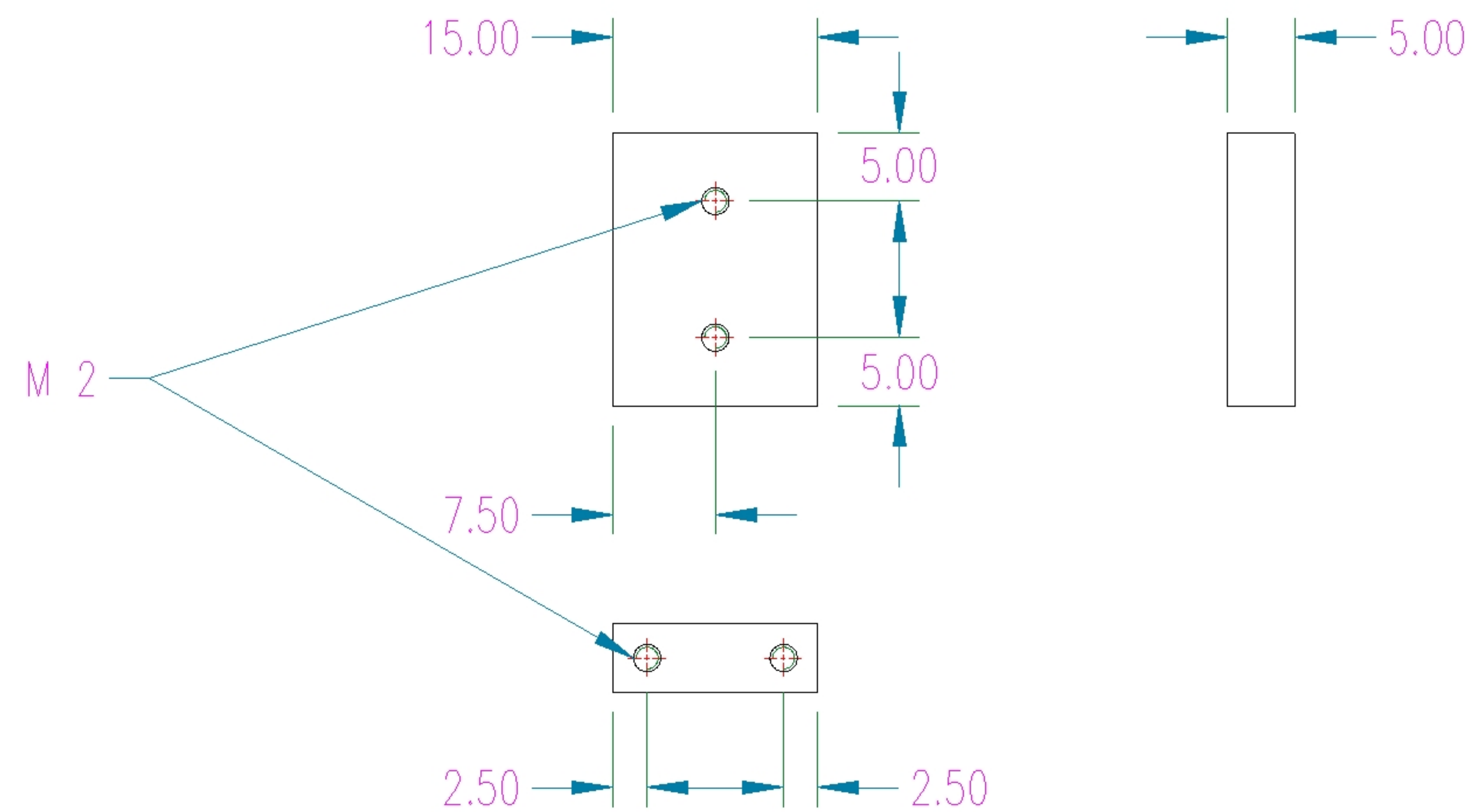
COPENHAGEN UNIVERSITY OBSERVATORY

BRORFELDEVEJ, DK 4340 T?LL?SE

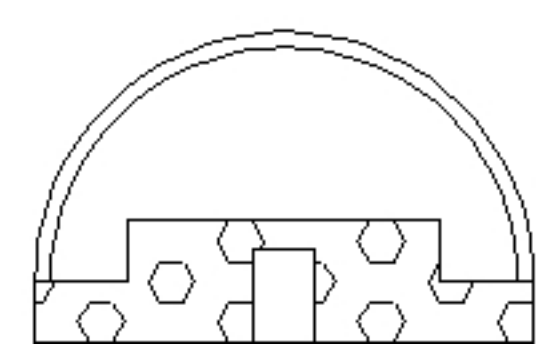
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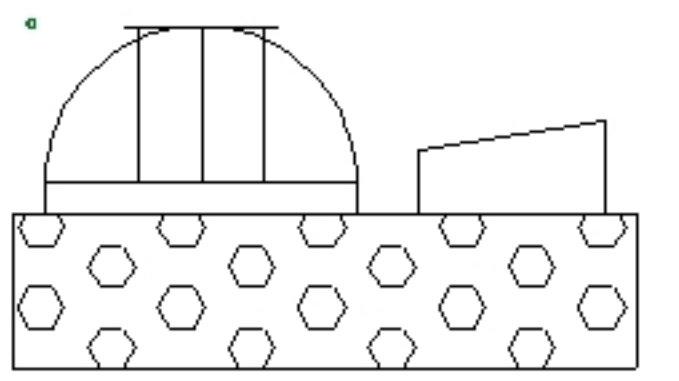
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HOLDER FOR INI.HALLSW.				CONTR. :		PROJECT : D-FOSC	
				DATE :	09.09.93		
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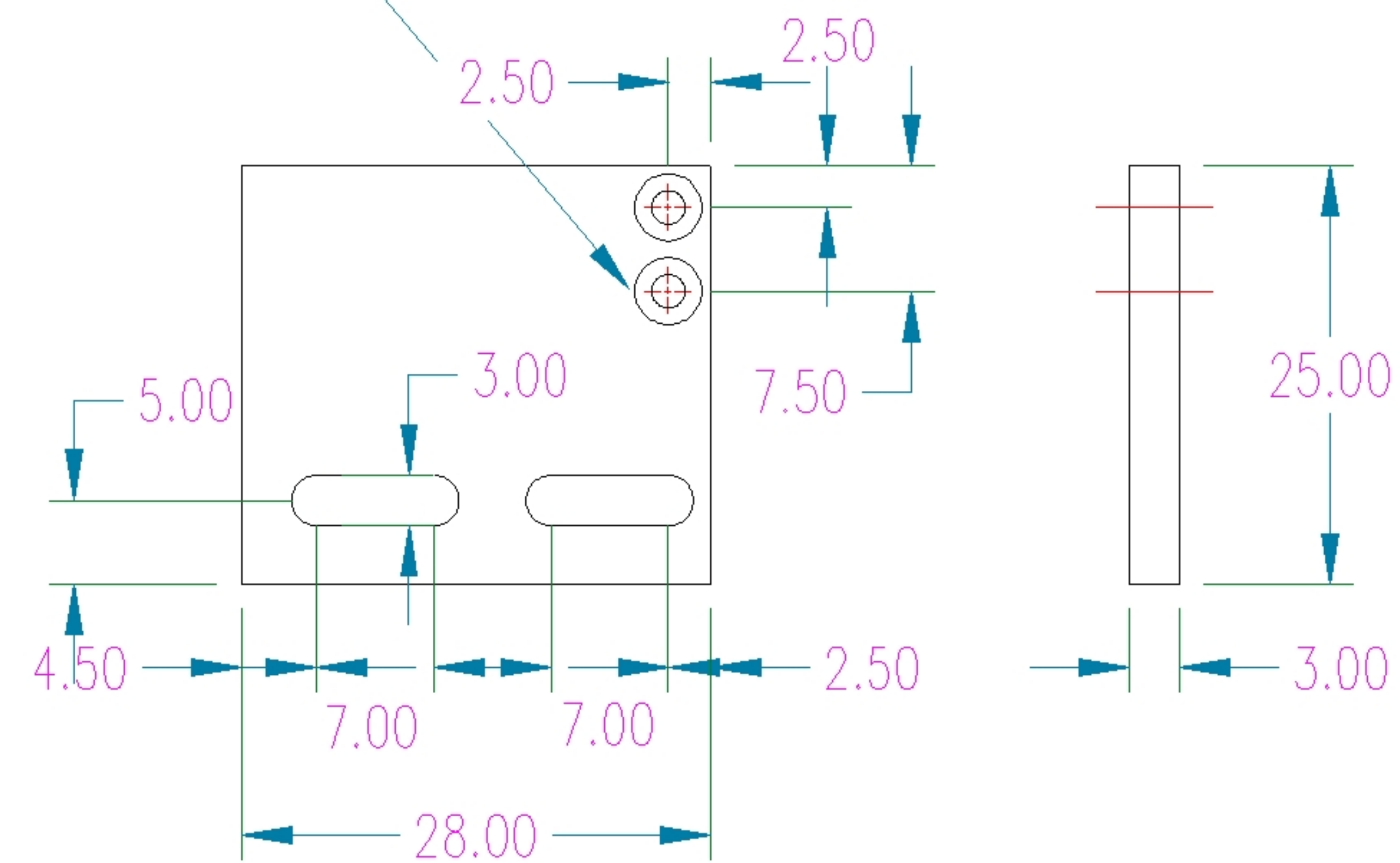
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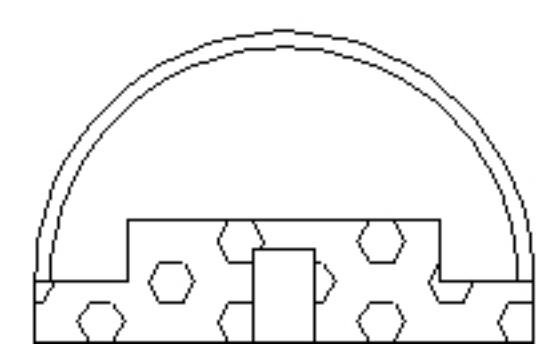




ø 2.00 COUNTERSINK



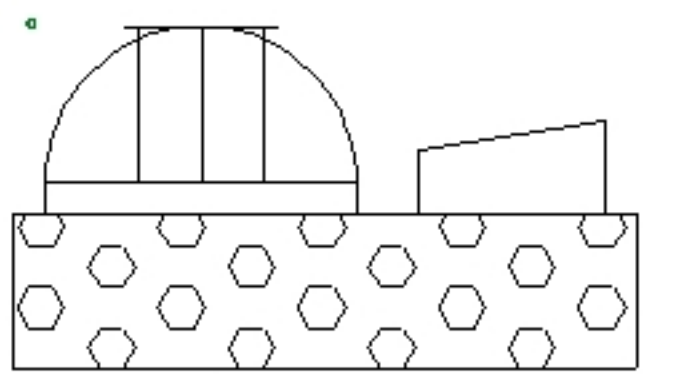
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ADJUST PLATE FOR INI.HALLSW.				CONTR. :		PROJECT : D-FOSC	
				DATE :	09.09.93		
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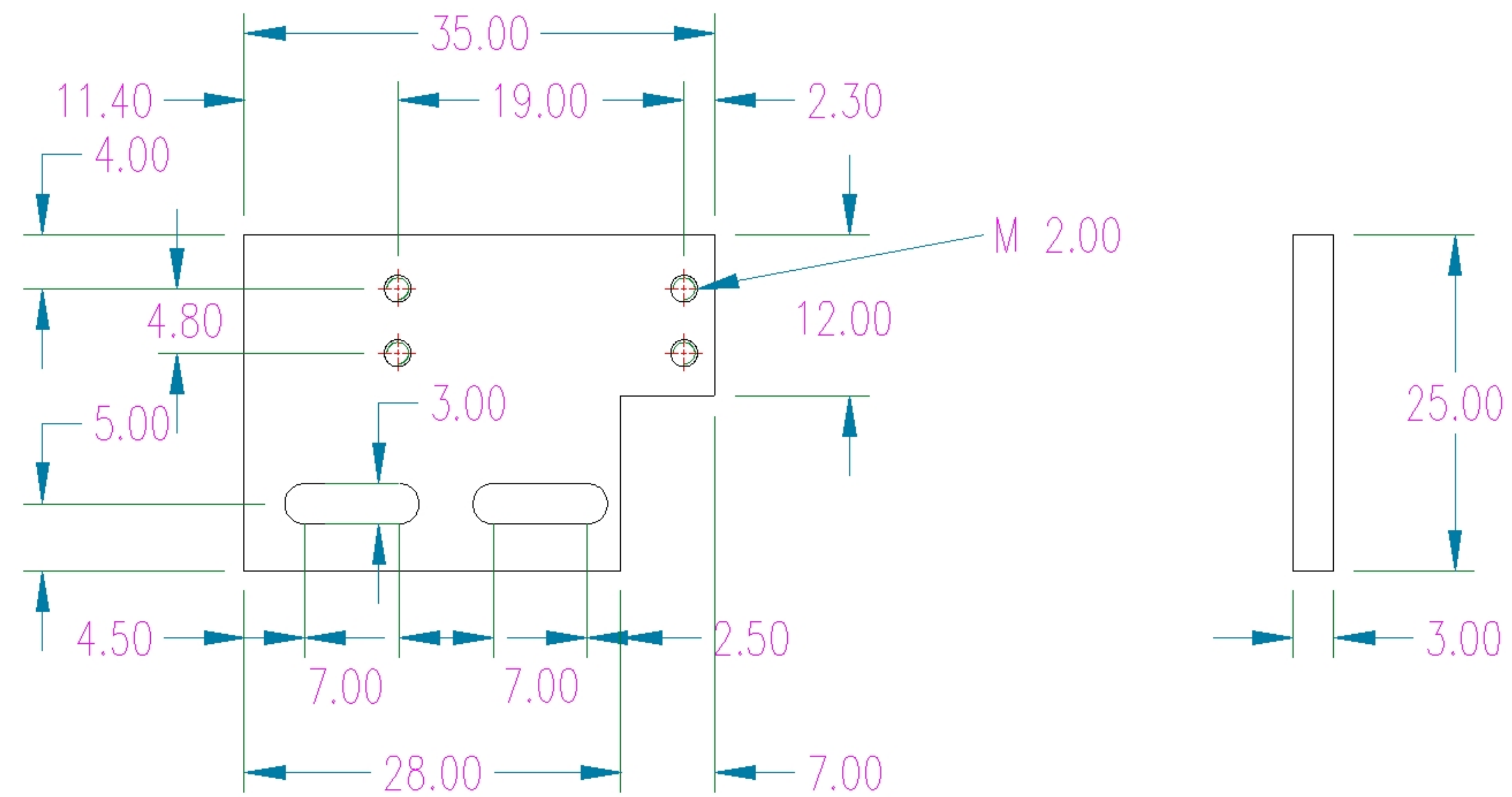
COPENHAGEN UNIVERSITY OBSERVATORY

BRORFELDEVEJ, DK 4340 T?LL?SE

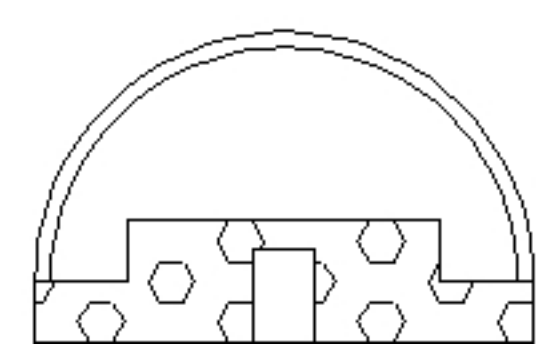
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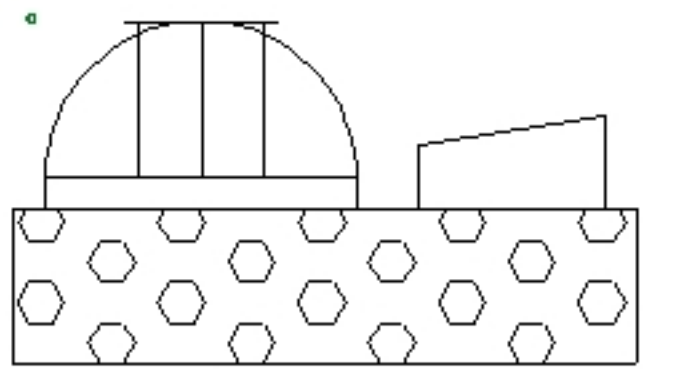
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ADJUST PLATE FOR MICROSW.				CONTR. :		PROJECT : D-FOSC	
				DATE :	09.09.93		
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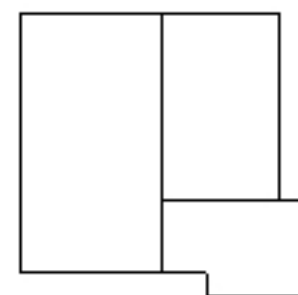
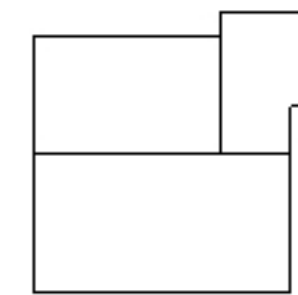
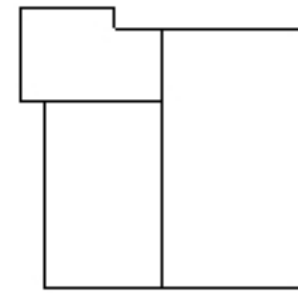
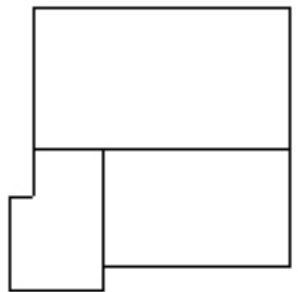
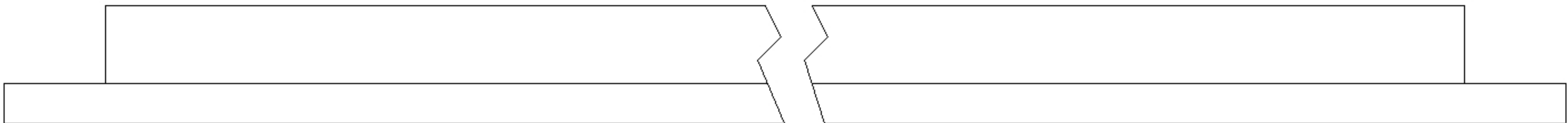
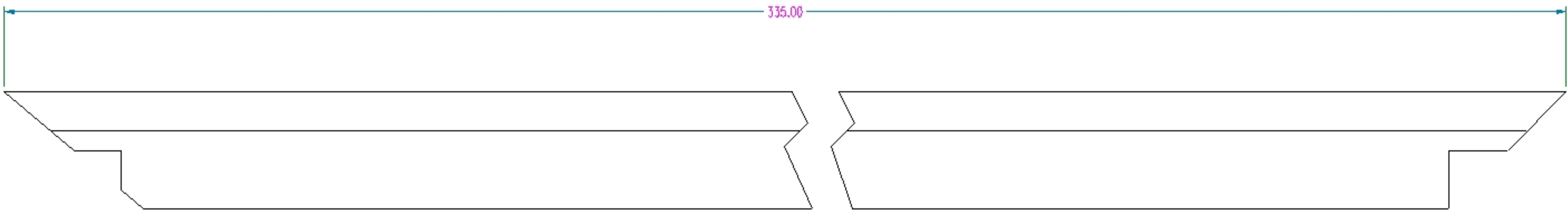
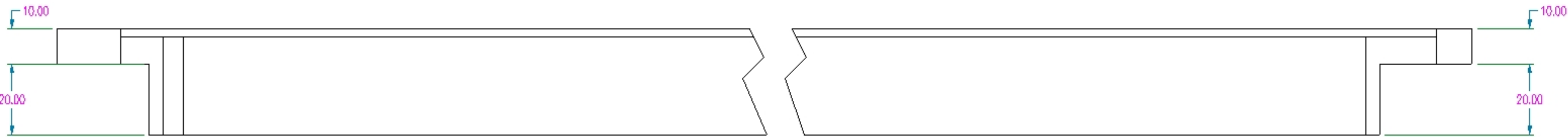
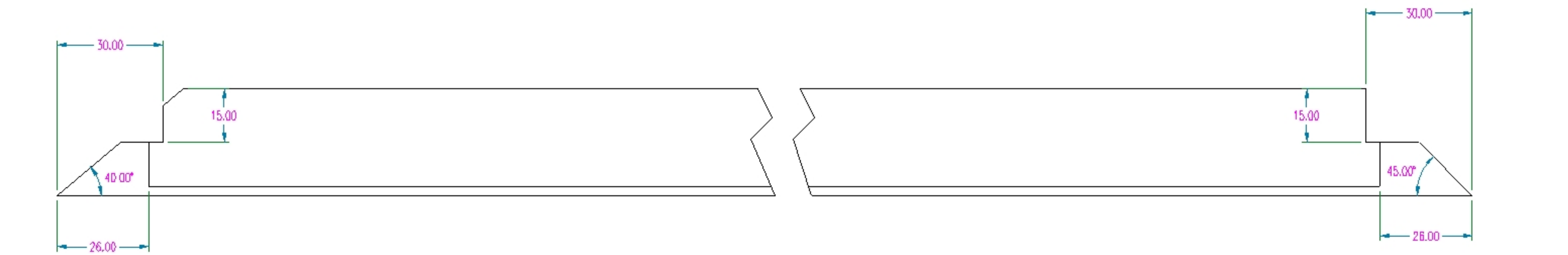
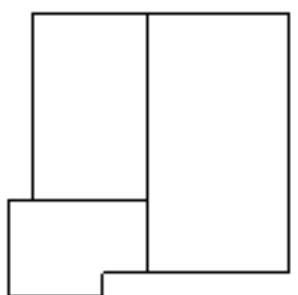
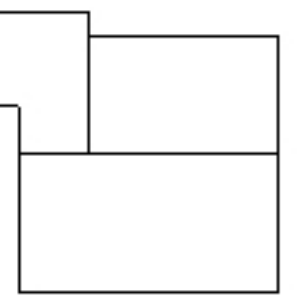
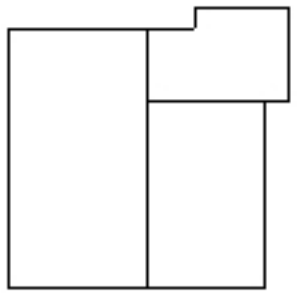
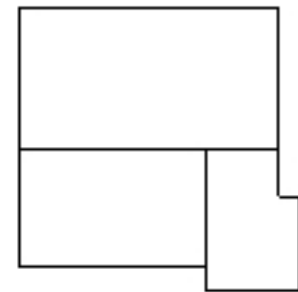
COPENHAGEN UNIVERSITY OBSERVATORY

BRORFELDEVEJ, DK 4340 T?LL?SE

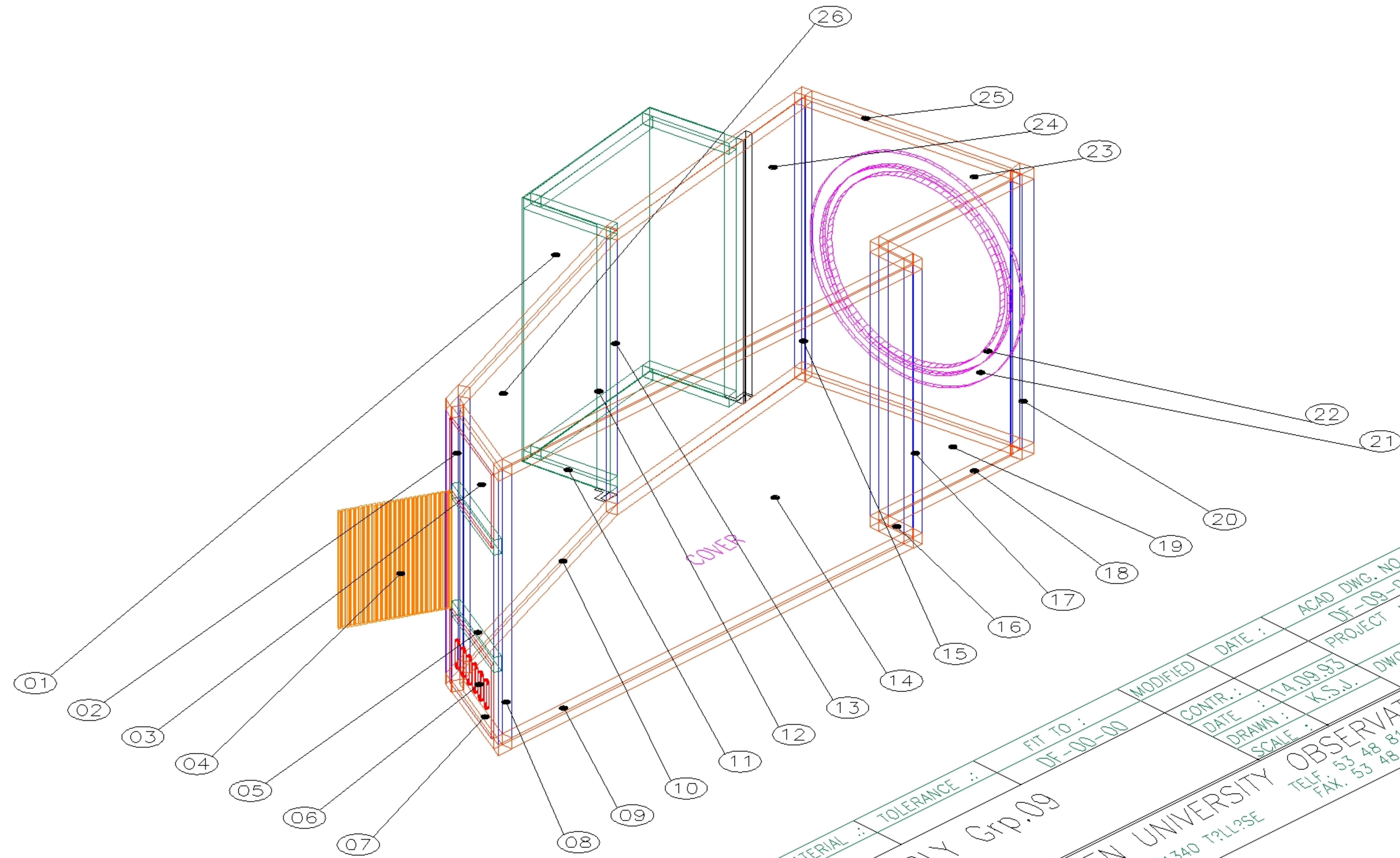
TELF. 53 48 81 95  
FAX. 53 48 87 55





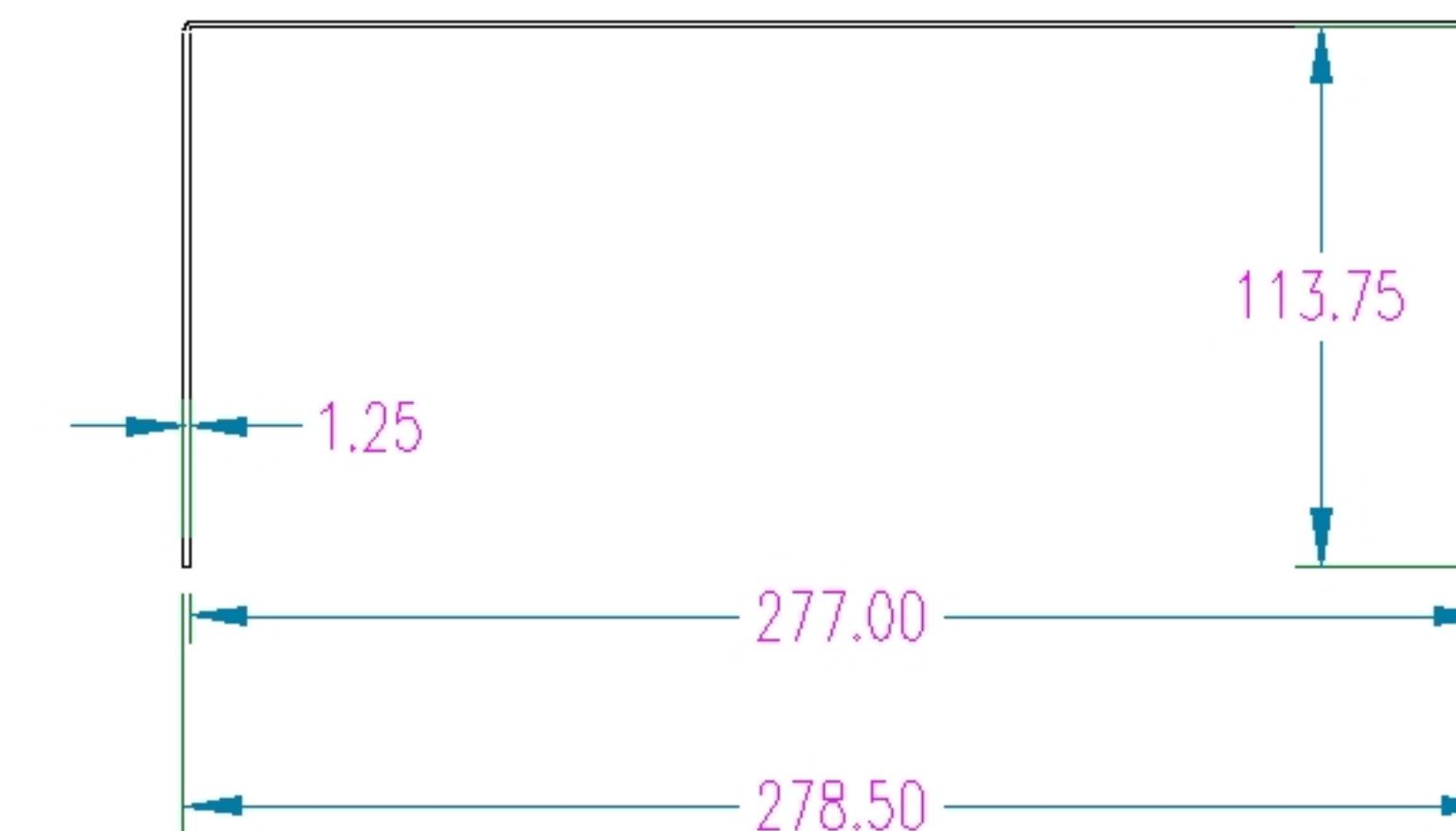
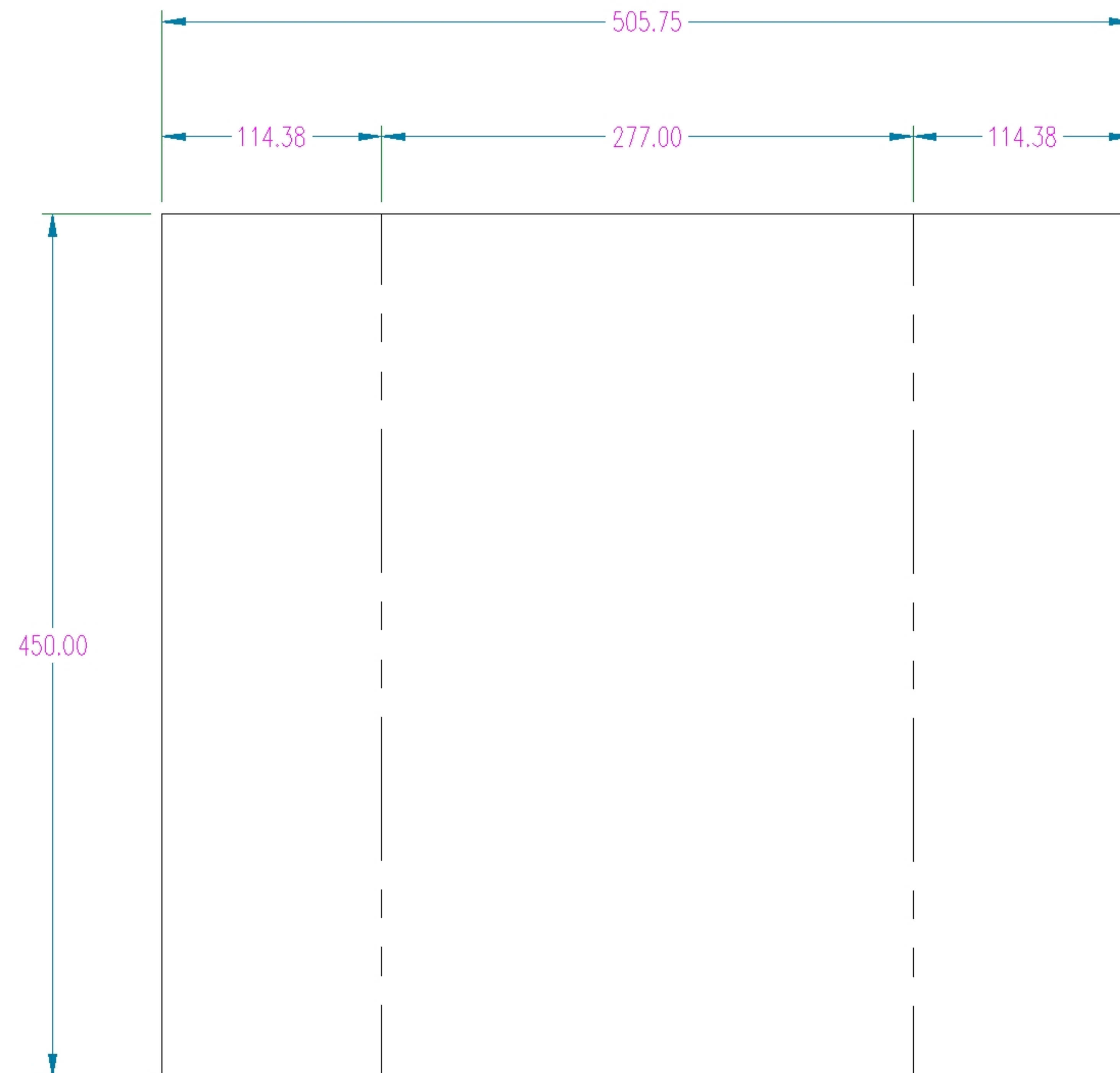




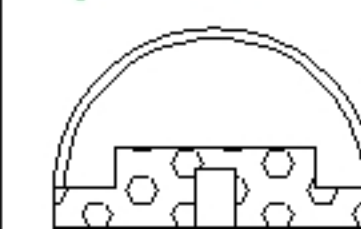


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			DF-00-00			DF-08-00	
SUB ASSEMBLY Grp.09				CONTR.:	DATE :	PROJECT : D-FOSC	
COPENHAGEN UNIVERSITY OBSERVATORY				DRAWN :	14.09.93	DWG. NO.:	
BRORTELDEVEJ, DK 4340 T2LL2SE				SCALE :	K.S.J.	DF-09-00	
				TELEF. 53 48 81 95			
				FAX. 53 48 87 55			

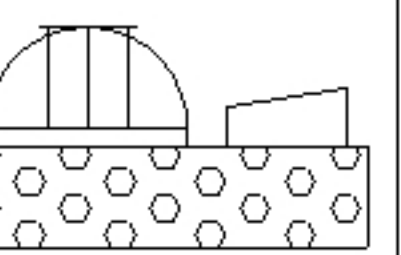




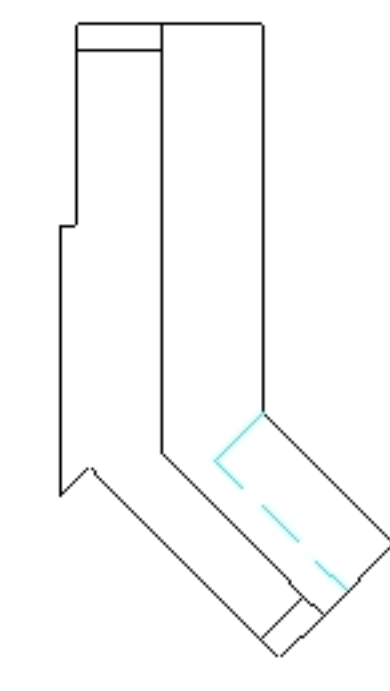
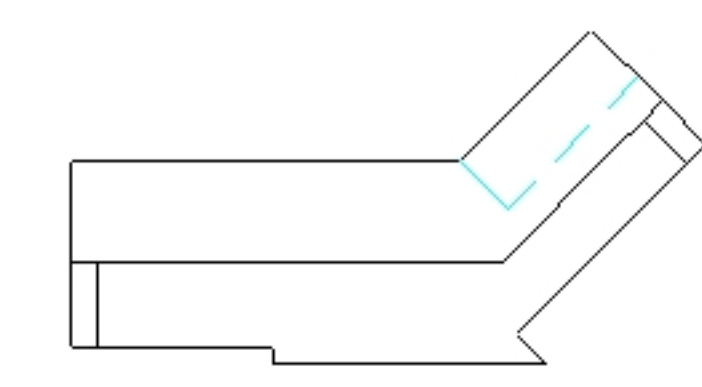
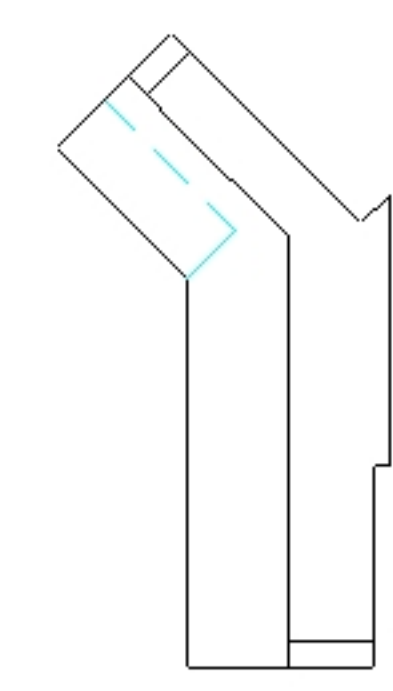
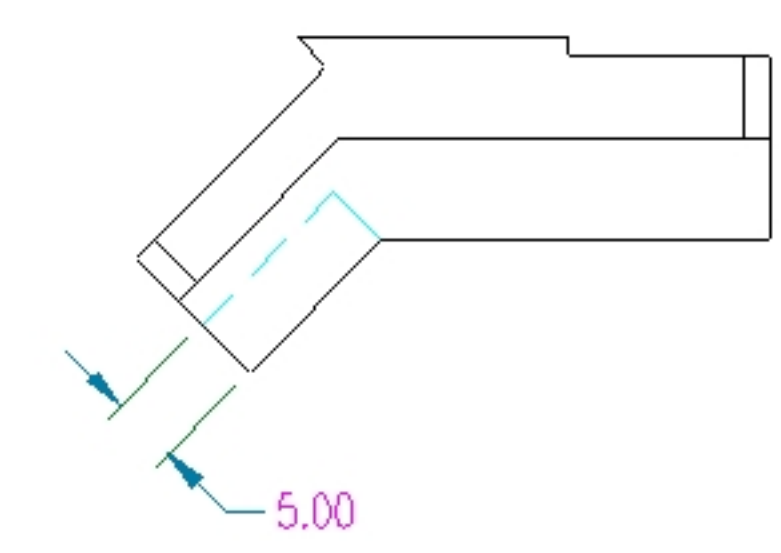
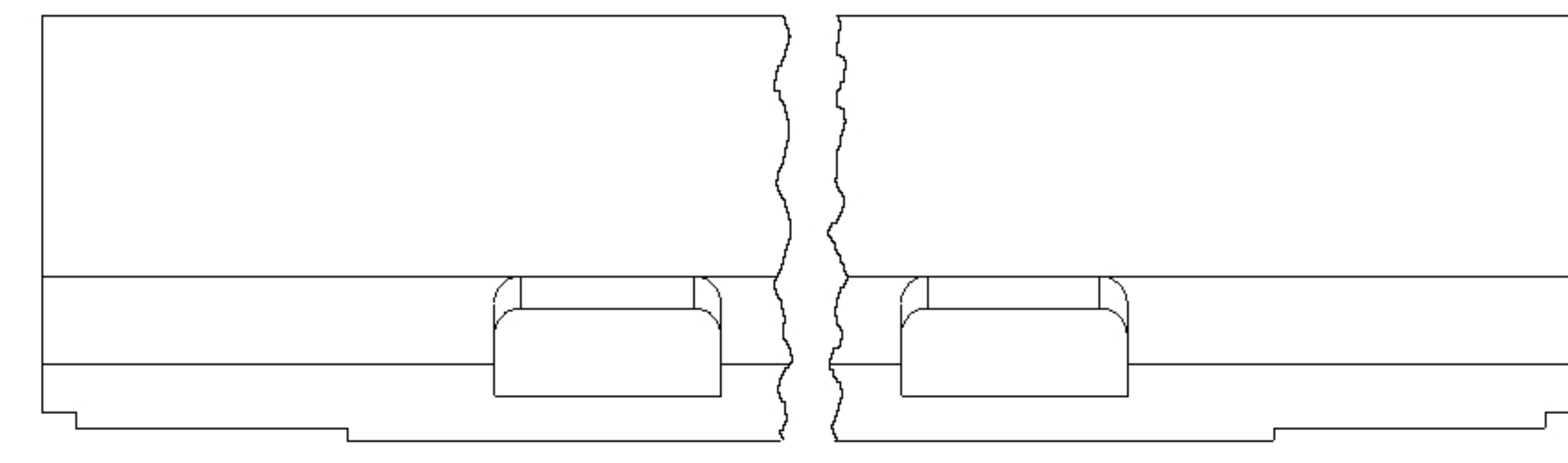
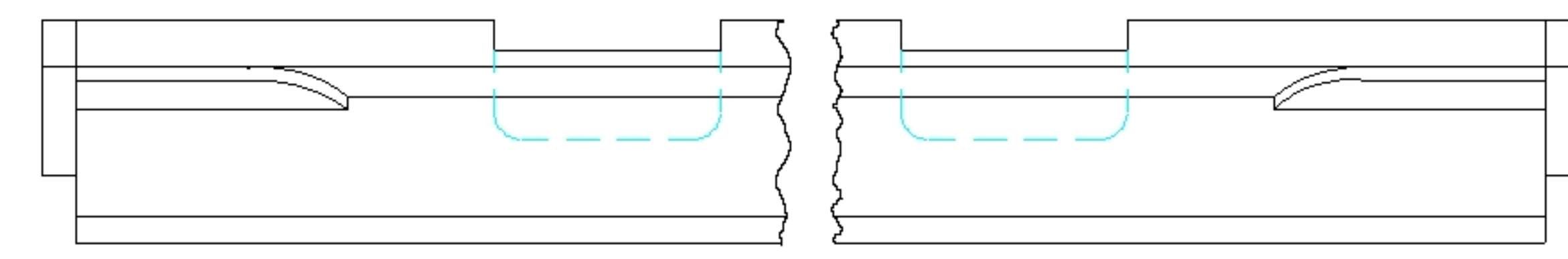
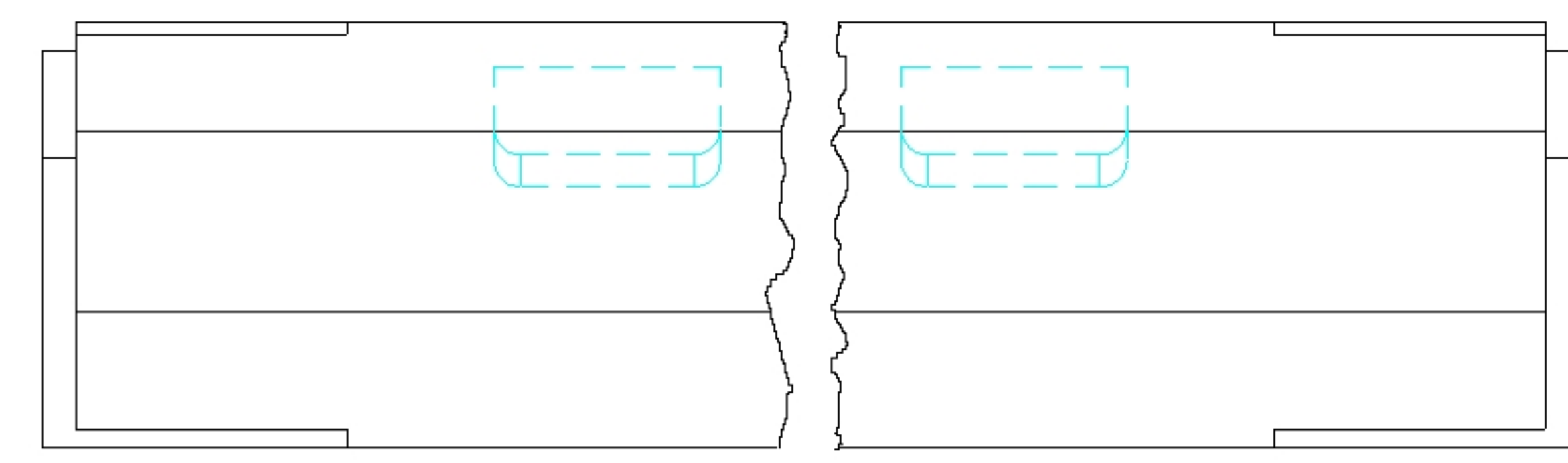
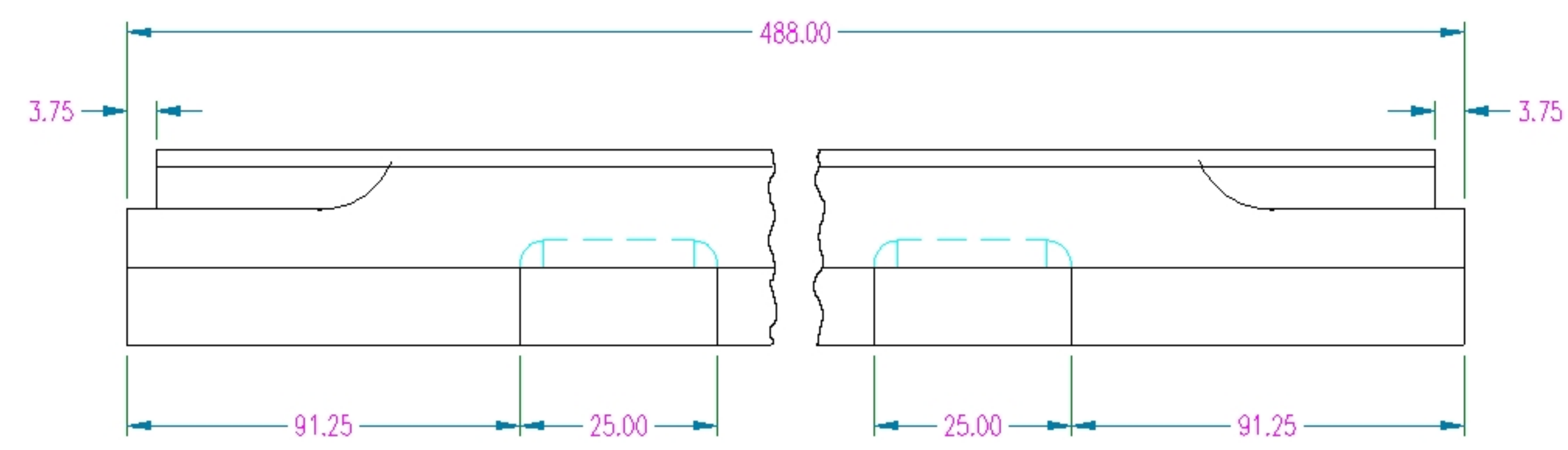
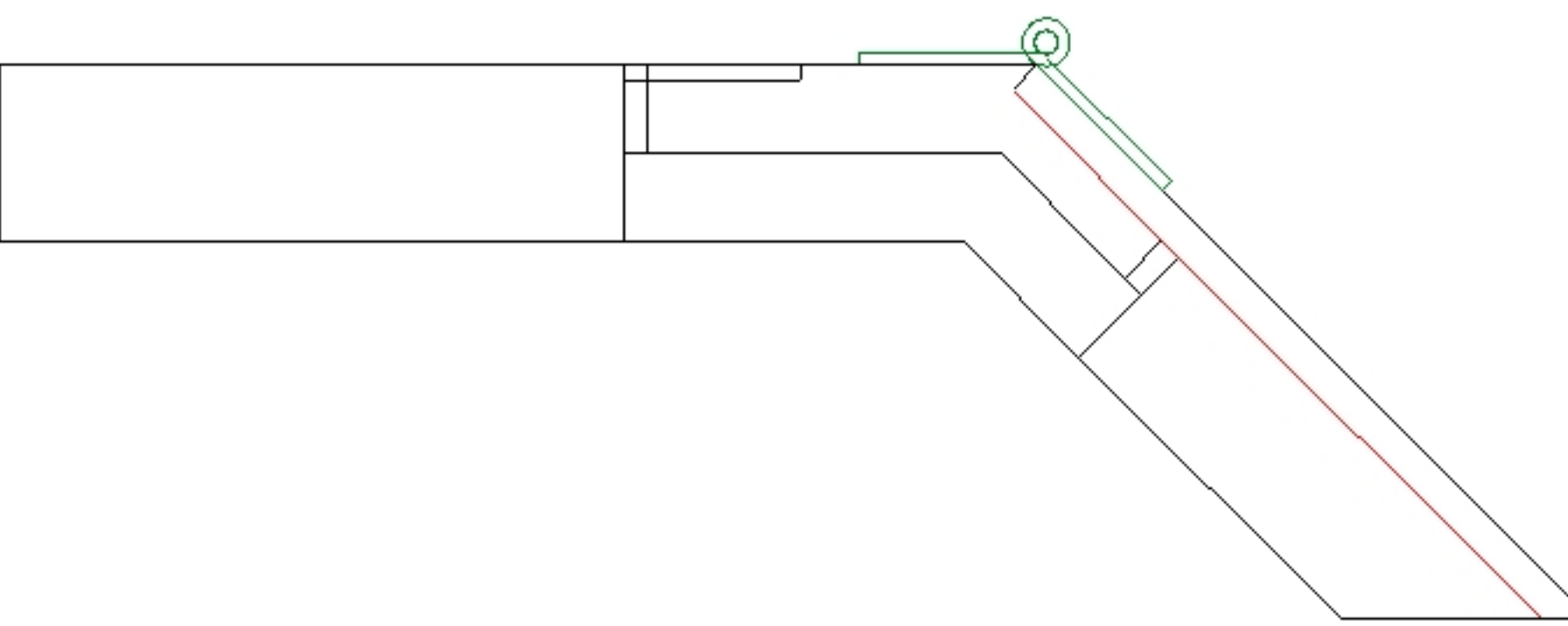
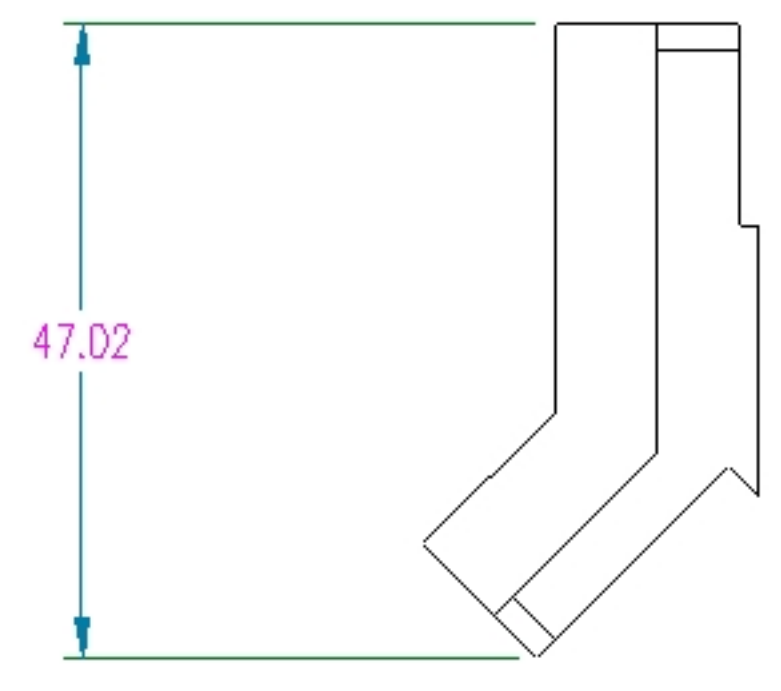
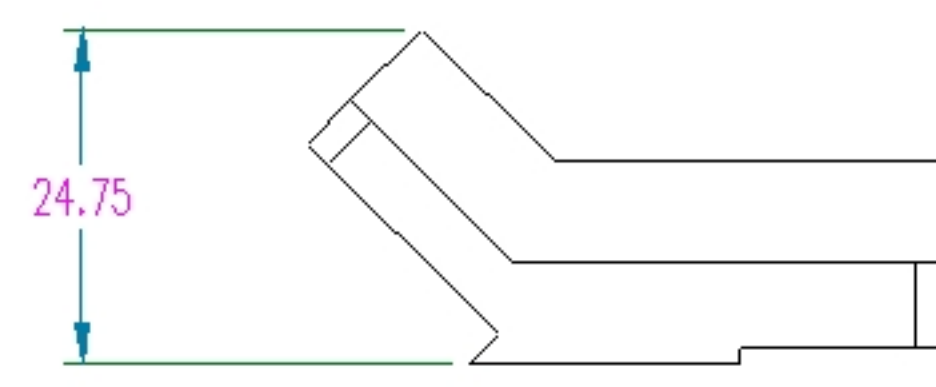
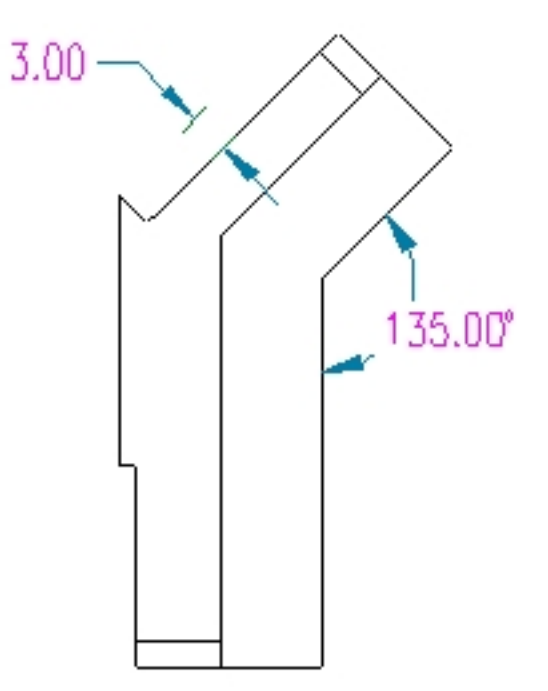
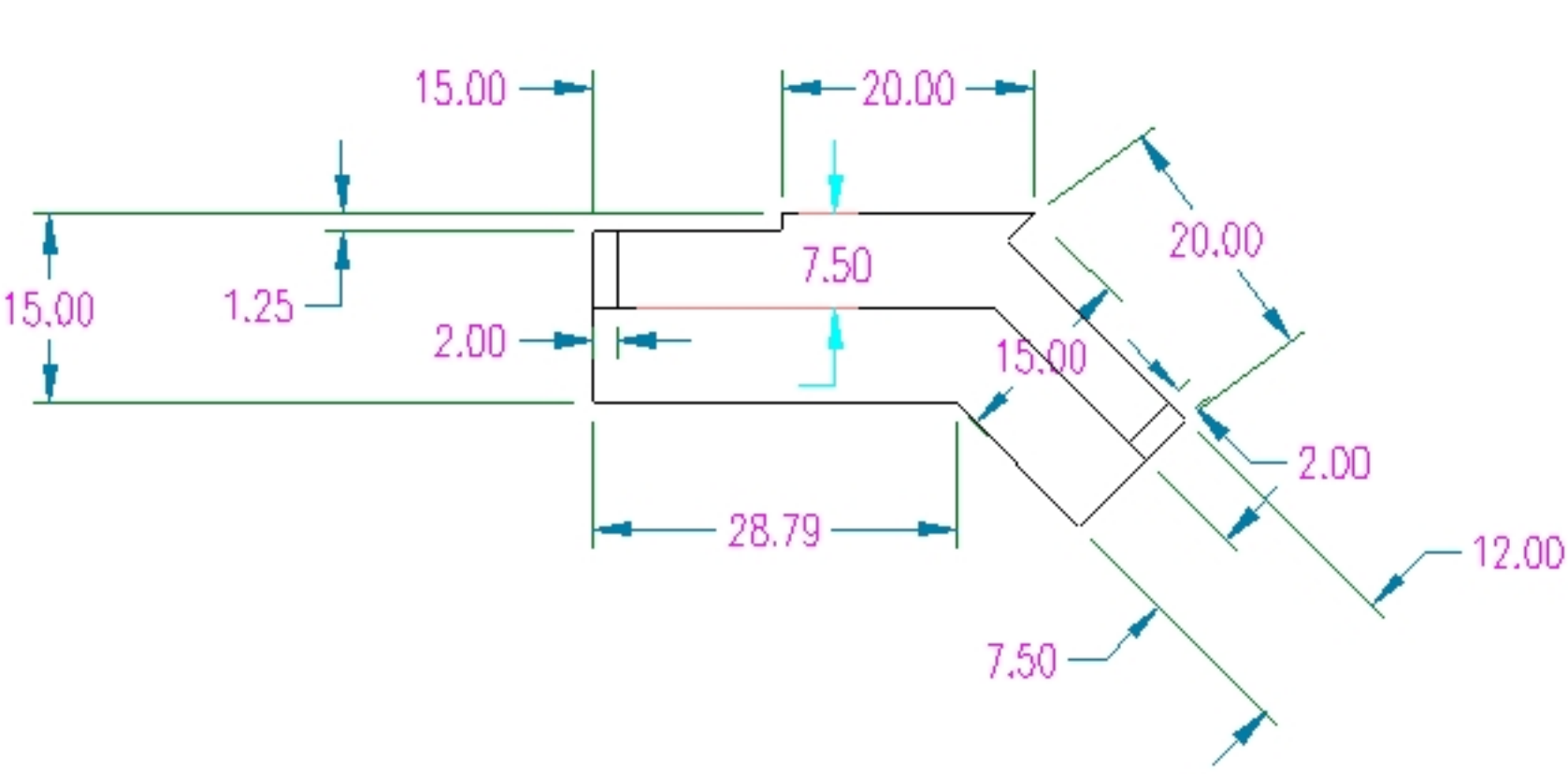
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COVER 01				CONTR. :		PROJECT : D-FOSC	
				DATE :	21.09.93		
				DRAWN :	K.S.J.	DWG. NO. : DF-09-01	
				SCALE :	1:4		



COPENHAGEN UNIVERSITY OBSERVATORY  
BRORFELDEVEJ, DK 4340 T?LL?SE  
TELF. 53 48 81 95  
FAX. 53 48 87 55

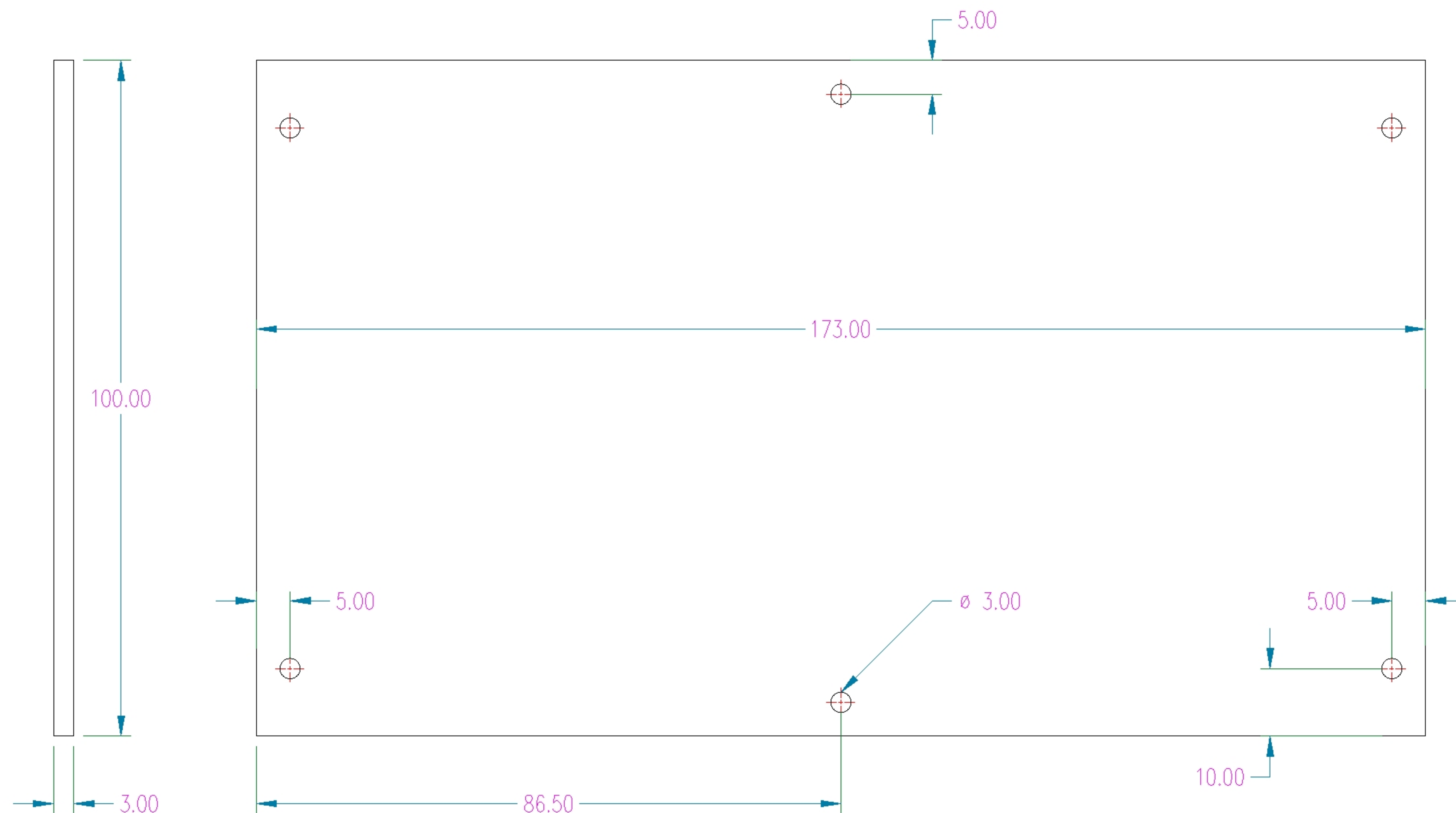




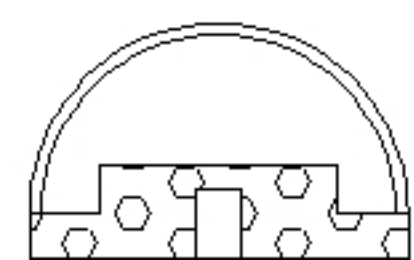


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PROFILE 02				CONTR. :		PROJECT : D-FOSC	
				DATE :	21.09.93		
				DRAWN :	K.S.J.	DWG. NO. : DF-09-02	
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COPENHAGEN UNIVERSITY OBSERVATORY							
BRORFELDEVEJ, DK 4340 T?LL?SE				TELF. 53 48 81 95 FAX. 53 48 87 55			





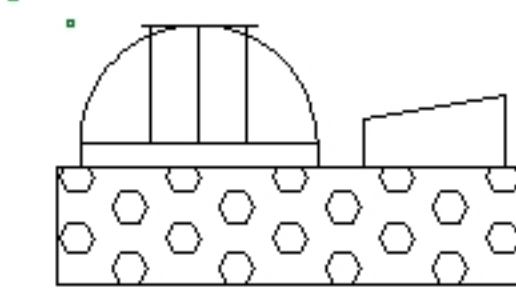
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COVER 03				CONTR. :		PROJECT : D-FOSC	
				DATE :	21.09.93		
				DRAWN :	K.S.J.	DWG. NO. : DF-09-03	
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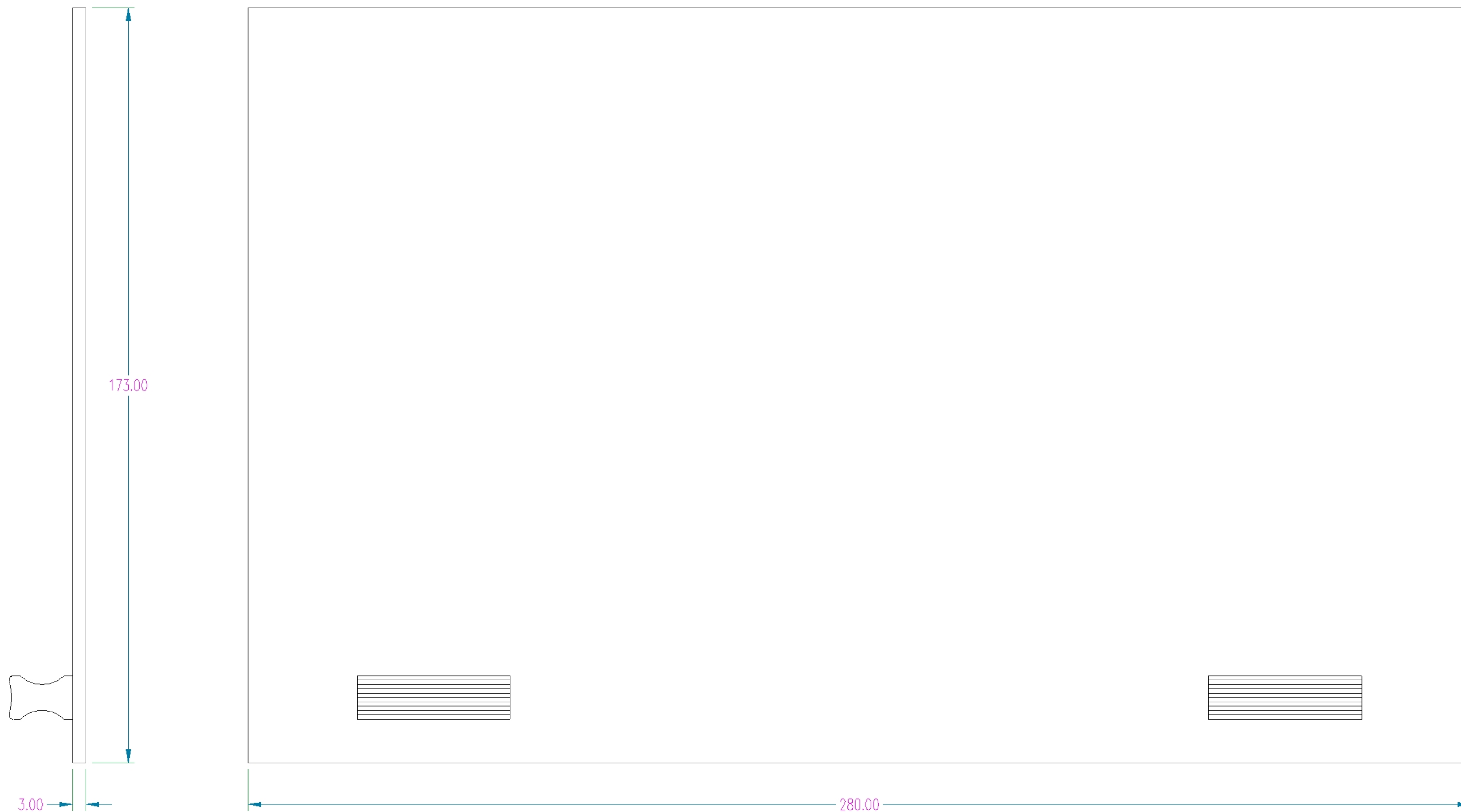
COPENHAGEN UNIVERSITY OBSERVATORY

BRORFELDEVEJ, DK 4340 T?LL?SE

TELF. 53 48 81 95  
FAX. 53 48 87 55

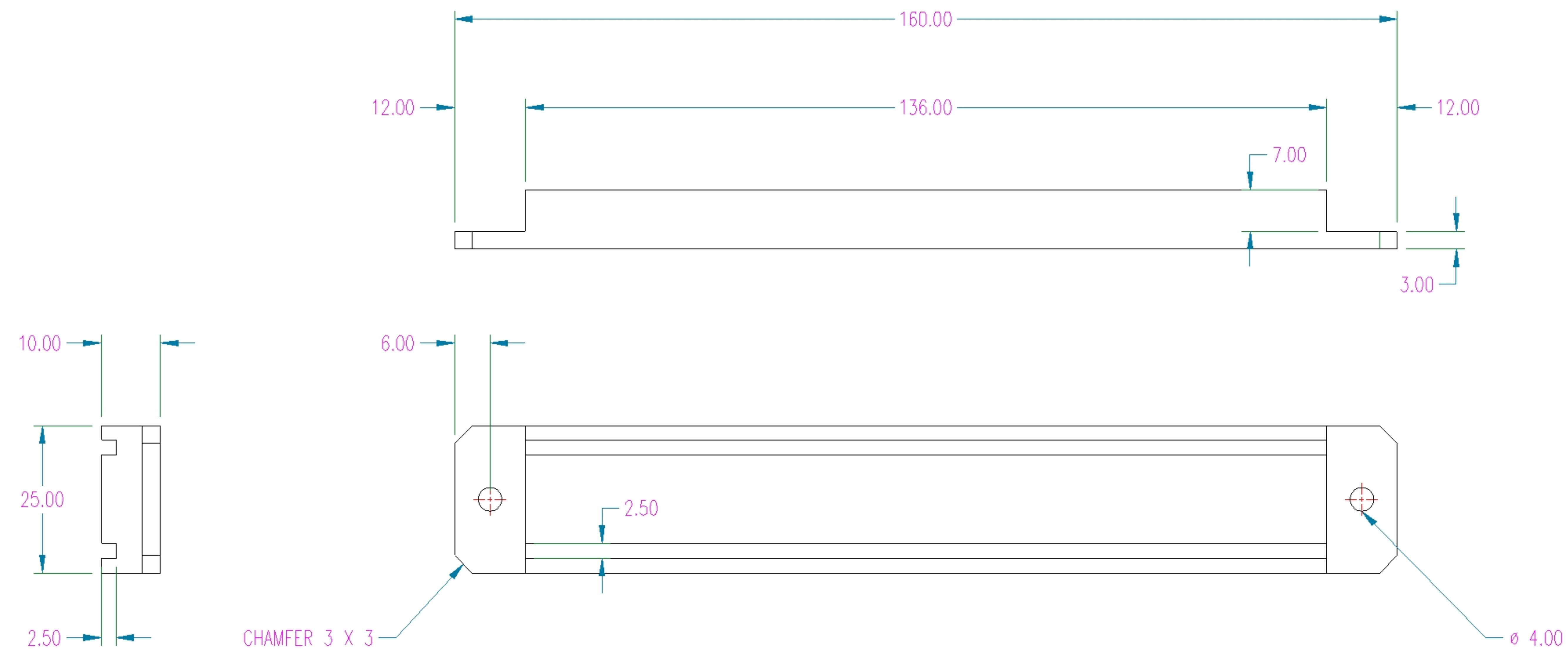




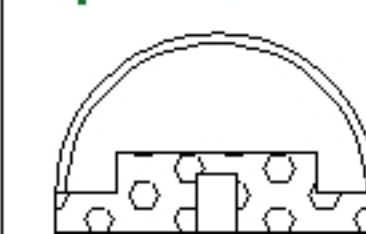


NO. OF PCS.:	MATERIAL.:	TOLERANCE.:	FIT TO :	MODIFIED	DATE :	ACAD DWG. NO.:	DISC. NO.:
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DOOR FOR APERTUREWHEEL				CONTR.:		PROJECT : D-FOSC	
				DATE :	21.09.93		
				DRAWN :	K.S.J.	DWG. NO. : DF-09-04	
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<div>COPENHAGEN UNIVERSITY OBSERVATORY</div> <div>BRORFELDEVEJ, DK 4340 T?LL?SE</div> <div>TELF. 53 48 81 95</div> <div>FAX. 53 48 87 55</div>							





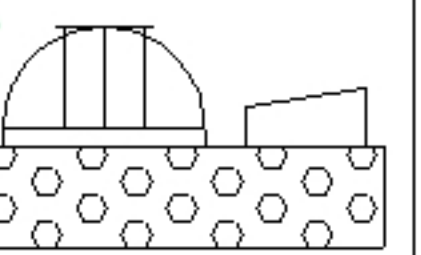
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BEAM 05				CONTR.:		PROJECT : D-FOSC	
				DATE :	21.09.93		
				DRAWN :	K.S.J.	DWG. NO.:	
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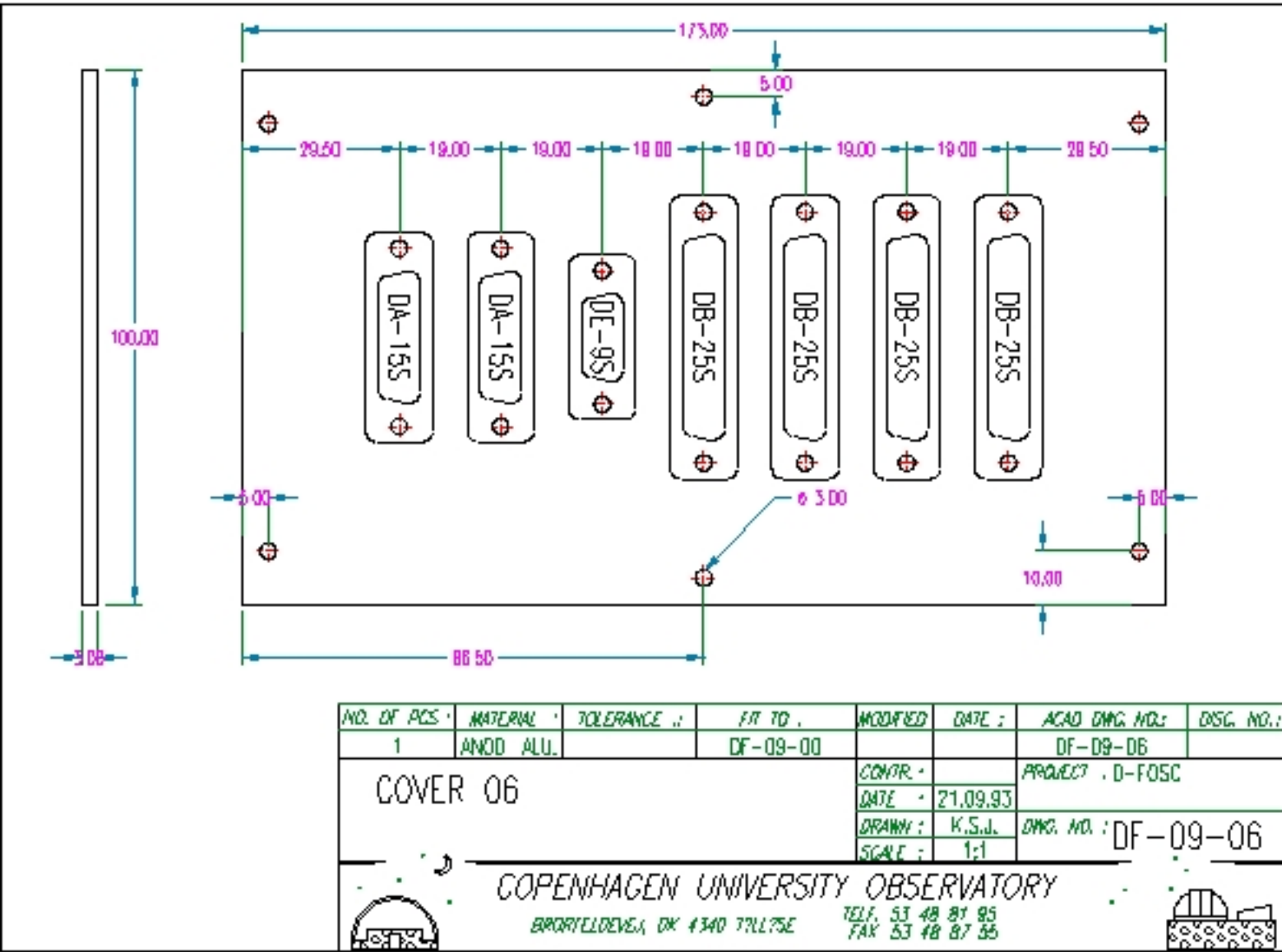
COPENHAGEN UNIVERSITY OBSERVATORY

BRORFELDEVEJ, DK 4340 T?LL?SE

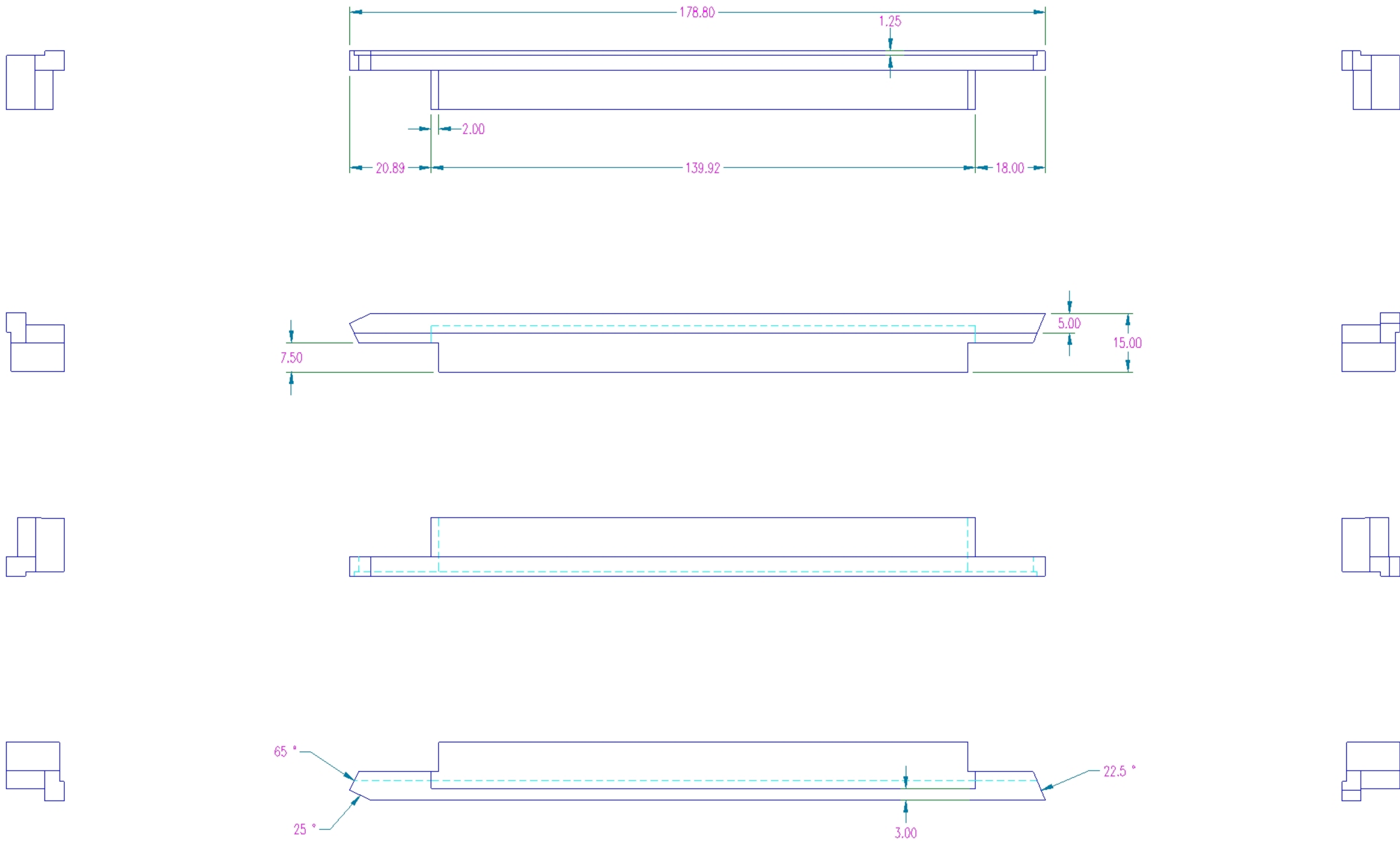
TELF. 53 48 81 95  
FAX. 53 48 87 55





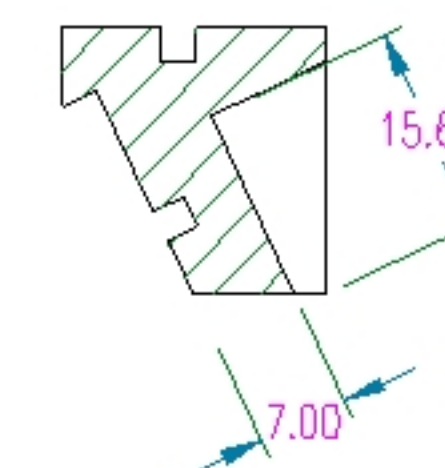
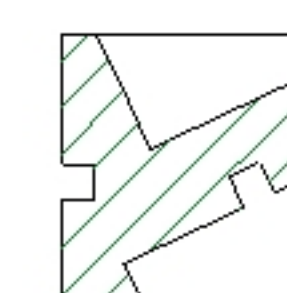
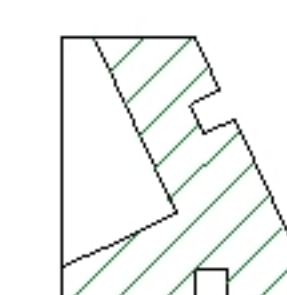
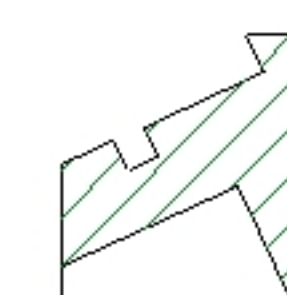
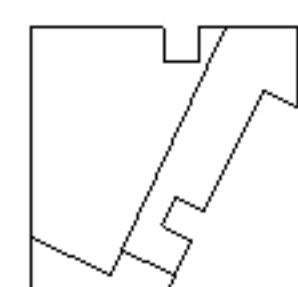








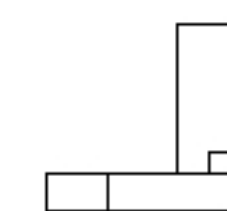
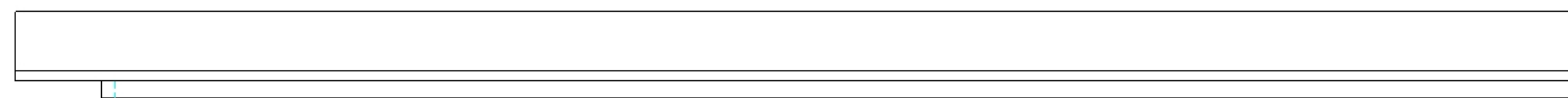
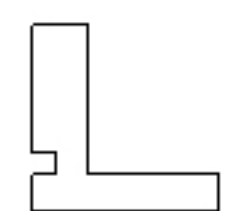
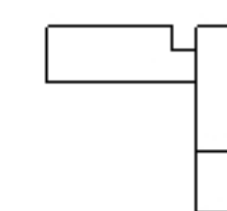
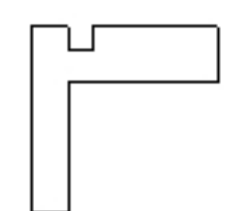
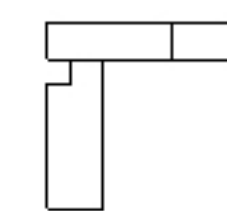
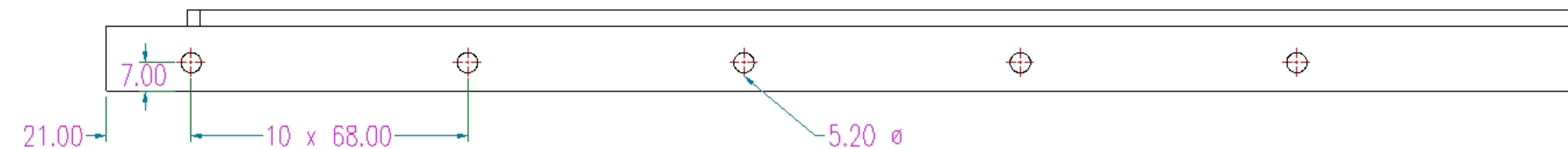
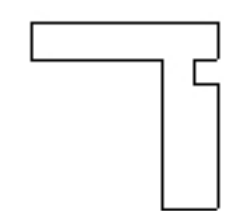
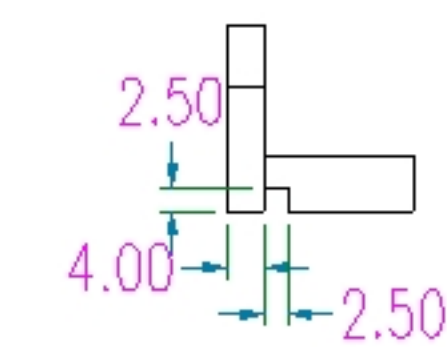
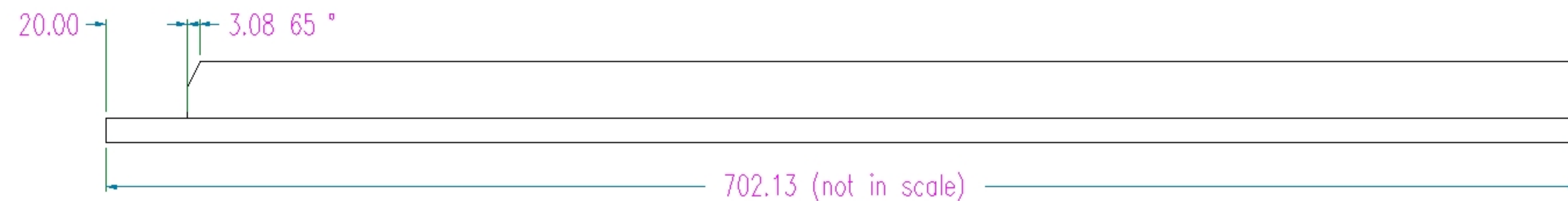
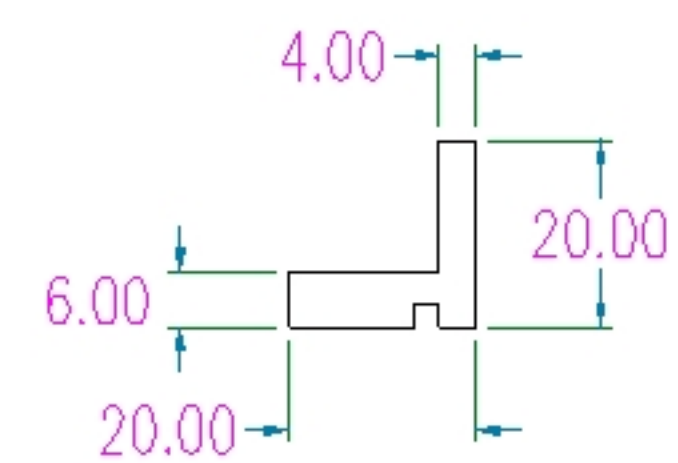
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				DATE :	28.10.93.		
				DRAWN :	K.S.J.	DWG. NO. : DF-09-07	
				SCALE :	1:1		
COPENHAGEN UNIVERSITY OBSERVATORY							
BRORFELDEVEJ, DK 4340 T?LL?SE							
				TELF. 53 48 81 95			
				FAX. 53 48 87 56			



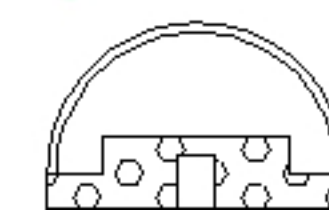


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				DATE :	29.10.93		
				DRAWN :	K.S.W.	DWG. NO. : DF-09-08	
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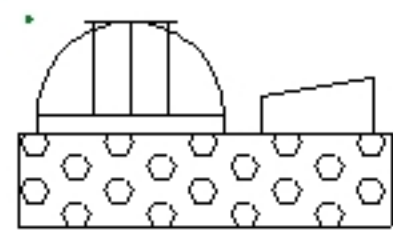




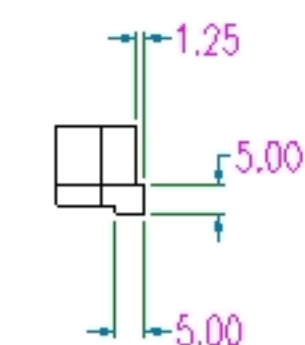
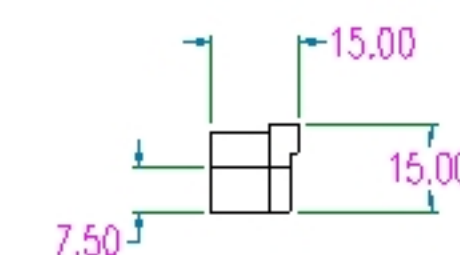
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				DATE :	1.11.93.		
				DRAWN :	K.S.J.		
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						DWG. NO. : DF-09-09	



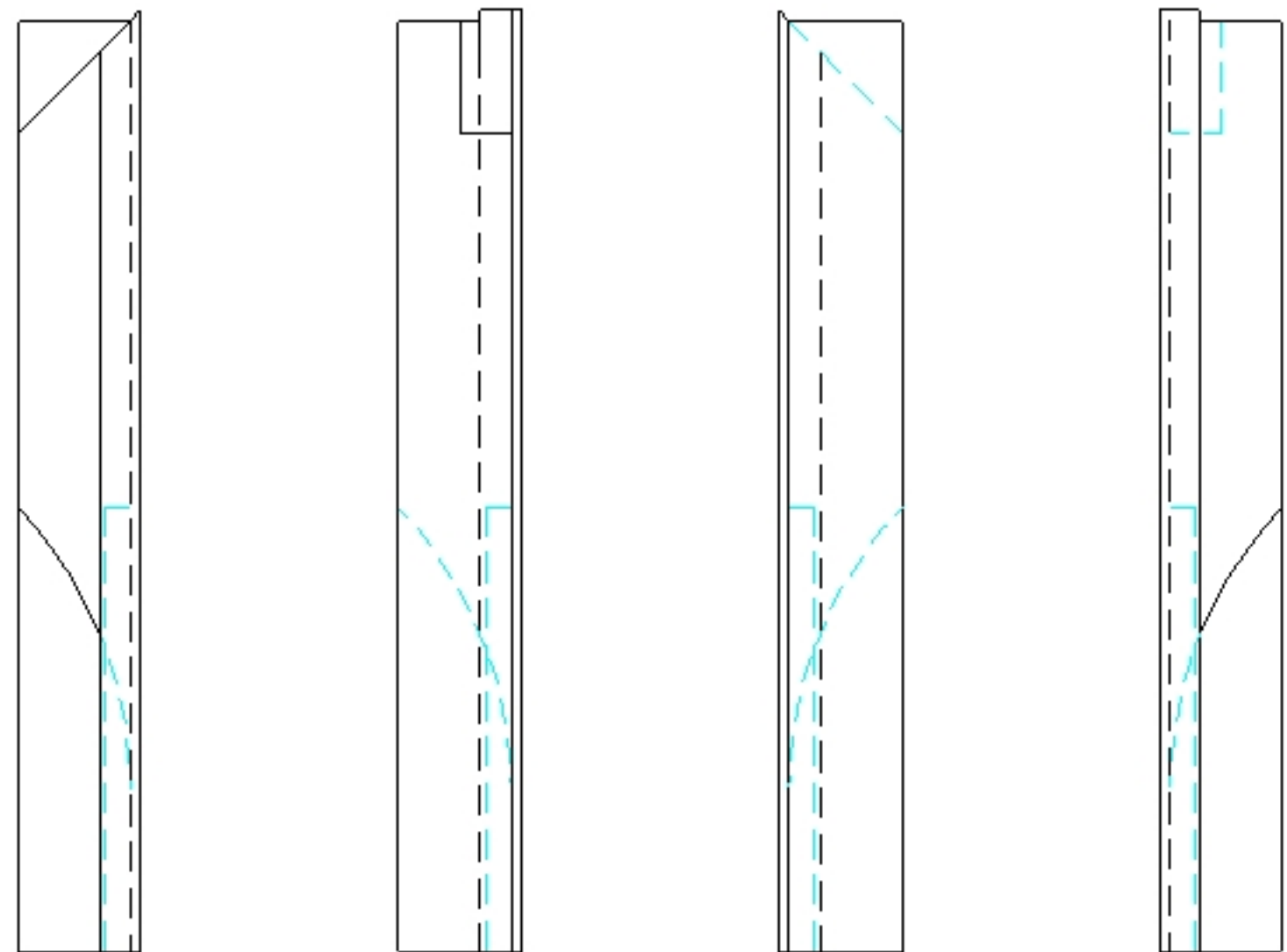
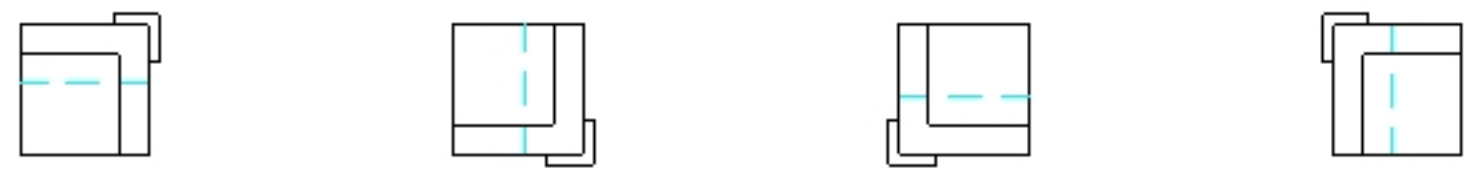
COPENHAGEN UNIVERSITY OBSERVATORY  
BRORFELDEVEJ, DK 4340 T?LL?SE  
TELF. 53 48 81 95  
FAX. 53 48 87 55



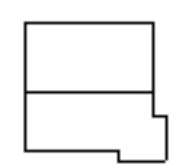
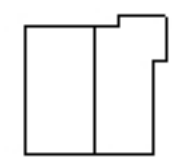
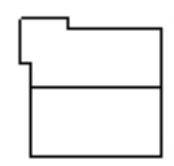
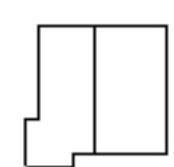
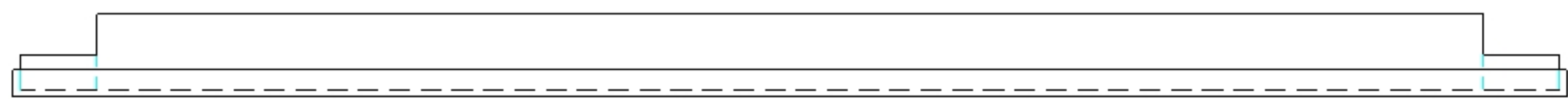
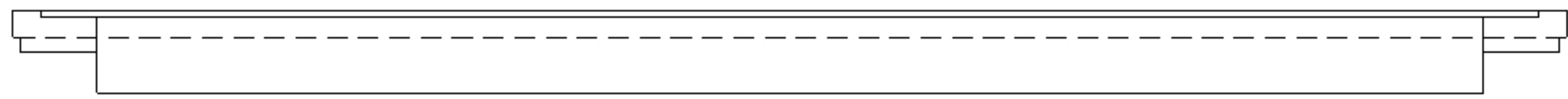
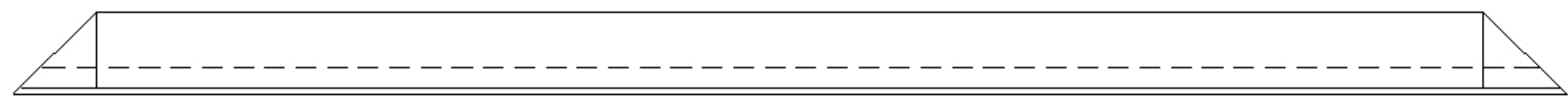




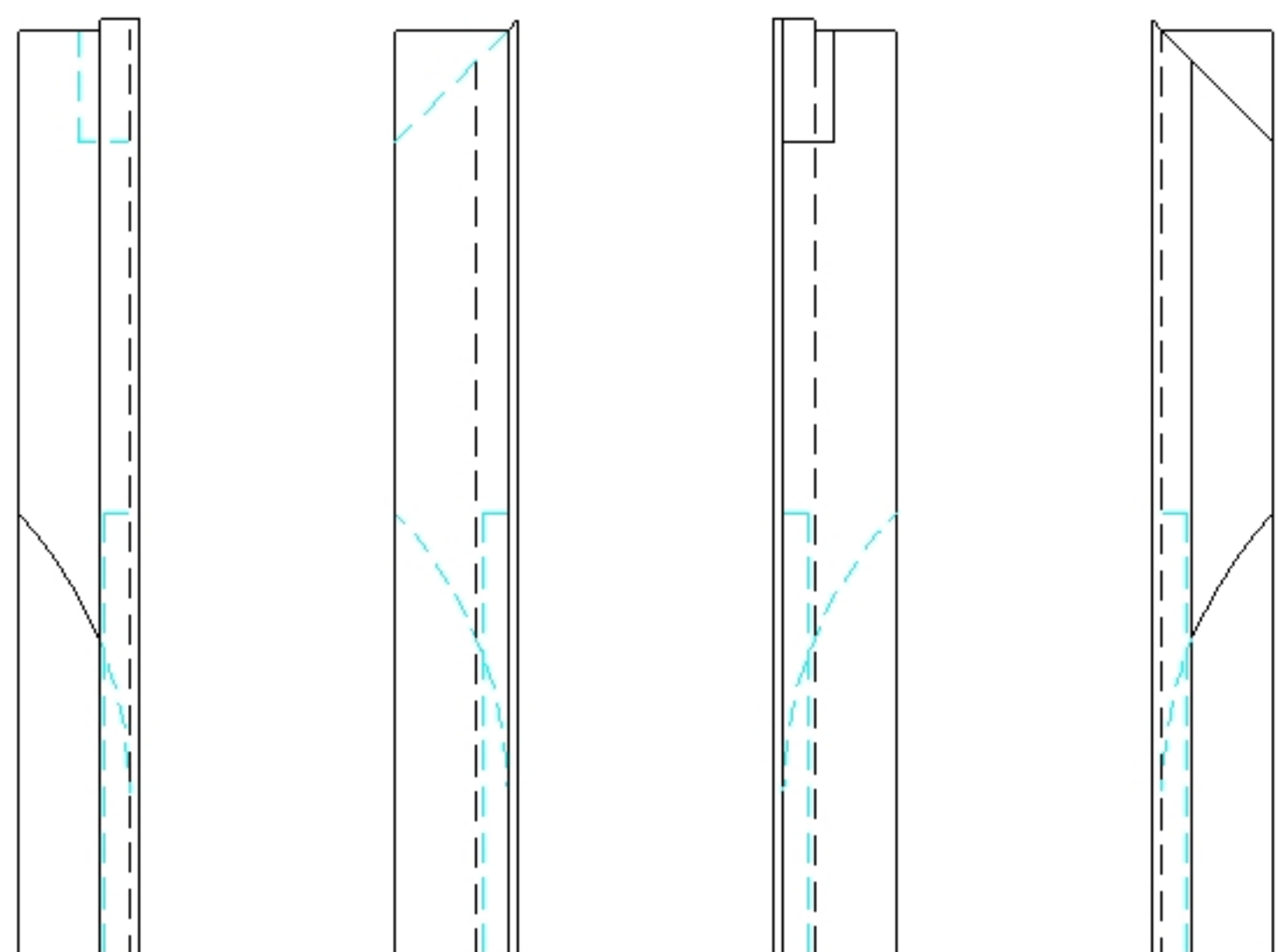
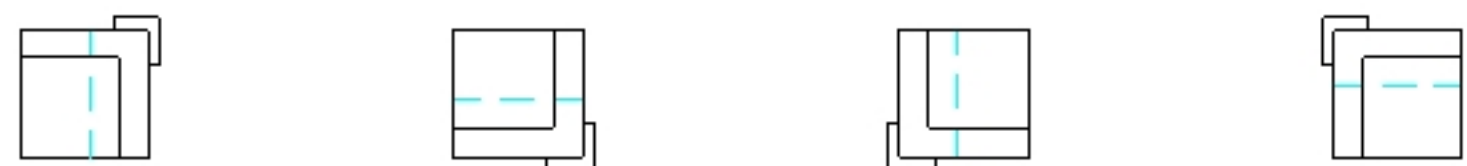




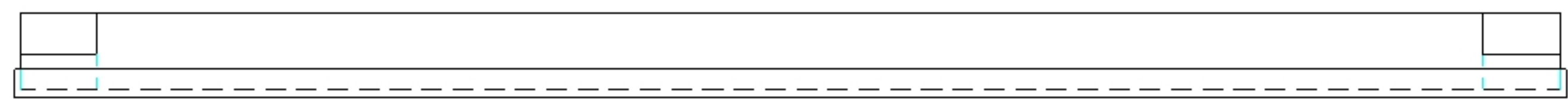
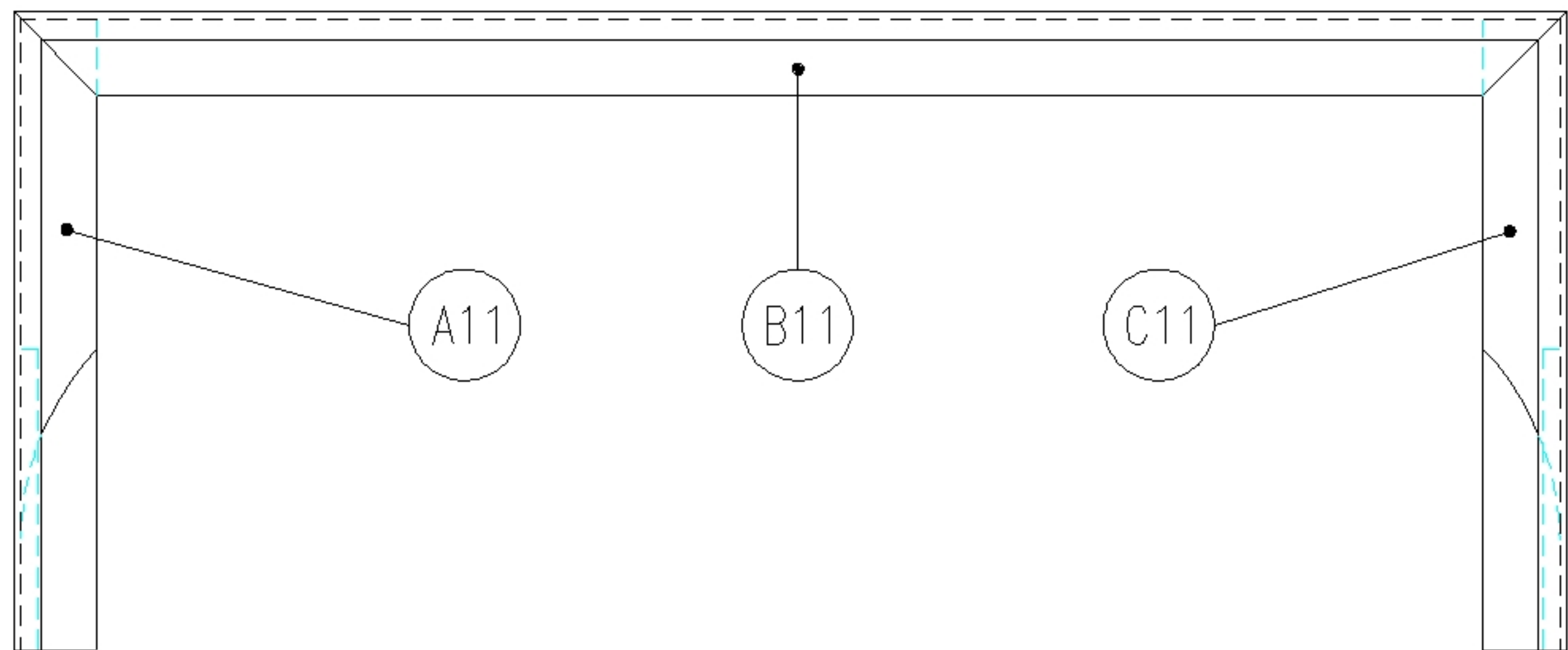
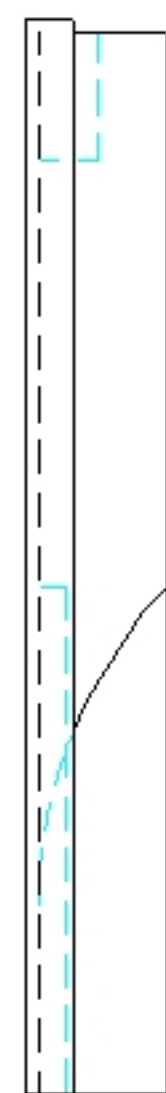
DF-09C11



DF-09B11

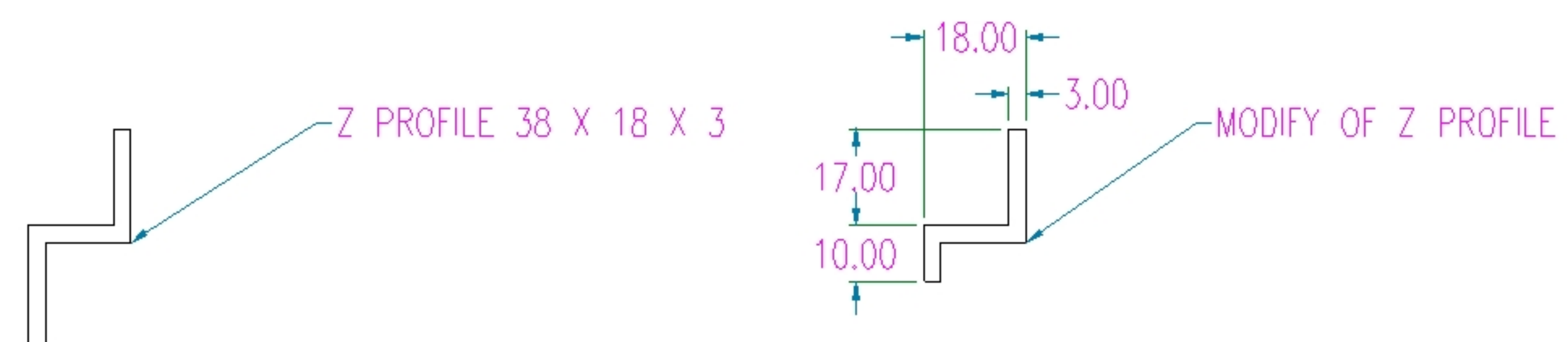


DF-09A11



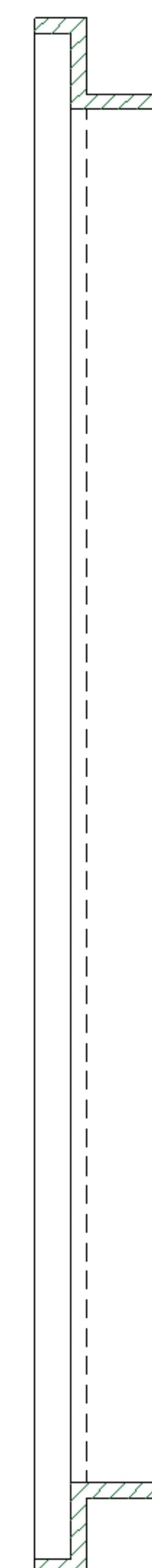
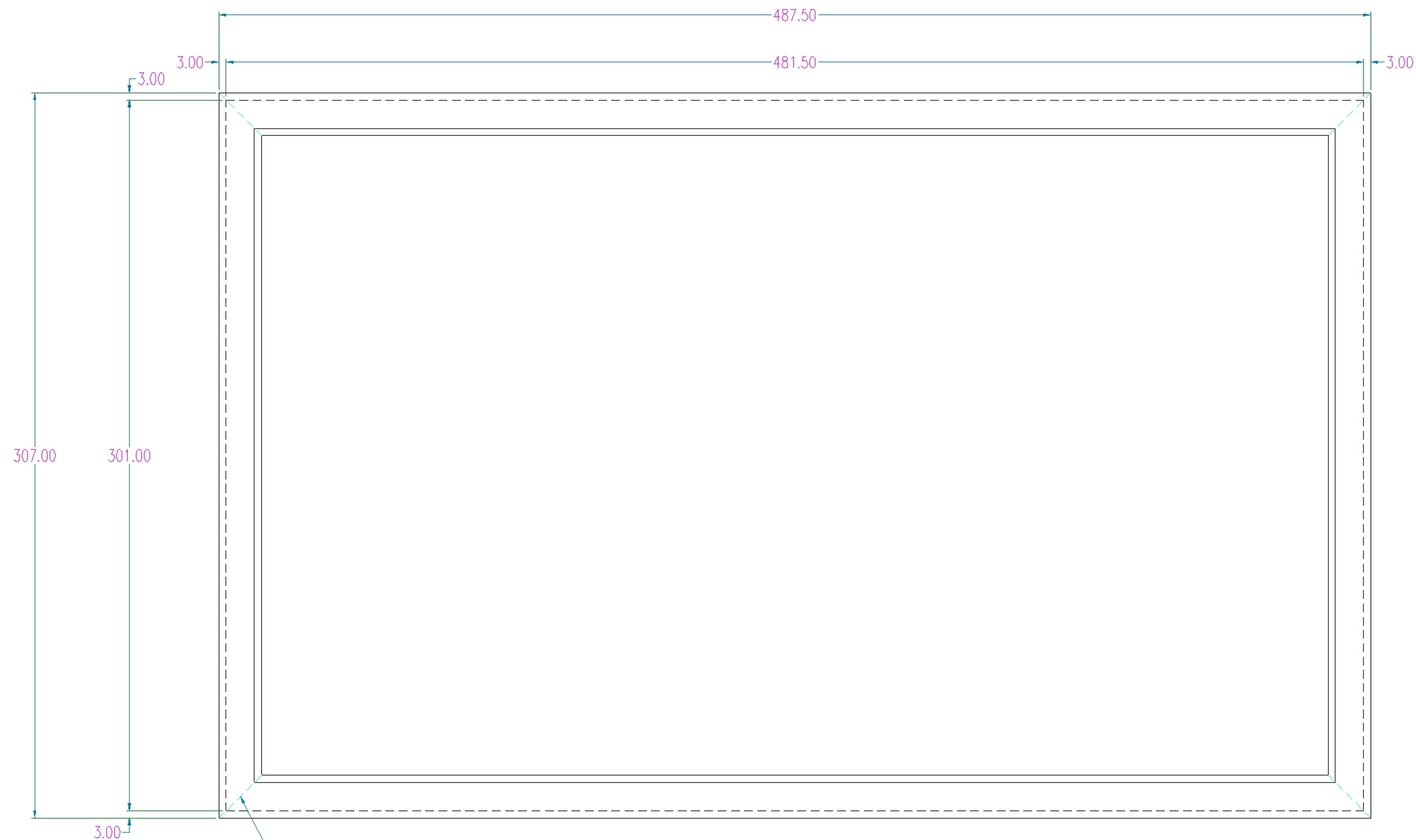
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2	ALU		DF-09-00			DF-09-11	
BEAM PROFILE A- B- C11				CONTR.:		PROJECT : D-FOSC	
				DATE :	21.09.93	DWG. NO. : DF-09-11	
				DRAWN :	K.S.J.		
				SCALE :	1:1		





A →

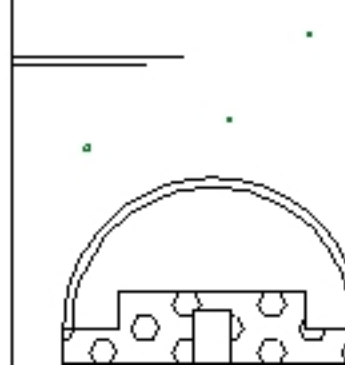
Section A-A



WELDED

A →

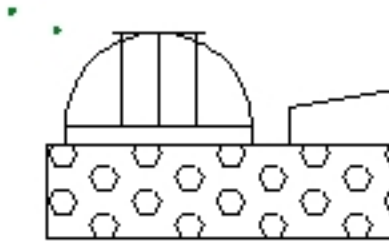
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Z PROFILE FRAME				CONTR.:		PROJECT : D-FOSC	
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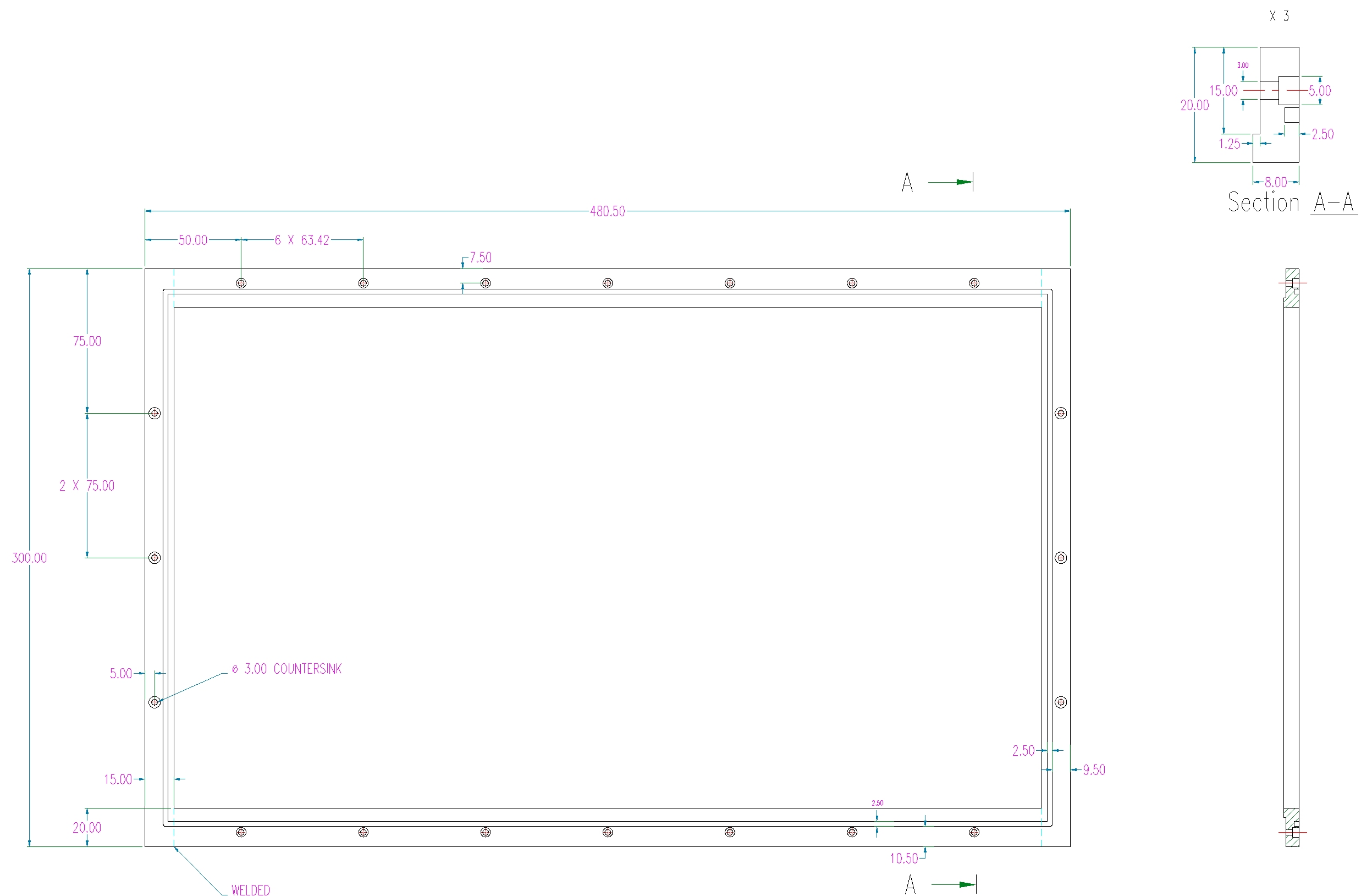
COPENHAGEN UNIVERSITY OBSERVATORY

BRORFELDEVEJ, DK 4340 TÅLLØSE

TELF. 53 48 81 95  
FAX. 53 48 87 55

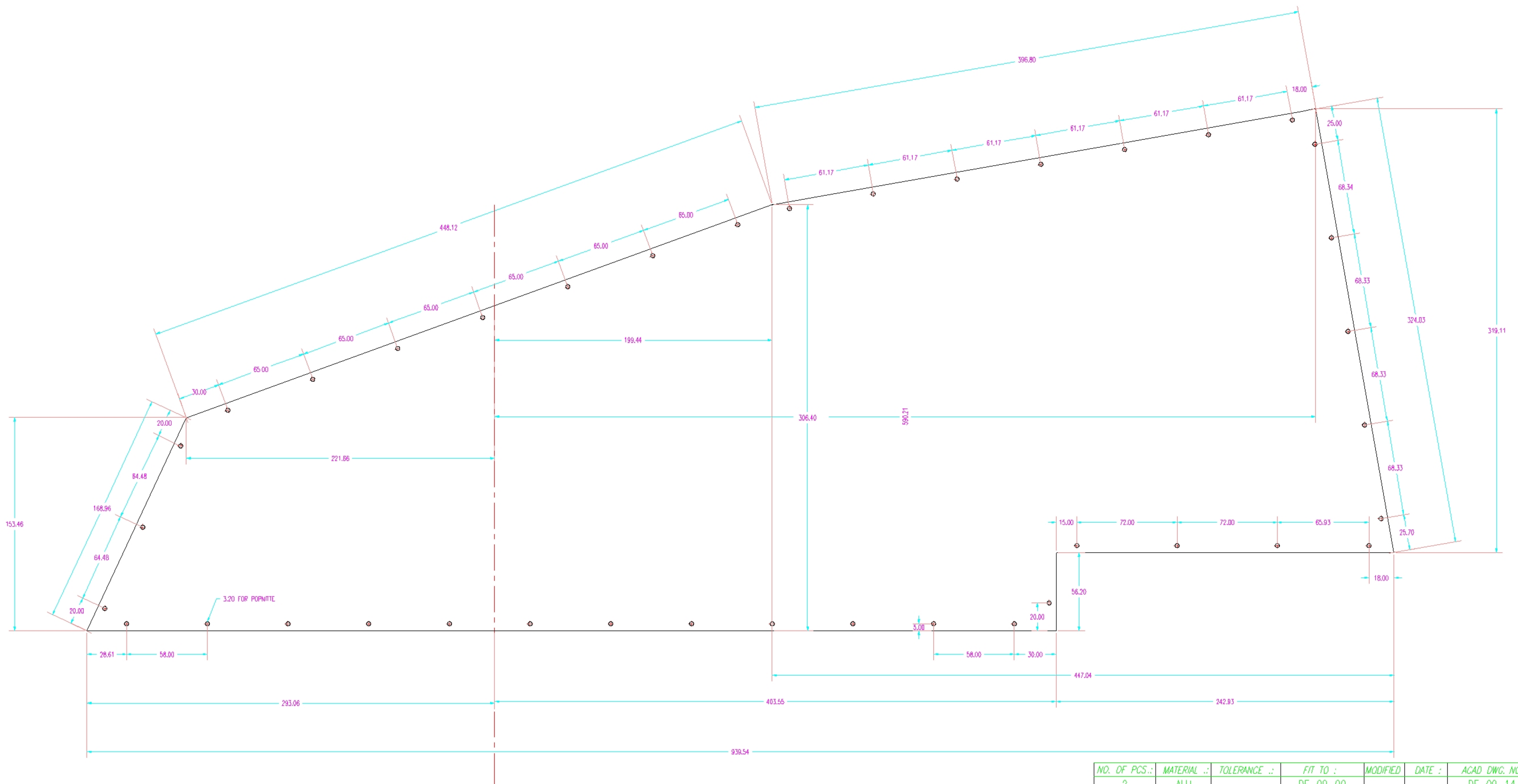






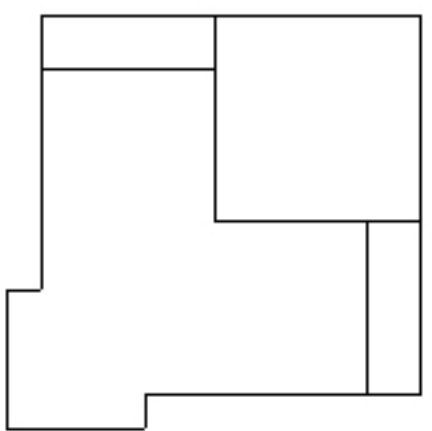
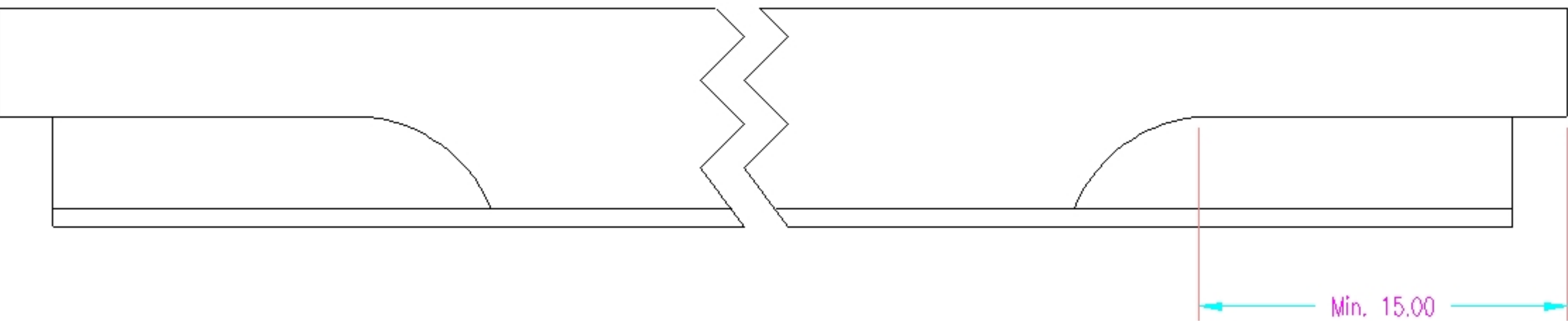
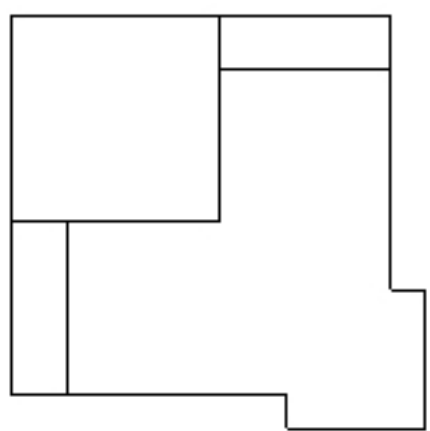
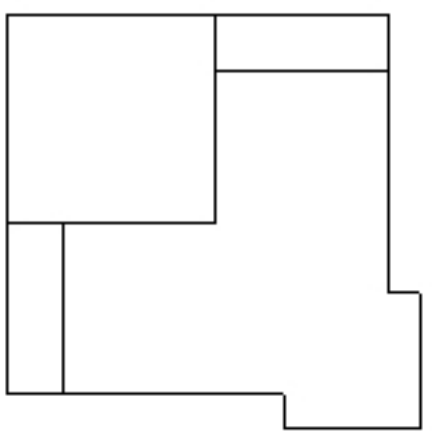
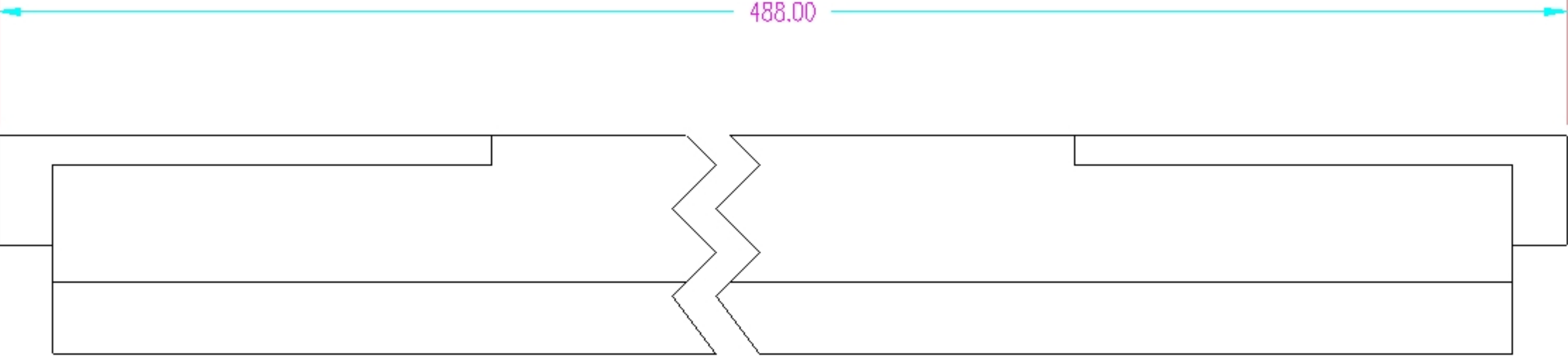
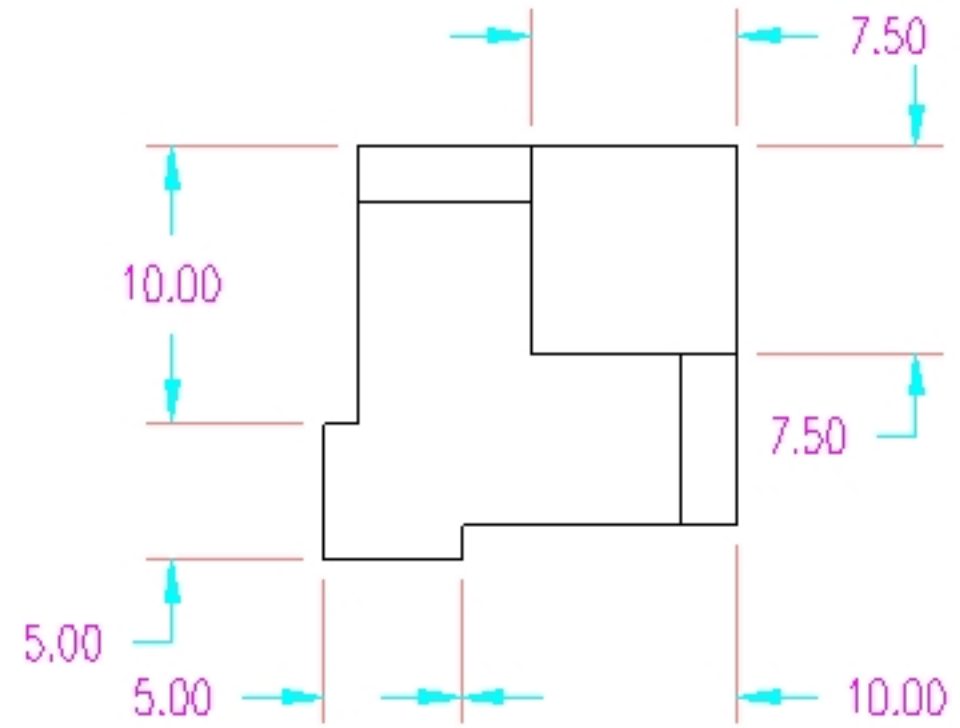
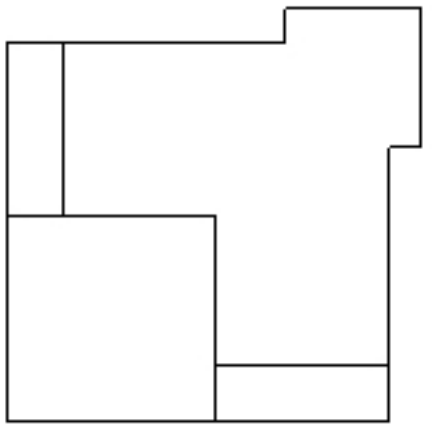
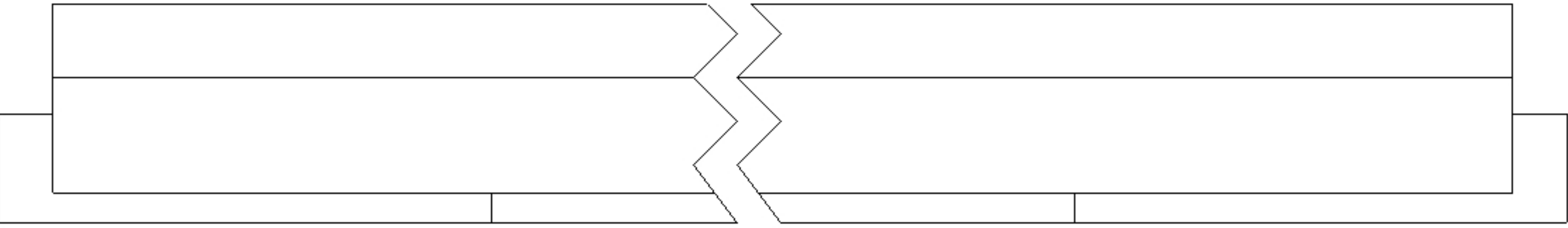
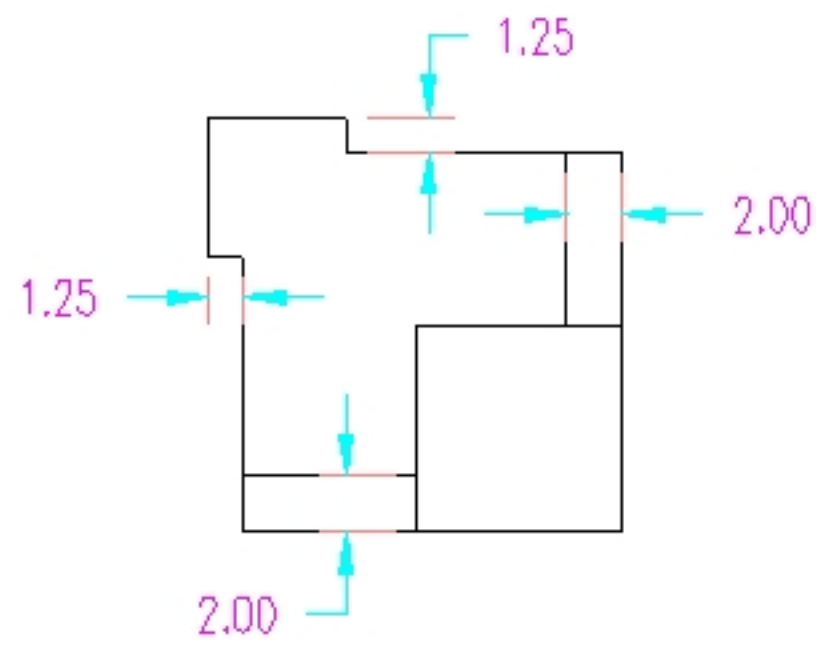
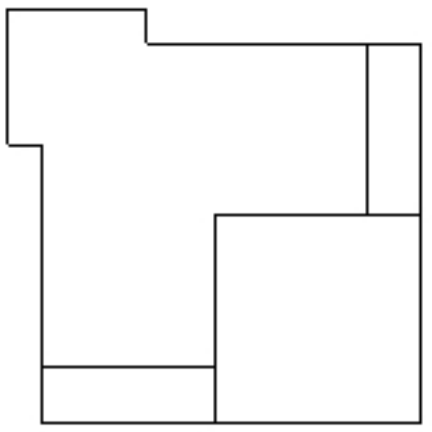
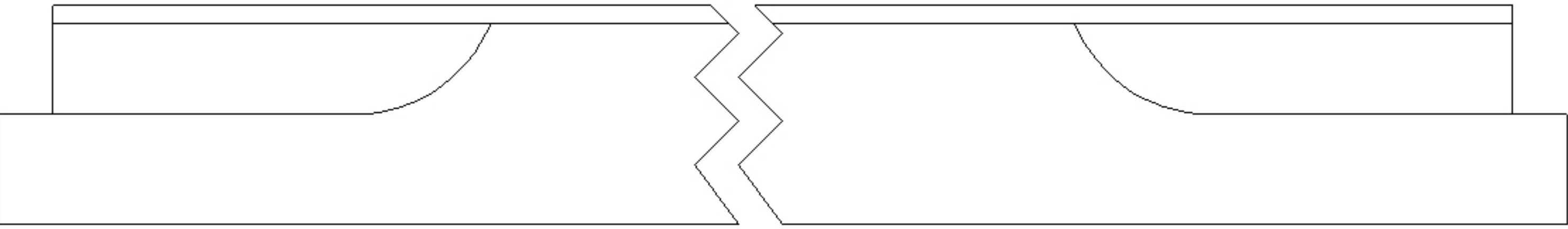
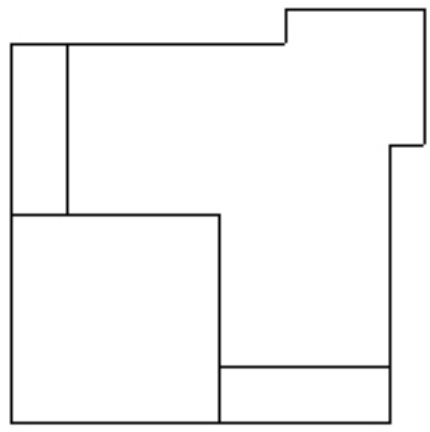
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FRAME				CONTR.:		PROJECT : D-FOSC	
				DATE :	14.09.93		
				DRAWN :	K.S.J.	DWG. NO. : DF-09-13	
				SCALE :	1:1		
COPENHAGEN UNIVERSITY OBSERVATORY							
BRORFELDEVEJ, DK 4340 T?LL?SE				TELF. 53 48 81 95 FAX. 53 48 87 55			



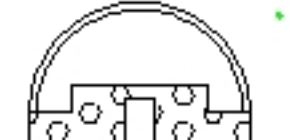


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SIDE WALL				CONTR.:		PROJECT : D-FOSC	
				DATE.:	12.10.93		
				DRAWN.:	K.S.J.	DWG. NO.:	DF-09-14
				SCALE.:	1:1		
COPENHAGEN UNIVERSITY OBSERVATORY							
BRORFELDEVEJ, DK 4340 TÅLLØSE				TELF. 53 48 81 95			
				FAX. 53 48 87 55			

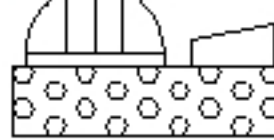




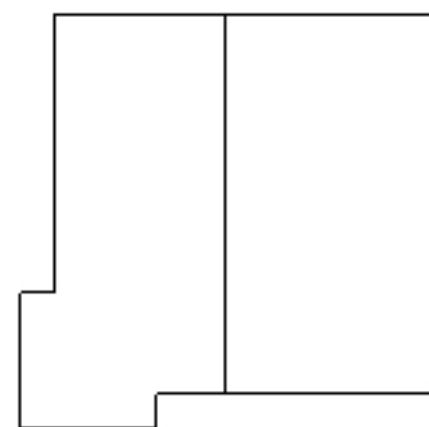
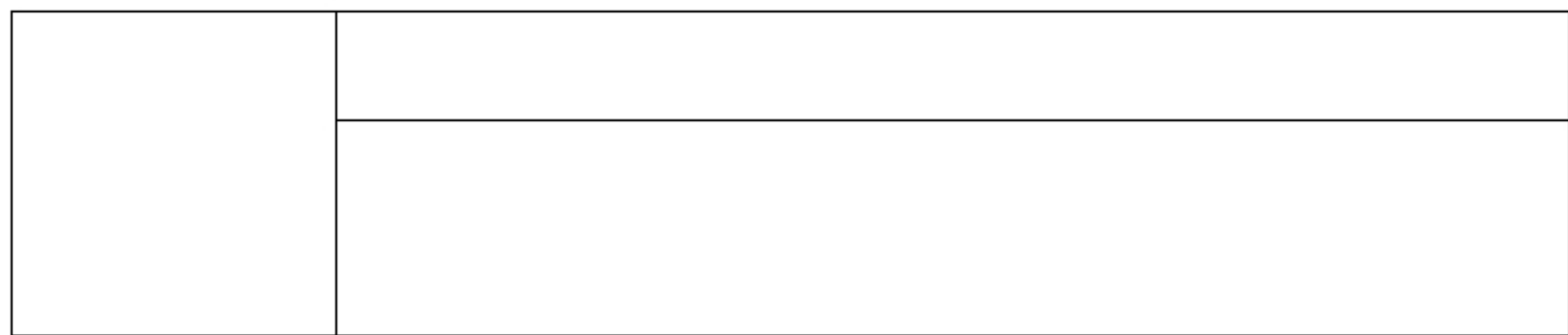
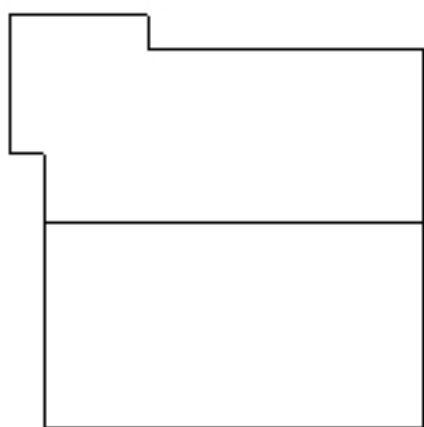
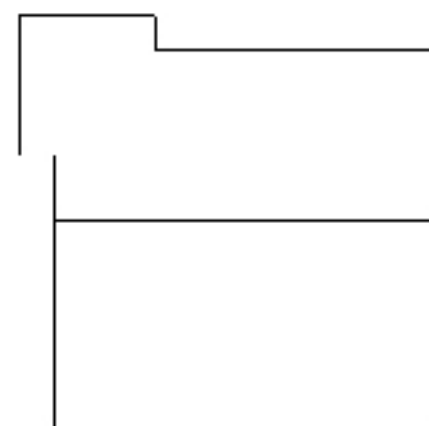
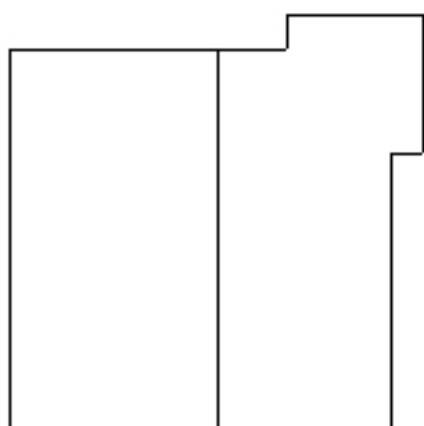
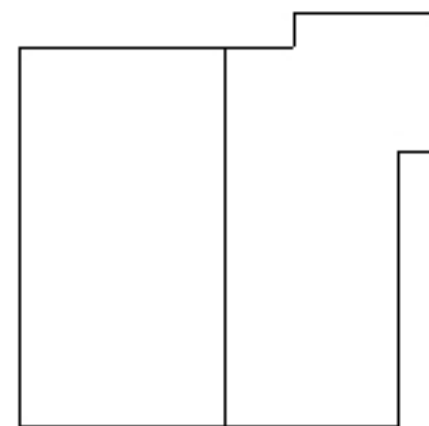
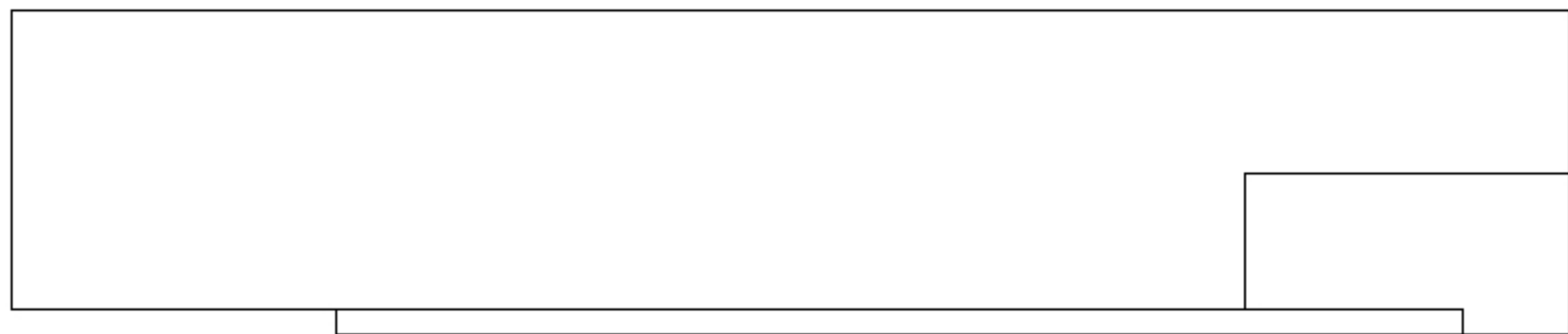
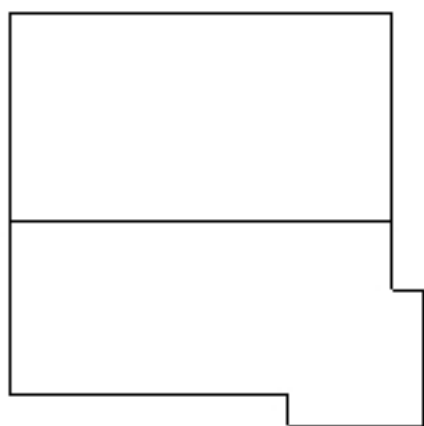
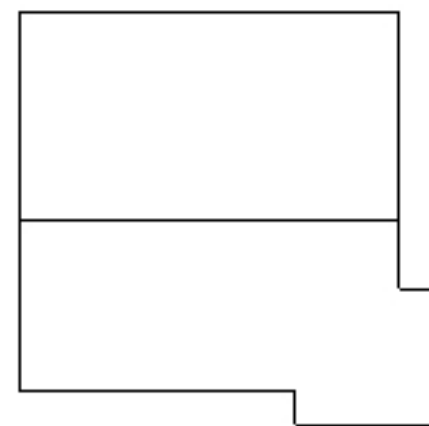
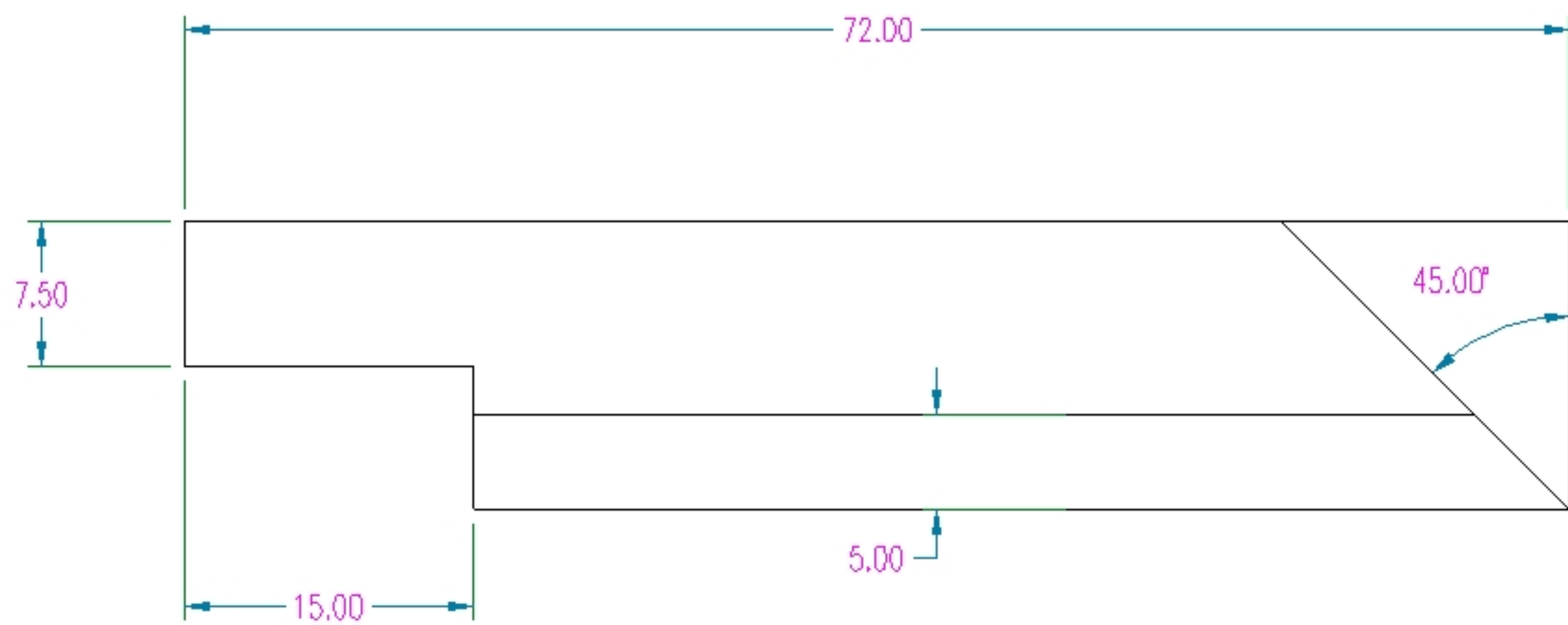
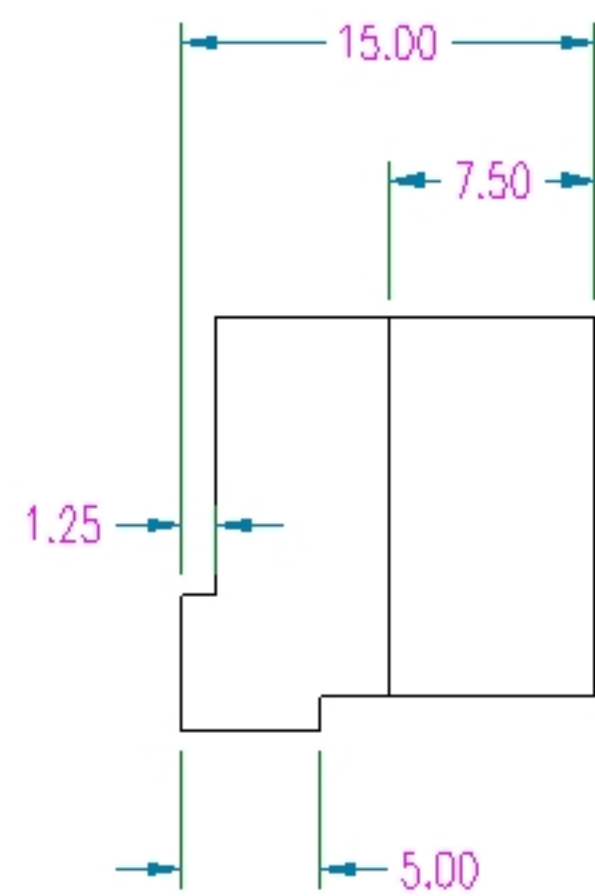
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1	ALU		DF-09-00			DFD-09-15	
BEAM PROFILE 15				CONTR.:		PROJECT : D-FOSC	
				DATE :	03.10.92		
				DRAWN :	K.S.J.	DWG. NO. DF-09-15	
				SCALE :	2:1		



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TELF. 53 48 81 95  
FAX. 53 48 87 55



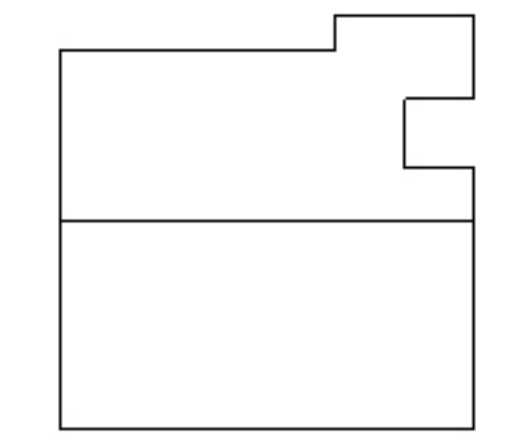
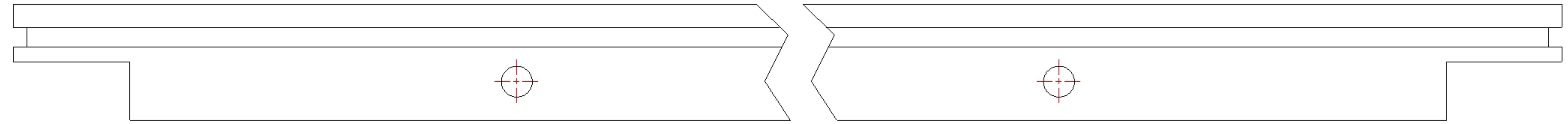
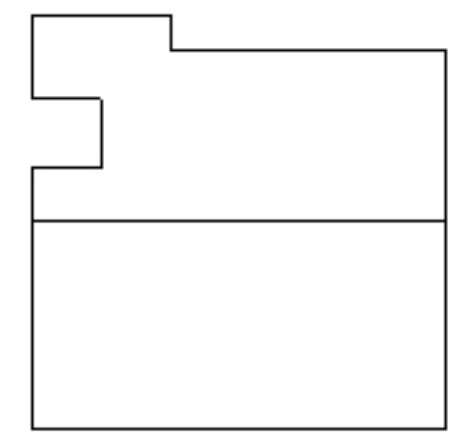
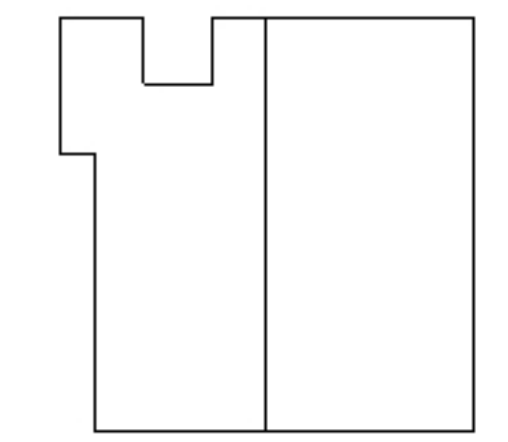
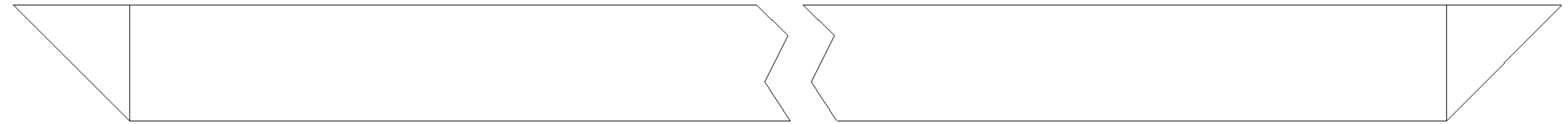
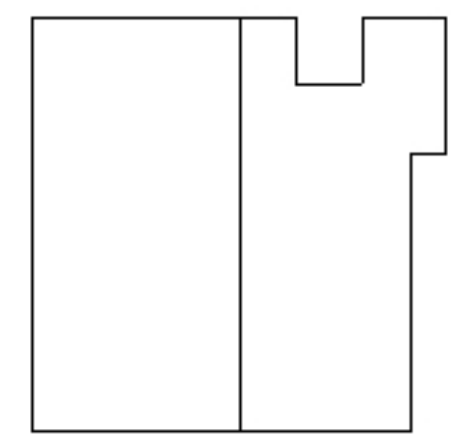
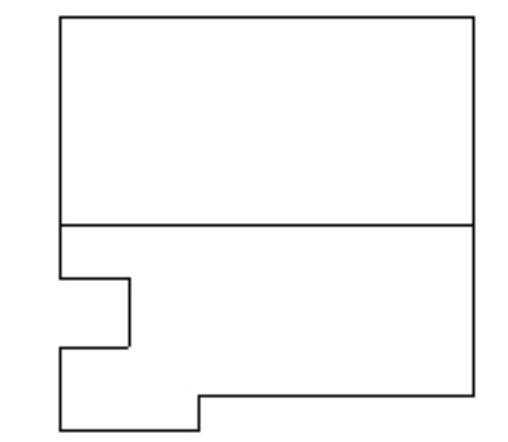
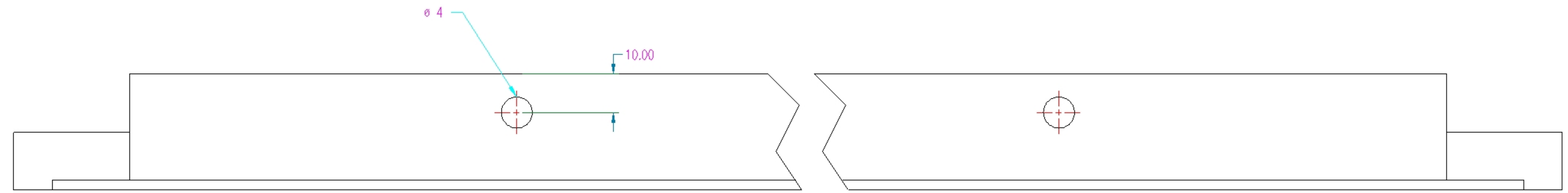
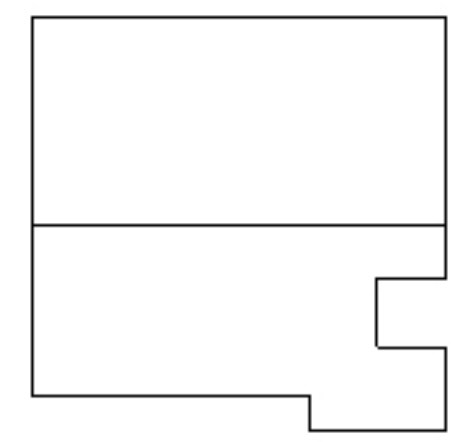
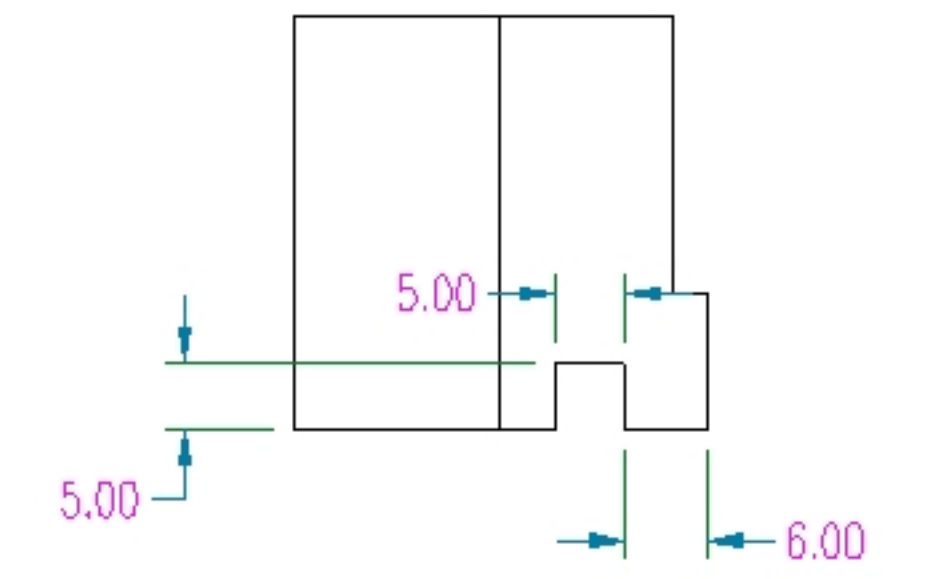
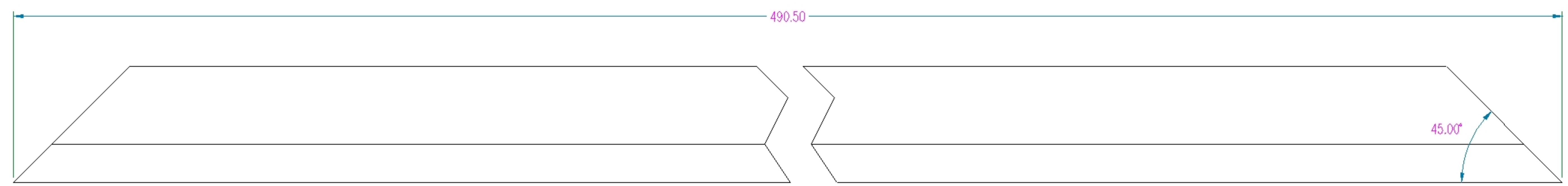
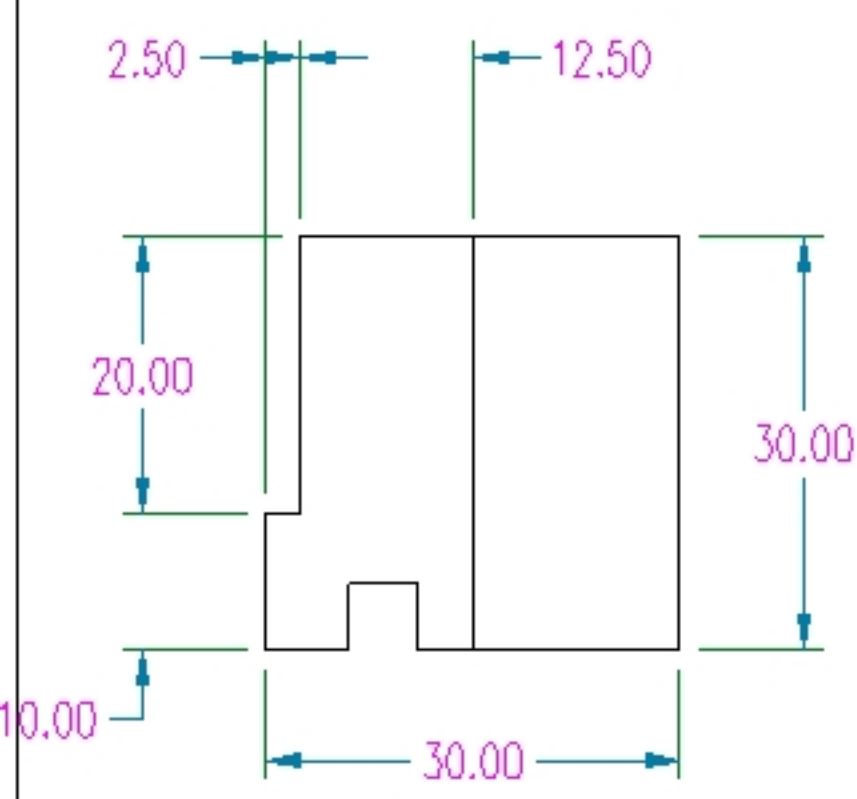




NO. OF PCS.:	MATERIAL .:	TOLERANCE .:	FIT TO :	MODIFIED	DATE :	ACAD DWG. NO.:	DISC. NO.:
1 + 1 REV.	ALU		DF-09-00			DF-09-16	

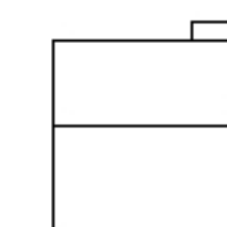
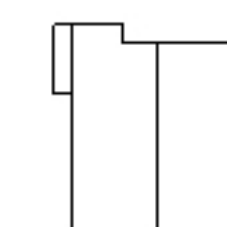
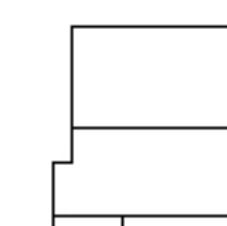
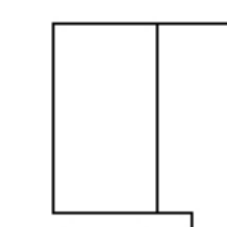
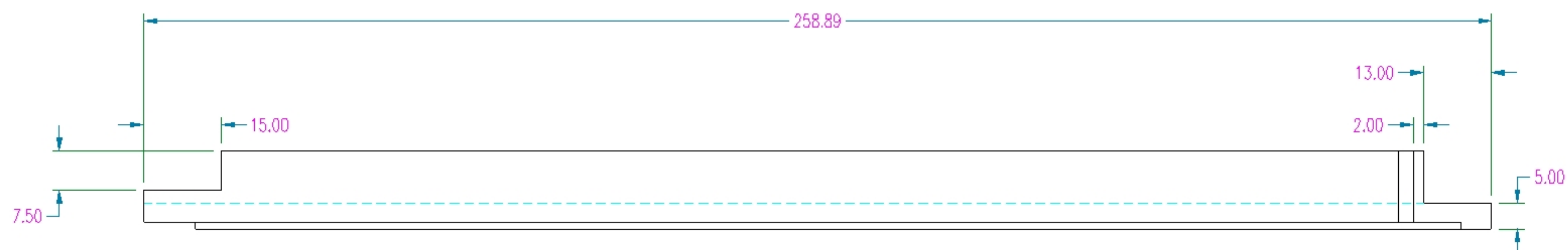
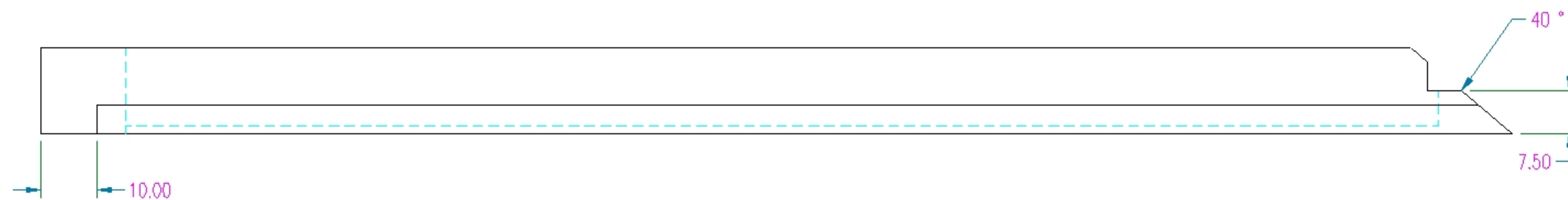
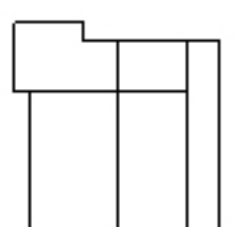
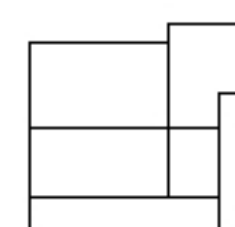
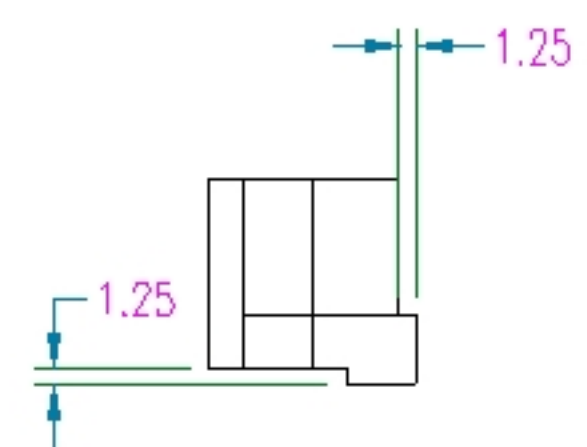
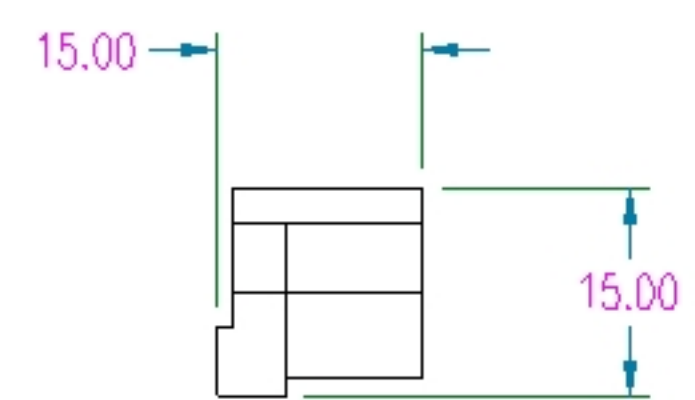
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	DATE : 2.11.93.		
	DRAWN : K.S.J.		DWG. NO. : DF-09-16
	SCALE : 2:1		





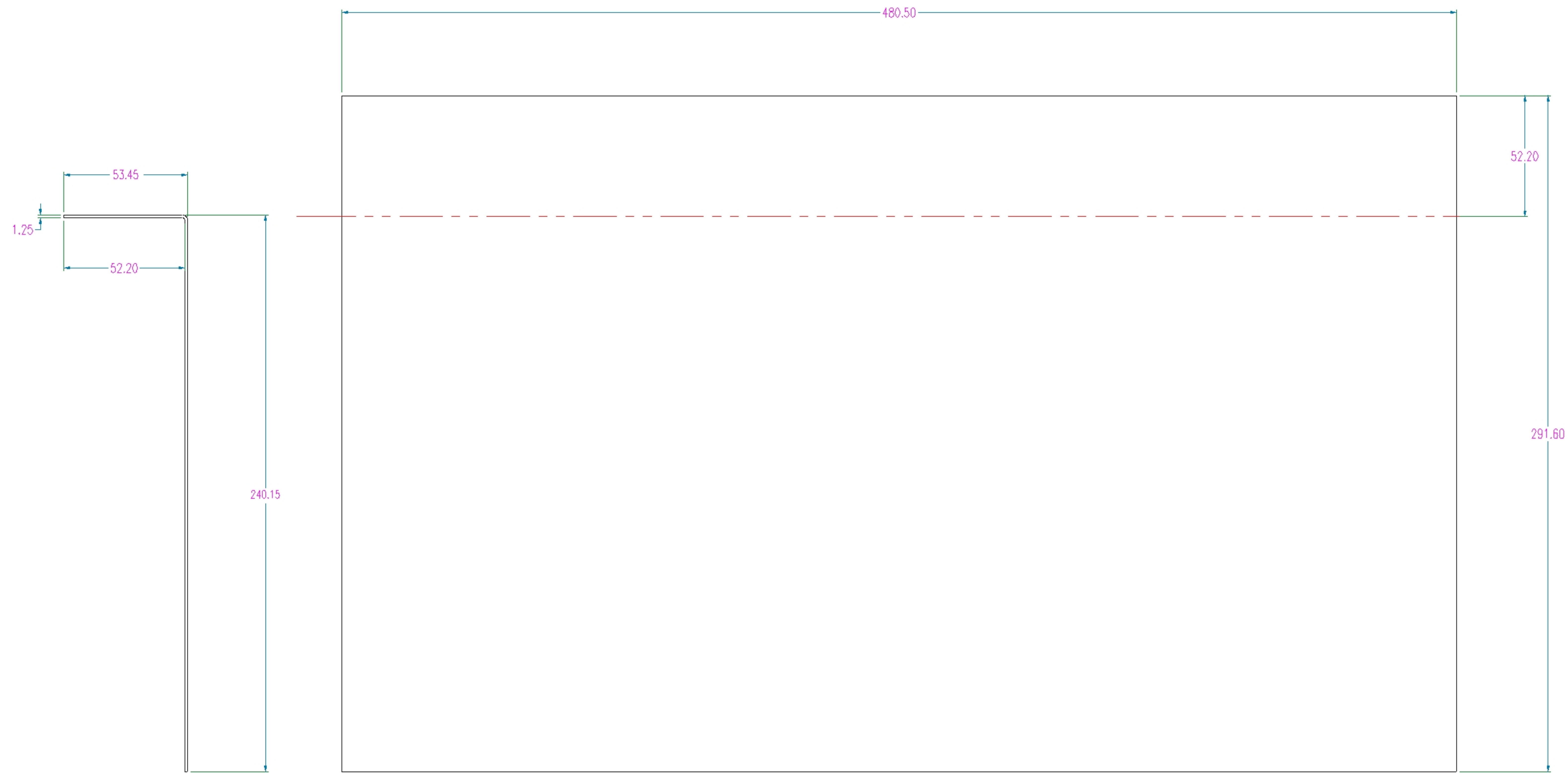
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BEAM PROFILE 17				CONTR. :		PROJECT : D-FOSC	
				DATE :	2.11.93.	DWG. NO. : DF-09-17	
				DRAWN :	K.S.J.		
				SCALE :	1:1		





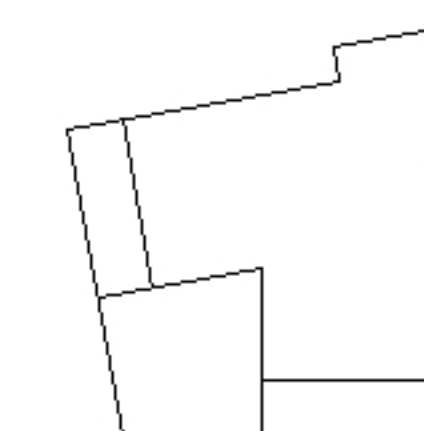
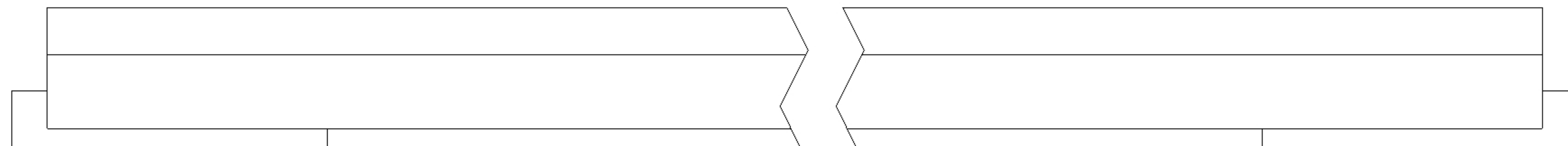
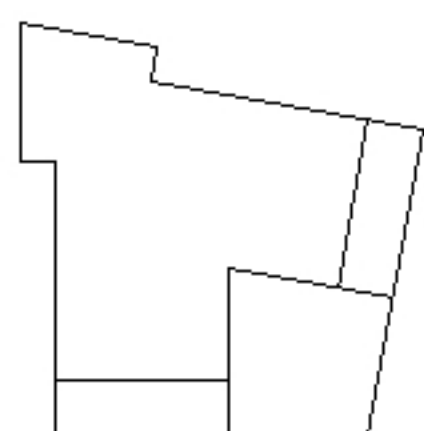
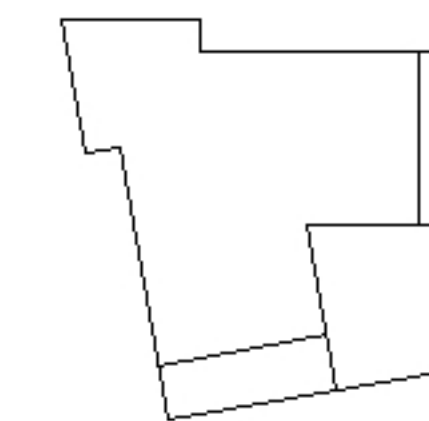
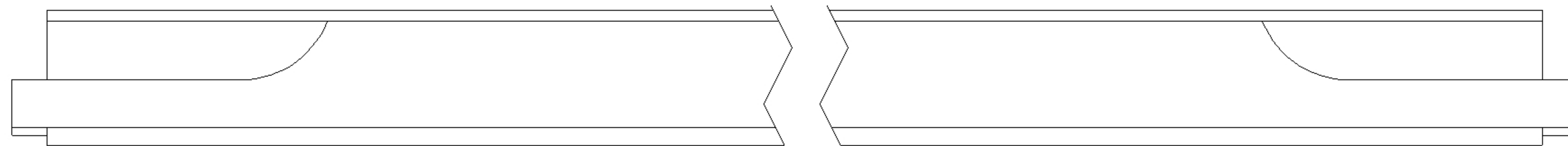
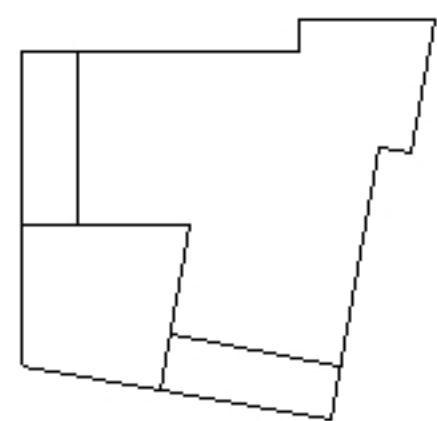
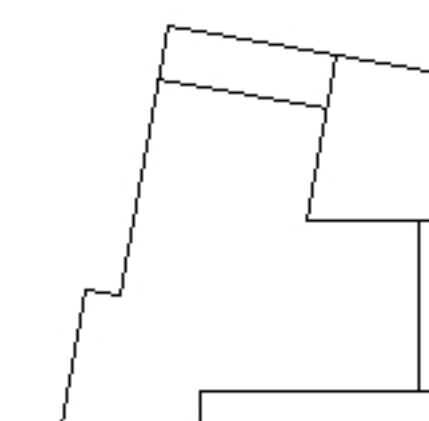
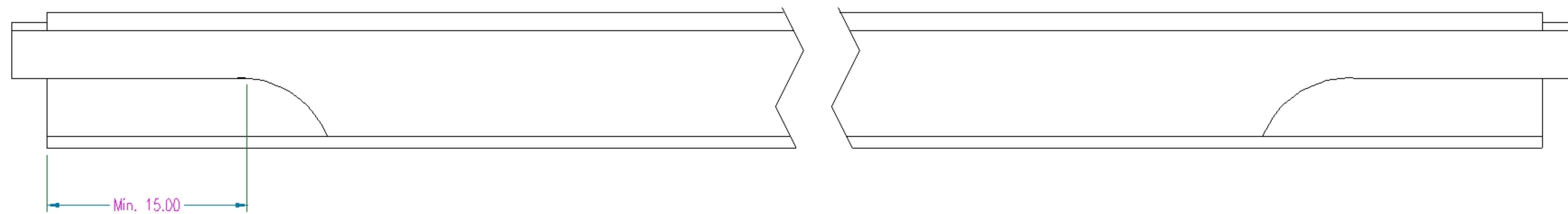
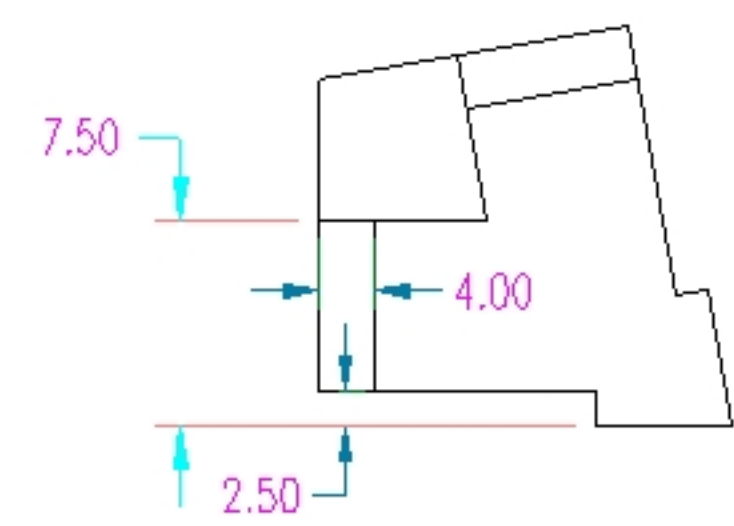
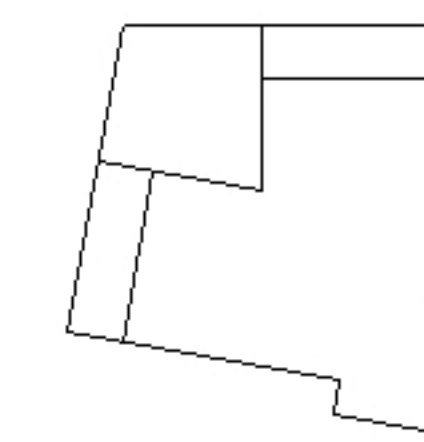
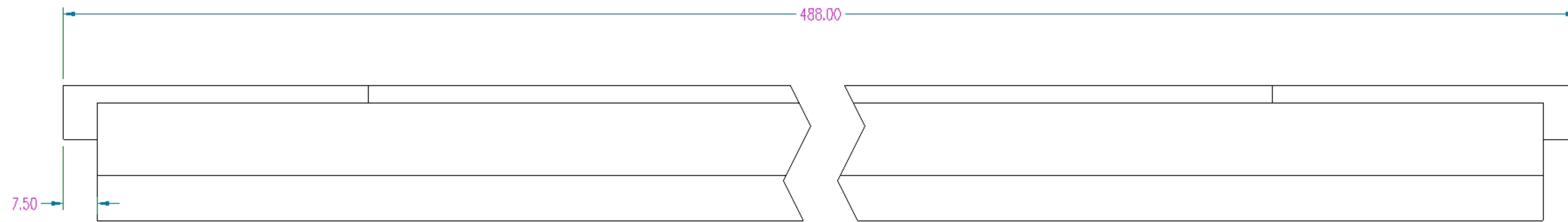
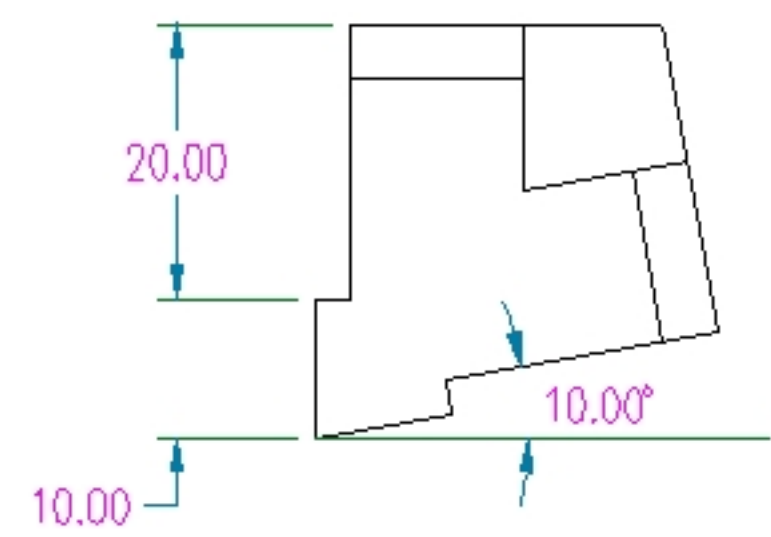
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1+1 REV.	ALU		DF-09-00			DF-09-18	
BEAM PROFILE 18				CONTR.:		PROJECT : D-FOSC	
				DATE :	3.11.93.		
				DRAWN :	K.S.J.	DWG. NO. : DF-09-18	
				SCALE :	1:1		
COPENHAGEN UNIVERSITY OBSERVATORY							
BRORFELDEVEJ, DK 4340 T?LL?SE				TELF. 53 48 81 95			
				FAX. 53 48 87 55			





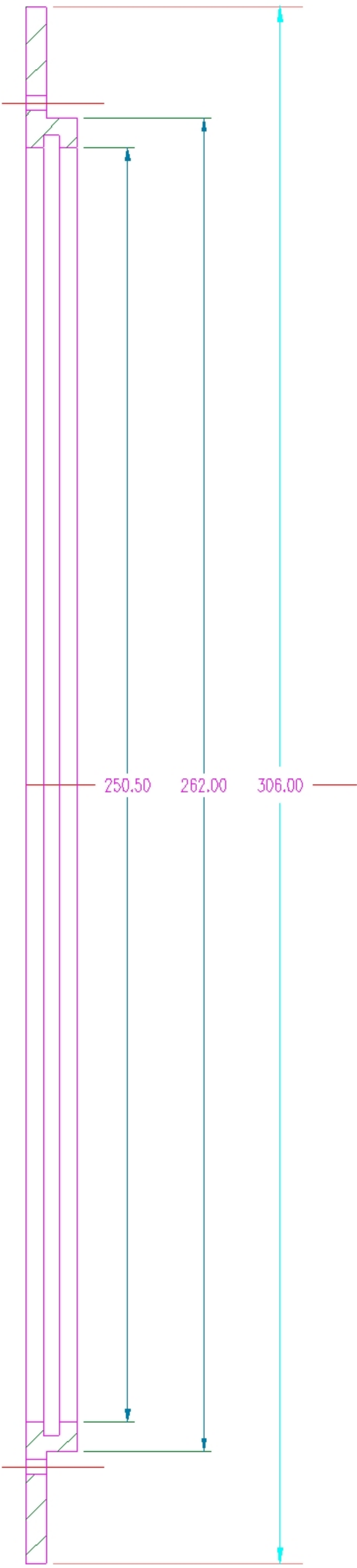
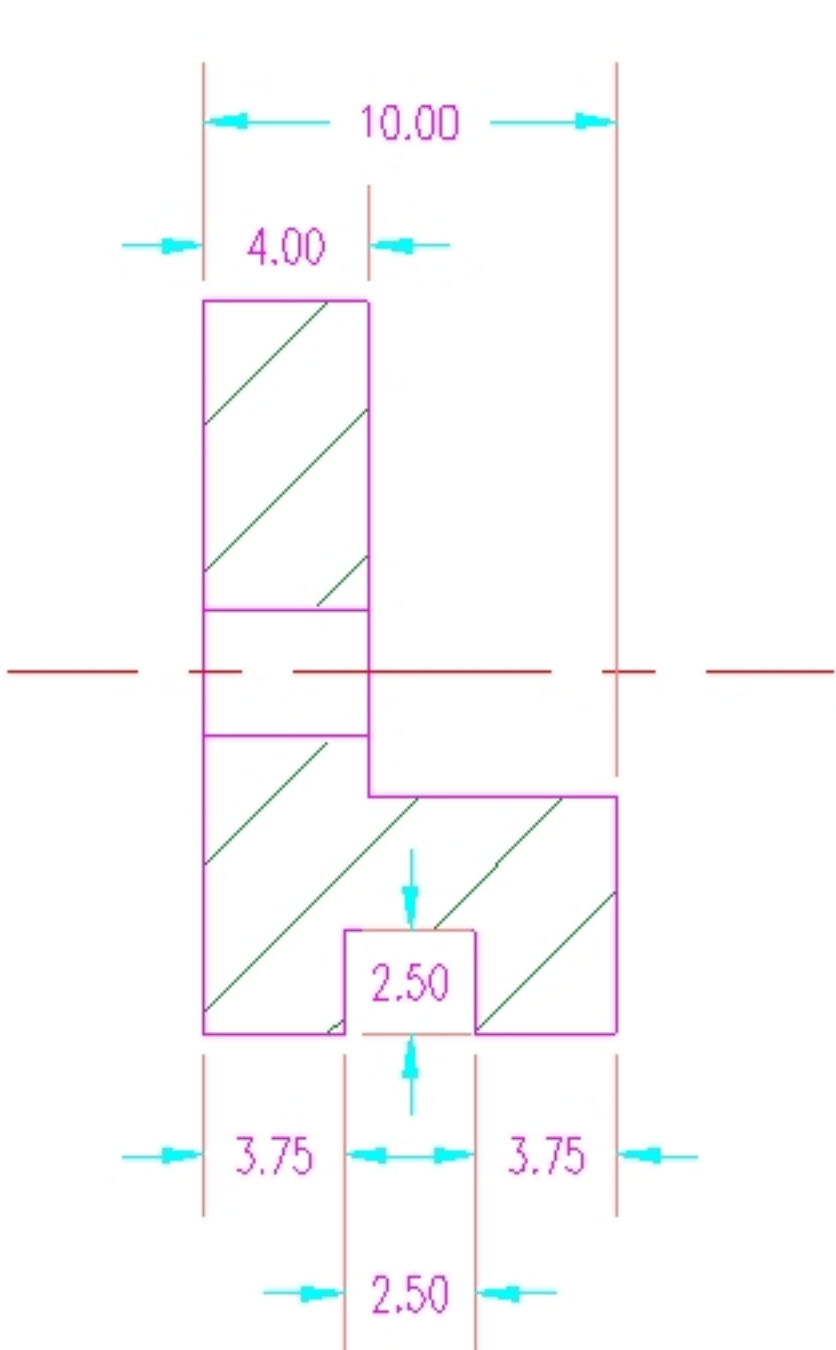
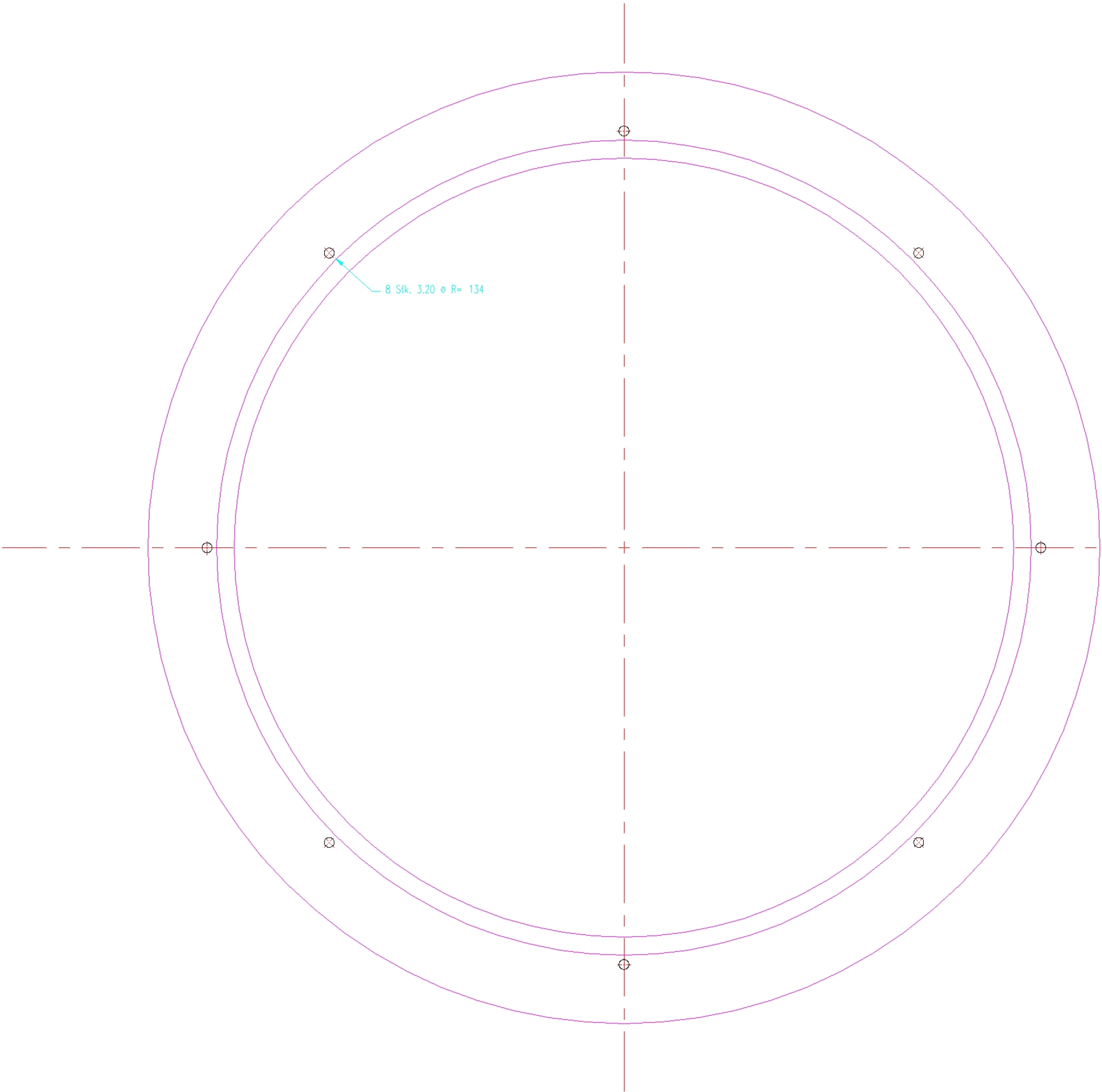
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1	ALU		DF-09-00			DF-09-19	
BOTTOM WALL				CONTR. :		PROJECT : D-FOSC	
				DATE :	3.11.93.		
				DRAWN :	K.S.J.	DWG. NO. : DF-09-19	
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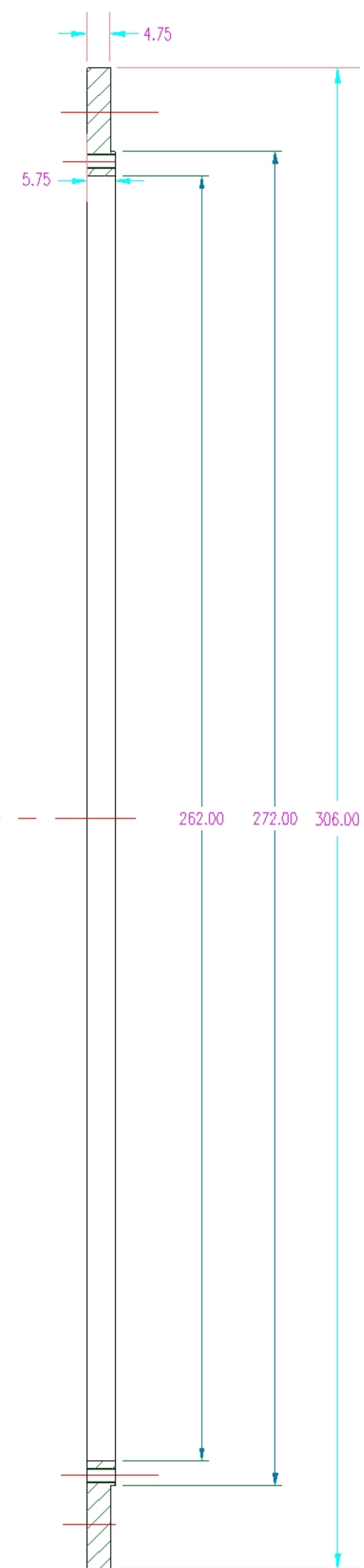
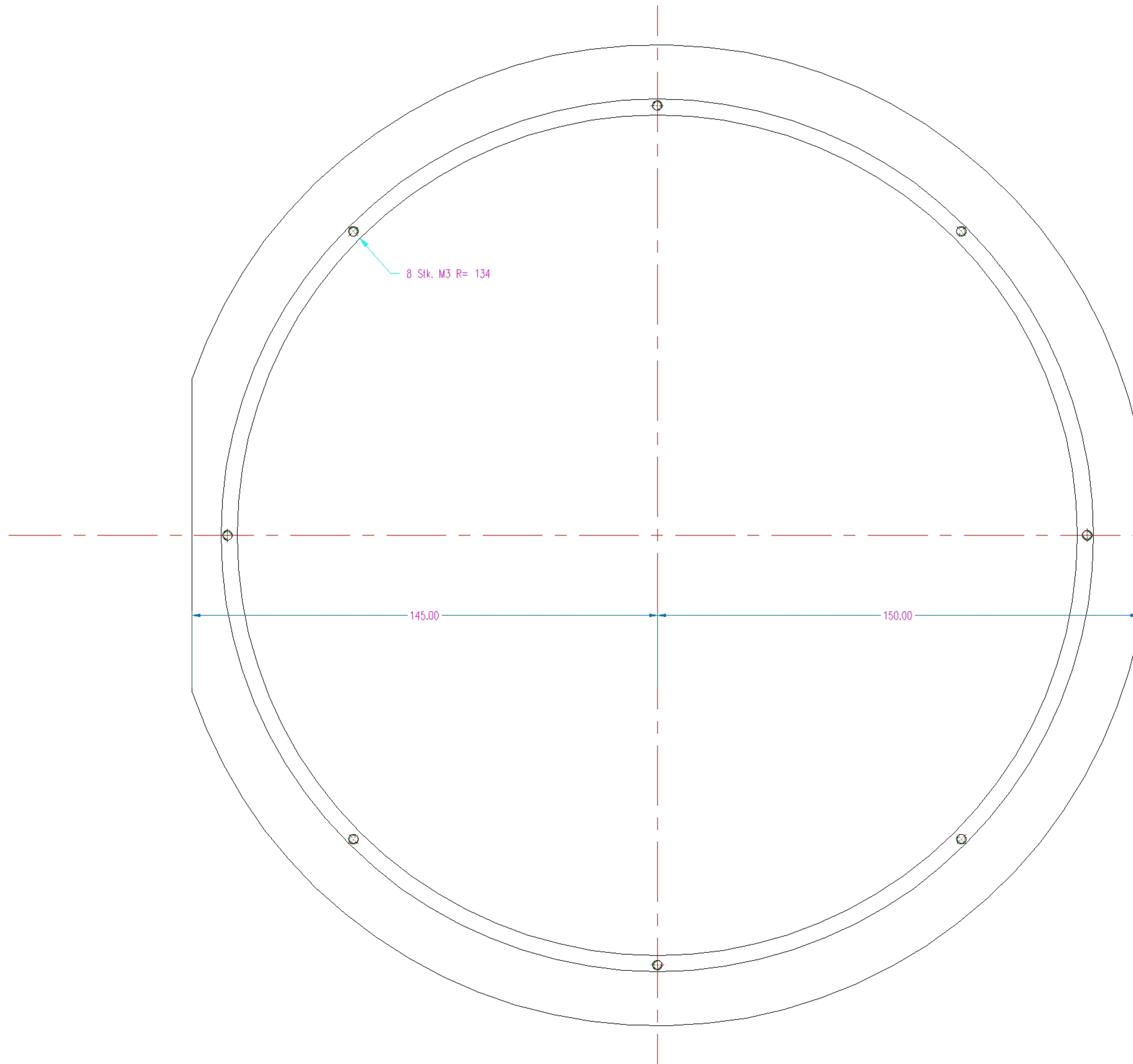
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1	ALU		DF-09-00			DF-09-20	
BEAM PROFILE 20				CONTR.:		PROJECT : D-FOSC	
				DATE :	3.11.93.		
				DRAWN :	K.S.J.	DWG. NO. : DF-09-20	
				SCALE :	A2 1:1		
COPENHAGEN UNIVERSITY OBSERVATORY							
BRORFELDEVEJ, DK 4340 T?LL?SE				TELF. 53 48 81 95			
				FAX. 53 48 87 55			





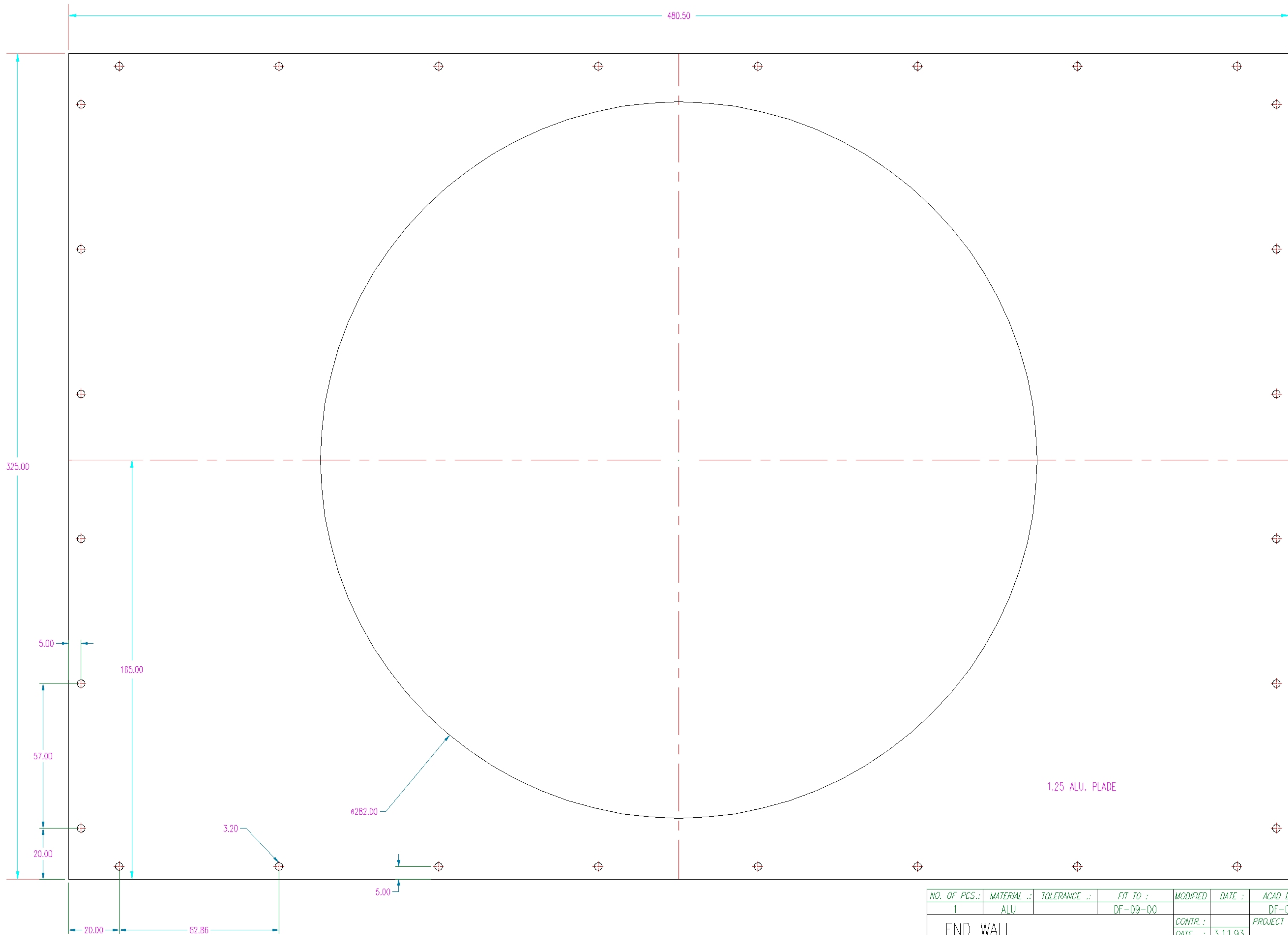
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1	ALU		DF-09-00			DF-09-21	
SEAL FLANGE OUTER FLANGE				CONTR.:		PROJECT : D-FOSC	
				DATE :	3.11.93.		
				DRAWN:	K.S.J.	DWG. NO. : DF-09-21	
				SCALE :	A2 1:1		





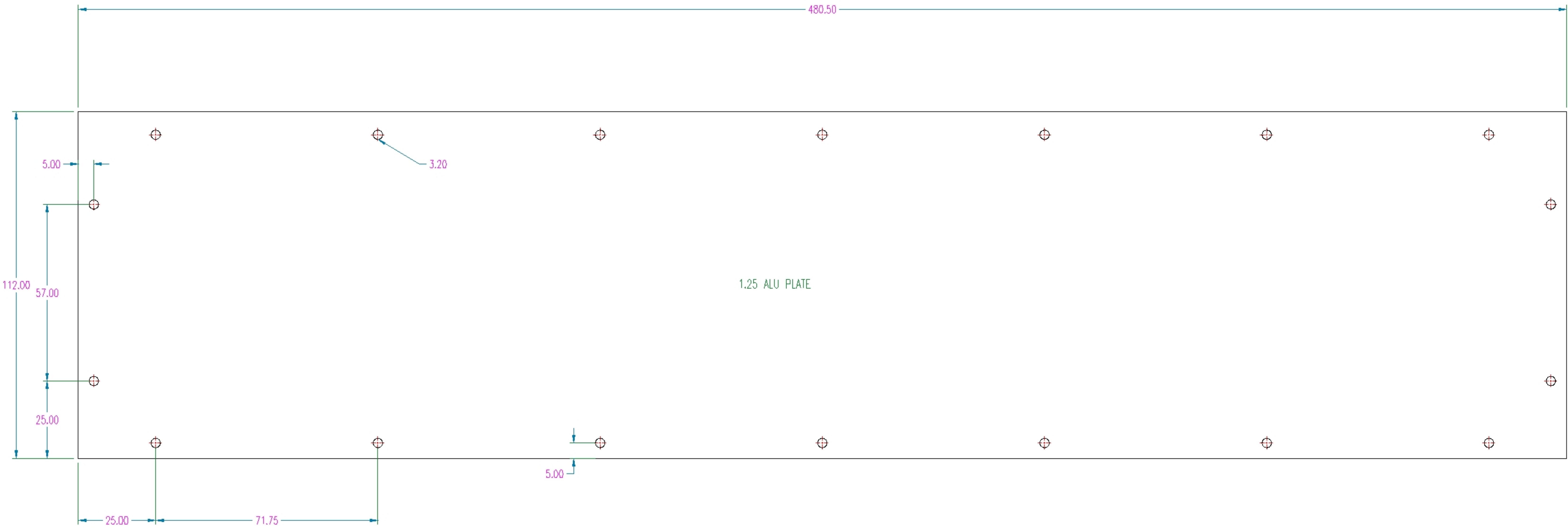
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1	ALU		DF-09-00			DF-09-22	
SEAL FLANGE INNER FLANGE				CONTR.:		PROJECT : D-FOSC	
				DATE :	3.11.93.		
				DRAWN :	K.S.J.	DWG. NO. : DF-09-22	
				SCALE :	A2 1:1		
COPENHAGEN UNIVERSITY OBSERVATORY							
BRORFELDEVEJ, DK 4340 TÅLLØSE				TELF. 53 48 81 95 FAX. 53 48 87 55			





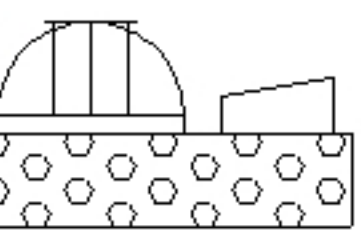
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1	ALU		DF-09-00			DF-09-23	
END WALL				CONTR.:		PROJECT : D-FOSC	
				DATE :	3.11.93.		
				DRAWN :	K.S.J.	DWG. NO. : DF-09-23	
				SCALE :	A2 1:1		
COPENHAGEN UNIVERSITY OBSERVATORY							
BRORFELDEVEJ, DK 4340 TOLLØSE				TELF. 53 48 81 95			
				FAX. 53 48 87 55			



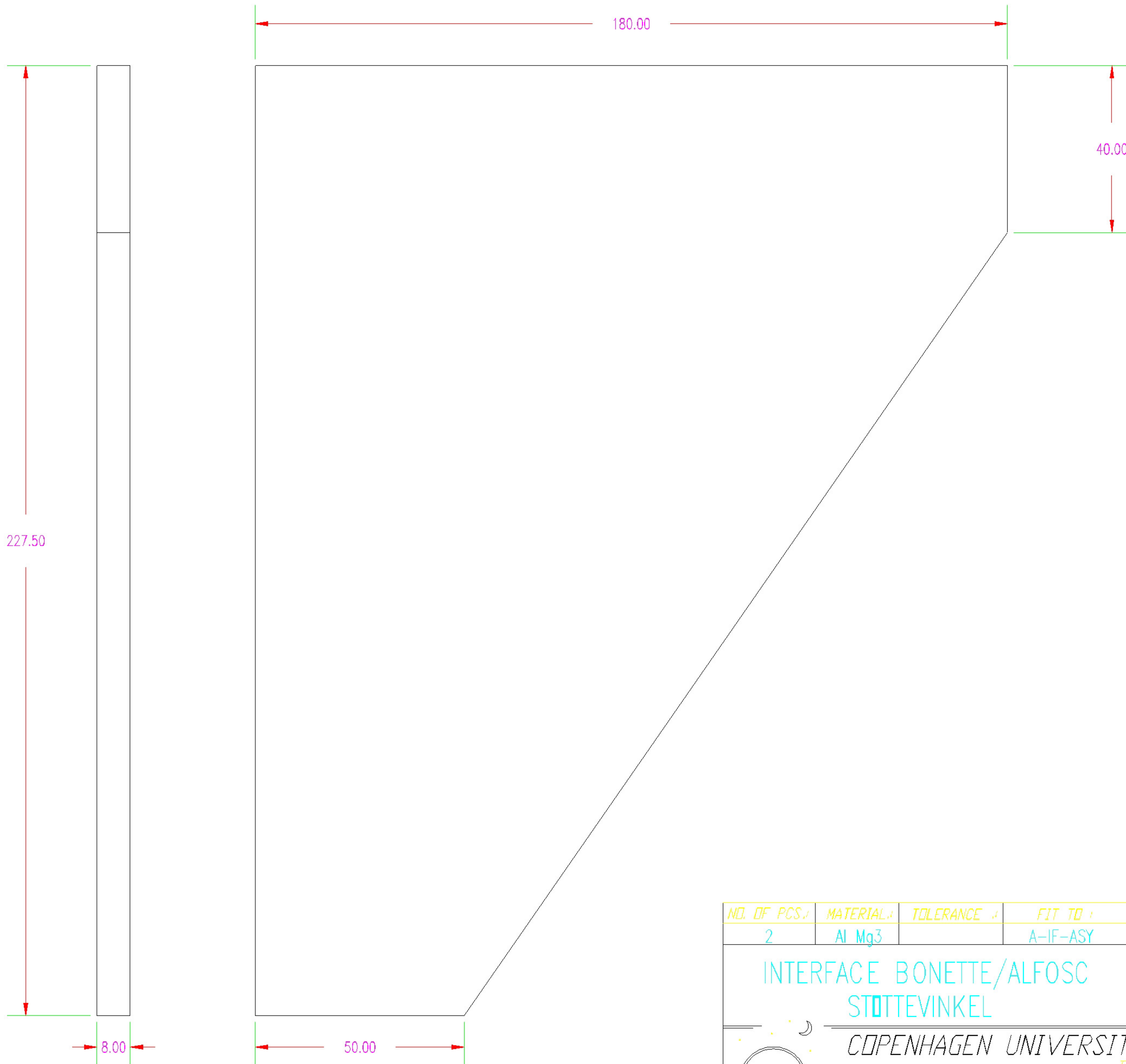


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1	ALU		DF-09-00			DF-09-24	
TOP WALL SMALL				CONTR.:		PROJECT : D-FOSC	
				DATE :		3.11.93.	
				DRAWN :		K.S.J.	
				SCALE :		A2 1:1	
COPENHAGEN UNIVERSITY OBSERVATORY							
BRORFELDEVEJ, DK 4340 TÅLLØSE				TELF. 53 48 81 95			
				FAX. 53 48 87 55			

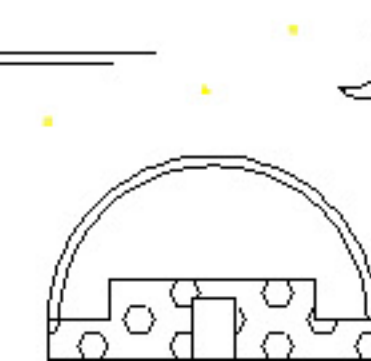








NO. OF PCS.:	MATERIAL:	TOLERANCE :	FIT TO :	MODIFIED	DATE :	ACAD DWG. NO.:	DISC. NO.:
2	Al Mg3		A-IF-ASY			A-IF-05	
INTERFACE BONETTE/ALFOSC STØTTEVINKEL				CONTR.:		PROJECT : ALFOSC DWG. NO. : A-IF-05	
				DATE :	11.07.92		
				DRAWN:	K.S.J.		
				SCALE :	1:1		

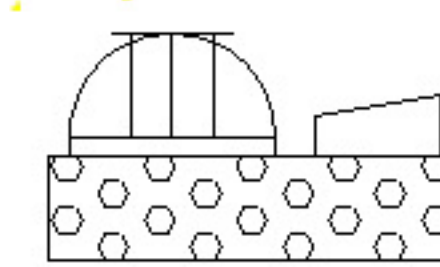


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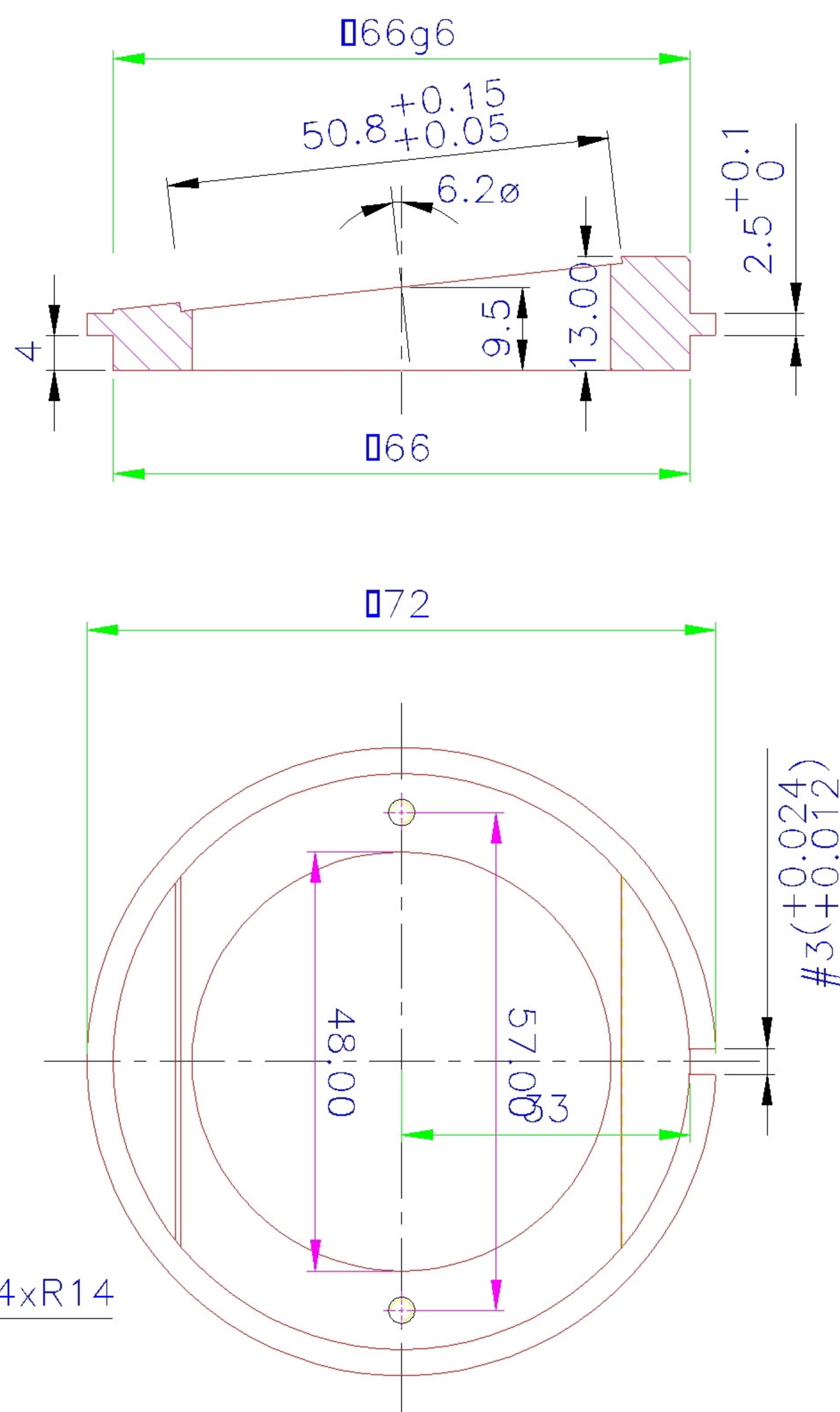
BRØRFELDEVEJ, DK 4340 TOLLØSE

TELF. 53 48 81 95

FAX. 53 48 87 55







#Glidepasning med standart stift 3m6.

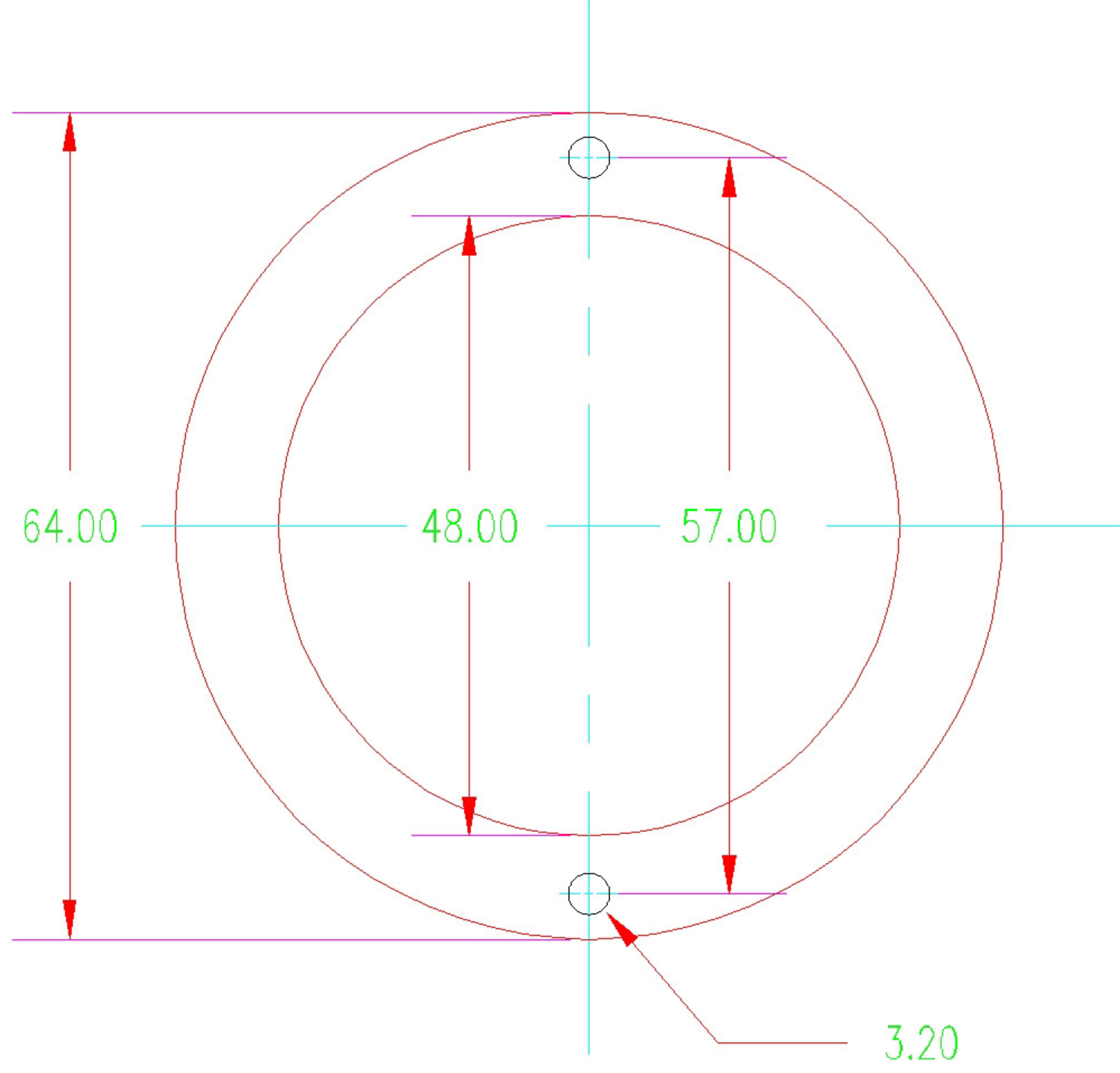
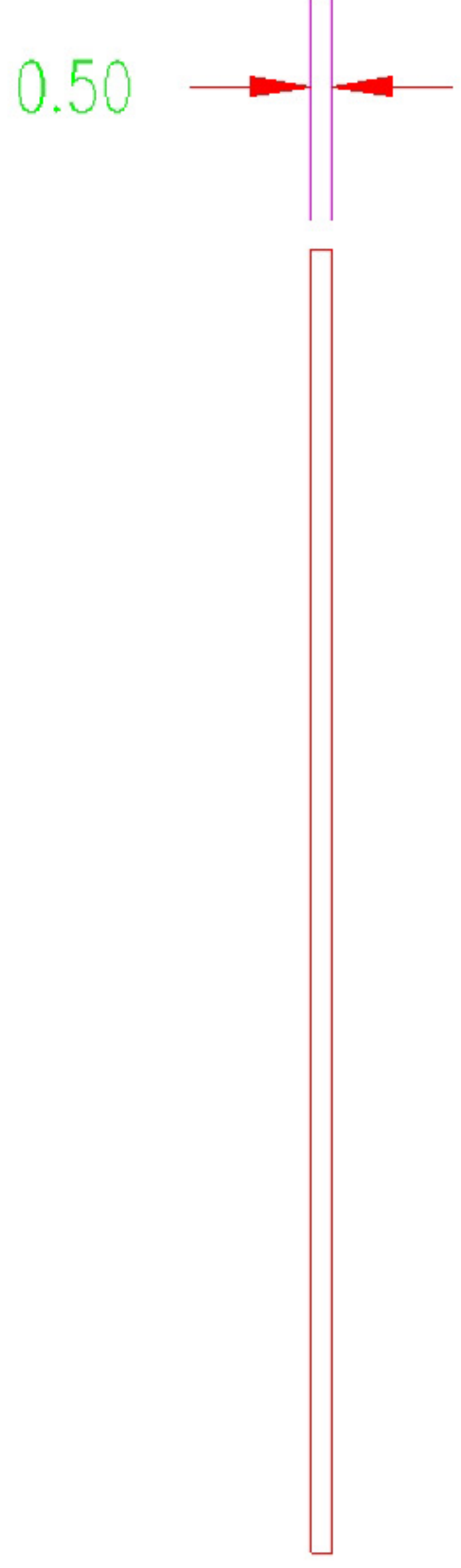
4/ Max. tilladelig overfladeruhed, hvor intet andet er angivet  
Ikke toleranceangivne mH iflg. DS 2075 fin.

## NIELS BOHR INSTITUTET

### Tandem Accelerator Laboratoriet

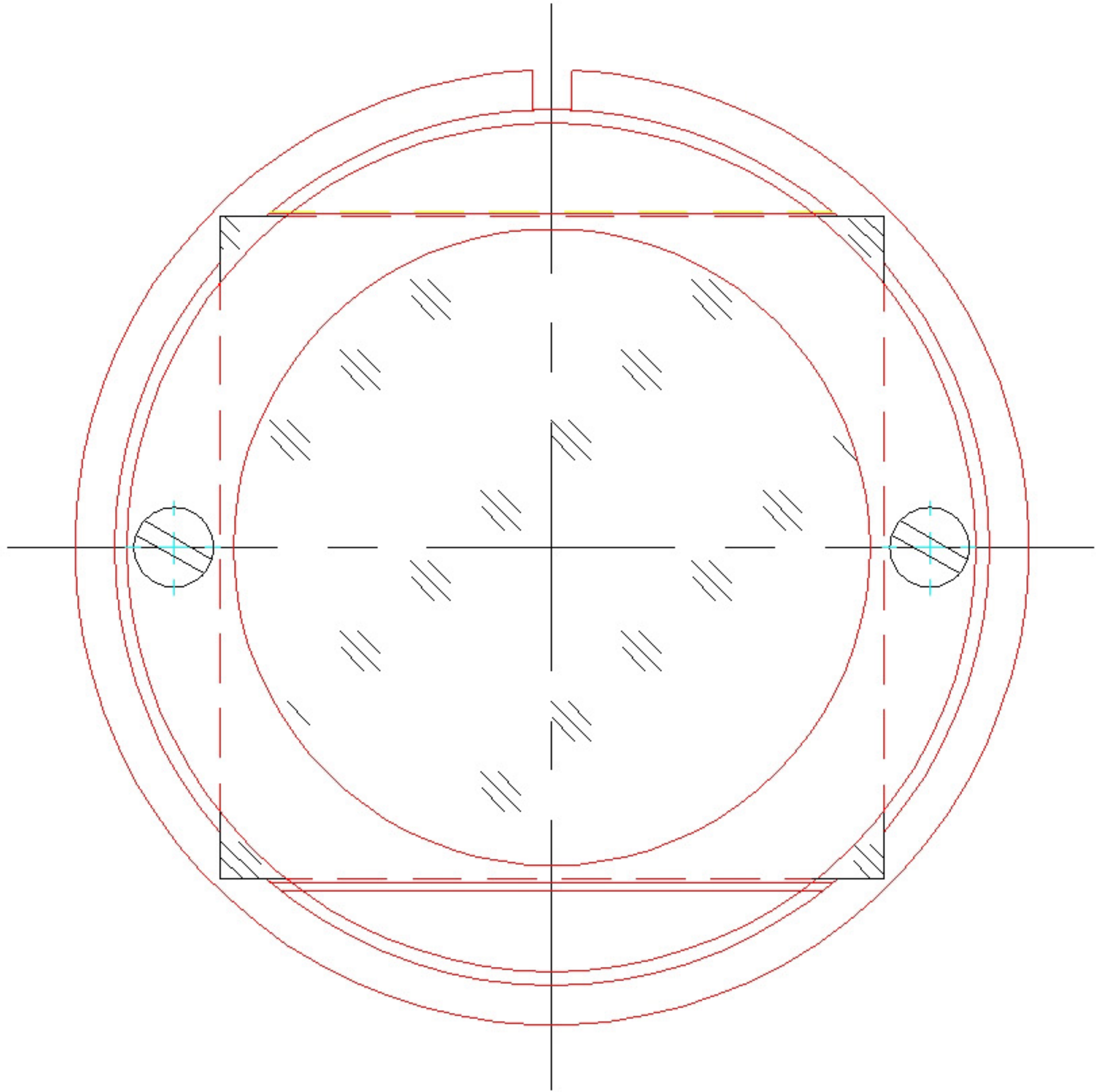
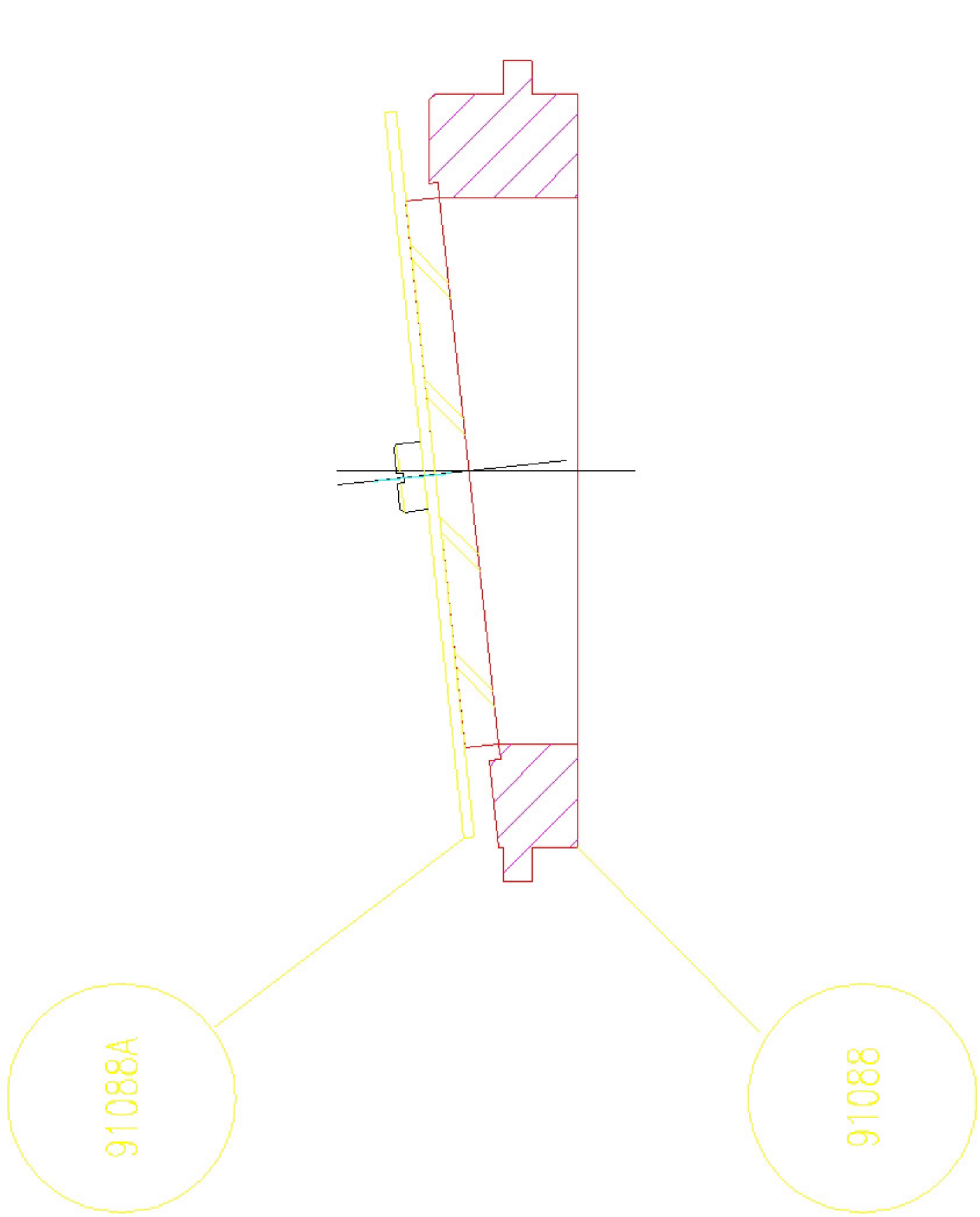
Matriale: Aluminium		Samlingstegn.nr.:	
Behandling:		Stykliste.nr.:	
Målforhold: 1:1	Hoved-gruppe:	Astro Fysik	
	Under-gruppe	DFOSC	
Rettelser:		Erstatter:	
19.04.93 K.S.J.		91088	
		Erstattes af:	





NO. OF PCS.:	MATERIAL.:	TOLERANCE.:	FIT TO :	MODIFIED	DATE :	ACAD DWG. NO.:	DISC. NO.:
8	BRONCE		91088			91088A	
SPANDERING FOR FILTER				CONTR.:	PROJECT : DFOSC		
				DATE :	SPANSK FILTER		
				DRAWN:	K.S.J.	DWG. NO. :	91088A
				SCALE :	1:1		





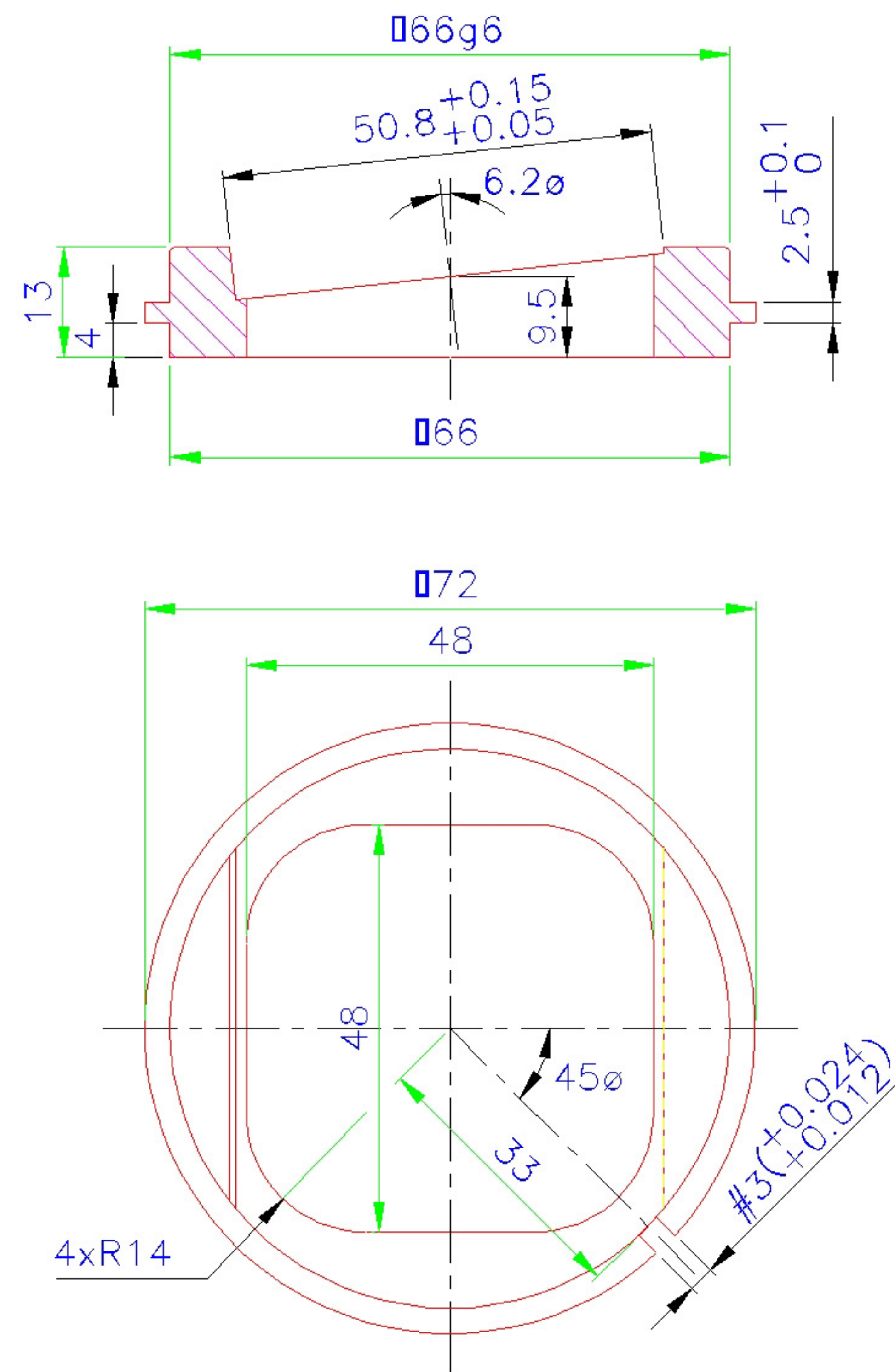
*NIELS BOHR INSTITUTET*  
*Tandem Accelerator Laboratoriet*

Matriale: Aluminium		Samlingstegn.nr.:	
Behandling:		Stykliste.nr.:	
Målforhold: 1:1	Hoved- gruppe:	Konstr.	
	Under- gruppe	Tegnet	29.10.91E.K.O.
		Kontrol	
Rettelser: 19.04.93 K.S.J.		Erstatter:	
		91088ASY	
		Erstattes af:	

Astro Fysik  
DFOSC

Holder for  
spansk filter





#Glidepasning med standart stift 3m6.

$\frac{4}{\nabla}$  Max. tilladelig overfladeruhed, hvor intet andet er angivet  
Ikke toleranceangivne mØ iflg. DS 2075 fin.

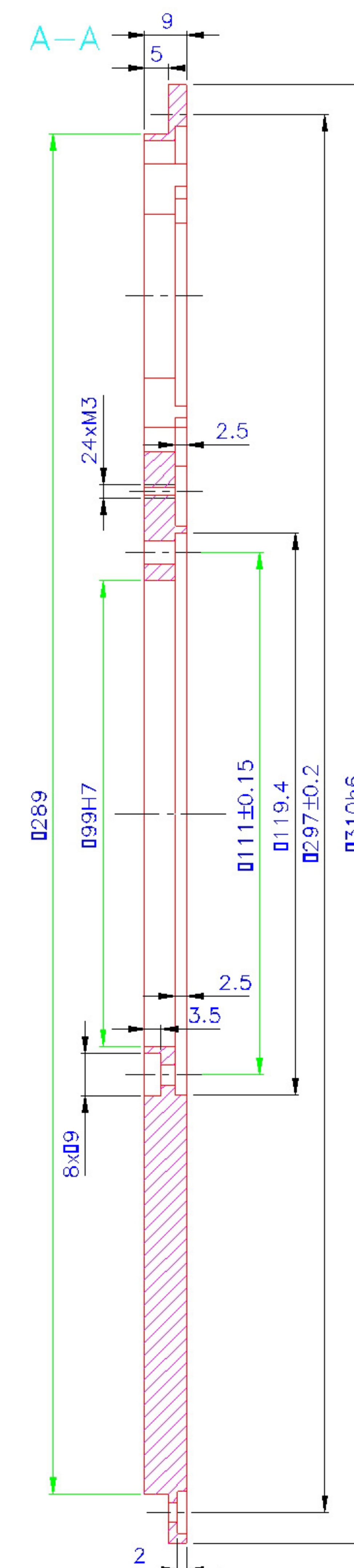
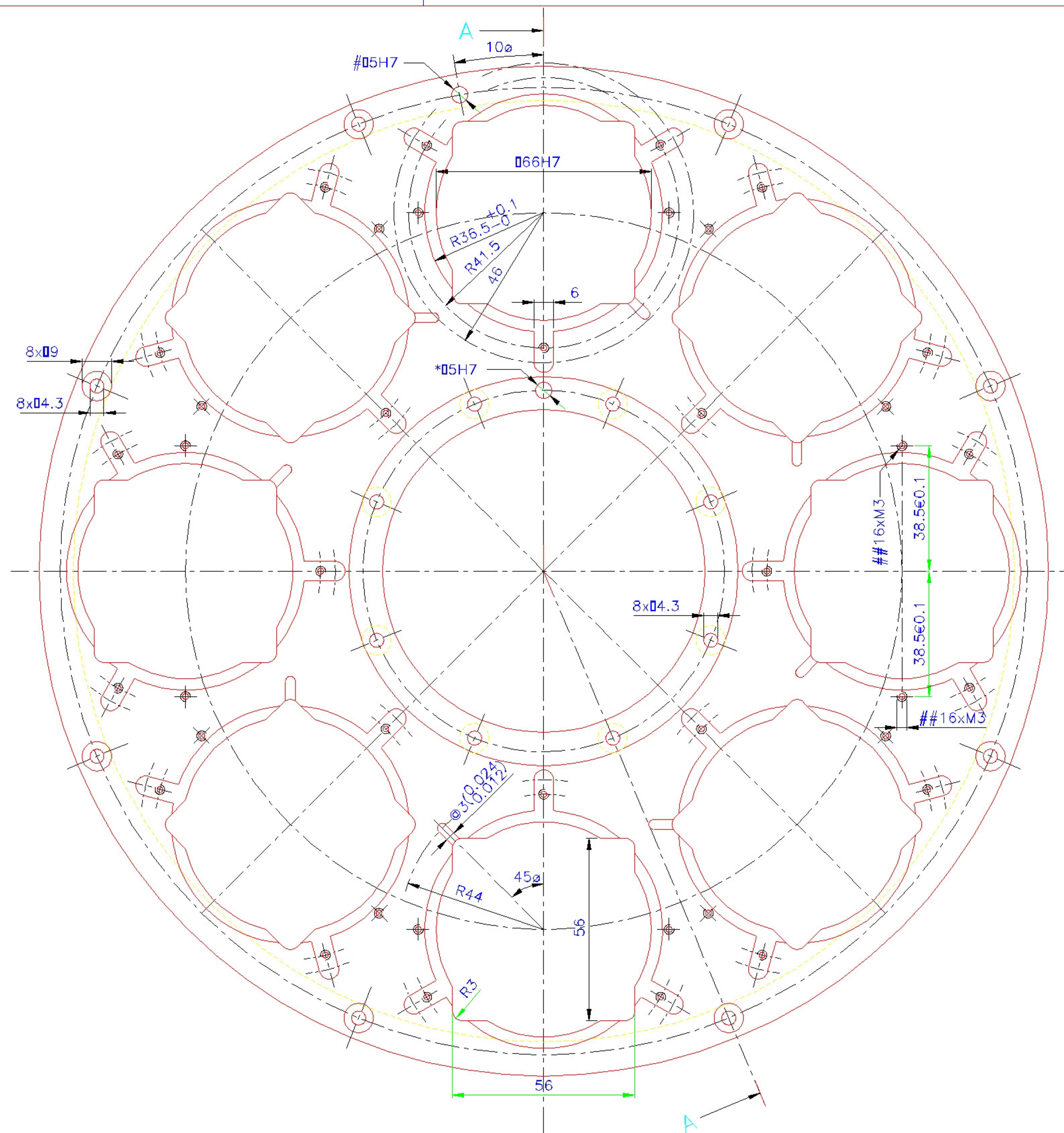
# **NIELS BOHR INSTITUTET** Tandem Accelerator Laboriet

Matriale: Aluminium		Samlingstegn.nr.:	
Behandling:		Stykliste.nr.:	
MØforhold:	Hoved-gruppe:	Konstr.	
1:1	Under-gruppe:	Tegnet	29.10.91E.K.O.
Rettelser:		Kontrol	
		Erstatter:	
		91088	
		Erstattes af:	

Astro Fysik  
DFOSC

Holder for  
spansk filter





#Bores og tilpasses sammen med tandkrans & stift.  
 \*Bores og tilpasses sammen med centerflange.  
 ##Evt. kun 6mm dybt gevind fra modsat side.  
 ©Glidepasning med standart stift 3m6.(Spordybde = 2.5mm)

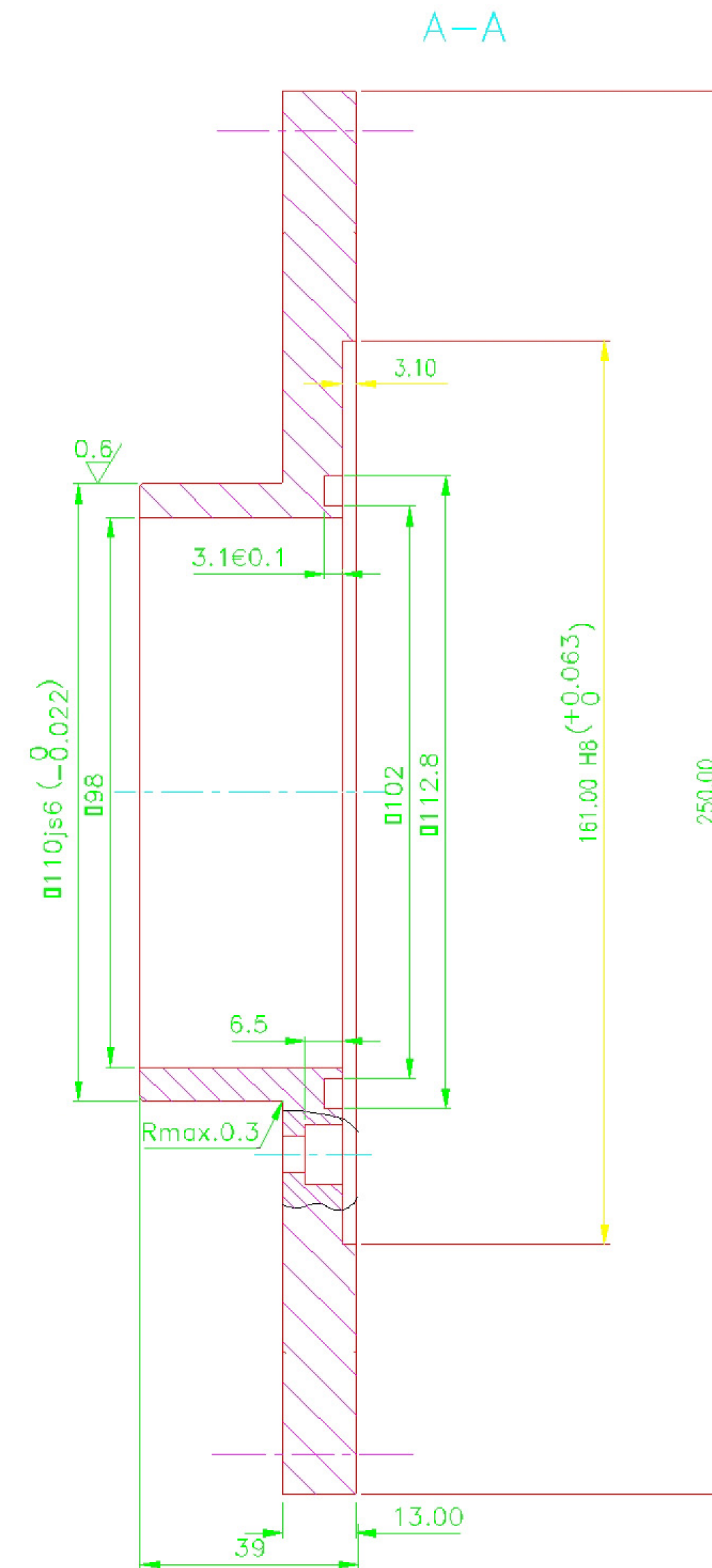
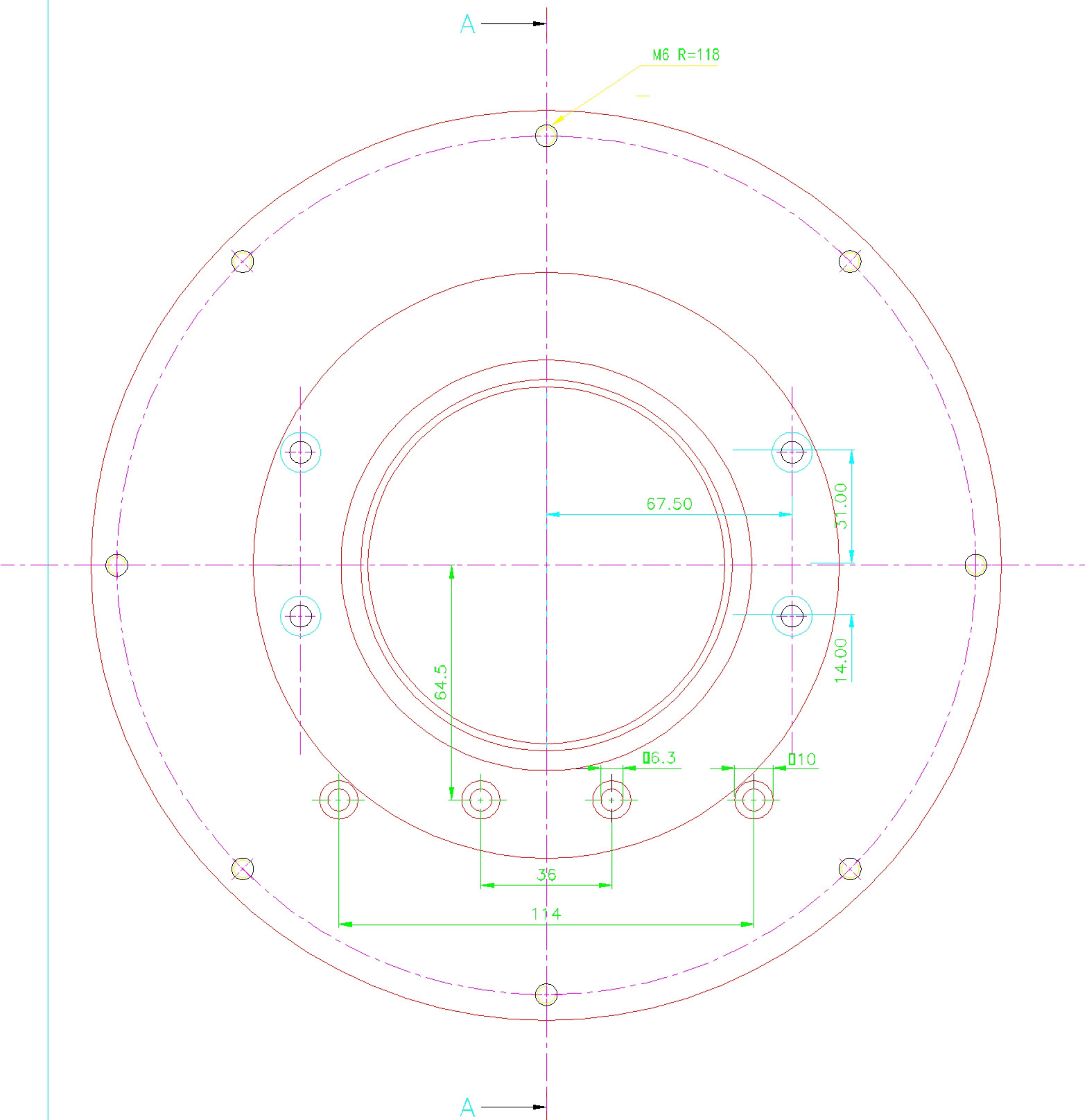
4/ Max. tilladelig overfladeruhed, hvor intet andet er angivet  
 Ikke toleranceangivet mH iflg. DS 2075 fin.

# **NIELS BOHR INSTITUTET** Tandem Accelerator Laboratoriet

Matriale: Aluminium		Samlingstegn. nr.:	
Behandling:		Stykliste nr.:	
Målforhold:	Hoved-gruppe	Konstr.	
1:1	Under-gruppe	Tegnet	29.10.9E.K.O.
Rettelser:		Kontrol	
		Erstatter:	
		91089	
		Erstattes af:	

Astro Fysik  
 DFOSC  
 Filterhjul for spanske  
 filter

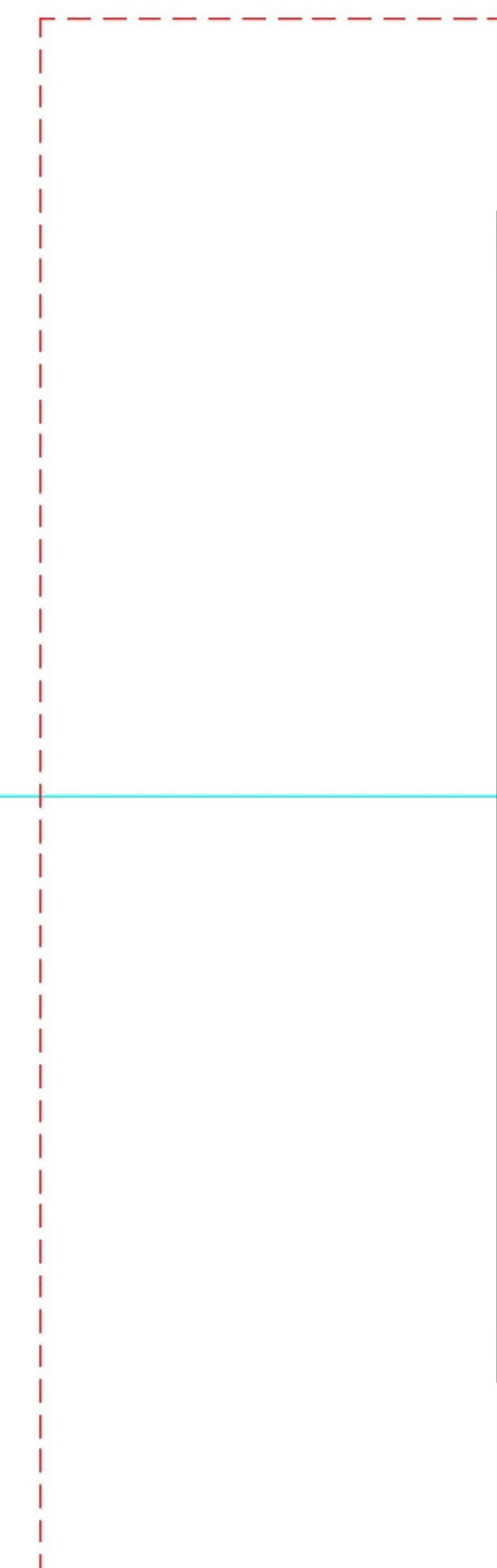




Ikke toleranceangivne m $\varnothing$  iflg. DS 2075 middel.

<b>NIELS BOHR INSTITUTET</b> Tandem Accelerator Laboratoriet		Overfladeruhed: 6.3/	Kanter: Afgratning
Materiale: Aluminium		Samlingstegn. nr.:	
Behandling:		Stykliste nr.:	
M $\varnothing$ forhold: 1:1	Hoved-gruppe Under-gruppe	Konstr.	Tegnet 4.2.92 E.K.O.
Rettelser:		Kontrol	Erstatter: 92006
21.2.92		92006D	
15.6.92 K.S.J.		Erstattes af:	
24.07.92 K.S.J.			





NO. OF PCS.	MATERIAL	TOLERANCE	FIT TO	MODIFIED	DATE	ACAP DWG NO.	DISC NO.
						A-ASY-01	
AL-FOSC ASSEMBLY				CONTR.		PRODUCT	
				DATE	18.07.92	AL-FOSC	
				DRAWN	K.S.J.	DWG NO.	
				SCALE	FR	A-ASY-01	
COPENHAGEN UNIVERSITY OBSERVATORY.							


 2309 TELLEVJVE, DK 4340 TILBASSE  
 TEL: 55 49 01 95  
 FAX: 55 49 97 55

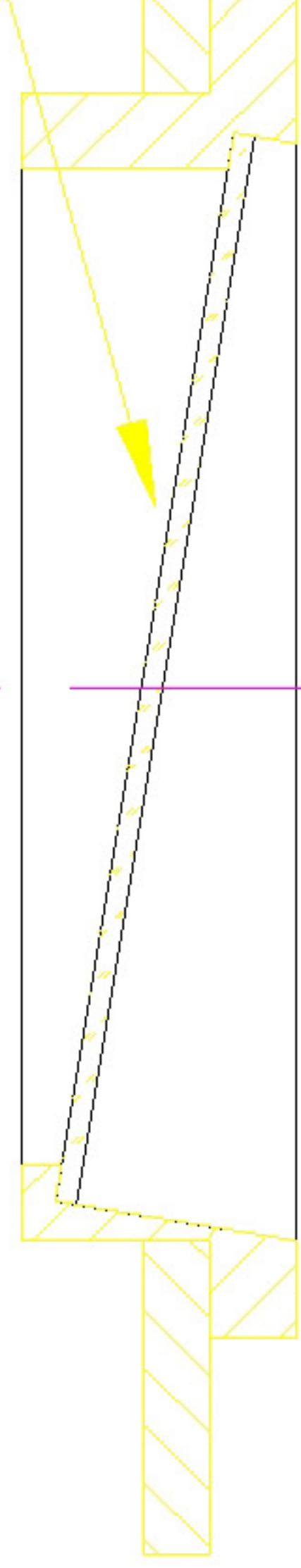
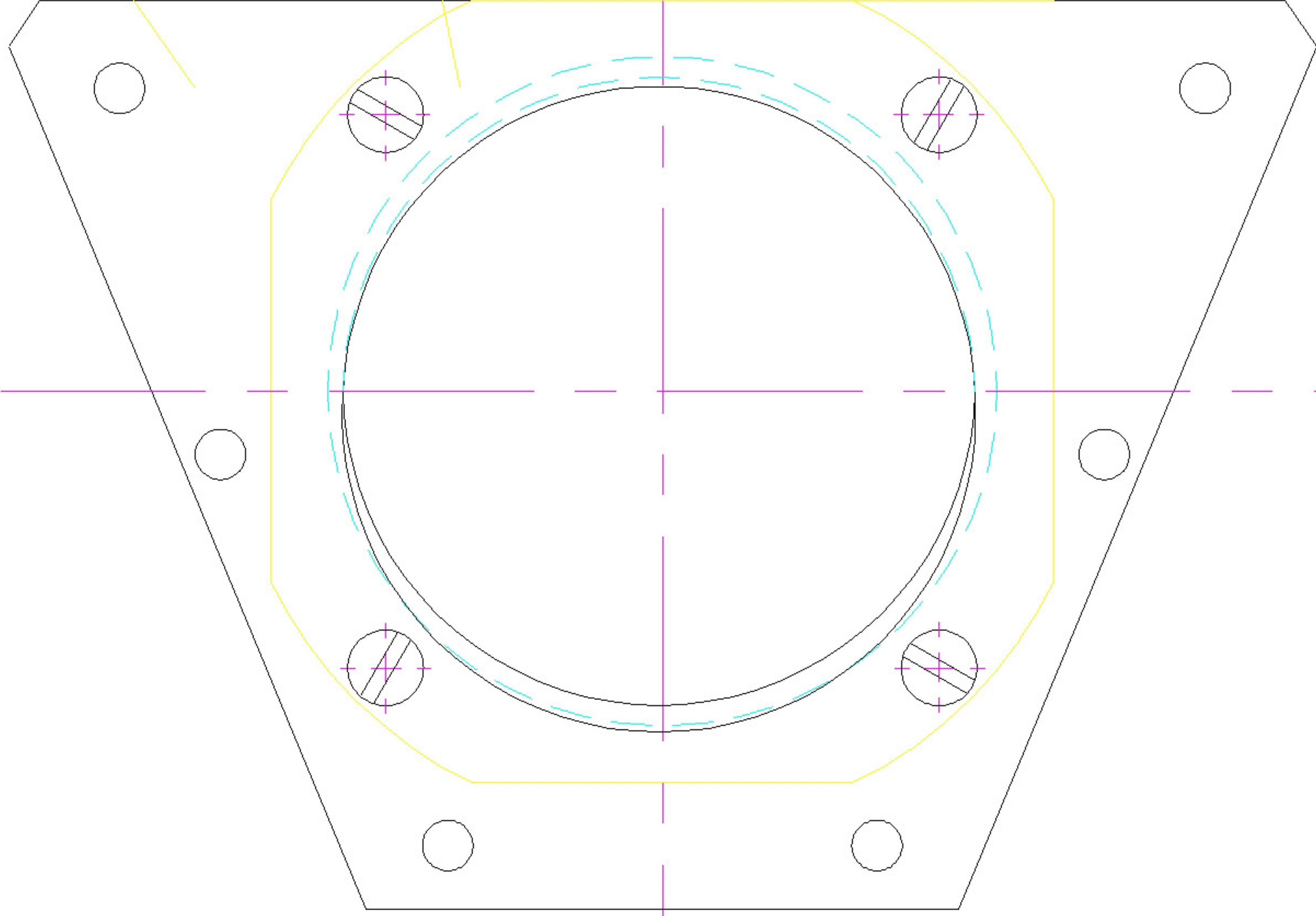




E-BS-02

E-BS-01

MELLES GRIOT BEAMSPLITTER  
No. 03 BTF 023

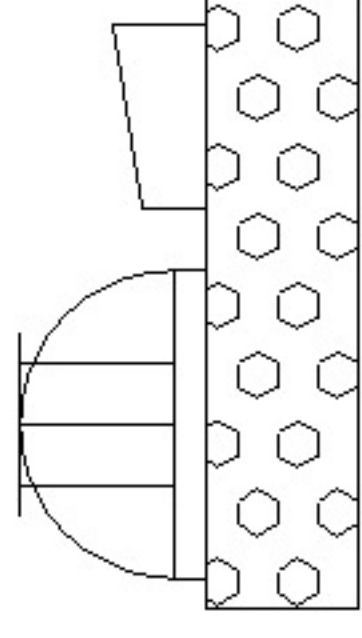


NO. OF PCS.:	MATERIAL:	TOLERANCE :	FIT TO :	MODIFIED	DATE :	ACAD DWG. NO.:	DISC. NO.:
						A-ASY-BS	
ALFOSC BEAMSPLITTER BEAMSPLITTER HOLDER				CONTR.:		PROJECT :	AFOSC
				DATE :	25.07.92		
				DRAWN:	K.S.J.	DWG. NO. :	A-ASY-BS
				SCALE :	1:1		

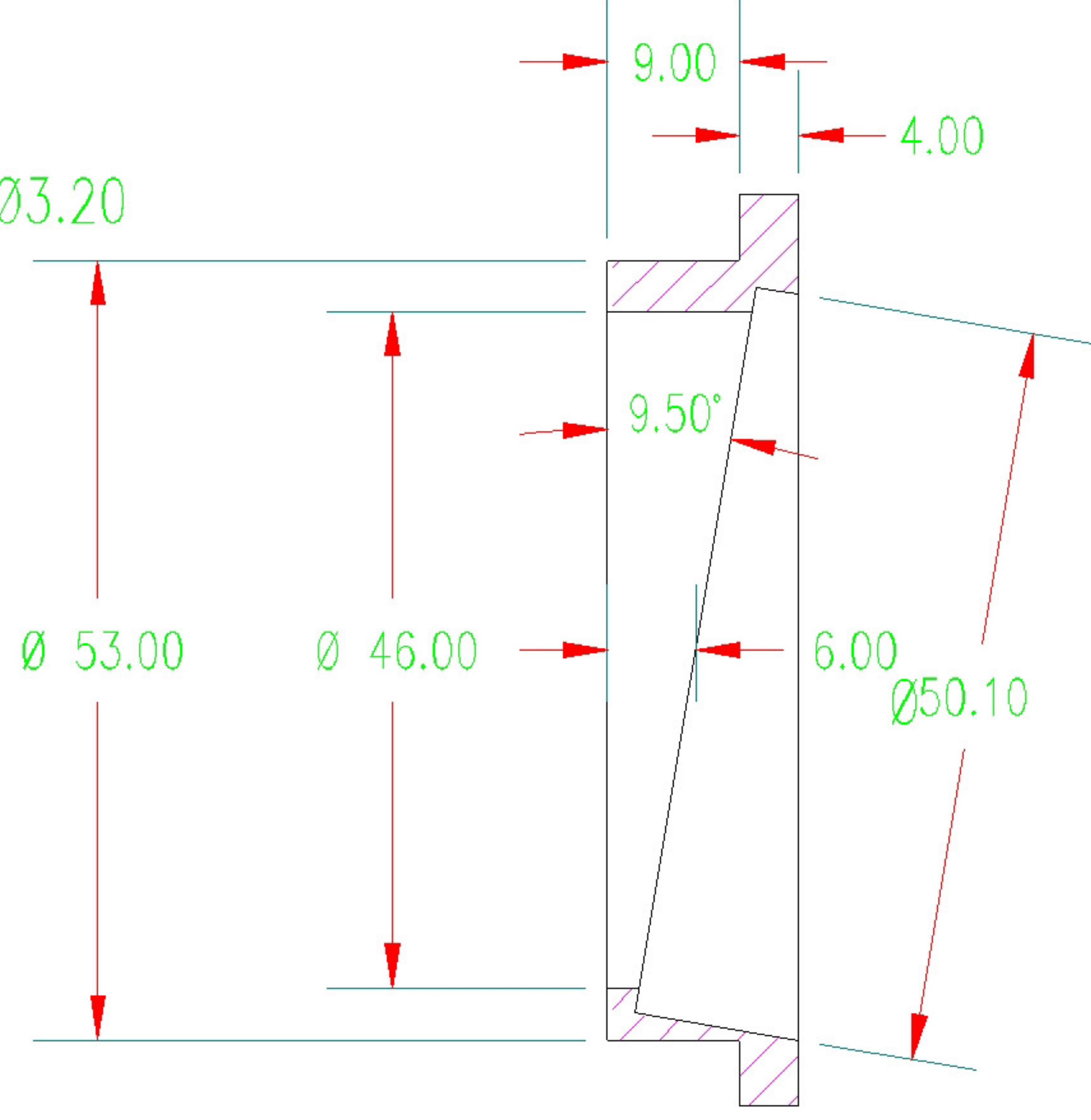
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TELF. 53 48 81 95  
FAX. 53 48 87 55



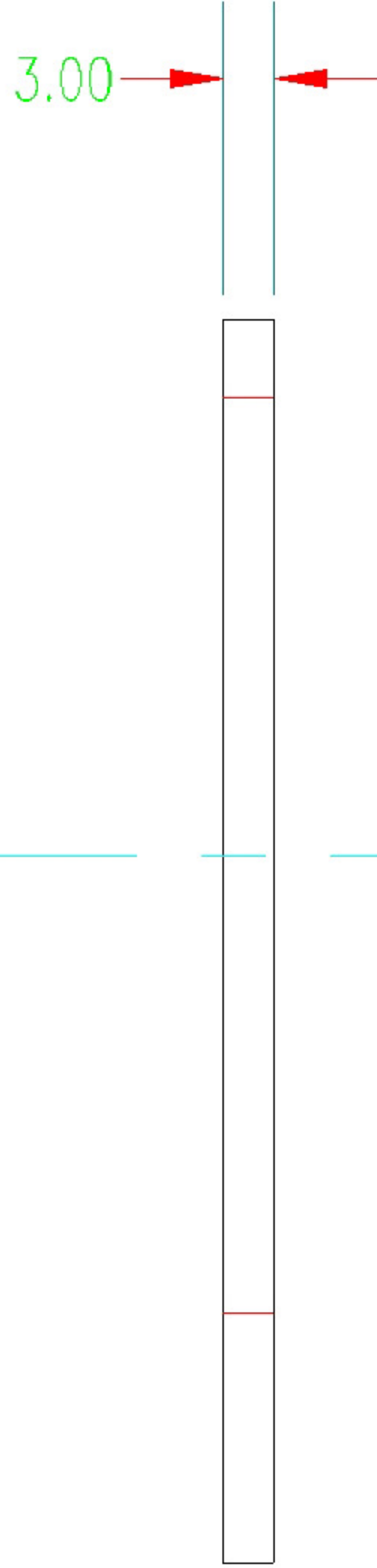




# ALFOSC BEAMSPLITTER HOLDER

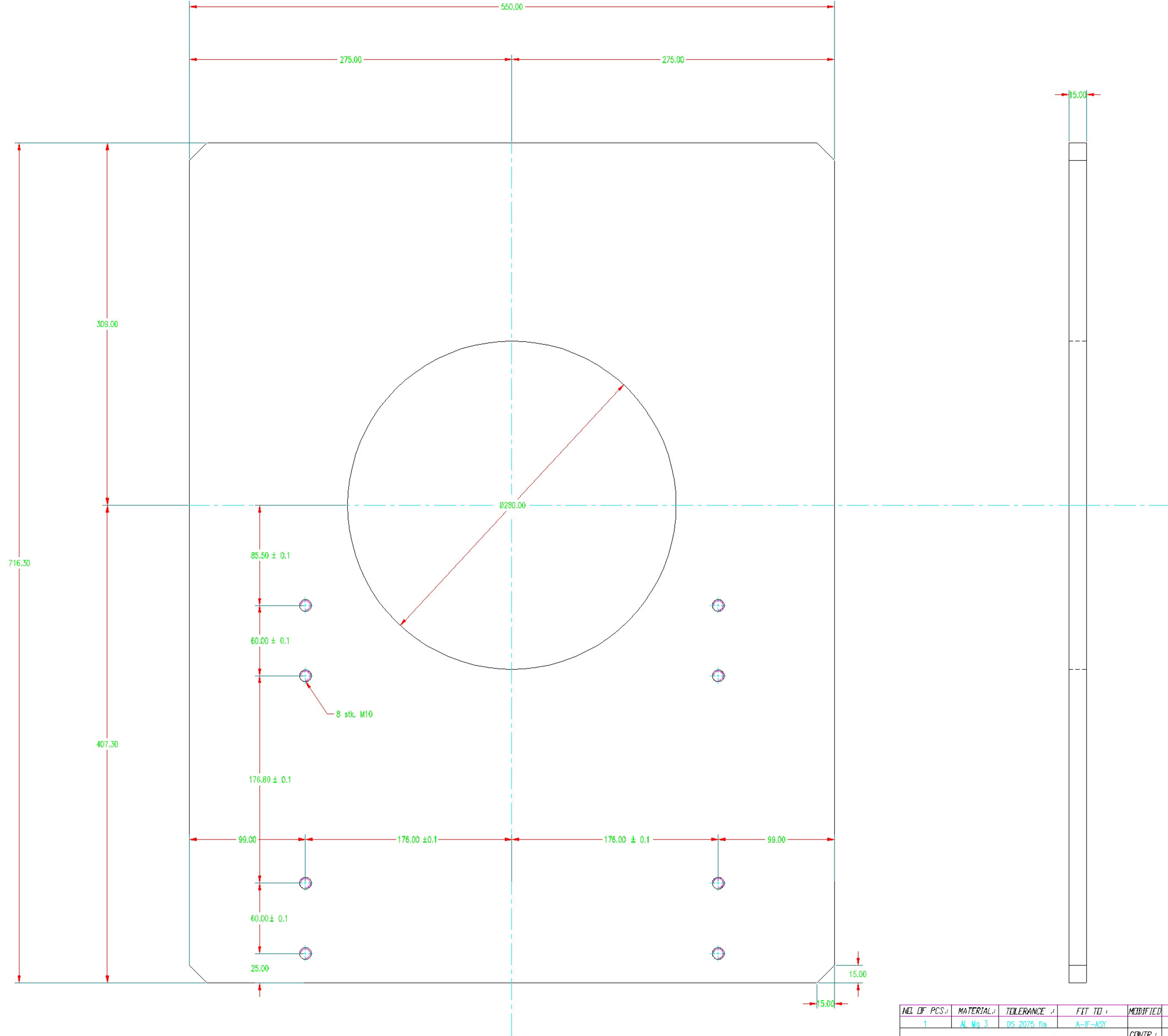
NO. OF PCS.:	MATERIAL:	TOLERANCE:	FIT TO:	MODIFIED	DATE:	ACAD DWG. NO.:	DISC. NO.:
1	Alu		A-ASY-BS			A-BS-01	
ALFOSC BEAMSPLITTER HOLDER				CONTR.:		PROJECT: ALFOSC	
				DATE:	25.07.92		
				DRAWN:	K.S.J.	DWG. NO.: A-BS-01	
				SCALE:	1:1		





ALFOSC BEAMSPLITTER  
BUNDPLATE





Flange sammensættes med  
de øvrige dele til end-  
lig bearbejdning foretages.  
Kanter afgrædes  
Overfladenhed

NO. OF PCS.	MATERIAL	TOLERANCE	FIT TO	MODIFIED	DATE	ACAD DWG. NO.	DISC. NO.
1	AL. Mg. 3	DS 2075 fin	A-IF-ASY			A-IF-01	
INTERFACE BONETTE/ALFOSC FLANGE 1				CONTR.		PROJECT	
				DATE	10-07-92	ALFOSC	
				DRAWN	K.S.J.	DWG. NO.	A-IF-01
				SCALE	1:1		
COPENHAGEN UNIVERSITY OBSERVATORY							
BRORFELDEVEJ, DK 4340 TÅLLØSE				TELEF. 53 48 81 95			
				FAX. 53 48 87 55			





Kanter afgrates

Overfladeruhed  $\frac{6}{\nabla}$

NO. OF PCS:	MATERIAL:	TOLERANCE:	FIT TO:	MODIFIED:	DATE:	ACAP BWS NO:	DESC. NO:
1	A Mg3	D5 2075 1in	A=IF=ASY			A=IF=02	
INTERFACE BONETTE/ALFOSC FLANGE 2				COUNT:	DATE:	PROJECT:	
					2-07-9	ALFOSC	
				DRAWN:		BWS. NO:	
				K.S.J.		A-IF-02	
				SCALE:	1:1		

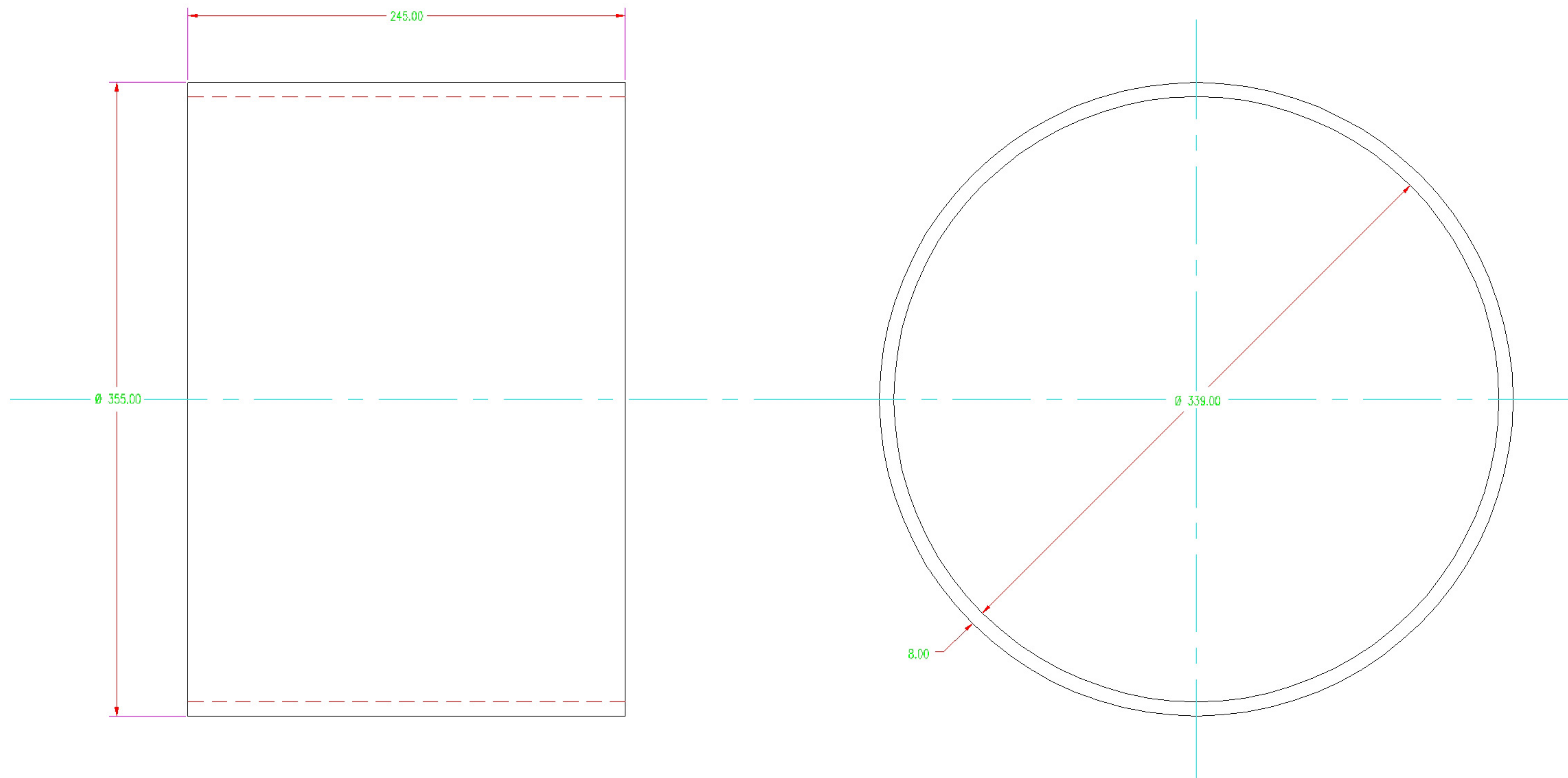


BARCELONA, DR 4340 TOLUSE

COPENHAGEN UNIVERSITY OBSERVATORY

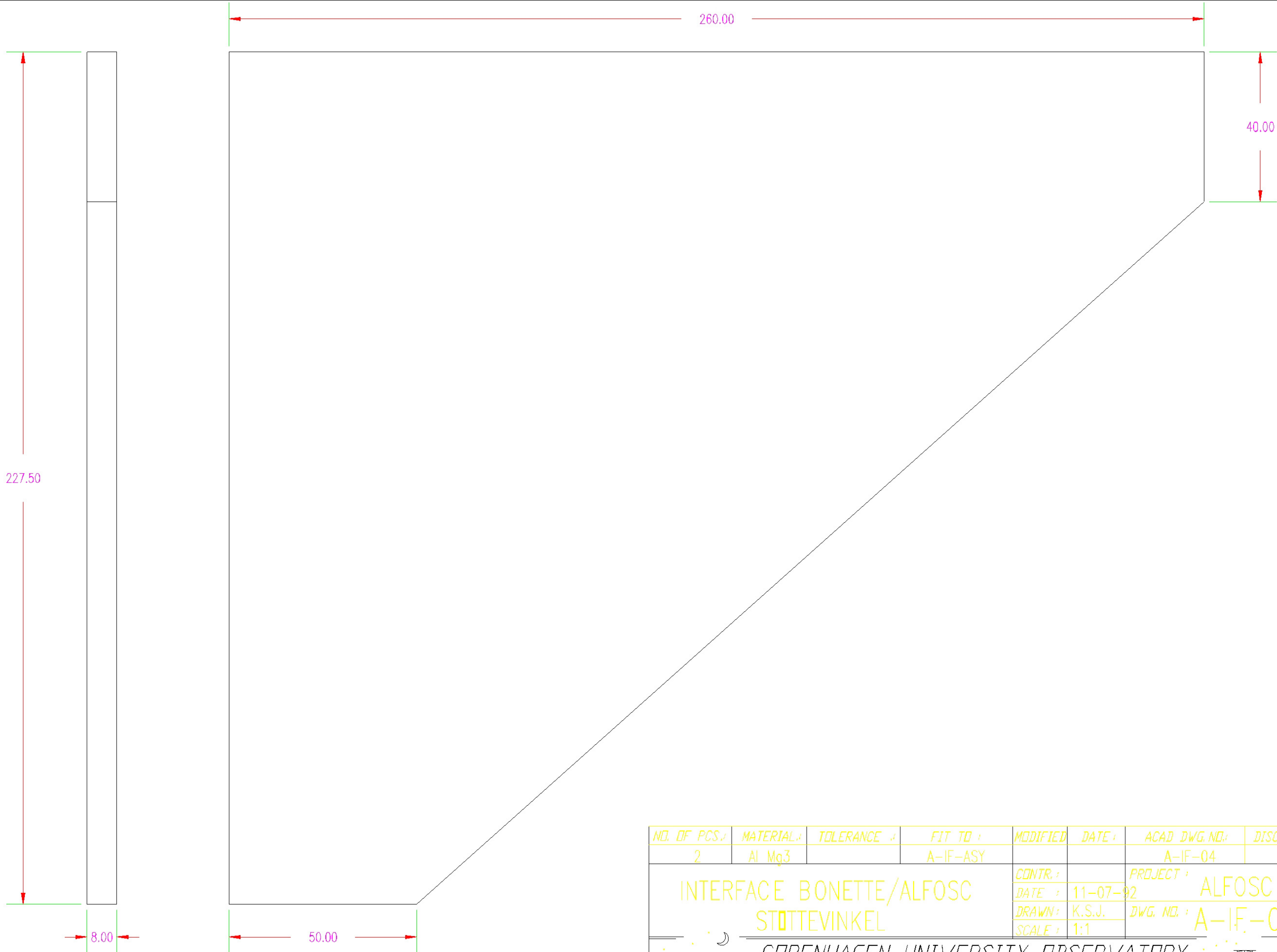






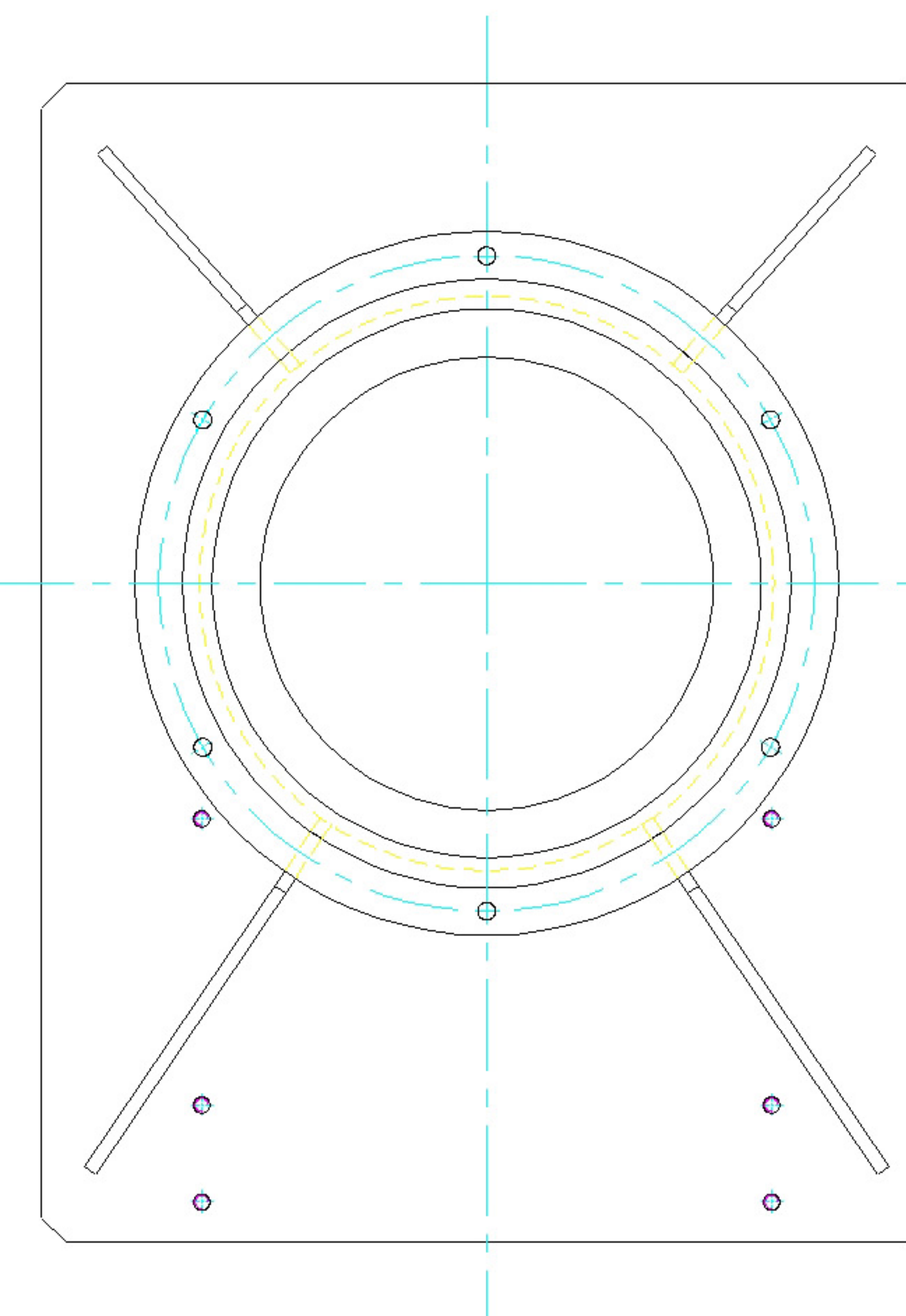
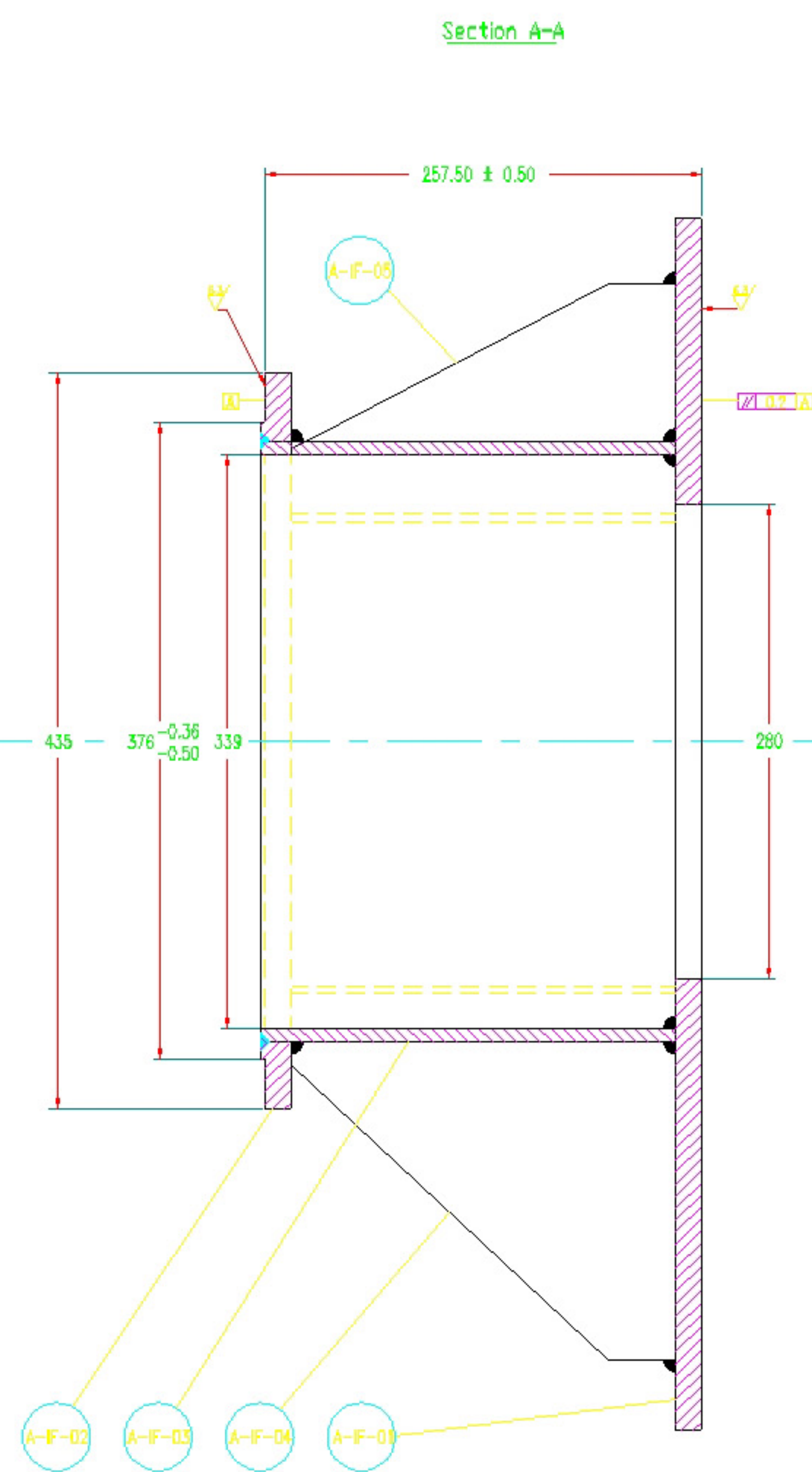
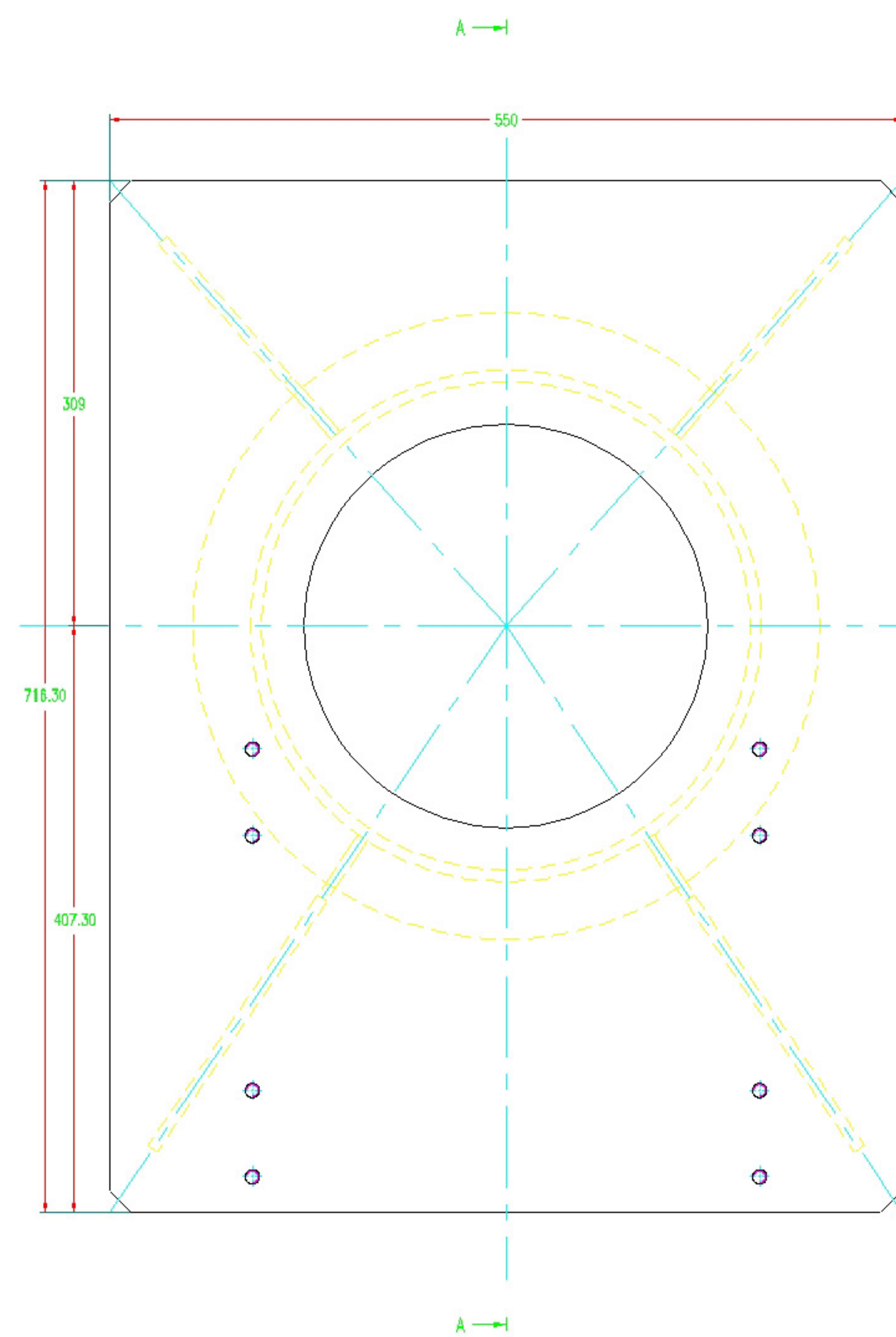
NO. OF PCS.:	MATERIAL:	TOLERANCE:	FIT TO:	MODIFIED:	DATE:	ACAD. DWG. NO.:	DISC. NO.:
1	Al Mg3		A-IF-ASY			A-IF-03	
INTERFACE BONETTE/ALFOSC AFSTANDSRØR				CONTR.:		PROJECT:	ALFOSC
				DATE:	11.07.92	DWG. NO.:	A-IF-03
				DRAWN:	K.S.J.		
				SCALE:	Fit		
COPENHAGEN UNIVERSITY OBSERVATORY							
BRØRFEJDEVEJ, DK 4340 TÅLLØSE				TELF. 53 48 81 95 FAX. 53 48 87 55			





NO. OF PCS.:	MATERIAL:	TOLERANCE :	FIT TO :	MODIFIED	DATE :	ACAD DWG. NO.:	DISC. NO.:
2	Al Mg3		A-IF-ASY			A-IF-04	
INTERFACE BONETTE/ALFOSC STØTTEVINKEL				CONTR.:		PROJECT : ALFOSC	
				DATE :	11-07-92		
				DRAWN:	K.S.J.	DWG. NO. : A-IF-04	
				SCALE :	1:1		





NO. OF PCS.:	MATERIAL.:	TOLERANCE.:	FIT TO.:	MODIFIED	DATE:	ACAD DWG. NO.:	DISC. NO.:
1	Al Mg3	DS 2075 fin				A-IF-ASY	
INTERFACE BONETTE/ALFOSC INTERFACE ASSEMBLY				CONTR.:		PROJECT:	
				DATE:	10-07-92	ALFOSC	
				DRAWN:	K.S.J.	DWG. NO.:	
				SCALE:	Fit	A-IF-ASY	
COPENHAGEN UNIVERSITY OBSERVATORY							
BRØRSELDEVEJ, DK 4340 TOLLØSE				TEL. 53 48 81 95 FAX. 53 48 87 55			